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The Effects of Oil Field Development on Flexible Pavement Networks

by

J. M. Mason, B. E. Stampley, H. C. Petersen,

T. Scullion, and D. A. Maxwell

Research Report 299-6F

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Research Project 2-8-81-299

Final Report

Conducted for

The State Department of Highways and Public Transportation

by the

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ABSTRACT

Previous reports have described the effects of oil field development on surface-treated pavements. Oil field traffic, however, is rarely confined to just one road. Localized drilling and production can affect the performance of flexible pavements across a widespread area.

A case study example demonstrates the procedure for analyzing flexible pavement networks in oil field areas throughout the state. The analysis procedure involves collecting regional network data and site-specific pavement, environmental, baseline (existing/intended-use) traffic, and oil field traffic data.

The regional and site-specific input data are entered into the <u>Oil</u> <u>Field Pavement Damage Program</u>, a computer program which models flexible pavement performance under baseline and oil field traffic. Program results estimate various types of pavement distress and provide a basis for selecting appropriate maintenance or rehabilitation strategies for each pavement.

This report also includes documentation which outlines the structure of the Oil Field Pavement Damage Program and indicates how the program incorporates variable drilling and production characteristics to predict flexible pavement performance in oil and gas field areas throughout the state.

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SUMMARY

This report contains a procedure for analyzing the performance of flexible pavement networks in oil and gas field areas throughout the state. A <u>case study</u> "example" demonstrates how to use the Oil Field Pavement Damage Program to predict current and future pavement performance under various traffic conditions.

Regional and site-specific data were collected for a network of six surface-treated pavements and one asphalt-concrete overlay pavement (US 59) in Nacogdoches County. Regional data included the location of major oil field traffic generators such as service companies, gathering terminals, and saltwater disposal wells. These major activity centers were oriented along a major north-south corridor and a major east-west corridor. The regional data enabled easy visualization of major oil field traffic flow patterns across the network.

Site-specific data were collected which described the individual case study roads. Pavement characteristics were obtained from District lab personnel. Environmental characteristics were taken from the Department's statewide data file. Department traffic counts provided the necessary baseline ADT and percent trucks values. Baseline traffic represents the intended-use traffic for which the roadway was initially designed. This traffic may be represented by existing conditions if new "special-use" traffic has not yet occurred. If identifiable special-users exist in the traffic-mix, these vehicles can be segregated and their individual effects analyzed separately.

Oil field traffic was assigned to each road using a grid/density map of the case study network, which was generated using the Railroad Commission of Texas' (RRC) drilling permit records. The grid/density map and the drilling

permit records combined to provide the necessary drilling and production information for use in the analysis procedure.

The Oil Field Pavement Damage Program was the primary analysis tool. The program was modified to permit analysis of any flexible pavement impacted by oil or gas field traffic anywhere in the state. Distress equations were added for black base, hot-mix, and overlay pavements, in addition to the original surface-treated pavement distress equations. Variable drill time and production truck traffic volumes were also added to the program.

The Oil Field Pavement Damage Program modeled the performance of each case study pavement under baseline and oil field traffic. For example purposes, each road was assumed to have been reconstructed in July, 1977 (which coincides with the first available drilling permit records). Reduction in service life ranged from 5 to 20 percent for four of the six surface-treated pavements, despite relatively low levels (3 to 13 wells over a seven-year period) of oil field activity. The overlay pavement, US 59, demonstrated no loss in service life due to the additional traffic associated with 25 wells.

Load-and-traffic-associated distress levels were predicted for seven years after reconstruction to determine which distress types were most prevalent. As expected, program results indicated that the surface-treated pavements, with their limited structural capacity, all showed signs of the accelerated development of load-associated distresses, especially rutting and patching. US 59, however, demonstrated no significant increase in loadassociated distress types. Instead, the stronger overlay pavement results indicated severe longitudinal and transverse cracking -- which could be traffic-associated distresses brought about by the combined effects of high traffic volumes and environment.

The network analysis procedure described in this study may be used to

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predict the effects of oil or gas field development anywhere in Texas. Flexible pavement performance may be examined under new development, existing development, increasing development, or decreasing development. The pavement distress ratings identify predominant distress types and allow for judicious selection of appropriate maintenance or rehabilitation strategies. Because pavement performance is modelled under a specific truck traffic distribution, the utility of the analysis procedure is not limited just to oil and gas field areas. Research efforts are currently underway to apply the Oil Field Pavement Damage Program to other load-intensive, special-use truck traffic activity.

IMPLEMENTATION STATEMENT

The network analysis procedure outlined in this report is suitable for statewide use in evaluating the effects of oil and gas field truck traffic on rural flexible pavements. The analysis, however, depends upon several items which must be periodically updated to insure reliable results.

The county variability parameters and the grid/density maps were designed to be easily updated. Periodic updating of these analysis tools, and the RRC drilling permit records upon which they are based, is imperative to any implementation of the network analysis procedure.

The case study example demonstrates a general procedure for modeling flexible pavement performance under truck traffic. This procedure is suitable for integration into the Department's pavement management system "as is," or with the addition of traffic distributions obtained from on-site monitoring of major special-use activity centers.

DISCLAIMER

The views, interpretations, analyses, and conclusions expressed or implied in this report are those of the authors. They are not necessarily those of the Texas State Department of Highways and Public Transportation.

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CHAPTER 1 -- GENERATING INPUT DATA AND CASE STUDY NETWORK

INTRODUCTION

Texas has long been a major producer of oil and gas. While the state economy has benefited greatly from the prosperity of this industry, the burden it places upon the highway system has been recently investigated.

Drilling of an oil or gas well generates a substantial amount of loadintensive truck traffic. Since most oil and gas activity occurs in rural areas, the heavy truck traffic is distributed across networks of flexible pavements. Most of these are light-duty, surface-treated pavements designed for low volumes of passenger cars and light trucks. Rural areas are also served by high-type asphalt concrete or other similar pavements. These are designed for high volumes of passenger cars and accommodate a greater percentage of trucks.

Oil and gas field development generates a unique traffic distribution. Photographic monitoring of three oil well sites in Brazos County indicated that a typical oil well attracts 100 to 300 vehicles per day. This traffic is in addition to the baseline traffic already on the road generated by "normal" activity. (5) Truck traffic on a neighboring road typically increases from a baseline value of 5 percent up to 15 percent. Fifty percent of the trucks observed were 3-S2 semi-tractor trucks.

Truck traffic associated with just one oil well can double the total axle load and traffic volume experienced on nearby roads. Success of one well, however, encourages drilling of several other wells in the same area. Development often occurs at an exponential rate, resulting in accelerated pavement deterioration throughout the oil field region. The widespread consequences of oil and gas field development pose serious economic and

scheduling problems for highway officials seeking to preserve the physical integrity of the rural highway system.

Analysis of the effects of oil field development on flexible pavements involves locating the major traffic generators using computer-generated grid/density maps. ($\underline{8}$) A computer program, the Oil Field Pavement Damage Program, then converts the generated traffic into 18-kip equivalent single axle load (18-k ESAL) repetitions and computes pavement service life as a function of the area and severity of seven different types of pavement distress. ($\underline{6}$) The program is based upon regression equations developed from ongoing field evaluations of over 400 flexible pavement sections across the state. With these equations, the Oil Field Pavement Damage Program can assess current flexible pavement condition under past or present development and predict future performance under projected baseline or increased oil field development conditions. (7)

Statewide variations in oil and gas formations are such that operations at a well site in one county will not be identical to those in another county. Each county has its own particular drilling and production characteristics. Since both of these operations directly affect traffic activity at the well site, variability parameters were developed for each county based upon computer tape records maintained by the Railroad Commission of Texas. (8) These parameters describe the county-specific characteristics of oil or gas field activity for use by the Oil Field Pavement Damage Program in computing flexible pavement performance.

The Oil Field Pavement Damage Program, coupled with the county variability parameters, computer-generated grid/density maps, and the network analysis techniques described in this report, may be incorporated into the Department's Pavement Management System. Although specifically developed

for oil field activity, the rationale behind these techniques is generally applicable in PMS to any form of localized truck traffic activity.

NETWORK-LEVEL ANALYSIS

Analysis of flexible pavement performance in oil and gas field areas acknowledges the "network behavior" of highways in accommodating regional traffic. Since most wells are located in remote rural areas, traffic must travel along a series of roads to reach its destination. For example, a crude oil tanker truck may travel along a major state highway, then onto a farm-to-market road, and onto another farm-to-market road before reaching the well site. This three-road network may serve only one well or several wells. In either case, each of these roads has its own "baseline" traffic -- traffic which normally exists on the road. Each road must accommodate traffic resulting from the new development as well as its own initial baseline traffic. The onset of intense oil or gas field activity can severely tax the structural integrity and condition of each of the three pavements in the network.

The Oil Field Pavement Damage Program is applicable to such a networklevel analysis. Input data must be collected both for the region itself and for the site-specific, individual elements of the network. Figure 1-1 outlines the process followed in generating regional input data.

REGIONAL INPUT DATA

Select Case Study Network

Northeast Nacogdoches County was the case study network selected for this report. The case study network consists of six surface-treated farmto-market roads and one asphalt overlay pavement, as shown in Figure 1-2.



Figure 1-1. Generating Regional Input Data.



Figure 1-2. Map of Case Study Network.

The region was of interest because of a recent increase in oil and gas field activity. Although located only 50 miles south of the giant East Texas Oil Field, northeast Nacogdoches County did not experience the major oil boom which occurred in other areas, such as Brazos and Burleson counties, from 1977 to 1981. In 1982, however, oil and gas development began to increase. SDHPT officials in the area have expressed a concern that roads in this area, which already serve a load-intensive (high truck volume/heavy gross weight) timber hauling industry, will deteriorate even more rapidly under this additional special-use truck activity.

Identify Regional Activity Centers

The large volumes of heavy trucks associated with oil and gas field development threaten the condition of neighboring pavements. Determining major traffic flow patterns, then, was the fundamental task preceding any detailed analysis of the problem. Drilling and production operations were located by running a series of computer programs to generate a grid/density map of the study region. (9) Three other major traffic generators/attractors remained to be identified:

- 1. Service Companies
- 2. Gathering Terminals
- 3. Saltwater Disposal Wells

<u>Service Companies.</u> Service companies provide the major equipment needed during both the drilling and the production stages of well development. Frac tanks, vacuum tanks, cementing rigs, and drilling rigs are just some of the many different types of equipment which may be found in service company yards. Although they primarily service wells in their immediate vicinity, service company officials have indicated that they will travel to well sites within two or three hours of travel time. This large "radius of

influence" placed the case study network within theoretical servicing range of Dallas, Bryan, Houston, Beaumont, and Texarkana. Realistically, however, service company traffic was expected to originate from Garrison or Nacogdoches with additional traffic originating from Henderson, north of the case study region.

<u>Gathering Terminals.</u> Gathering terminals store crude oil prior to distribution by pipeline. Many operators connect their high-producing wells directly to a major pipeline or pipeline network, but some must rely on trucks to enter their crude into the pipeline using the gathering terminal. Crude oil is the primary product involved since environmental and safety considerations limit the amount of truck transport of gas. Gathering terminals attract high volumes of production truck traffic, thus they may adversely affect pavement performance in an oil or gas field region.

The Railroad Commission of Texas (RRC) has issued permits to 19 pipeline operators in Nacogdoches County. Operator-supplied pipeline maps indicated the presence of five active pipelines within the case study network. Although no gathering terminals could be identified in the region, one was operating in Trawick (to the west) and another terminal was operating in Angelina County (directly south of Nacogdoches County).

<u>Saltwater Disposal Wells.</u> Both oil and gas wells produce various amounts of water, along with the expected oil or gas. Freshwater produced at the well site is returned to the groundwater at freshwater injection sites. Most of the water, however, is saltwater. Saltwater must be legally disposed of, either in a saltwater disposal pond or in a saltwater disposal wells. These saltwater disposal wells receive truckloads of saltwater from nearby wells and inject it back into regions of the earth where contamination of groundwater is considered least likely. Saltwater water disposal

trucks add to the regional traffic and can also adversely affect pavement performance.

The RRC Underground Injection Control division has issued three permits for saltwater disposal wells in Nacogdoches County and 32 for neighboring Rusk County. Of the three Nacogdoches County sites, one was operating near Douglass (west of the network), one was recently plugged, and the other had not yet been drilled. The nearest saltwater disposal well for the case study network was located on FM 95, one mile north of Garrison, in Rusk County.

<u>General Traffic Flow Patterns.</u> Phase IV research did not specifically describe the traffic characteristics and flow patterns associated with the major oil field activity centers. A qualitative outlook, however, was sufficient to emphasize the potential impact of the new development on roads within the case study network. The evidence supported the following conclusions:

- 1. US 59 served as the primary corridor for service company traffic.
- Gathering terminal activity was reduced because of the predominance of oil and gas pipelines within the area.
- 3. US 259, which is outside the network, diverted most saltwater disposal traffic from FM 95, which was the most direct route from within the network.

Create Regional Grid/Density Map

A regional grid/density map locating areas of well drilling and production activity was created using a series of FORTRAN computer programs. These programs were developed in Phase III and reported in Research Report 299-5. (9) The computer programs were used to: access the Railroad Commission's drilling permit master file (RRC.ROGFDM), extract the required infor-

mation, and correct the drilling activity data to a more convent form. Figure 1-3 was developed from a computer-generated grid/density map of the case study network and defines the locations where permits have been issued along with the locations of drilled wells.

SITE-SPECIFIC INPUT DATA

The regional input data described the characteristics of the study region and located the major traffic generators and attractors. More detailed, site-specific input data was required by the Oil Field Damage Program to define the characteristics of each pavement in the case study network. Generating the necessary site-specific input data involved use of the regional input data, as depicted in Figure 1-4.

Obtain Existing System Data

The grid/density map located positions of existing and potential drilling/production activity within the case study region. A network of impacted roadways had already been suggested by SDHPT officials. Data concerning roadway characteristics such as traffic, pavement structure, and environment were also obtained. Table 1-1 contains baseline traffic volumes for the case study network taken from 1982 traffic counts conducted by the SDHPT.

Six of the seven roadways were surface-treated; US 59 consisted of an asphalt concrete overlay on a granular base. <u>The inclusion of differ-</u><u>ent flexible pavement structures</u> was a key feature of the modified Oil Field Pavement Damage Program developed in Phase IV to perform network analysis.







Figure 1-4. Generating Site-Specific Impact Data.

Environmental factors for Nacogdoches County were already contained within the Oil Field Pavement Damage Program. Pavement structure, however, had to be entered into the program. Table 1-2 describes the "typical" structural characteristics of each of the seven flexible pavements in the case study network.

Regional variability parameters for the case study network were taken from Nacogdoches County values contained in Research Report 299-4. (<u>8</u>) These parameters described various characteristics of oil and gas activity in the county and allowed consideration of drilling and production characteristics unique to the case study region. Table 1-3 contains the variability parameters used for Nacogdoches County.

Recent History of Oil and Gas Activity

The existing system data described the state of the case study network during baseline traffic conditions. Analysis of the effects of local oil and gas field development, however, required use of the grid/density map and the RRC.ROGFDM file.

The grid/density map, as mentioned before, can be used to identify locations of past, present and future drilling activity. The RRC.ROGFDM file contains the detailed record of every permit issued by the RRC since 1977. Records from this file may be extracted according to a number of criteria (i.e., by county, date, or well completion code). An extraction of the permit records for Nacogdoches County lead to the development of drilling and production "histories." These "histories" were essential to the analysis procedure because they defined the rate at which oil or gas field activity occurred in the case study region.

Road	Average Daily Traffic (ADT)	Percent Trucks	
US 59	6700	10.0	
FM 95	250	10.0	
FM 138	470	10.5	
FM 1087	230	10.0	
FM 1878	200	10.5	
FM 2476	420	5.0	
FM 2609	480	7.0	
Limits: Lat. 31 ⁰ 40' N to Rusk County Line. Long. 94 ⁰ 35' W to Shelby County Line.			

Table 1-1. 1982 Baseline Traffic Volumes for Case Study Network.

SOURCE: District 11

Table 1-2. Structural Characteristics of Network Pavements.

Road Base Course		Surface Course
US 59	10-inch flexible base	2.5-inch ACP overlay
FM 95	6-inch base material*	0.5-inch seal coat
FM 138	6-inch base material*	0.5-inch seal coat
FM 1087	6-inch base material*	0.5-inch seal coat
FM 1878	6-inch base material*	0 . 5-inch seal coat
FM 2476	6-inch base material*	0.5-inch seal coat
FM 2609	6-inch base material*	0.5-inch seal coat

SOURCE: District 11

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* Base Materials for these roadways is iron ore topsoil.

Table 1-3. Variability Parameters for Nacogdoches County.

Parameter	Description	Value
Lag Time	Expected response time for maintenance work before drilling begins	63 days
Percent Drilled	Probability of drilling activity at a given permit site	50.4%
Drill Time	Expected duration of drilling activity at a given well site	50 days
Success Rate	Probability of production activity at a given permit site	33.5%

SOURCE: Obtained from drilling activity tapes.

(RRC drilling permit records)

<u>Drilling Activity.</u> Table 1-4 contains drilling histories for six of the seven roadways in the network. These histories served as input data for the Oil Field Pavement Damage Program and were based upon data in the drilling permit master file.

Determining "when" drilling activity occurred involved making some assumptions, since some of the permit records in the RRC.ROGFDM file did not contain specific spud-in dates. The process involved either reading a specific drill date from the record, or determining the completion date and subtracting the typical county drill time of approximately two months to obtain the "spud-in date".

Determining "where" drilling activity occurred was less complicated. The grid/density map identified the approximate location of each well with respect to the existing highway system. Having located a well on the grid/density map, it was easy to identify the particular road which served it (i.e., FM 2476 does not serve any immediate well traffic). In addition, since the individual roads link up to form a network, it was easy to trace the expected flow of traffic from the minor roads onto the major roads. The net result was that major roads, such as US 59, were readily observed to carry the traffic associated with nearby wells and also with more remote well sites.

<u>Production Activity.</u> Production "histories" for the individual roadways in the network required reading the records of the RRC.ROGFDM file. Table 1-5 contains the production histories for the case study network.

The production histories gave the total number of producing wells which impacted each case study road. The ratio of producing wells (from Table 1-5) to drilled wells (from Table 1-4) was used to compute PRDPCT -- the

	US 59		FM 95	
Month	No. of Wells	Month	No. of Wells	
6 12 17 19 20 34 39 48 52 53 55 56 57 65 66	1 2 1 1 1 1 3 1 2 2 2 2 1 2 1 2	8 12 29 43 51 57 63 64 67 68 69 72 Total	1 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1	
68	3 1		FM 1087	
Total	25	Month	No. of Wells	
Month	FM 138 No. of Wells	27 33 43 45	1 1 1 1	
33 37 49 53 57 58 60	2 1 1 1 1 1 1 1	43 47 51 56 57 59 67	1 1 1 2 1 1	
Total	8	Total	11	
	FM 1878		FM 2609	
Month	No. of Wells	Month	No. of Wells	
8	1	68	1	
43 51	1 1	Total	1	
Total	3			

Table 1-4. Drilling Histories for Case Study Network.

Note: Month 1 = July, 1977

Table 1-5.	Production	Histories	for	Case	Study	Network.
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S

		1 TT 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		FM 95
Wells	Month	No. of Wells
	30 58 59 62 66 67 69	1 1 1 1 1 1 1 7
	TULAT	/
		FM 1087
	Month	No. of Well
	28 35	1 1 1
	46	1
Wells	52	1 1 1
	59 60	1
	Total	9
	,	
Wells		
	Wells	30 58 59 62 66 67 69 Total Month 28 35 44 46 48 52 58 59 60 Total

Note: Month 1 = July, 1977

probability of production truck traffic ever being generated at a given drill site. Table 1-6 contains PRDPCT values used by the Oil Field Pavement Damage Program for each case study road. This wide range of values is typical of oil- and gas-bearing formations, even in relatively small geographical areas.

The case study analysis assumed that truck traffic would be generated at each production site. PRDPCT should be scaled down, however, if local conditions indicate that some producing wells are not serviced by truck traffic.

Road	Number of Drilled Wells	Number of Producing Wells	PRDPCT
FM 95	13	7	54
FM 138	8	5	63
FM 1087	11	9	82
FM 1878	3	3	100
FM 2476	0	0	0
FM 2609	1	0	0
US 59	25	18	72

Table 1-6. Production Percent (PRDPCT) Values for Case Study Roads.

SUMMARY

Network analysis recognizes that highways collect traffic as well as distribute traffic. Major highways, such as those on the Interstate or US system, may carry high traffic volumes originating from remote traffic generators. In the case of oil and gas field activity, major highways may deteriorate under heavy truck traffic, even if there are no wells nearby. While local roads often suffer an immediate, short-term loss of service life, major highways in oil and gas field areas bear the long-term burden of increased traffic volumes over a widespread area.

Analyzing the effects of oil and gas field development on flexible pavement networks depends upon a systematic methodology for generating the necessary regional and site-specific input data. This methodology involved identifying regional activity centers and the creation of regional grid/density maps. Site-specific data required oil and gas field development information from the Railroad Commission of Texas. Records from their computer files were extracted to establish drilling and production rate information.

The historical drilling/production data was used to segregate oil field generated traffic from the assumed "baseline" traffic demand. The following chapters demonstrate the conversion of traffic to 18-k ESAL repetitions, the use of the modified Oil Field Pavement Damage program, and the resulting estimates of reduced pavement performance under the oil field traffic demand.
CHAPTER 2 -- OIL FIELD PAVEMENT DAMAGE PROGRAM MODIFICATIONS

The initial research efforts in Brazos and Burleson counties defined pavement service life as a function of accumulated 18-k ESAL repetitions. Once traffic had exceeded the predicted accumulated 18-k ESAL capacity of the road, some form of pavement rehabilitation was necessary. For example, in Research Report 299-1, the <u>AASHO Road Test</u> procedures predicted that rehabilitation of a typical F.M. road under intended-use traffic was necessary at 3600 18-k ESAL repetitions. Intended-use traffic ("baseline" traffic) required 7.5 years to reach that total. Unfortunately, one oil well was found to generate 3600 18-k ESAL repetitions in only 3.3 years. (5)

The initial findings documented in Phase I of this project dramatized the pavement management problems posed by increased oil field development. Subsequent research, sought a more detailed analytical approach.

ORIGINAL OIL FIELD PAVEMENT DAMAGE PROGRAM

The Oil Field Pavement Damage Program developed in Phase II was based on work documented in Research Report 284-5 ($\underline{2}$, $\underline{4}$, $\underline{6}$). This information enabled more reliable modeling of surface-treated pavements in the oil field areas of Brazos and Burleson counties. The program incorporated three major improvements over the Phase I analysis method:

- 1. Additional Monitoring of Oil Well Traffic.
- 2. Texas Distress Equations.
- 3. Pavement Score.

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Additional Monitoring of Oil Well Traffic

Photographic monitoring of two additional Brazos County well sites verified the Phase I traffic distribution. A composite traffic distribution derived from these three observation sites formed the basis of the Oil Field Damage Program. Conversations with several petroleum consultants indicated that this composite distribution adequately described traffic activity at most other Texas oil well sites.

Texas Distress Equations

The AASHO Road Test Equation was used in Phase I to describe pavement performance under intended-use traffic. The predicted life of 3600 18-k ESAL repetitions, however, was considerably less than that observed for similar F.M. pavements in Texas. Since the AASHO Equation was derived for flexible pavements with a minimum surface course of 2 inches, it was expected that the predicted service life might not agree with observations of other "inservice" thin pavements in the state.

Data collection began in 1972 on a series of 400 flexible pavement sections, including 132 surface-treated sections, across the state. Periodic site inspections of these test sections provided information on the development of pavement distress. Stepwise regression of the test section data resulted in the development of separate "area" and "severity" equations for ride quality and pavement distress. Ride quality is described by a present serviceability index; pavement distress descriptors included: rutting, raveling, flushing, alligator cracking, longitudinal cracking, transverse cracking, and patching.

A detailed discussion of the development of the Texas Distress Equations and the Texas Flexible pavement Data Base are contained in Appendix F.

Pavement Score

The Texas Flexible Pavement Data Base contained test sections for surface-treated, black base, hot-mix, and overlay pavements. Each pavement type had its own set of distress equations. A new index, pavement score, incorporated all of the other distress equations into a single evaluator of condition for each pavement type.

Pavement score considers ride quality as well as the area and severity of each type of pavement distress. A new pavement begins with a pavement score of 100. As the pavement ages, ride quality and distress worsen, and pavement score drops. Failure is said to have occurred when pavement score drops below a pre-determined level, usually 35, as defined in the Department's Pavement Evaluation System.

The Oil Field Pavement Damage Program described in Research Report 299-2 was designed to assess and predict <u>surface-treated</u> pavement performance under oil field traffic in <u>Brazos and Burleson counties.</u> (7) While environmental data was included for each Texas county, the oil traffic distribution used the composite traffic distribution developed in the Phase II efforts of the study. (6) The original program did not address the statewide management of pavements in oil field areas.

MODIFIED OIL FIELD PAVEMENT DAMAGE PROGRAM

The modified version of the Oil Field Pavement Damage Program allows network analysis of flexible pavements in oil and gas field areas in any

Texas county. The modifications involved three major program functions:

1. Input Different Drill Times.

- 2. Input Different Production Truck Traffic Characteristics.
- 3. Analyze Flexible Pavements Other Than Surface-Treated Pavements.

Input Different Drill Times

The original program included a 2-month drilling period for each well. This value was taken from photographic monitoring of the three Brazos county well sites and was also confirmed by several persons familiar with local drilling activities. Analysis of drilling permit records maintained by the Railroad Commission of Texas (RRC), however, indicated a wide variety of average county drill times. (8)

The Oil Field Pavement Damage Program has been modified to allow consideration of drill times of up to 6 months. Drilling traffic remains at 150 vehicles for each day of drilling activity. This enables analysis of heavy traffic demands associated with the drilling of very deep oil or gas wells.

Input Different Production Truck Traffic Characteristics

Drilling traffic often results in immediate pavement damage due to high traffic volumes of heavy vehicles occurring over short periods of time. Production traffic, while usually of lesser volume, may be spread out over many years. The predominance of heavy trucks associated with production poses continuing problems for pavement networks in producing oil field areas.

Oil well production is extremely sensitive to site-specific geologic conditions. Highly permeable formations may yield initial production rates for many years, while neighboring formations, though holding more oil, may

exhibit an almost immediate decline in production.

The production per well variability parameter described in Research Report 299-4 may be used in lieu of a comprehensive geologic survey to predict monthly production truck traffic volumes. (8) Monthly volumes for each year of production should demonstrate a decline in activity over time. This decline may then be converted to an annual production traffic decay rate for use in the Oil Field Pavement Damage Program.

The production success rate parameter from Report 299-4 may also be entered directly into the program. This allows analysis of the effects of multiple "what-if" production scenarios on a given network.

Analyze Flexible Pavements Other Than Surface-Treated Pavements

The Texas Flexible Pavement Data Base contained test sections of four types of flexible pavement, each with its own set of statistically-derived distress equations. The original Oil Field Pavement Damage Program only contained the surface-treated pavement distress equations, since those pavements were being most severely impacted by oil field truck traffic. The other three sets of distress equations were added in Phase IV to allow analysis of flexible pavement networks in oil and gas field areas.

SUMMARY

The Oil Field Pavement Damage Program was originally intended for use in analyzing surface-treated pavements in the oil field areas of Brazos and Burleson counties. Several assumptions were incorporated into the program when it was introduced in Report 299-2 and demonstrated in Report 299-3. (<u>6</u>, 7)

Statewide network analysis represents an expansion in the scope of the research efforts. As the primary analysis technique, the Oil Field Pavement

Damage Program has been modified to meet the newly-expanded scope. Local drilling and production characteristics have been replaced by county-specific values. Black base, hot-mix, and overlay pavements may now be analyzed, along with surface-treated pavements, either individually or in networks. The modified program tabulates pavement performance over time under various levels of oil or gas field activity and documents the development of pavement distress. These results can assist in the scheduling of maintenance and rehabilitation work for each pavement in the area. The program permits application of pavement management systems' techniques to flexible pavements in oil and gas field areas and can be integrated into the Department's existing PMS framework.

CHAPTER 3 -- CASE STUDY ANALYSIS AND FINDINGS

The Oil Field Pavement Damage Program used the regional and sitespecific input data derived in Chapter 1 to compute the performance of each pavement in the case study network under oil and gas field traffic. A timespecific analysis scenario was developed before making the final program runs. This scenario allows comparison of different pavements with different traffic loads at the same point in time.

ANALYSIS SCENARIO

Analysis of each pavement in the study network assumed a starting date of July, 1977. This corresponded with the first month of drilling permit records as contained in the RRC.ROGFDM files. Drilling and production histories (Table 1-4 and Table 1-5, respectively) were developed for each of the seven case study roads using the RRC.ROGFDM file. Both the county variability parameters and the regional grid/density map were developed using drilling records from July, 1977, to June, 1983.

Baseline ADT values were taken from the Department's traffic maps for District 11. Nacogdoches county maps from 1977 to 1982 gave ADT values at two or three locations on each case study road. The available values were then converted into overall values, one per road, for each year (1977-1982). Least-squares regression of the overall values for each road gave approximate annual ADT growth factors for use in the Oil Field Pavement Damage Program. Truck percentages for each road were held constant at the 1982 values since the program does not consider the effects of increasing truck percentages.

District 11 lab personnel assisted in collecting structural information on each of the seven case study pavements. Lab records provided typical surface and base course thicknesses; dynaflect and ride quality measurements were made using Department equipment. Values for subgrade plasticity index and liquid limit were taken from Nacogdoches county test sections in the Texas Flexible Pavement Data Base being maintained by TTI under a separate contract. Each pavement was assumed to have been reconstructed immediately before July, 1977, to minimize complexity in the analysis.

The program output, included in Chapter 4, listed all of the input data (traffic, pavement, and environmental data; as well as baseline and oil field values) used in computing the performance of each of the case study roads.

CASE STUDY FINDINGS

The Oil Field Pavement Damage Program computed performance over time for each of the seven case study roadways under baseline and oil field traffic. Pavement performance was described in terms of pavement score, ride quality (PSI), load-associated pavement distresses, and traffic-associated distresses.

Pavement Score

Pavement score describes overall pavement condition by considering the combined effects of pavement distress and ride quality. Pavement score ranges from a high of 100 to a low of 0, with 35 generally defined as when the pavement has "failed." Table 3-1 lists predicted time to failure since the last rehabilitation, in months, for each case study roadway under baseline and oil field traffic. Figures 3-1 through 3-7 are plots of pavement score versus time for each of the case study roads.

Ride Quality

Figures 3-8 through 3-14 depict ride quality (P.S.I.) performance over time for each road in the case study network.

Road	Baseline Traffic	Oil Field Traffic	Percent Reduction
US 59	71.5	71.5	0
FM 95	84.0	70.1	16.5
FM 138	61.6	55.5	9.9
FM 1087	113.5	92.7	18.3
FM 1878	85.0	78.5	7.6
FM 2476*	117.7	117.7	0
FM 2609	116.1	115.8	0.3

Table 3-1.	Predicted Time to Failure in	
	Months for Case Study Roadways.	,

* No oil field traffic impacting roadway.

<u>Notes:</u> Failure = Pavement score ≤ 35 . Values indicate time to failure, in months. Previous reconstruction in July, 1977 (month 1).













Figure 3-4. Pavement Score Versus Time for FM 1087.

















Figure 3-9. P.S.I. Versus Time for FM 95.





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FM 1878 PSI Versus Time

Figure 3-12. P.S.I. Versus Time for FM 1878.



Figure 3-13. P.S.I. Versus Time for FM 2476.



Figure 3-14. P.S.I. Versus Time for FM 2609.

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Load-Associated Distresses

The Oil Field Pavement Damage Program contains area and severity equations for up to seven different types of pavement distress: rutting, raveling, flushing, alligator cracking, longitudinal cracking, transverse cracking, and patching. Three of these distress types -- rutting, alligator cracking, and patching -- are directly related to increased load. Final selection depends upon which of the four possible flexible pavement types is under analysis.

Rural flexible pavements intended for low-volume use are built primarily to provide an all-weather surface which is easily and inexpensivelymaintained. Oil field traffic, however, involves large volumes of heavy trucks. The increased load accelerates the development of load-associated pavement distresses, reduces ride quality, and reduces anticipated pavement performance.

Table 3-2 contains area (A) and severity (S) ratings for rutting, alligator cracking, and patching for each of the case study roads seven years after reconstruction. As expected, the surface-treated pavements in active oil field areas (FM 95, FM 1087, and FM 1878) demonstrated the highest levels of load-associated pavement distress.

Traffic-Associated Distresses

The Oil Field Pavement Damage Program also contains distress equations which are not principally related to increased axle load repetitions. Flushing, raveling, longitudinal cracking, and transverse cracking are typically traffic-associated distresses which can result from environmental factors and expected increases in traffic volumes. As a result, high-volume regional highways such as US 59, while being structurally stronger than neighboring roads, often exhibit these types of distress.

	Rutting		Alligator Cracking		Patching	
Road	A	S	А	S	А	S
US 59	23.8	6.4	0.0	22.6	*	*
FM 95	87.7	79.1	35.5	32.0	58.5	66.7
FM 138	92.8	85.2	42.7	50.0	69.1	73.6
FM 1087	11.1	69.3	25.6	9.8	43.6	57.1
FM 1878	82.7	74.0	_30.5	19.9	50.3	61.5
FM 2476**	14.7	23.4	5.9	0.0	4.0	21.4
FM 2609	45.3	45.1	12.7	0.1	16.8	37.1

Table 3-2. Load-Associated Distress on Case Study Roads Seven Years After Reconstruction.

Notes:



* Not calculated by Oil Field Pavement Damage Program.
** No oil field traffic impacting roadway.
These exceed maximum acceptable distress rating.
(See Appendix A for further details).

Table 3-3 contains the traffic-associated distress area (A) and severity (S) ratings for each case study road seven years after reconstruction. As expected, US 59 demonstrated the highest levels of trafficassociated distress.

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	Ravel	ling	Flushing		Longitudinal Cracking		Transverse Cracking	
Road	A	S	А	S	А	S	A	S
US 59	*	*	*	*	2.1	31.0	23.0	56.5
FM 95	4.2	6.1	6.4	7.8	10.7	5.2	19.8	0.5
FM 138	6.3	9.2	10.1	12.8	10.7	5.2	19.8	0.5
FM 1087	0.6	1.0	1.8	1.8	10.7	5.2	19.8	0.5
FM 1878	1.3	2.1	2.8	3.1	10.7	5.2	19.8	0.5
FM 2476**	0.5	0.8	1.3	1.3	10.7	5.2	19.8	0.5
FM 2609	0.4	0.7	1.2	1.2	10.7	5.2	19.8	0.5

Table 3-3. Traffic-Associated Distress on Case Study Roads Seven Years After Reconstruction.

These exceed maximum acceptable distress rating. (See Appendix A for further details).

SUMMARY

The results demonstrated a significant reduction in service life of the surface-treated pavements even under low levels of oil field activity. Of the six surface-treated pavements, FM 95 (which served 13 wells) and FM 1087 (which served 11 wells) experienced the greatest percent reduction in performance due to their larger oil field traffic demands. Service life for FM 138 (which served 8 wells) and FM 1878 (which served 3 wells) was reduced by about six months. FM 2476 (serving 0 wells) and FM 2609 (serving 1 well) were not significantly affected by the regional oil field activity. The surface-treated pavements, with their limited structural capacity, all showed signs of the accelerated development of load-associated distress after seven years of baseline and oil field traffic.

Service life for US 59 was not reduced by the added truck traffic. Although carrying regional traffic associated with 25 wells, the increased pavement structure exhibited only minor increases in <u>load-asso-</u> <u>ciated distresses</u> upon failure. The program results indicated <u>no increase</u> in any of the traffic-associated distresses over the seven-year analysis scenario, even with the addition of over 510,000 vehicles.

The results of the case study network analysis demonstrate the utility of the modified Oil Field Pavement Damage Program. The program estimates pavement performance for immediate use in identifying current and future rehabilitation needs. The program also provides area and severity ratings for load- and traffic-associated pavement distresses for systematic use in selecting rehabilitation strategies for flexible pavements in oil and gas field areas.

CHAPTER 4 -- DESCRIPTION OF THE OIL FIELD PAVEMENT DAMAGE PROGRAM

This chapter describes the Oil Field Pavement Damage Program which has been developed under Project 299. A flowchart of the Fortran 77 program is given in Figure 4-1, and a complete listing of the program is presented in Appendix B.

The program was developed in two steps. The first step is described in TTI Report 299-2 and was developed by Tom Scullion. (6) It predicted pavement life for a single surface-treated pavement per computer run. The second step, described here, was a modification of the original program by H. C. Petersen to enable choice of flexible pavements, along with the capability to simulate a number of pavements and traffic scenarios per computer run. This program calculates:

A) Life to failure under baseline traffic,

B) Life to failure under baseline + oil field traffic,

for four different pavements, as selected by the user.

The program operates in three stages. The first stage reads in all of the input data and then computes baseline and baseline + oil field traffic characteristics. These traffic characteristics are loaded into an array for use by six traffic subroutines.

The second and third stages loop until PSI, pavement score, and pavement distress ratings have been calculated. This loop from Stage 2 to Stage 3 is run for each month that the user requested, once for baseline traffic and once for baseline plus oil field traffic, as described in the General Program Structure Section and Appendix A.

Please note the following assumptions:

- 1. The program considers all pavements to be two-lane roads, with one lane for each direction. In order to examine multilane facilities, lane distribution information must be developed to adequately describe the traffic mix. Although some initial work has been conducted by the Department, existing data are insufficient to summarize truck type distribution by lane assignments. Site specific data should be collected to properly classify the vehicle mix in a particular corridor.
- Pavement distress equations were developed using stepwise regression of data gathered at the test sections included the Texas Flexible Pavement Data Base. (<u>4</u>) [See APPENDIX F for details].
- 3. Pavement score has been defined to be a function of PSI, visual score, and maintenance cost, a multiplicative utility approach. Pavement score considers the combined effects of pavement distress and ride quality in describing pavement condition. Equations have been developed to predict both area and severity ratings for several common distress types. These ratings range from 0 (no distress) to 100 (total distress).
- 4. The Dynaflect Maximum Deflection (DMD) [sensor #1 reading], is used to represent the structural strength of the pavement. This DMD value is used in the performance equations to calculate pavement deterioration rates.

INPUT FILES

The program reads input data from two files:

FILE01 - Contains county environmental data.

FILE02 - Contains user-supplied traffic and pavement data.

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FILEO1 (FT01F001, fixed file NOT user-supplied)

This file contains the required environmental data for each of the counties in Texas, one county per record. Table 4-1 below shows the first five and last five records from this file, which are the required environmental data for counties 1 through 5 and 250 through 254. The FILEO1 format is as follows:

Co. No.	Th. Index	RFALL.	FTC.	W.FTC.	M.Max.T.	AV.T.
1	12.5	3.57	4.82	0.900	76.7	65.4
2	-39.3	1.14	8.48	0.637	77.8	63.3
3	11.7	3.60	3.81	0.430	78.1	66.7
4	-10.3	3.10	0.610	0.167	78.0	70.6
5	-16.2	2.35	5.83	0.854	76.3	63.9
250	9.81	2.59	9.73	1.16	73.4	60.0
251	-25.5	1.41	10.5	0.715	74.1	58.7
252	-14.9	2.48	8.77	0.800	76.9	63.7
253	-40.1	1.63	0.886	0.182	84.6	72.9
254	-30.2	1.87	1.61	0.117	82.7	71.0

Table 4-1. Extracts From FILE01.

OILFIELD DAMAGE PROGRAM



Figure 4-1. Program Operation

FILE02 (FT02F001, user-supplied)

This file contains all pavement and traffic data pertaining to the section under analysis. A complete FILE02 list for the Nacogdoches County case study network is provided at the end of the chapter.

FILEO2 begins with a single card (Card O) which tells the program how many pavements are to be analyzed. <u>Each pavement</u> then requires at least seven additional cards containing all of the necessary pavement and traffic (baseline and oil field) data. The Oil Field Pavement Damage Program loops through each pavement card deck until all of the Card O pavements have been analyzed. See Appendix A.

Table 4-2. Pavement Structure Input.

Input Data
County Number
Thickness of Flexible Base Layer (inches)
Dynaflect Mean Maximum Deflection (mils)
Subgrade Plasticity Index
Subgrade Liquid Limit
Pavement Strength
Surface Course Thickness
Percent Asphalt in Surface Course

Table 4-3. Traffic Input Data.

Input Data

Average Daily Traffic

Percentage Trucks

Annual ADT Growth Rate

Percentage of ADT in Design Lane (of 2-lane road)

Drill Time in Months

Production % Annual Decay

Percent of Drilled Wells Which Produce

FILEO2 begins with Card O, which indicates the number of pavements to be analyzed during the program run. Each pavement then has its own separate set of input cards, numbered 1 through NDATES + 6, containing the necessary pavement and traffic information. These cards must be repeated for each pavement, as shown below:



GENERAL PROGRAM STRUCTURE

The program consists of one main program and fifteen subroutines, which gives the user the ability to simulate pavement damage under both baseline and baseline plus oil field traffic over a choice of a number of flexible pavements, along with the ability to simulate a number of pavements and traffic scenarios per computer run.

This is accomplished by use of three nested DO loops. The innermost loop repeats the pavement distress and utility calculations for each month selected by the user in FILEO2. The next outer loop cycles the program twice for each pavement to calculate damage with baseline traffic (J = 1), and then repeats the calculations with baseline plus oil field traffic (J = 2). The outermost loop cycles the complete program (except the initialization section) for each pavement.

For each pavement run, the program calculates:

A) Life to failure under baseline traffic.

B) Life to failure under baseline + oil field traffic.For any one of the following types of flexible pavement:

- 1. Surface-treated.
- 2. Black base.
- 3. Hot-mix.
- 4. Overlay.

The complete series of pavement calculations involves three stages. The first stage reads in environmental data for all counties, followed by the data for a given pavement, and then calculates baseline traffic and baseline plus oil field traffic on the road. Traffic for the months selected for

study are then loaded into an array for use by the appropriate pavement damage program. The environmental data is read into the weather parameter arrays by the main program. Then the main program reads the first card of FILE02, (number of pavements).

The second stage selects the appropriate pavement damage subroutine and calculates pavement distress for a single month. The third stage calculates pavement score, tests for pavement failure (and month of failure, if failed), and prints a line of output. The program loops through the second and third stages for each month to be analyzed to calculate damage and pavement scores for each traffic (baseline or baseline plus oil field) and pavement. See Figure 4-1.

OUTPUTS

For each pavement type selected on the first page, FILEO2, three pages are output. Pavement data are summarized, followed by traffic data including a table of cumulative traffic at each selected month. Both normal baseline (N) and oil field (O) traffic is output.

The second page tabulates pavement damage values and pavement scores for normal (baseline) traffic with no oil field traffic, for each month investigated. If failure occurs, the month of failure is calculated.

The third page tabulates pavement damage values and pavement scores for baseline plus oil field traffic, for the same months. If failure occurs, the month of failure with oil field traffic is calculated. Finally, the oil well development schedule is printed. These three pages of output are repeated for all pavements.

SUMMARY

The Oil Field Pavement Damage Program reads weather data (FILEO1) and pavement and traffic data (FILEO2), and uses this to calculate pavement damage values and pavement scores as well as if and when pavement Failure occurs. This Fortran 77 program operates in three stages. First, traffic ADT and 18-k ESAL repetitions are computed. Second, the appropriate subroutine calculates pavement distress. Third, pavement scores are calculated and tested for pavement failure. The results are then printed out. The program loops for all months, traffics, and pavements.

Detailed program information can be found in Appendix A. Appendix B lists the Fortran program, Appendices C and D contain the listings of the input files used in this study, and Appendix E contains the program output for the District 11 case study network.

CHAPTER 5 -- CONCLUSIONS AND RECOMMENDATIONS

Oil and gas field truck traffic causes a significant reduction in available service life for light-duty flexible pavements. The reduced performance results in accelerated maintenance and rehabilitation requirements. Even under light development, surface-treated pavements may require full reconstruction one to two years earlier than expected. Black base, hotmix, and overlay pavements accommodate the increased load but fail under the increased traffic volumes generated by nearby well site activity.

Computer-generated grid/density maps locate centers of drilling and production activity and aid in identifying flexible pavements impacted by oil field development. Variability parameters describe the magnitude and duration of county well activity. The Oil Field Pavement Damage Program considers these regional and site-specific factors in modeling flexible pavement performance under oil and gas field truck traffic.

RECOMMENDATIONS FOR IMPLEMENTATION

The analysis procedure described in this report can be used as a supplemental "tool" within the Department's current pavement management system (PMS). The Oil Field Pavement Damage Program analyzes flexible pavements under a particular truck traffic distribution. <u>Although the current version contains oil field truck characteristics</u>, other special-use activities may be considered by entering the appropriate truck traffic <u>characteristics</u> and <u>modifying several of the "oil field" calculation routines</u>. When incorporated into the PMS, program results may eventually be used to compute the additional cost incurred by the Department as a result of the additional truck traffic.

The grid/density maps and the county variability parameters can be upgraded to reflect current conditions. Both are derived from the Railroad Commission of Texas drilling permit records. It is recommended that the Department acquire a copy of these computer records and update them annually. Each District may then use the updated records to develop their own grid/density maps and county variability parameters for use in monitoring present and future oil field development. It should be noted that much "hand-coding" of city, county, and road coordinates is necessary. Efforts to digitize towns, cities, county boundaries, and highways would greatly expedite the production of the grid/density maps.

At the District level, the Oil Field Pavement Damage Program can be used to identify roads which are in need (or will soon be in need) of maintenance or reconstruction. Pavement designers can use the program as an additional source of information to evaluate the effectiveness of alternative designs under assumed traffic loads. Others can also use the program results to select the most appropriate maintenance or reconstruction strategy for a given road.

At the state level, the total analysis procedure can assist in identifying areas in particular need of increased maintenance or reconstruction. The Department could then provide justification for needed funds and also more effectively estimate future funding requirements. The versatility of the original Oil Field Pavement Damage Program has been retained. The modified program can assist highway engineers in anticipating <u>where</u> work will be needed, identifying <u>what</u> work will be needed, and estimating <u>when</u> work will be needed.

INTERPRETATION

Interpretation of the case study results must consider the assumptions described in this report. All pavement distress calculations were performed assuming newly-reconstructed pavements. However, the current program is capable of using actual pavement score and PSI values associated with routine pavement maintenance. Well locations, start of drilling and production, and levels of well production truck traffic were also assumed from the best possible information available. The results of the case study were intended to demonstrate the methodology and applicability of analyzing flexible pavement networks in oil and gas field areas.

RECOMMENDATIONS FOR FUTURE RESEARCH

This report describes techniques which are suitable for statewide analysis of flexible pavements in oil and gas field areas. Complete integration into the Department's pavement management system points toward further research efforts in the following areas:

- 1. Special-Use Truck Traffic Characteristics.
- 2. Axle Load and Vehicle Weight Data.
- 3. Digitize Towns, County Boundaries, and State-Funded Highways.

Special-Use Truck Traffic Characteristics

Truck traffic characteristics for oil field development were defined from photographic monitoring at actual oil well drilling sites. Analysis of pavement performance under other load-intensive, special-use truck traffic must incorporate traffic characteristics obtained from on-site monitoring of major activity centers. Research efforts are currently underway in an

effort to characterize traffic associated with timber, grain, cattle, poultry, produce, and surface mining activity.

Axle Configuration and Load Data

The Oil Field Pavement Damage Program uses truck traffic characteristics taken from the Department's W-4 tables to describe the axle and axle weight distribution of a selected traffic stream. Axle load equivalency factors used to convert mixed axle configurations into 18-k ESAL repetitions were also taken from generalized data. (1) Because the W-4 tables and equivalency factors were derived for average highway traffic, they do not represent the actual axle leads associated with oil field activity. Information provided on the W-4 Tables represents data that are collected at six (6) weigh-in-motion stations in the state. The stations are located on either interstate routes or major U. S. routes that serve inter-city truck traffic. These stations are not representative of the site-specific truck traffic demands associated with unique industries. Analysis of the effects of oil field and any other special-use truck activity can be improved by sampling axle loads of each hauler. Site-specific axle weight information is very important in making decisions concerning pavement design and pavement rehabilitation strategies.

Digitize Towns, County Boundaries, and State-Funded Highways

The computer-generated grid/density maps locate oil field activity centers and aid in identifying impacted roadways. However, these maps were prepared only for Districts 11, 13, and 17. Developing maps for other Districts would involve approximately one man-month each spent in handcoding coordinates for towns, county boundaries, and state-funded highways taken from the Department's small-scale general highway map for each Dis-

trict. Once completed, however, the grid/density map could be generated at any time from the current RRC drilling permit records.

A comprehensive statewide data base of town, county boundary, and highway coordinates taken from a single, arbitrarily assigned coordinate system would enable the Department to examine oil and gas field development at any conceivable level. District personnel could generate grid/density maps for the entire District, individual counties, or even isolated pavement networks. At the state level, the Department could generate District maps, county maps, or even state maps. Placing the grid/density map program and data files on the Department's interactive graphics system would allow rapid turnaround for engineers at both the local and state levels. This chapter summarizes the results of each phase of Research Project 2-8-81-299.

Phase I dealt with quantifying the effect of oil field traffic on rural highways by determining the traffic levels and axle configurations associated with the drilling and production of <u>one</u> oil well. (5) The traffic generated by the drilling of an oil well was recorded using photographic equipment. A total of approximately 23,000 single axle repetitions were generated by an average daily traffic of 150 vehicles per day. Peak volumes of up to 350 vehicles per day were typical. These volumes were found to be generated by oil field traffic in addition to normal "intended-use" traffic on the rural farm-to-market roadway. Fifty percent of the truck traffic (approximately 15% of the ADT) were of the 3-S2 type (tractor-semi-trailer) configuration.

The reduction in pavement service life was determined based on the concept of pavement serviceability developed at the AASH(T)O Road Test. This loss in pavement performance resulted in an increased annual cost of \$12,320 per mile for a low volume (250 ADT), light duty (1/2 inch bituminous surface treatment on a 6-inch foundation base course) pavement section.

Phase II verified the oil well characteristics at two additional oil well sites. An analysis procedure was developed to assess the impact of additional ("special-use") traffic on an existing surface treated pavement section. The Texas Pavement Distress Equations were used to predict pavement performance under various levels of oil field development. (6)

A Fortran 77 computer program, the "Oil Field Pavement Damage Program," was developed to predict the changes in pavement serviceability and individual types of pavement distress due to oil field traffic. To demonstrate
the analytic capabilities of the program, a case study example was conducted in the oil field areas of Brazos County. Several "density" maps were prepared depicting drilling locations, producing well locations, and generalized activity centers of oil field servicing companies. The "influence" area of the oil fields was delineated, an estimate of trips produced, and axle equivalencies calculated to estimate the reduction in pavement service life under the oil field truck traffic demand.

Phase III described the statewide variability of oil and gas drilling and production activity. (7) The Railroad Commission of Texas regulates the statewide operations of the oil and gas industry and continually updates a Master Drilling Permits Record file of well permits issued, wells drilled, and wells completed. These data were compiled and six "variability" parameters were defined on a county-by-county basis. The resulting parameters were used to generate input data for the "Oil Field Pavement Damage Program" such that pavement performance under traffic generated by servicing oil field developments in <u>any</u> Texas County could be predicted, considering statewide variabilities.

Phase III also culminated in a report ($\underline{8}$) that outlined a series of computer programs and data files that create "grid/density" maps from computer plots. These maps can locate the major activity centers and identify impacted roadways within an area of oil field development.

Phase IV documented the procedure for analyzing the performance of flexible pavement networks in oil and gas field areas throughout the state. The Oil Field (Pavement) Damage Program was modified to permit the analysis of various flexible pavement structures. A case study example was prepared in detail in the final report to demonstrate the entire analysis procedures.

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APPENDIX A -- DOCUMENTATION FOR THE OIL FIELD

PAVEMENT DAMAGE PROGRAM This appendix describes the Oil Field Pavement Damage Program, write in Fortran 77, which has been developed under Project 299. A flow chart the program is given in Figure A-1, and a complete listing of the program is presented in Appendix B. The flow chart has **Deen limited** to describing the functions of the main program, and the subroutines and arrays used in the functions of the program variables is presented with the

The program was developed in two steps. The first step is described in TTI Report 299-2 and was developed by Tom Scullion. (6) ment life for a single surface-treated pavement per computer run. The second It predicted pavestep, described here, was a modification of the **original** program by H. C. Petersen to enable choice of flexible pavements, along with the capability to simulate a number of pavements and traffic scenarios per computer run.

Texas Transportation Institute Texas A&M University College Station, Texas 77843 (409) 845-9910

Modified by: H. C. Petersen Texas Transportation Institute Texas A&M University College Station, Texas 77843 (409) 845-1726

This program calculates:

A) Life to failure under baseline traffic.

B) Life to failure under baseline + oil field traffic.

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61 b

For any one of the following types of flexible pavement:

- 1. Surface-treated.
- 2. Black base.
- 3. Hot-mix.
- 4. Overlay.

The program operates in three stages. The first stage reads in all of the input data and then computes baseline and baseline + oil field traffic characteristics. These traffic characteristics are loaded into an array for use by six traffic subroutines.

The second and third stages loop until PSI, pavement score, and pavement distress ratings have been calculated. In stage two, the main program calls the appropriate pavement damage subroutine (depending upon which pavement type was selected) and calculates the PSI and pavement distress ratings. Stage three then computes and prints pavement score values. This loop from Stage 2 to Stage 3 is run for each month that the user requested: once for baseline traffic and once for baseline plus oil field traffic.

Please note the following assumptions:

- The program considers all pavements to be two-lane roads, with one lane for each direction.
- Pavement distress equations were developed using stepwise regression of data from site inspections of the test sections in the Texas Flexible Pavement Data Base. (4)
- 3. Pavement score has been defined to be a function of PSI, visual score, and maintenance cost-a multiplicative utility approach. Pavement score considers the combined effects of pavement distress and ride quality in describing pavement condition. Equations have

been developed to predict both area and severity ratings for several common distress types. These ratings range from 0 (no distress) to 100 (total distress).

INPUT FILES

The program reads input data from two files:

FILE01 - Contains county environmental data.

FILE02 - Contains user-supplied traffic and pavement data.

FILE01

FILE01 contains the following environmental data for each of the 254 Texas counties, one county per record:

- 1. TIN(I) - Thornthwaite index. (13)
- 2.
- RAIN(I) Average Rainfall. FRTH(I) Air freeze-thaw cycles. 3.
- AVTP(I) Average maximum temperature. 4.

FILE02

The user supplies the following pavement and traffic data:

NPVTS - Number of pavements to be analyzed.

These may be entire roads or just short sections. Each pavement must have the remaining FILE02 data entered for analysis.

MINSCR - Pavement score at failure (usually 35).

PVTYPE - Type of flexible pavement. Choose from:

- 1) Surface-treated.
- 2) Black base.
- 3) Hot mix.
- 4) Overlay.

- COUTY County where pavement is located. TTI Research Report 229-5, Table A-2, contains acceptable values for each Texas county. (9)
- FLEXL Base course thickness.
- DMD Mean dynaflect deflection (sensor W1).
- PI Subgrade plasticity index.
- LL Subgrade liquid limit.
- PVSTRN Pavement strength. Choose from:
 - 1) Strong.
 - 2) Medium.
 - 3) Weak.

This variable is not used for surface-treated pavements. PVSTRN established values for HPR2 and HPR3, as described elsewhere in Chapter 4. (2)

- ASPH Surface course thickness.
- BINDER Percent asphalt used in surface course.
- MON(I) Commands program to print PSI, Pavement Score, and distress ratings at specific times. For example,

1, 6, 12, 24, 36, 60, and 72 months

after reconstruction. Normally, 12 times are requested.

- HEAD(I)- User-supplied heading. This may be used to identify the pavement section and location, or other descriptive information. (Maximum length of HEAD is 60 characters.)
- ADT Average Daily baseline Traffic. Use two-way values.
- PCTTRK Percent trucks in baseline traffic.
- GROWTH Annual percent growth in baseline traffic.

- PCTLNE Baseline traffic distribution. Normally, use 50 percent. Design lane distributions for multilane highways are not considered by the program.
- DTIME Average number of months required to drill an oil or gas well.
- DECAY Percent decline in annual truck traffic during production phase. TTI Research Report 299-4 contains information pertinent to both the DECAY and the DTIME variables. (8)
- PRDPCT Percentage of drilled wells which generate truck traffic during production.
- NDATES Number of months in which drilling was actually underway in the pavement study region.
- IDATE Elapsed time (in months) from pavement reconstruction to the start of drilling on each well.
- NWELLS Number of wells actually drilled in month "IDATE".

PREPARATION OF INPUT DATA

Input data for the Oil Field Pavement Damage Program must be entered exactly as specified by the program's formatted READ statements. Both FILEO1 and FILEO2 input data must be entered according to the following guidelines in order for the program to execute properly.

FILE01 (FT01F001, fixed file NOT user-supplied)

This file contains the required environmental data for each of the counties in Texas, one county per record. Table A-1 below shows the first five and last five records from this file, which are the required environ

mental data for counties 1 through 5 and 250 through 254. The FILEO1 format is as follows:

1. County Number	Columns 2 - 4
2. Thornthwaite Index	Columns 8 - 12
3. Rainfall Per Month	Columns 18 - 22
4. Freeze-Thaw Cycles per Month	Columns 28 - 32
5. Wet Freeze-Thaw Cycles per Month	Columns 38 - 42
6. Mean Maximum Temperature	Columns 48 - 52
7. Mean Average Temperature	Columns 58 - 62

Note that the Oil Field Pavement Damage Program uses only Thornthwaite Index, rainfall per month, freeze-thaw cycles per month, and mean average temperature (in columns 2, 3, 4, and 7, respectively) during execution. The other columns are stored in FILEO1 but never read.

County	Th.	Rain	F.T.C.	Wet	M. Max.	M.Avg.
No.	Index	Fall		F.T.C.	Temp.	Temp.
1	12.5	3.57	4.82	0.900	76.7	65.4
2	-39.3	1.14	8.48	0.637	77.8	63.3
3	11.7	3.60	3.81	0.430	78.1	66.7
4	-10.3	3.10	0.610	0.167	78.0	70.6
5	-16.2	2.35	5.83	0.854	76.3	63.9
250	9.81	2.59	9.73	1.16	73.4	60.0
251	-25.5	1.41	10.5	0.715	74.1	58.7
252	-14.9	2.48	8.77	0.800	76.9	63.7
253	-40.1	1.63	0.886	0.182	84.6	72.9
254	-30.2	1.87	1.61	0.117	82.7	71.0

Table A-1. Extracts From FILEO1.

FILE02 (FT02F001, user-supplied)

This file contains all pavement and traffic data pertaining to the section under analysis. A complete FILE02 list for the Nacogdoches County case study network is provided at the end of the chapter.

FILE02 begins with a single card (Card O) which tells the program how many pavements are to be analyzed. <u>Each pavement</u> then requires at least seven additional cards containing all of the necessary pavement and traffic (baseline and oil field) data. The Oil Field Pavement Damage Program loops through each pavement card deck until all of the Card O pavements have been analyzed.

<u>Card O: NPVTS (I3).</u> This is the total number of pavements to be simulated. It is entered only once and is the first card in FILE02.

<u>Card 1: MINSCR (I2), PVTYPE (I2).</u> MINSCR is the minimum score permissible for the section under analysis. This is normally fixed at 35 as defined in the Department's Pavement Evaluation System for this type of pavement. (<u>3</u>) PVTYPE is the type of flexible pavement to be studied; either surface-treated, black base, hot-mix, or overlay (PVTYPE = 1, 2, 3, or 4, respectively).

<u>Card 2.</u> This card contains structural information which is eventually printed in the "Structural Variables" section of the program output. Each of the four flexible pavement types has its own set of structural variables which must be entered in this card. Table A-2 provides the format of the Card 2 pavement structure data.

Dynaflect deflection values should be taken from existing laboratory records whenever possible. However, some suggested values are listed below.

Name	Code	Columns	Format
County Number	COUTY	1-9	F9.2
Thickness of Flexible Base Layer (inches)	FLEXL	10-18	F9.2
Dynaflect Mean Deflection (mils)	DMD	19-27	F9.2
Subgrade Plasticity Index	PI	28-36	F9.2
Subgrade Liquid Limit	LL	37-45	F9.2
Pavement Strength	PVSTRN	46-54	F9.2
Surface Course Thickness	ASPH	55-63	F9.2
Percent Asphalt in Surface Course	BINDER	64-72	F9.2

Table A-2. Card 2 Pavement Structure Data.

Weak Pavement	$(N + \sigma) = 2.04$ mils
Medium Pavement	(N) = 1.55 mils
Strong Pavement	$(N - \sigma) = 1.06$ mils

Note: Mean dynaflect = 1.55 mils. Standard deviation = 0.49 mils.

The subgrade soils' information can readily be obtained from county soil survey maps.

Pavement strength, PVSTRN, is simply an index: 1 - strong 2 - medium

3 - weak

These index numbers are used in subroutines BBMOD (Black Base MODel), HMMOD (Hot Mix MODel), and OVMOD (OVerlay MODel) to assign estimated averaged values of HPR2 and HPR3 (2) as shown in Table A-3.

Table A-3. Suggested HPR2 and HPR3 Values.

Subroutine	Pavement Strength Index, PVSTRN	HPR2	HPR3
BBMOD	1	10.0	2.50
	2	20.0	1.50
	3	30.0	0.25
HMMOD	1	10.0	3.50
	2	20.0	1.75
	3	30.0	0.50
OVMOD	1	5.0	10.0
	2	20.0	5.0
	3	40.0	0.25

ASPH and BINDER should be readily available, either from pavement design or laboratory records.

Note that Card 2 has two different types of inputs: the first for surface-treated pavements, and the second for the other three pavement types. For surface-treated (PVTYPE = 1) pavements, input COUTY, FLEXL, DMD, PI, and LL. For the other pavement types, input COUTY, PI, PVSTRN, ASPH, BINDER. The other inputs are not used, and so may be actual values or simply entered as zeros.

<u>Card 3: MON(I) (1615).</u> These are the months at which PSI, pavement score, and pavement distress ratings are to be calculated. Although sixteen values may be entered into Card 3 for analysis, <u>the user must enter at</u> <u>least eleven different months</u> to insure proper program execution. The program reads each MON value from I = 1 to I = NYR and loops through the analysis procedures, computing PSI, pavement score, and the pavement distress ratings. NYR, which is currently set equal to 11, can only be changed from within the program. As a result, unless internal program modifications are made, the user will only receive solutions for 11 of the months in the analysis period.

<u>Card 4: HEAD(1), (15A4).</u> This heading will appear at the top of each page of program output. The user may type in anything up to 60 characters.

<u>Card 5.</u> This card contains baseline traffic data and local oil field drilling and production characteristics. Table A-4 contains input data formats for Card 5.

Name	Variable Name	Columns	Input Format
Average Daily Traffic	ADT	1-8	F8.0
Percentage Trucks	PCTTRK	9-13	F5.1
Annual ADT Growth Rate	GROWTH	14-18	F5.1
Percentage of ADT in Design Lane (of 2-lane road)	PCTLNE	19-23	F5.1
Drill Time in Months	DTIME	24-28	F5.1
Production % Annual Decay	DECAY	29-33	F5.1
Percent of Drilled Wells Which Produce	PRDPCT	34-38	F5.1

Table A-4. Card 5 Input Data Formats.

<u>Card 6:</u> NDATES, (I3). NDATES is the number of dates in which oil field activity started. Note that there are NDATES cards which follow this card, each giving month number and number of wells started that month.

<u>Cards 7 Through (NDATES + 6):</u> IDATE, NWELLS (I3, 1X, I3). Card 7 tells how many months (NDATES) in the analysis period were marked by new oil well drilling activity. The remaining NDATES cards indicate how many wells (NWELLS) began drilling in each month (IDATE). For example, if one new well were drilled each month for a five-year period, the cards would look like this:

Card 7:	060	
Card 8:	001 001	because NDATES = 60 months
Card 9:	002 001	IDATE = month 1, 2,
Card 10:	003 001	3, 60
Card 11:	004 001	and NWELLS = 1 new well
•	•	per month
•	٠	
•	• *	
Card 64:	058 001	
Card 65:	059 001	
Card 66:	060 001	

IDATE = month number in which oil well drilling begins;

NWELLS = the number of new oil wells drilled each month, IDATE.

Summary of FILE02 Input Requirements.

FILE02 begins with Card O, which indicates the number of pavements to be analyzed during the program run. Each pavement then has its own separate set of input cards, numbered 1 through NDATES + 6, containing the necessary pavement and traffic information. These cards must be repeated for each pavement, as shown below:

F]	ILE	02:	Card	0

Card 1 Card 2 Card 3 Card 4 Card 5 Card 6 Card 7	PAVEMENT # 1
Card (NDATES + 6)	J
Card 1 Card 2 Card 3 Card 4 Card 5 Card 6 Card 7 Card (NDATES + 6)	PAVEMENT # 2
For all pavements.	

A complete FILEO2 list for the Nacogdoches County case study network is included at the end of this chapter. This file listing demonstrates the use of separate card decks for each pavement section and should clarify the use of Card O to coordinate the program run.

Running the Program

The following job control language was used to run the program on the Amdahl at Texas A&M University.

```
//F77D11 JOB (W250,505A,S5,2,BS), 'OILFIELD°
//EXEC FORTVCLG,FVREGN=1204K
//FORT.SYSIN DD *
C
C
C
C
C
C
END
//GO.FT01F001 DD DSN=USR.W250.BS.FILE01,DISP-SHR
//GO.FT02F001 DD DSN=USR.W250.BS.FILE02,DISP=SHR
/*END
```

GENERAL PROGRAM STRUCTURE

The program consists of one main program and fifteen subroutines, which gives the user the ability to simulate pavement damage under both baseline and baseline plus oil field traffic over a choice of a number of flexible pavements, along with the ability to simulate a number of pavements and traffic scenarios per computer run.

This is accomplished by use of three nested D0 loops. The innermost loop repeats the pavement distress and utility calculations for each month selected by the user in FILE02. The next outer loop cycles the program twice for each pavement to calculate damage with baseline traffic (J = 1), and then repeats the calculations with baseline plus oil field traffic

(J = 2). The outermost loop cycles the complete program (except the initialization section) for each pavement.

For each pavement run, the program calculates:

A) Life to failure under baseline traffic.

B) Life to failure under baseline + oil field traffic.For any one of the following types of flexible pavement:

- 1. Surface-treated.
- 2. Black base.
- 3. Hot-mix.
- 4. Overlay.

The complete series of pavement calculations involves three stages. The first stage reads in environmental data for all counties, followed by the data for a given pavement, and then calculates traffic on the road. This traffic, consisting of baseline traffic and baseline plus oil field traffic, is first loaded into the TRAF array, and then traffic for the months selected for study are loaded into the TR array for use by the appropriate pavement damage program. The environmental data is read into the TIN, RAIN, FRTH, and AVTP weather parameter arrays (numbered according to county number, 1 through 254, in each array) by the main program. Then the main program reads the first card of FILE02, NPVTS (number of pavements), and prints this out. The main program will now loop to calculate damage for each pavement.

Stage 1: Process Traffic Subroutines

The first stage now reads the data from FILE02 for the first pavement, and calculates the traffic analysis using the following subroutines:

- TRAFIC Converts baseline traffic into 18-k equivalent single axle load (ESAL) repetitions per month, using values from the SDHPT W-Tables. This process is described in TTI Research Report 299-1. (5)
- SETTAB Loads the results of Subroutines "TRAFIC" into the 240 X 4 TRAF array, multiplying each successive entry by the GROWTH factor. The array contains the total number of vehicles (ADT) and 18-k ESAL repetitions which have passed over the pavement since reconstruction. This subroutine does not load the oil field related traffic into the TRAF array at this time.
- OILDEV Computes the 18-k ESAL repetitions and ADT per month due to oil and gas well drilling. These are returned as N180IL and ADTOIL, respectively.
- OILSER Computes 18-k ESAL repetitions and ADT per month due to oil well production, returning these as N180IL and ADTSER.
- ADDOIL Adds the drilling and production traffic values (from Subroutines "OILDEV" and "OILSER") to the TRAF array. This subroutine factors in the drilling time per well in months (DTIME), the rate of decau of oil production in percent per year (DECAY), and the percent of wells drilled which result in added truck traffic during OIL production.
- CONVER Accesses the TRAF array and extracts only those traffic values for those months which the user had requested in the MON (I) list in FILE02.

Stage 2: Compute PSI and Pavement Damage Ratings

The second and third stages loop until damage for all desired months has been calculated. In the second stage, during each loop, the main program

calls the appropriate Pavement Damage subroutine, depending upon which pavement type was selected (1 = SLMOD, 2 = BBMOD, 3 = HMMOD, and 4 = OVMOD). This subroutine calculates the amount of damage which has occurred up to the month being simulated, and returns the various damage parameters in the DIS array. See PROGRAM ELEMENTS for the contents of this array.

Stage 3: Compute Pavement Score

During the third stage, in each loop, the program calls five subroutines to determine the adjustment factors for use in computing pavement score at each MON(I). These subroutines are:

FINDA1 - Calculates and returns traffic adjustment parameters.
FINDRF - Calculates and returns weather adjustment parameters.
UTLTY1 - Calculates the utility value of VISUAL.
UTLTY2 - Calculates the utility value of PSI.
UTLTY3 - Calculates the utility value of MCOST (Maintenance COST).

The main program then adjusts, computes, and prints the pavement score for each month specified in FILE02. Once pavement score has been calculated for each MON(I) under baseline traffic, the program repeats the same process for baseline + oil field traffic. Variables used to compute pavement score are:

VISUAL- Utility value of Pavement Distress types from subroutine "UTLTY1".

PSI - Utility value of PSI from subroutine "UTLTY2".

MCOST - Utility value of Maintenance Cost from subroutine "UTLTY3".

TOTAL - Total overall Pavement Score.

The main program completes the Stage 1, 2, and 3 calculations for each of the NPVTS pavements contained in Card O of FILEO2. In Stage 1, the program reads in the next pavement's input from FILEO2 and generates the TRAF and TR arrays. In Stage 2, the program computes PSI and pavement distress ratings for each MON(I) for baseline traffic (J = 1) and baseline + oil field traffic (J = 2). The program finally computes pavement score in Stage 3. The Oil Field Pavement Damage Program stops running when all NPVTS pavements have been analyzed.

Please note the following items:

- The program considers all pavements to be two-lane roads, with one lane for each direction. Lane distributions for oil field traffic on multilane highways were not obtained in this project.
 - The calculation of 18-k ESAL repetitions is described in TTI Research Report 299-1. (5)
 - Pavement distress equations were developed using stepwise regression of data from site inspections of the test sections in the Texas Flexible Pavement Data Base. (4) For example,

Distress = exp (RHO/N18) ** BETA

Where Distress Range = 0 - 100 RHO = Regression coefficient

BETA = Regression coefficient

RHO = F(Rainfall, PI, LL, Layer thickness, . . .)

4. Pavement score has been defined in SDHPT Project 2239 to be a function of PSI, visual score, and maintenance cost. (<u>11</u>) This is a multiplicative utility approach

PSI = Utility value of PSI

Visual = Utility value of distress types

Maint. Cost = Utility value of maintenance cost (considered

to be a function of the area of patching)

Pavement score considers the combined effects of pavement distress and ridequality in describing pavement condition. Equations have been developed to predict both area and severity ratings for several common distress types. These ratings range from 0 (no distress) to 100 (total distress).

Table A-5 lists the maximum acceptable area and severity ratings.

Distress Type	Area	Severity
Rutting	50	30
Raveling	80	30
Flushing	80	30
Alligator Cracking and Patching	50	50
Longitudinal Cracking	70	30
Transverse Cracking	70	30

Table A-5. Maximum Acceptable Distress Area and Severity Ratings.

Minimum PSI = 1.5 (Range = 4.2 to 0)

These values are part of the Oil Field Pavement Damage Program. They cannot be changed from outside of the program.

5. Refer to TTI Research Report 299-2 for additional details. (<u>6</u>)

Input Files and Variables

The program reads input data from two files:

FILE01 - Contains county environmental data.

FILE02 - Contains user-supplied traffic and pavement data.

The first input file, FILE01, uses the following environmental variable arrays which contain data for each of the 254 Texas counties (one county per record):

- 1. TIN(I) Thornthwaite Index.
- 2. RAIN(I) Average Rainfall.
- 3. FRTH(I) Air Freeze-Thaw Cycles.
- 4. AVTP(I) Average Maximum Temperature.

Note that these files reside in memory for all counties throughout the computer run. Thus, it is not necessary to return to the original FILEO2 when simulating roads in different counties; a number of different counties can be input in a single computer run.

In the second input file, FILE02, the user supplies the following:

NPVTS - Number of pavements to be analyzed.

These may be entire roads or just short sections. Each pavement must have the remaining FILE02 data entering for analysis.

MINSCR - Pavement score at failure (usually 35).

PVTYPE - Type of flexible pavement. Choose from:

- 1) Surface-treated.
- 2) Black base.
- 3) Hot mix.
- 4) Overlay.

COUTY - County where pavement is located. TTI Research Report 229-5, Table A-2, contains acceptable values for each Texas county.

FLEXL - Base course thickness.

DMD - Mean dynaflect deflection (sensor W1).

PI - Subgrade plasticity index.

LL - Subgrade liquid limit.

PVSTRN - Pavement strength. Choose from:

1) Strong.

2) Medium.

3) Weak.

This variable is not used for surface-treated pavements. PVSTRN establishes values for pavement strength parameters HPR2 and HPR3, as described in Table 4-3 and later in this chapter.

ASPH - Surface course thickness.

BINDER - Percent asphalt used in surface course.

MON(I) - Commands program to print PSI, pavement score, and distress ratings at specific times. For example,

1, 6, 12, 24, 36, 60, and 72 months

after reconstruction. Normally, 12 times are requested.

- HEAD(I)- User-supplied heading. This may be used to identify the pavement section and location, or other descriptive information. (Maximum length of HEAD is 60 characters.)
- ADT Average Daily baseline Traffic. Use two-way values.

PCTTRK - Percent trucks in baseline traffic.

GROWTH - Annual percent growth in baseline traffic.

- PCTLNE Baseline traffic distribution. Normally use 50 percent. Design lane distributions for multilane highways are not considered by the program.
- DTIME Average number of months required to drill an oil or gas well.
- DECAY Percent decline in annual truck traffic during production phase. TTI Research Report 299-4 contains information pertinent to both the DECAY and the DTIME variables. (8)
- PRDPCT Percentage of drilled wells which generate truck traffic during production.
- NDATES Number of months in which drilling was actually underway in the pavement study region.
- IDATE Elapsed time (in months) from pavement reconstruction to the start of drilling on each well.
- NWELLS Number of wells actually drilled in month "IDATE".

PROGRAM ELEMENTS

This section describes some of the major variables used along with a more detailed structure of this program (See flow chart, Figure A-1). The <u>information contained in this section is not necessary to run the program</u>. It is intended to simplify the programmer's task in the event that modifications are desired to change the program or any of its default values. This section assumes that the reader has a knowledge of FORTRAN syntax and protocol.

The program consists of the main program, which calls 15 subroutines as needed. These subroutines may be grouped into one of the following three stages:

Stage 1. Traffic Subroutines.

Stage 2. Pavement Damage Subroutines.

Stage 3. Pavement Score Subroutines.

The main program reads the environmental data from FILEO1 into four 254-element weather arrays;

TIN(I) = Thornthwaite INdex RAIN(I) = RAINfall per month FRTH(I) = FReeze-THaw cycles per month AVTP(I) = Mean AVerage TemPerature

where (I) = CounTY (CTY) number (Refer to Table A-2 in TTI Research Report 299-5).

These are then accessed and converted into annual values for the single county under study in the main program during each pavement loop. Next, the main program reads the number of pavements to be simulated on the first card of FILE02, NPVTS (number of pavements), and prints this number out. The main program will now use the outermost DO loop to calculate damage for each pavement, with the DO loop counter IPVTS incrementing from one to NPVTS, the number of pavements input in FILE02.

In the first stage, the main program then reads the road and traffic data from FILEO2 for the first pavement to be simulated, changing from integer to real number format where appropriate, and calculates the traffic analysis using the following subroutines: TRAFIC, SETTAB, OILDEV, OILSER, ADDOIL, and CONVER.

The second and third stages cycle twice, once for baseline traffic and once for baseline plus oil field traffic, using the middle DO loop with counter J incrementing from one to two (J = 1 for baseline traffic, and J = 1

2 for baseline plus oil field traffic). The innermost DO loop cycles through the second and third stages for each month, with the DO loop counter NYR incrementing from one to the number of months to be investigated. At the present time, the value of NYR is programmed in as eleven and cannot be changed from outside the program. The program would require additional program lines to allow input of a variable number of months, probably from FILEO2.

In the second stage, IF tests select the proper subroutine call to calculate pavement damage for a single month. The value of PVTYPE from FILEO2 determines the pavement damage subroutine selected. (1 = Subroutine SLMOD, 2 = Subroutine BBMOD, 3 = Subroutine HMMOD, and 4 = Subroutine OVMOD.) The appropriate pavement damage subroutine returns the pavement damage parameters in the DIS array shown in Table A-6.

Note that only the subroutine SLMOD returns all 15 DIS values. The other three subroutines return zeros for Raveling, Flushing, and Patching DIS array values.

The third stage loops along with the second stage. This stage calculates the pavement utility values for a single month by calling subroutines FINDA1 and FINDRF to compute adjustment values, followed by calls to subroutines UTLTY1, UTLTY2, and UTLTY3 to calculate VISUAL, PSI, and MCOST values. The main program then calculates TOTAL utility value (i.e., Pavement Score), and uses an IF test to set the variable IFAIL. IFAIL = 0 if the pavement has not failed, and IFAIL = 1 when the pavement has failed, that is, when TOTAL is not greater than the minimum allowable score, MINSCR. If pavement has failed, the main program calculates the time to failure in months. Finally, the program prints out the values. This is the end of a single month's calculations; the inner D0 loop increments to the next month, and the program continues.

Table A-6. Oil Field Pavement Damage Program DIStress Array.

Î			
	DIS(1)	=	PSI
	DIS(2)	=	Rutting Area
	DIS(3)	=	Rutting Severity
	DIS(4)	=	Raveling Area
	DIS(5)	=	Raveling Severity
	DIS(6)	=	Flushing Area
	DIS(7)	=	Flushing Severity
	DIS(8)	=	Alligator Crack Area
	DIS(9)	=	Alligator Crack Severity
	DIS(10)	=	Longitudinal Crack Area
	DIS(11)	=	Longitudinal Crack Severity
	DIS(12)	=	Transverse Crack Area
	DIS(13)	=	Transverse Crack Severity
	DIS(14)	=	Patching Area
	DIS(15)	=	Patching Severity

In summary, these are the subroutines which are called:



These subroutines, and the variables transferred, are described below.

Non-default variables used in the main program are INTEGER: CTY(CounTY number), ENDSCR (Pavement END of life SCoRe), ENDMTH (END of pavement life MonTH number), PVTYPE (PaVement TYPE), and PVSTR (PaVement STRength).

Variables are passed to the subroutines in two ways. The first method of passing variables is through the CALL statement. To simplify program tracing, the same variable names were used in both the main program and the subroutines wherever possible. The second method of passing variables is to make them accessible by use of a COMMON statement. The COMMON statement is used to pass the following variables to the appropriate pavement damage subroutine in Stage 2: FLEXL, DMD, PI, LL, PVSTRN, ASPH, and BINDER.

Traffic Subroutines

Six subroutines compute the traffic on the road and put the values into the TRAF and the TR arrays:

Subroutine TRAFIC converts baseline traffic into 18-k equivalent single axle load (ESAL) repetitions per month, using values from the SDHPT W-4 Tables. This process is described in TTI Research Report 299-1. (5) It

brings in the values of ADT (Average Daily Traffic), PCTTRK (PerCenT TRucKs), and PCTLNE (PerCenT of total ADT in the LaNe under study), and uses REAL-format data which is read from programmed-in DATA statements taken from the SDHPT W-4 tables:

- PERCNT Contains the percentage of each truck type in the baseline traffic stream.
- SINGLE Contains the number of single axles by truck type.
- TANDEM Contains the number of tandem axles by truck type.
- DISTSN Contains the single axle load distributions as measured at weighing stations for each truck type.
- DISTAN Contains tandem axle load distributions for each truck type.
- ESING Contains equivalency factors for single wheel loads.
- ETAND Contains equivalency factors for tandem wheel loads.

The subroutine converts two-way baseline ADT to one-way, and returns this one-way ADT (note that the value changes in this subroutine) and monthly N18 18-k ESAL (N18 is declared to be REAL). Passenger cars are not used to compute 18-k ESAL repetitions. All variable values are passed through the CALL statement.

Subroutine SETTAB loads the results from Subroutine "TRAFIC" into the 240 X 4 TRAF array, multiplying each successive entry by the GROWTH factor. The array structure is:

Column 1 - ADT (baseline). Column 2 - ADT (baseline + oil field). Column 3 - 18-k ESAL (baseline). Column 4 - 18-k ESAL (baseline + oil field). The array contains the total number of vehicles (ADT) and 18-k ESAL repetitions which have passed over the pavement since reconstruction. This subroutine does not load the oil field related traffic into the TRAF array at this time. The oil field values are added later by the subroutine ADDOIL.

N18 is declared to be REAL. All variable values, including the TRAF array, are passed through the CALL statement.

Subroutine OILDEV computes the 18-k ESAL repetitions and ADT per month due to oil and gas well drilling. These are returned as N180IL and ADTOIL, respectively. The subroutine uses statements from the SDHPT W-4 Tables to compute 18-k ESAL repetitions associated with the TTYPE distribution, which are programmed in as DATA statements. TTYPE contains the number of each truck type used during oil and gas well drilling, observed during photographic monitoring of three oil well sites in Brazos County over a 60-day oil well development period. Table A-7 contains the final values used in TTYPE to describe truck traffic at an oil well drilling site.

Drilling daily traffic volume (ADTOIL = 150) is an average value, taken from film records in Brazos County and confirmed by several petroleum consultants as a typical value for drilling traffic at most Texas oil and gas well sites.

At the present time, this and the following data are programmed in as DATA statements. If it is desired to represent a different distribution, the DATA statements must be changed, or additional READ statements could be used to access other distribution files.

PCT - Converts two-way ADT and N18 into one-way ADT and N18, under the assumption that whatever enters the well site must later exit the well site over the same roads. Thus PCT = 0.50; if

Table A-7. Oil Well Truck Traffic Distribution	Table	A-7.	0i1	Well	Truck	Traffic	Distribution.
--	-------	------	-----	------	-------	---------	---------------

AASHTO Truck Type	Number Observed
SU-1	300
SU-2	150
2-51	45
2-52	0
3-SU and greater	655
2-51-2	0
3-\$1-2	0
2-1	90
2-2	0
3-2 and greater	125

Number of trucks observed = 1365 (2-month period).

this assumption is invalid for the roads under study, the program must be changed.

SINGLE - Contains the number of single axles by truck type.

TANDEM - Contains the number of tandem axles by truck type.

DISTSN - Contains the single axle load distributions as measured at weighing stations for each truck type.

DISTAN - Contains tandem axle load distributions for each truck type.

ESING - Contains equivalency factors for single wheel loads. (1)

ETAND - Contains equivalency factors for tandem wheel loads.

Other than the programmed-in DATA statements, all values are passed through by the CALL statement.

Subroutine OILSER computes 18-k ESAL repetitions and ADT per month due to oil well production, returning these as N18SER and ADTSER. Programmed in data statements are used for the following variables:

> SDISTR - Distribution of single-axle trucks. TDISTR - Distribution of tandem-axle trucks. ESING - From SDHPT W-4 Tables. ETAND - From SDHPT W-4 Tables.

The variables N18SER (declared to be REAL) and ADTSER are passed by the CALL statement.

Production traffic is assumed to be 50 passenger cars (ADTSER = 50) and 150 3-S2 trucks (SRVICE = 150). The subroutine converts two-way monthly passenger car ADT into one-way on the assumption that what enters the production site must later exit (PCT = 0.5). Two way monthly truck traffic is used to compute production 18-k ESAL repetitions, and then is converted to the one-way 18-k ESAL value.

Subroutine ADDOIL adds the drilling and production traffic values (from Subroutines "OILDEV" and "OILSER") to the TRAF array. This subroutine factors in the drilling time per well in months (DTIME), the rate of decay of oil production in percent per year (DECAY), and the percent of wells drilled which result in added truck traffic during OIL production.

The program assumes that production at the well site will decline over time. Production traffic follows an annual stepwise decline in the subroutine, assuming that 12 months of constant traffic is followed by a drop of magnitude "DECAY", then another constant 12 months, followed by another "DECAY" percent drop. There is also the assumption that not all wells produce oil or gas. The user-input variable "PRDPCT" converts the number of drill sites into the number of producing sites. The variability parameter "Completion Success Rate" from TTI Research Report 299-4 may be used here, but only if all producing wells generate truck traffic. Gas wells, as mentioned in Report 299-4, usually do not generate production truck traffic. (8)

The subroutine is capable of inputting drill times of one to six months as integers. Partial months are rounded to the nearest integer. Thus, 1.49 months becomes one month, but 1.5 months becomes 2 months. This is accomplished through a series of IF tests with GOTO statements to terminate the adding of additional months' oil development traffic.

All values computed in OILSER are passed through the CALL statement.

Subroutine CONVER accesses the TRAF array and extracts only those traffic values for those months which the user had requested in the MON(I) list in FILEO2. It loads the 15 X 4 TR array, supplying most of the traffic values for the pavement distress tables which are output at the end of the program. All variable values are passed through the CALL statement.
Pavement Damage Subroutines

Four subroutines compute pavement distress area and severity ratings. Only one of these is selected, according to the value of PVTYPE (1 = SLMOD, 2 = BBMOD, 3 = HMMOD, 4 = OVMOD). The appropriate subroutine returns the severity damage parameters in the 15-element DIS array, described above.

Subroutine SLMOD contains pavement distress equations for surfacetreated pavements. These equations were developed from regression analysis of inspection data collected on over 100 thin pavement sections in Texas. (<u>4</u>) TTI Research Report 299-2 describes the use and derivation of these distress equations. (<u>6</u>)

This is the original distress subroutine contained in the program which was described in TTI Report 299-2. It brings in the variables N18, ADT, and MTH through the CALL statement, returning the full DIS array in this manner. Table 4-6 describes the structure of the DIS array. This subroutine uses only the variables FLEXL, DMD, PI, LL, AVT50, TI50, and FTC from the COMMON statement; the remaining variables are not used here and thus may be zeros.

Subroutine BBMOD contains pavement distress equations for black base pavements. These equations were developed from regression analysis (<u>12</u>) of inspection data from the Texas Flexible Pavement Data Base. TTI Research Report 299-2 describes the use and derivation of these distress equations.

This subroutine was derived from an original complete TTI pavement distress program. It brings in the variables N18, ADT, and MTH through the CALL statement and returns the DIS array as shown in Table A-6. Note that the DIS array contains zeros for raveling, flushing, and patching, as these are not now calculated in this subroutine. An intermediate DS array was used in the subroutine to maintain compatibility with the original distress array in the main program. This was done to simplify the programmer's task when

updating this subroutine, but it required equating the subroutine's DS array elements to the main program's DIS array through a series of equations contained in Table A-8.

The subroutine uses only the variables PI, AVT50, TI50, FTC, PVSTR, ASPH, and BINDER from the common statement; the remaining variables are not used and thus may be zeros. The variable PVSTR is used to assign the value of the pavement strength parameters HPR2 and HPR3, as indicated in Table A-3.

Note that maximum and minimum values are placed on each rho and beta value. These are in the programmed DATA statements.

Subroutine HMMOD contains pavement distress equations for hot-mix pavements. These equations were also developed from regression analysis of inspection data from the Texas Flexible Pavement Data Base. TTI Research Report 299-2 describes the use and derivation of these distress equations.

Just as Subroutine BBMOD, Subroutine HHMOD was derived from an original complete TTI pavement distress program. It brings in the variables N18, ADT, and MTH through the CALL statement, and returns the DIS array (Table A-6 gives the structure of this array). Again, note that the DIS array contains zeros for raveling, flushing, and patching, as these are not now calculated in this subroutine. In order to maintain compatability between the original program and this subroutine, an intermediate DS array was used as a substitute for the original distress array in the complete program. This was done to simplify the programmer's task when updating this subroutine, but it required equating the subroutine's DS array elements to the main program's DIS array through the series of equations in Table A-8.

Table A-8.	Equations	for Conversion Between DS and DIS
	Arrays in	Pavement Damage Subroutines.

DIS(1) =	DS(9)
DIS(2) =	DS(1)
DIS(3) =	DS(2)
DIS(4) =	0.0
DIS(5) =	0.0
DIS(6) =	0.0
DIS(7) =	0.0
DIS(8) =	DS(3)
DIS(9) =	DS(4)
DIS(10)=	DS(7)
DIS(11)=	DS(8)
DIS(12)=	DS(5)
DIS(13)=	DS(6)
DIS(14)=	0.0
DIS(15)=	0.0

Subroutine HMMOD uses only the variables PI, AVT50, TI50, FTC, PVSTR, ASPH, and BINDER from the common statement; the remaining variables are not used and thus may be zeros. The variable PVSTR is used to assign the value of the pavement strength parameters HPR2 and HPR3, as indicated in Table A-3.

Note that again maximum and minimum values are placed on each rho and beta value. These are in the programmed DATA statements.

Subroutine OVMOD contains pavement distress equations for overlay pavements. These equations were also developed from regression analysis of inspection data from the Texas Flexible Pavement Data Base. TTI Research Report 299-2 describes the use and derivation of these distress equations.

This subroutine was derived from an original complete TTI pavement distress program. It, too, brings in the variables N18, ADT, and MTH through the CALL statement and returns the DIS array (Table A-6 gives the structure of this array). Again, note that the DIS array contains zeros for raveling, flushing, and patching, as these are not now calculated in this subroutine. In order to maintain compatability between the original program and this subroutine, an intermediate DS array was used to substitute for the original program's distress array. This was done to simplify the programmer's task when updating this subroutine, but it required equating the subroutine's DS array elements to the main program's DIS array through the series of equations in Table A-8.

Subroutine OVMOD uses only the variables PI, AVT50, TI50, FTC, PVSTR, ASPH, and BINDER from the common statement. The remaining COMMON variables are not used and thus may be zeros. The variable PVSTR is used to assign the value of the pavement strength parameters HPR2 and HPR3, as indicated in Table A-3.

Note that maximum and minimum values are placed on each rho and beta value. These are in the programmed DATA statements.

Pavement Score Subroutines

Five subroutines provide values used in computing the pavement score of each road:

Subroutine FINDA1 applies traffic adjustment factors for use in computing pavement score. The variables ADT and AKIP are passed through the CALL statement, and the adjustment factor A1 is returned in the same manner. Remaining variables are read from DATA statements.

Subroutine FINDRF applies weather adjustment factors for use in computing pavement score. The variables RFAL and FTC for the appropriate county are passed through the CALL statement, and the adjustment factor array V is returned in the same manner. Remaining variables are read from DATA statements.

Subroutine UTLTY1 computes utility value of PSI and AVUC for input into pavement score formula. The RX array and the V array are passed through the CALL statement, and the Visual parameter AVUC is returned for computing VISUAL in the main program. DATA statements are used in this subroutine.

Subroutine UTLTY2 computes utility value of distress types, SIUC, for input into pavement score formula. ADTS and SRCE pass through the CALL statement, and SUIC is returned for computation of PSI in the main program. DATA statements are used in this subroutine.

Subroutine UTLTY3 computes utility value of maintenance cost, RMUC, for input into pavement score formula. This is considered to be associated with the area of patching. PATCH equals the total area of road covered by patching, and is passed from the main program through the CALL statement. This subroutine calculates the cost associated with PATCH, and also calcu-

lates a utility score for that cost $(\underline{3})$ (refer to the Texas Pavement Evaluation System). For example:

If PATCH = 10%, cost = \$1400 (where U decreases).

If PATCH = 75%, cost = \$3100 (where U = 0).

Use linear interpolation to compute cost between PATCH = 10% and PATCH = 75%.

The value of RMUC is returned through the CALL statement for calculation of MCOST, the index of the cost of maintenance.

No COMMON or DATA statements are used in this subroutine, but some values are directly programmed into the formulas.

Possible Program Modifications

The Oil Field Pavement Damage Program presently contains a number of assumptions and programmed-in data variables, as indicated throughout this report. The program has been intentionally written and documented to allow improvements and additional input variables to be programmed. New defaults and programmed data can be "hard-wired" into the program, or added READ statements can access user-supplied defaults. Another possibility is to incorporate a series of READ statements for different default files (DEFAULT1, DEFAULT2, DEFAULT 3, etc.) which could be read in as a singlevalue default index in FILE02, in a manner similar to the method used to select pavement type and pavement strength. The ultimate capability would be reached by re-programming to access SDHPT files which are currently updated.

Another possible use of the program would be as part of an overall pavement management computer system. The Stage 1 traffic subroutines, in particular, could be integrated as an "oil field development" module into

the main pavement analysis system. Oil field development is just one of many types of special-use truck traffic currently impacting rural highways in Texas. Research is now underway to determine the characteristics of other special-use truck activity such as timber, grain, cattle, poultry, produce, and surface mining. In fact, the original Oil Field Pavement Damage Program developed in Phase II has already been modified to analyze the effects of timber truck traffic on surface-treated pavements. (<u>9</u>) Many unique truck traffic distributions could be organized in a similar manner into modules for use in the master pavement management program. The master program could also include a "user-friendly" data input/control routine to guide the user step-by-step through the data input process.

Programmers should refer to the "PROGRAM ELEMENTS" section of this chapter when modifying the program for specialized use. The authors hope that this chapter will be of assistance to persons using the Oil Field Pavement Damage Program.

SUMMARY

This chapter contains general and specific information on the Oil Field Pavement Damage Program. The general information involves data and input and other steps necessary for running the program. Specific information concerns the program's structure, which may be used by programmers attempting to adapt the program for special requirements. This program documentation may also be used as a reference manual detailing program structure, assumptions, subroutines, and data input formats.

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APPENDIX B

OIL FIELD DAMAGE PROGRAM LISTING

THE PROGRAM CONSIDERS ALL PAVEMENTS TO BE TWO-LANE ROADS, WITH ONE LANE IN EACH DIRECTION. LANE DISTRIBUTIONS FOR OIL FIELD TRAFFIC ON MULTILANE HIGHWAYS WERE NOT OBTAINED PAVEMENT DISTRESS EQUATIONS WERE DEVELOPED USING STEPWISE REGRESSION OF DATA FROM SITE INSPECTIONS OF THE TEST SECTIONS IN THE TEXAS FLEXIBLE PAVEMENT DATA BASE. THE CALCULATION OF 18-K ESAL REPETITIONS IS DESCRIBED IN TTI RESEARCH REPORT 299-1. THIS PROGRAM CALCULATES: A) LIFE TO FAILURE UNDER BASELINE TRAFFIC. B) LIFE TO FAILURE UNDER BASELINE + 01L FIELD TRAFFIC. RHO = REGRESSION COEFFICIENT BETA = REGRESSION COEFFICIENT FOR ANY ONE OF THE FOLLOWING TYPES OF FLEXIBLE PAVEMENT: TEXAS TRANSPORTATION INSTITUTE TEXAS TRANSPORTATION INSTITUTE 77843 COLLEGE STATION, TEXAS 77843 DISTRESS = EXP(RHO/N18) ** BETA OIL FIELD DAMAGE PROGRAM FORTRAN 77 VERSION OF 8/24/84 DISTRESS RANGE = 0 TO 100- 299 TEXAS A&M UNIVERSITY COLLEGE STATION, TEXAS (409) 845-9910 '/F77D11 JOB (W250,008D,S40,5,BS),'01LFIELD' TEXAS A&M UNIVERSITY PR0JECT 2 - 8 - 81 EXEC FORTVCLG, FVREGN= 1024K, GOREGN=256K PLEASE NOTE THE FOLLOWING ITEMS: H. C. PETERSEN (409) 845-1726 T. SCULLION IN THIS PROJECT. SURFACE - TREATED FOR EXAMPLE BLACK BASE. TTI HOT-MIX. MODIFIED BY: OVERLAY. WHERE //FORT.SYSIN DD * AUTHOR: PHONE : PHONE : /*TAMU PRTY=1 ÷. ч 6. ---. ო . N O C O $\circ \circ$ υ C υ S υ υ υ υ υ υ c υ υ S S C υ υ υ $\circ \circ$ ပပ

RHO = F(RAINFALL, PI, LL, LAYER THICKNESS, ...)

- PAVEMENT SCORE HAS BEEN DEFINED IN SDHPT PROJECT 2239 T0 BE A FUNCTION OF PSI, VISUAL SCORE, AND MAINTENANCE COST. THIS IS A MULTIPLICATIVE UTILITY APPROACH WHERE: PSI = UTILITY VALUE OF PSI VISUAL = UTILITY VALUE OF DISTRESS TYPES MAINT. COST = UTILITY VALUE OF MAINTENANCE COST (CONSIDERED TO BE A FUNCTION OF THE AREA OF PATCHING.) 4.

PAVEMENT SCORE RANGES FROM 100 (FOR NEWLY-CONSTRUCTED ROADS) TO 0. THE OIL FIELD DAMAGE PROGRAM DEFINES PAVEMENT FAILURE AS A PAVEMENT SCORE OF 35 OR LESS.

PAVEMENT SCORE CONSIDERS THE COMBINED EFFECTS OF PAVEMENT DISTRESS AND RIDE QUALITY IN DESCRIBING PAVEMENT CONDITION. EQUATIONS HAVE BEEN DEVELOPED TO PREDICT BOTH AREA AND SEVERITY RATINGS FOR SEVERAL COMMON DISTRESS TYPES. THESE RATINGS RANGE FROM O (NO DISTRESS) TO 100. . ي

MAXIMUM ACCEPTABLE AREA AND SEVERITY RATINGS ARE:

	DISTRESS TYPE	AREA	SEVERITY
	RUTTING	50	30
	RAVELING FLIISHING	80 08	OE
	ALLIGATOR CRACKING +)	0
	PATCHING PONCITURINAL CRACKING	50	50
	TRANSVERSE CRACKING	10	0° 90°
	MINIMUM PSI = 1.5 (RANGE = 4.2 T0.0)		
	THESE VALUES ARE PART OF THE DIL FIELD DAMAGE PROGRAM THEY CANNOT BE CHANGED FROM OUTSIDE THE PROGRAM.	FIELD DAMA DE THE PRC	AMAGE PROGRAM. PROGRAM.
9	ONLY ONE PAVEMENT TYPE CAN BE INPUT AT / PROGRAM CAN RUN MULTIPLE PAVEMENT TYPES	< <	A TIME, BUT THE CONSECUTIVELY.
7.	REFER TO TTI RESEARCH REPORTS OF ADDITIONAL DETAILS.	THE 299 SE	SERIES FOR
			L I I I I I I I I I
INP	INPUT FILES:		
	THE PROGRAM READS INPUT DATA FROM 2 FILE FILEO1 - COUNTY ENVIRONMENTAL DATA. FILEO2 - USER-SUPPLIED TRAFFIC AND		S: Pavement data.

HAS STORED FOR EACH OF THE 254 TEXAS COUNTIES:

**** FILE01:

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TIN(I) - THORNTHWAITE INDEX.

- AVERAGE RAINFALL.
- RAIN(I) FRTH(I)
- FRTH(I) AIR FREEZE-THAW CYCLES. AVTP(I) AVERAGE MAXIMUM TEMPERATURE. - 0 0 4

**** FILEO2: USER SUPPLIES THE FOLLOWING:

- HAVE THE REMAINING FILEO2 DATA ENTERED SHORT SECTIONS. EACH PAVEMENT MUST NPVTS - NUMBER OF PAVEMENTS TO BE ANALYZED. THESE MAY BE ENTIRE ROADS OR JUST FOR ANALYSIS
- CHOOSE FROM: - PAVEMENT SCORE AT FAILURE (USUALLY 35) TYPE OF FLEXIBLE PAVEMENT. SURFACE-TREATED. MINSCR ΡΥΤΥΡΕ
 - BLACK BASE
 - HOT-MIX. ы. Э. б
 - OVERLAY 4
- COUNTY WHERE PAVEMENT IS LOCATED. I COUTY
- TTI RESEARCH REPORT 299-5, TABLE A-2, CONTAINS ACCEPTABLE VALUES FOR EACH TEXAS COUNTY.
 - BASE COURSE THICKNESS. ł FLEXL
- MEAN DYNAFLECT DEFLECTION (SENSOR W1) QWQ
 - SUBGRADE PLASTICITY INDEX Ы
 - SUBGRADE LIQUID LIMIT
- CHOOSE FROM: PAVEMENT STRENGTH. PVSTRN
 - 1 STRONG - MEDIUM
 - 3
- 3 WEAK
- TREATED PAVEMENTS. PVSTRN ESTABLISHES VALUES FOR HPR2 AND HPR3, AS DESCRIBED THIS VARIABLE IS NOT USED FOR SURFACE-IN CHAPTER 4 OF REPORT 299-6.
 - PERCENT ASPHALT USED IN SURFACE COURSE SURFACE COURSE THICKNESS BINDER -ASPH -
- SCORE, AND DISTRESS RATINGS AT SPECIFIC COMMANDS PROGRAM TO PRINT PSI, PAVEMENT FOR EXAMPLE, TIMES. F (I)NOW
 - 1, 6, 12, 24, 36, 60, AND 72 MONTHS AFTER RECONSTRUCTION. PRESENTLY, 11 TIMES ARE REQUESTED.
- IDENTIFY THE PAVEMENT SECTION AND LOCATION OR FOR OTHER DESCRIPTIVE INFORMATION. MAY BE USED TO (MAXIMUM LENGTH = 60 CHARACTERS). HEAD(I) - USER-SUPPLIED HEADING.
- AVERAGE DAILY BASELINE TRAFFIC. ł ADT
 - ı PCTTRK

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- USE TWO-WAY VALUES! PERCENT TRUCKS IN BASELINE TRAFFIC. ANNUAL PERCENT GROWTH IN BASELINE TRAFFIC. ł GROWTH
- USE 50 PERCENT. DESIGN LANE DISTRIBUTIONS FOR MULTILANE HIGHWAYS ARE NOT CONSIDERED BASELINE TRAFFIC DISTRIBUTION. NORMALLY, PCTLNE
 - BY THE PROGRAM.

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REPORT 299-4 CONTAINS INFORMATION PERTINENT TO BOTH THE DECAY AND THE DTIME VARIABLE. PERCENTAGE OF DRILLED WELLS WHICH GENERATE TRUCK TRAFFIC DURING PRODUCTION DRILL AN DIL DR GAS WELL PERCENT DECLINE IN ANNUAL TRUCK TRAFFIC ELAPSED TIME (IN MONTHS) FROM PAVEMENT RECONSTRUCTION TO THE START OF DRILLING DURING PRODUCTION PHASE. TTI RESEARCH REAL*8 FAIL, HEAD INTEGER CTY, VISUAL, PSI, TOTAL, ENDSCR, ENDMTH, PVTYPE, PVSTR COMMON FLEXL, DMD, PI, LL, AVT50, TI50, FTC, PVSTR, ASPH, BINDER DIMENSION HEAD(15), DIS(15), DISLIM(15), MON(15), FAIL(15), TR(15, 4) DIMENSION RAIN(254), FRTH(254), TIN(254), AVTP(254), RX(8), V(8) DIMENSION TRAF(240,4), IW(60,2) FORMAT(/, ' OIL FIELD DAMAGE PROGRAM: 8/24/84 FORTRAN 77 VERSION') - AVERAGE NUMBER OF MONTHS REQUIRED TO NUMBER OF WELLS ACTUALLY DRILLED IN MONTH "IDATE". NUMBER OF MONTHS IN WHICH NEW WELLS WERE ACTUALLY BEING DRILLED WITHIN THE PAVEMENT STUDY REGION. READ(02,102) COUTY, FLEXL, DMD, PI, LL, PVSTRN, ASPH, BINDER DD 95 I = 1, 254 READ(01,97) TIN(I), RAIN(I), FRTH(I), AVTP(I) FORMAT(7X, G9.3, 2G10.3, 20X, G10.3) READ PAVEMENT AND TRAFFIC DATA FROM FILEO2 ON EACH WELL. WRITE(6,67)NPVTS FORMAT('1 NUMBER OF PAVEMENTS = ',13) READ ENVIRONMENTAL DATA FROM FILEO1 REAL N18, LL, MTH , N1801L, N18SER 1 I I ł READ(02.,98) MINSCR, PVTYPE 98 FORMAT (2(12)) DTIME DECAY NWELLS PRDPCT IDATE NDATES DO 990 IPVTS = 1, NPVTS SET PROGRAM SWITCHES BEGIN PAVEMENT LOOP READ(02,78)NPVTS WRITE(6,68) NDSPR = 13FORMAT(I3) ה ה 0 - MSU NST NYR NDS NEN 95 97 78 68 67 000 $\circ \circ \circ$ υυυ $\circ \circ \circ$ υ C

ARRAY. THE ARRAY CONTAINS THE TOTAL NUMBER OF VEHICLES AND 18-K ESAL REPETITIONS WHICH HAVE PASSED OVER THE PAVEMENT SINCE RECONSTRUCTION. "TRAFIC" PROVIDES THE TRAFIC - CONVERTS BASELINE TRAFFIC INTO 18-K ESAL REPETITIONS PER MONTH USING THE SDHPT W-TABLES. THIS PROCESS IS DESCRIBED IN TTI RESEARCH REPORT 299-1. THE SUBROUTINE RETURNS 18-K ESAL PER MONTH BASED ON W-TABLES DESCRIBED IN RESEARCH REPORT 299-1 OF PROJECT READ(02,106,END=50) ADT, PCTTRK, GROWTH, PCTLNE,DTIME,DECAY,PRDPCT FORMAT(F8.0, 6(F5.1)) VALUES FOR 240 MONTHS INTO THE ARRAY. NOTE OIL FIELD TRAFFIC WILL BE ADDED TO COLS 2 AND 4 IN SUBROUTINE ADDOIL. AFTER "SETTAB", THE OIL FIELD VALUES ARE ADDED BY THE FOLLOWING THREE SUBROUTINES: COMPUTES 18-K ESAL REPETITIONS AND ADT PER MONTH DUE COMPUTES 18-K ESAL REPETITIONS AND ADT PER MONTH DUE VALUES ONLY FOR THOSE MONTHS THAT THE USER REQUESTED - LOADS RESULTS OF SUBROUTINE "TRAFIC" INTO A 240 X 4 ACCESSES THE SUBROUTINE "TRAFIC" ARRAY AND EXTRACTS TO DIL AND GAS WELL DRILLING. THIS SUBROUTINE RETURNS 18K ESAL AND ADT PER MONTH ASSOCIATED WITH DIL FIELD DEVELOPMENT FOR FURTHER PROCESSING. ADDS DRILLING AND PRODUCTION VALUES (FROM "DILDEV" THIS ROUTINE LOADS THE ACCUMULATIVE ADT AND N18 IN THE MON(I) LIST FROM FILEO2. THIS SUBROUTINE RETURNS THE 15 X 4 ARRAY TR WHICH CONTAINS THE ADT AND 18K ESAL UNDER OIL FIELD AND NORMAL TRAFFIC FOR EACH MONTH CHOSEN IN THE PLANNING AND "OILSER") TO THE SUBROUTINE "TRAFIC" ARRAY. TRAFFIC ANALYSIS IS PERFORMED BY THE FOLLOWING SUBROUTINES: TO DIL WELL PRODUCTION. SUBROUTINE "OILSER" RETURNS 18K ESAL AND ADT PER MONTH ASSOCIATED HORIZON SPECIFIED IN MON(I) ARRAY. WITH DIL FIELD SERVICING TRAFFIC. BASELINE ADT AND 18-K VALUES. READ(02,108) (MON(I), I = 1, NYR)
FORMAT(1615) 15 1 READ(02,104) (HEAD(I), I = 1, 104 FDRMAT(15A4) 0 FRTH(CTY) * 12.0 5. 2-8-81-299. RAIN(CTY) * PVSTR = INT(PVSTRN) AVTP(CTY) CTY = INT(COUTY)TIN(CTY) FORMAT(8F9.2) ı ı ι 0 SETTAB OILDEV OILSER ADDOIL CONVER RFAL AVT FTC JSW I 102 106 108 <u>0</u> o c υ 0000000 c S 0000 υ 0000 C υu

WRITE(6.204) CTY, AVT, TI, FTC 204 FORMAT(T26, 'ENVIRONMENTAL VARIABLES FOR COUNTY ', I3, // T26, 205 FORMAT (1X,//,T26,'MINIMUM PAVEMENT SCORE ALLOWED = ',12, //) FORMA), ..., IW(I,1) = IDATE IW(I,2) = NWELLS IW(I,2) = NWELLS CALL ADDOIL (IDATE, NWELLS, N180IL, ADTOIL, N18SER, ADTSER, CALL ADDOIL (IDATE, NWELLS, N180IL, ADTOIL, N18SER, ADTSER, TRAF, DECAY, DTIME, PRDPCT) IF(PUTYPE.GT.1)WRITE(6,203) PVSTR, ASPH, PI, BINDER
203 FORMAT(T26, 'STRUCTURAL VARIABLES' // T26,
1 'PAVEMENT STRENGTH INDEX', T61, I3, / T26,
2 'ASPHALT COURSE THICKNESS', T60, F7.2 / T26,
3 'SUBGRADE PLASTICITY INDEX', T60, F7.2 / T26,
4 'PERCENT ASPHALT', T60, F7.2 //) 202 FORMAT(T26, `STRUCTURAL VARIABLES' // T26, 1 'FLEXIBLE LAYER THICKNESS' T60, F7.2 / T26, 2 'W1, MEAN DEFLECTION', T60, F7.2 / T26, 3 'SUBGRADE PLASTICITY INDEX', T60, F7.2 / T26, 4 'SUBGRADE LIQUID LIMIT', T60, F7.2 //) IF(PVTYPE.EQ.1)WRITE(6,202) FLEXL, DMD, PI, LL READ (02, 109 , END=710) IDATE , NWELLS FORMAT (13, 1X, 13) IF(PVTYPE.EQ.1)WRITE(6,190)
190 FDRMAT(T26,'SURFACE-TREATED PAVEMENT',/) ADT, PCTTRK, PCTLNE, N18) 1 'MEAN TEMPERATURE', T60, F7.2 / T26, 2 'THORNTWAITE INDEX', T60, F7.2 / T26, 3 'FREEZE /THAW CYCLES', T60, F7.2 //) CALL SETTAB (N18, ADT, GROWTH, TRAF CALL DILDEV (N1801L, ADTOIL, DTIME) CALL DILSER (N18SER, ADTSER) If(PUTYPE.EQ.2)WRITE(6,191) 191 FORMAT(T26,'BLACK BASE PAVEMENT',/) WRITE(6,207) WRITE(6,208) N18, ADT, DTIME, DECAY WRITE(6,209) PCTTRK, GROWTH, PRDPCT WRITE OUT INPUT DATA AND HEADINGS WRITE(6,200) (HEAD(I), I = 1, 15192 FORMAT(T26, 'HOT-MIX PAVEMENT',/) IF(PVTYPE.EQ.4)WRITE(6,193) 193 FORMAT(T26,'OVERLAY PAVEMENT',/) IF(PVTYPE.EQ.3)WRITE(6,192) FORMAT('1', T26, 15A4, / WRITE (6, 205) MINSCR READ (02, 107) NDATES DO 110 I = 1, NDATES CALL TRAFIC FORMAT (I3) 110 CONTINUE 109 200 107 c C $\circ \circ \circ$ o o o o ပ ç ပ ပ

PRESENTLY NYR = 11 AND THE PROGRAM PRINTS PSI, PAVEMENT SCORE, AND 208 FORMAT(1X,T26, 'N18/MTH = ', F5.0, ' ADT/LANE = ', F5.0' T75. 1 'AV. MONTHS DRILL TIME =',F4.0,/,T75,'AV. % PROD DECAY/YEAR =', % GROWTH = ', F5.2, T75, NOT CALC. NOT CALC. ALLIGATOR '. NOT CALC. PAVEMENT SCORE (PES)' 209 FDRMAT(1X,T26, '% TRUCKS = ', F5.2, ' % GROWTH = ', F5.2, T 1 'AV. % PRODUCING WELLS =',F4.0,/) 210 FORMAT (T26, 'BASELINE DIRECTIONAL DISTRIBUTION = ',F5.1,'%') PAVEMENT SCORE (PES) N18(0),) 207 FORMAT (T26, 'TRAFFIC ANALYSIS DATA', T75,'OIL FIELD DATA', ' 1 T26, '************************/,T75,'**********//) ALLIGATOR ' DO 70 I = 1, NYR WRITE (6, 80) MDN(I), TR(I,1), TR(I,2), TR(I,3), TR(I,4) 2 / T3, 'MONTH RIDE AREA SEV. AREA SEV. AREA SEV. 3 'AREA SEV. AREA SEV. AREA SEV. 'REA SEV.' 4 ' VISUAL PSI MCOST TOTAL') 15) = 1, 15) THIS IS THE MAIN CALCULATION LOOP OF THE PROGRAM FORMAT (/, 30X, 'MONTH ADT(N) ADT(0) N18(N) FORMAT (30X, 13, 3X, F9.0, F9.0, 2(1X, F8.0)) BASELINE TRAFFIC BASELINE TRAFFIC + 01L FIELD TRAFFIC FLUSHING THE FIRST TIME THRU INITIALIZE THE FOLLOWING IF (.J.EQ. 1) WRITE (6, 299) (HEAD(I), I IF (J.EQ. 2) WRITE (6, 300) (HEAD(I), I 217 FORMAT(T17, 'RUTTING NOT CALC. 1. LONGITUDNL TRANSVERSE NOT CALC. 2 / T3, 'MONTH RIDE AREA SEV. ----3 'AREA SEV. AREA SEV. AREA SEV. 4 ' VISUAL PSI MCOST TOTAL') 215 FORMAT(T17, 'RUTTING RAVELING 1' LONGITUDNL TRANSVERSE PATCHING CALL FINDA1 (ADT, AKIP, A1) CALL FINDRF (RFAL, FTC, V) IF(PVTYPE.GT.1)WRITE(6,217) IF(PVTYPE.EQ.1)WRITE(6,215) IF(JSW .GT. 0) GD TD 12 WRITE(6,210) PCTLNE AVT50 = AVT - 50.II50 = II + 50.WRITE (6, 60) DO 70 I = 1, 1 JSW = JSW + 1 00 26 J = 1, = 100 AKIP = 1.0IFAIL = 0← ⊮ CONTINUE CONT INUE J = 2 1 F4.0) TOTAL 5 5 80 80 $\circ \circ \circ$ C 0000000000 o ç $\circ \circ$ ပပ ပပ

ENTERED INTO DISTRESS EQUATIONS CORRESPONDING TO THE PAVEMENT TYPE UNDER ANALYSIS. THE PROGRAM COMPUTES PSI AND PAVEMENT DISTRESS VALUES FROM THE 18-K AND ADT TOTALS. FINALLY, THE PROGRAM COMPUTES PAVEMENT SCORE. THE PROGRAM USES THE SUBROUTINE "TRAFIC" ARRAY TO FIND THE ACCUMULATED 18-K AND ADT VALUES FOR EACH MON(I) REQUESTED. THESE VALUES ARE THEN PAVEMENT DISTRESS VALUES FOR EACH ONE OF THE 11 MONTHS LISTED IN THE MON(NYR) LIST. TTI RESEARCH REPORT 299-2 DESCRIBES THE PAVEMENT SCORE EQUATION = UTILITY VALUE OF PAVEMENT DISTRESS TYPES FROM SUB-ROUTINE "UTILITY1", PRINTED OUT AS PERCENT IN THE = UTILITY VALUE OF PSI FROM SUBROUTINE "UTILITY2", PRINTED OUT AS PERCENT IN COLUMN LABELED "PSI". = UTILITY VALUE OF MAINTENANCE COST FROM SUBROUTINE NOTE THAT THE AREA OF DISTRESS IS ONLY USED WHEN THE SEVERITY THE FOLLOWING UTILITY VALUES ARE TAKEN FROM TTI PROJECT 2239 PESC = PAVEMENT SCORE. THIS APPEARS AS A PERCENT IN THE PRINTOUT COLUMN LABELED "TOTAL". PROGRAM CALLS APPROPRIATE SUBROUTINE FOR THE PAVEMENT TYPE THE "DIS" ARRAY CONTAINS THE AREA AND SEVERITY VALUES. THESE VALUES ARE NOW PRE-PROCESSED BEFORE ENTRY INTO THE "UTILITY3", PRINTED OUT AS PERCENT IN COLUMN LABELED "MCOST". DIS DIS DIS DIS ESTIMATED PAVEMENT SCORE CALCULATION ROUTINES. AND A3 ARE UTILITY WEIGHING VALUES N18. ADT. MTH. 1 THE PROGRAM COMPUTES PAVEMENT SCORE HERE COLUMN LABELED "VISUAL". BEING ANALYZED (1, 2, 3, 0R 4). ADT = TR(I, J) / 1000000. N18 = TR(I, J+2) / 1000000. MTH = MON(I) VALUE EXCEEDS 10.0 PERCENT. IF(PVTYPE.EQ.1)CALL SLMOD(IF(PVTYPE.EQ.2)CALL BBMOD(IF(PVTYPE.EQ.3)CALL HMMOD(IF(PVTYPE.EQ.4)CALL 0VMOD(ADTS = ADT * 55.0DO 25 I = 1, NYR INPES = TOTAL DO 135 N = 1, 8 SRCE = DIS(1)SIUC = A1, A2, AVUC RMUC 0000000000000 000000000 υv

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22 WRITE(6,220) MDN(I), (DIS(L), L=1,NDS), VISUAL, PSI, MCDST,TDTAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        .EQ. 1) WRITE (6, 301) REQ
.EQ. 2) WRITE(6,302) REQ, ((IW(I,M),M=1,2),I=1,NDATES)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           20X, '= ', F5.1, ' Mins ')
///, 10X, 'TIME TO FAILURE UNDER NORMAL + OIL FIELD'
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 1 'NDRMAL TRAFFIC', /// )
300 FORMAT(1H1,///,T20,15A4,//,T20, 'DIL FIELD DAMAGE PROJECT --
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                301 FORMAT ( ////, 10X, 'TIME TO FAILURE UNDER NORMAL TRAFFIC', /// )
1 20X, '= ', F5.1, 'MTHS' )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              299 FORMAT(1H1,///,T20,15A4,//,T20, 'DIL FIELD DAMAGE PROJECT -
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          220 FDRMAT( /, T2, I4, F8.2, 14F6.1, 4(4X, I3) )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             ' MTHS', //.
                                                                                                                                                                                                                                                                                                                                                                             = AVUC ** A1 * SIUC **A2 * RMUC **A4
                                                                                                                                                                                                                           .GT. 10.0) RX(7) = DIS(10)
.GT. 10.0) RX(8) = DIS(12)
                                                                                                                                                                       = DIS(4)
                                                                                                                                                                    10.0) RX(3) = DIS(4)
10.0) RX(4) = DIS(6)
10.0) RX(6) = DIS(8)
                                   IF ( DIS(3) .LT. 0.15 ) G0T0 140
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      FLOAT(IREQ) / FLOAT(IDIF)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                , F5.1,
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           IF (T0TAL .GT. MINSCR ) G0T0 25
IF (IFAIL.GT. 0 ) G0T0 25
                                                                                                                                                                                                                                                                                                 CALL UTLTY2 ( ADTS, SRCE, SIUC)
CALL UTLTY3 ( PATCH, RMUC )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                99 IF ( J. EQ. 1) WRITE (6, 303)
IF ( J. EQ. 2) WRITE (6, 304)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             IF ( IFAIL .EQ. 0 ) GOTO 99
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       : INMTH + RABC * IMTH
                                                                                                                                                                                                                                                                                 CALL UTLTY1 ( RX, V, AVUC)
                                                                                                                                                                                                                                                                                                                                                                                                             AL = INT(AVUC * 100.)
= INT(SIUC * 100.)
T = INT(RMUC * 100.)
                                                                                                                                                                                                                                                                                                                                                                                            = INT(PESC * 100.)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            IDIF = INSCR - ENDSCR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  INSCR - MINSCR
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  ENDMTH - INMTH
                                                                                                                                                                        GT.
                                                                                                                                                                                         GT.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      INMTH = MON(I-1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                TRAFFIC
                                                      RX(1) = 0.0
RX(2) = DIS(2)
                                                                                                                                                                                                          91
                                                                                                                                                                                                                                                              PATCH = DIS(14)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         ENDMTH = MON(I)
                                                                                                            140 RX(1) = DIS(2) RX(2) = 0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    ENDSCR = TOTAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     INSCR = INPES
                                                                                                                                                                                                                      IF ( DIS(11)
IF ( DIS(13)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             302 FORMAT ( ///,
                                                                                                                                                                    (DIS(5)
                                                                                                                                                                                     DIS(7)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        50 WRITE(6,250)
250 FDRMAT( '1'
RX(N) = 0.0
                                                                                                                                                                                                        DIS(9)
                                                                                                                                                                                                                                                                                                                                          = 1.0
                                                                                                                                                                                                                                                                                                                                                          A4 = 1.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 IFAIL = 1
                                                                                            G0T0 150
                   135 CONTINUE
                                                                                                                                                   150 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           CONT INUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         G0T0 900
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    26 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                 VISUAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  REQ =
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  IMTH =
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      RABC =
                                                                                                                                                                                                                                                                                                                                                                                               FOTAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                    MCOST
                                                                                                                                                                                                                                                                                                                                                                             PESC
                                                                                                                                                                                                                                                                                                                                                                                                                                    PSI
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              G0T0
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THE USE AND DERIVATION OF THESE DISTRESS EQUATIONS. INSPECTION DATA COLLECTED ON DVER 100 THIN PAVEMENT SECTIONS IN TEXAS DURING SDHPT PROJECT 2284. TTI RESEARCH REPORT 299-2 DESCRIBES ' NUMBER OF INPUT DATES DOES NOT MATCH ACTUAL NO.') NO. WELLS', MAXIMUM AND MINIMUM VALUES HAVE BEEN PLACED DN 3 /, 15(40X, 13, 10X, 13 , /)) 303 FORMAT (///, 10X, 'SECTION DID NOT FAIL UNDER NORMAL TRAFFIC', FLEXL, DMD, PI, LL, AVT50, TI50, FTC, PVSTR, ASPH, BINDER SURFACE-TREATED PAVEMENTS. THESE EQUATIONS WERE DEVELOPED FROM REGRESSION ANALYSIS OF CONTAINS PAVEMENT DISTRESS EQUATIONS FOR 304 FORMAT (///, 10X, 'SECTION DID NOT FAIL UNDER NORMAL PLUS 1 'OIL FIELD TRAFFIC IN ANALYSIS PERIOD') RHD = -0.173 + 0.00687*AVT50 - 0.000632*TI50 + 0.0133*FLEXL THIS IS THE SAME DIS ARRAY USED IN THE MAIN PROGRAM MONTH EACH RHO AND BETA VALUE SUBROUTINE SLMOD(N18, ADT, MTH, DIS) 1 + .00075*LL + .00153*FTC - 0.0214*DMD ' ERROR IN INPUT DATA' X = (RHD/N18) IF (X .GT. 10.0) GOTO 1 DIS(1) = P1 - (P1 - PF) * EXP(- (X)) OIL WELL DEVELOPMENT IF(RH0 .GT. 0.511) RH0 = 0.511 IF(RH0 .LT. 0.0009) RH0 = 0.0009 1 NOTE: SUBROUTINE SLMOD: C END OF PAVEMENT LOOPS REAL N18. LL. MTH DIMENSION DIS(15) 710 WRITE (6, 720) 10X, 720 FORMAT (1H1. 10X, DIS(1) = 4.2RUTTING AREA P1 = 4.2PF = 0.83900 CONTINUE 1000 CONTINUE 990 CONTINUE CONT INUE COMMON STOP END PSI <u></u> 20 υ o C υ O 00000000000 00 υu $\circ \circ \circ$ ()C $\circ \circ \circ$ υ υ υu

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RHD = -0.0678 + 0.0032*AVT50 + 0.00566*FLEXL - 0.00031*LL
                RHD = -0.1035 + 0.00549*AVT50 + 0.0067*FLEXL - 0.0015*LL
& + 0.00162*PI + 0.00077*FTC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             RHD = 1.030 + 0.0146*TI50 + 0.0064*FTC - 0.6089*DMD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 RHD = 0.621 + 0.0129*TI50 + 0.0066*FIC - 0.449*DMD
                                                   BETA = 1.540 + 0.0169*TI50 - 0.072*FLEXL
                                                                                     IF( RH0 .GT. 0.117 ) RH0 = 0.117
IF( RH0 .LT. 0.0036 ) RH0 = 0.0036
                                                                                                                                            IF( BETA .GT. 6.27 ) BETA = 6.27
IF( BETA .LT. 0.615 ) BETA = 0.615
                                                                                                                                                                                                                                                                                                                                                                                                                            IF( RH0 .GT. 0.121 ) RH0 = 0.121
IF( RH0 .LT. 0.0027 ) RH0 = 0.0027
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 IF( BETA .GT. 5.94 ) BETA = 5.94
IF( BETA .LT. 0.527 ) BETA = 0.527
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 IF( RH0 .GT. 2.76 ) RH0 = 2.76
IF( RH0 .LT. 0.095 ) RH0 = 0.095
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        IF( BETA .GT. 6.1 ) BETA = 6.1
IF( BETA .LT. 0.52 ) BETA = 0.52
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     IF( RHO .GT. 2.8 ) RHO = 2.8
IF( RHO .LT. 0.077 ) RHO = 0.077
                                                                                                                                                                                               DIS(2) = 0.0

X = (RH0/N18) ** BETA

IF (X .GT .10.0) GOTO 2

DIS(2) = EXP (-(X))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       DIS(3) = 0.0

X = ( RH0/N18) ** BETA

IF ( X .GT. 10.0 ) GOTO 3

DIS(3) = EXP ( -(X))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            DIS(4) = 0.0

X = (RH0/ADT) ** BETA

IF (X .GT .10.0) GOTO 4

DIS(4) = EXP (-(X))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           RAVELING SEVERITY
                                                                                                                                                                                                                                                                                                              RUTTING SEVERITY
                                                                                                                                                                                                                                                                                                                                                                     & + 0.00048*FTC
BETA = 1.780
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         RAVELING AREA
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             DIS(5) = 0.0
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   BETA = 1.40
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              BETA = 1.28
                                                                                                                                                                                                                                                                           2 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    3 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     CONTINUE
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RHD = -0.14 + 0.031*AVT50 + 0.0103*TI50 + 0.00541*FTC - 0.201*DMD
BETA = 1.50
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       RHD = -0.2219 + 0.0119*AVT50 + 0.000327*TI50 + 0.00274*FLEXL
- 0.000579*LL + 0.00166*FTC
BETA = 2.909 + 0.0998*AVT50 + 0.013*LL -1.567*DMD
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  RHD = -0.179 + 0.0121*AVT50 + 0.0040*FLEXL - 0.0011*LL
+ 0.00153*FTC
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          BETA = 1.867 - 0.00908*TI50 + 0.144*FLEXL - 0.572*DMD
                                                                                                                                                                 RHD = 0.488 + 0.0127*TI50 + 0.00345*FTC - 0.213*DMD
BETA = 1.27 ·
                                                                                                                                                                                                                        IF( RHO .GT. 2.84 ) RHO = 2.84
IF( RHO .LT. 0.062 ) RHO = 0.062
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              IF( RHO .GT. 2.18 ) RHO = 2.81
IF( RHD .LT. 0.063 ) RHO = 0.063
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       IF( BETA .GT. 5.45 ) BETA = 5.45
IF( BETA .LT. 0.51 ) BETA = 0.51
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                IF( RH0 .GT. 0.19 ) RH0 = 0.19
IF( RH0 .LT. 0.003 ) RH0 = 0.003
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        IF( BETA .GT. 7.29 ) BETA = 7.29
IF( BETA .LT. 0.51 ) BETA = 0.51
A = ( RHO/ADT) ** BETA
IF ( X .GT. 10.0 ) GDTO 5
DIS(5) = EXP ( -(X))
5 CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   IF( RH0 .GT. 0.07 ) RH0 = 0.07
                                                                                                                                                                                                                                                                          DIS(6) = 0.0

X = (RHD/ADT) ** BETA

IF (X .GT. 10.0) GOTO 6

DIS(6) = EXP (-(X))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            DIS(7) = 0.0

X = (RH0/ADT) ** BETA

IF (X .GT. 10.0) GOTO 7

DIS(7) = EXP (-(X))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                DIS(8) = 0.0

X = ( RH0/N18) ** BETA

IF ( X .GT. 10.0 ) GOTO 8

DIS(8) = EXP ( -(X))
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   ALLIGATOR CRACKING SEVERITY
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                ALLIGATOR CRACKING AREA
                                                                                                                                                                                                                                                                                                                                                                                                  FLUSHING SEVERITY
                                                                                                                            FLUSHING AREA
                                                                                                                                                                                                                                                                                                                                                         CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          CONTINUE
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           8 CONTINUE
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с	RHO .LT. 0.003) RHO = 0.
c	IF(BETA .GT. 9.8) BETA = 9.8 IF(BETA .LT. 0.51) BETA = 0.51
	DIS(9) = 0.0 X = (RHD/N18) ** BETA IF (X .GT. 10.0) GDTD 9 DIS(9) = EXP (-(X)) 9 CONTINUE
00	LONGITUDINAL CRACKING AREA
ა ი	RHD = -63.1 + 4.52*AVT5O + 0.541*TI5O + 7.41*FLEXL + 1.1145*FTC BETA = 1.15
ى ر	IF(RHD .GT. 172.0) RHD = 172.0 IF(RHD .LT. 30.0) RHD = 30.0
ى ر	IF(BETA .GT. 2.65) BETA = 2.65 IF(BETA .LT. 0.68) BETA = 0.68
	DIS(10) = 0.0 X = (RH0/MTH) ** BETA IF (X .GT .10.0) GDT0 10 DIS(10) = EXP (-(X)) 10 CONTINUE
000	LONGITUDINAL CRACKING SEVERITY
თ ი	RHO = -120.1 + 6.77*AVT5O + 1.146*TI5O + 4.78*FLEXL + 1.32*FTC BETA = 1.58
ບ (IF(RHO .GT. 167.0) RHD = 167.0 IF(RHO .LT. 21.0) RHD = 21.0
	DIS(11) = 0.0 X = (RH0/MTH) ** BETA IF (X .GT .10.0)GOT0 11 DIS(11) = EXP (-(X)) 11 CONTINUE
<u>ა</u> ი ი	TRANSVERSE CRACKING AREA
، د	RHD = -66.4 + 2.156*TI50 + 10.12*FLEXL + 0.718*FTC BETA = 2.059 + 0.0734*FLEXL - 0.06*LL + 0.0607*PI - 0.00375*FTC IF(RH0 .GT. 176.0) RH0 = 176.0 IF(RH0 .LT. 41.0) RH0 = 41.0
ى د	IF(BETA.GT.2.65)BETA = 2.65 IF(BETA.LT.0.61)BETA = 0.61
	DIS(12) = 0.0 X. = (RH0/MTH) ** BETA IF (X. GT. 10.0) GOTO 12 DIS(12) = EXP (-(X)) 12 CONTINUE
ουι	TRANSVERSE CRACKING SEVERITY
<u>ر</u>	RHD = 96.3 - 1.04*AVT50 + 1.068*TI50 - 0.318*FTC

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RH0 = 0.00799 + 0.00252*AVT50 + 0.000218*TI50 + 0.00166*FLEXL SUBROUTINE BEMOD: CONTAINS PAVEMENT DISTRESS EQUATIONS FOR RHD = -0.0404 + 0.0035*AV150 + 0.0029*FLEXL - 0.000424*LL BETA = -0.158 + 0.0504*AVT50 + 0.0897*FLEXL - 0.0687*LL + 0.0820*PI + 0.0270*FTC IF(RH0 .GT. 0.090) RH0 = 0.090 IF(RH0 .LT. 0.0027) RH0 = 0.0027 BETA = 1.10 + 0.1606*LL - 0.237*PI -0.0154*FTC IF(RHD .GT. 0.104) RHD = 0.104 IF(RHD .LT. 0.0036) RHD = 0.0036 IF(BETA .GT. 3.27) BETA = 3.27 IF(BETA .LT. 0.527) BETA = 0.527 SUBROUTINE BEMOD(N18, ADT, MTH, DIS) IF(RH0 .GT. 173.0) RH0 = 173.0 IF(RH0 .LT. 33.0) RH0 = 33.0 IF(BETA .GT. 6.65) BETA = 6.65 IF(BETA .LT. 0.56) BETA = 0.56 IF(BETA .GT. 5.36) BETA = 5.36 IF(BETA .LT. 0.63) BETA = 0.63 X = (RH0/MTH) ** BETA IF (X.GT 10.0) G0T0 13 DIS(13) = EXP (-(X)) X = (RHD/N18) ** BETA IF (X .GT .10.0) GDTO 14 DIS(14) = EXP (-(X)) X = (RHO/N18) ** BETA IF (X .GT. 10.0) GDTO 15 DIS(15) = EXP (-(X)) $D0 \ 16 \ L = 2, 15$ D1S(L) = D1S(L)*100| - 0.00125*PI BETA = 1.75 PATCHING SEVERITY & + 0.000389*FTC DIS(13) = 0.0DIS(14) = 0.0DIS(15) = 0.0PATCHING AREA 13 CONTINUE 14 CONTINUE 15 CONTINUE RETURN БND 16 C C υu υ υυ υu O υc ပ

X(4) = 0.00337*T150-0.00928*FTC+0.0341*AVT+0.0242*P1-0.071*ASPH BLACK-BASE PAVEMENTS. THESE EQUATIONS WERE DEVELOPED FROM REGRESSION ANALYSIS OF INSPEC-COMMON FLEXL, DMD, PI, LL, AVT50, T150, FTC, PVSTR, ASPH, BINDER DATA RMIN/0.04, 0.5, 0.05, 0.5, 0.3, 0.6, 0.1, 0.8, 63.0, 0.5, & 50.0, 0.5, 63.0, 0.5, 65.0, 0.5, 0.04, 0.4, 0.5 / DATA RMAX/ 9.6, 6.7, 6.1, 5.2, 9.8, 4.7, 4.5, 6.7, 400.0, 4.2, & 250.0, 7.2, 400.0, 5.33, 225.0, 6.9, 10.0, 6.0, 4.0 / TTI RESEARCH REPORT 299-2 DESCRIBES THE USE AND DERIVATION OF THESE DISTRESS EQUATIONS. MAXIMUM AND MINIMUM VALUES HAVE BEEN PLACED DN EACH RHD AND BETA VALUE. TION DATA COLLECTED IN SDHPT PROJECT 2284. X(2) = -0.00493*FTC + 0.0262*AVT + 0.0387*PI - 0.0433*ASPH ASSIGN VALUES FOR HPR2 AND HPR3 BASED ON PVSTR ******** REAL MTH. N18,N18MTH DIMENSION DIS(15), RMIN(19), RMAX(19), X(19),DS(10) X(7) = -0.00986*PI + 0.0422*ASPH + 0.0554*HPR2 X(1) = 0.00175*FTC - 0.0141*AVT + 0.257*ASPH= 0.00263*FTC - 0.0137*AVT + 0.253*ASPH X(9) = 5 33*ASPH + 29 44*BINDER - 6 88*HPR3 X(10) = 0.0181*AVT + 0.421*HPR3X(5) = 0.134*HPR2 - 0.067*HPR3 X(6) = 0.856*HPR3 LONGITUDINAL CRACKING SEVERITY (PVSTR.EQ.3) HPR3 = 0.25 (PVSTR.EQ.1) HPR3 = 2.5 (PVSTR.EQ.2) HPR2 = 20. HPR3 = 1.5HPR2 = 30.ALLIGATOR CRACKING SEVERITY LONGITUDINAL CRACKING AREA (PVSTR.EQ.1)HPR2=10. ALLIGATOR CRACKING AREA AVT = AVT50 + 50.0NOTE : (PVSTR.EQ.2) (PVSTR.EQ.3) X(8) = 1.37 * HPR3RUTTING SEVERITY INTEGER PVSTR RUTTING AREA PO = 4.6KNT = 0X(3) цц Ц 0000000000000 O υ 000 $\circ \circ \circ$ 000 000 $\circ \circ \circ$ 000 000

	X(11) = -0.425*FTC-0.0943*PI+2.915*ASPH+22.16*BINDER-11.59*HPR3 X(12) = 0.118*TI50 + 0.0389*FTC - 0.701*BINDER + 0.553*HPR3
$\circ \circ \circ$	TRANSVERSE CRACKING AREA
ر	X(13) = -1.739*PI + 0.428*ASPH + 48.88*BINDER - 46.7*HPR3 X(14) = 0.0153*FTC + 0.625*HPR3
$\circ \circ \circ$	TRANSVERSE CRACKING SEVERITY
، ر	X(15) = -0.502*PI + 26.75*BINDER - 29.96*HPR3 X(16) = 0.105*TI50 + 0.0362*FTC - 1.047*BINDER + 1.1488*HPR3
υ υ u	RHO, BETA, PF FOR PSI
د	<pre>X(17) = -0.02182*FTC - 0.00831*PI + 0.04499*BINDER + 0.15019*HPR2 X(18) = 0.01201*T150 + 0.03166*FTC + 0.13775*AVT50 + 0.00114*PI & - 0.31331*BINDER - 0.03234*HPR2 X(19) = -0.00637*FTC - 0.0155*AVT50 - 0.00658*PI + 0.27714*BINDER & + 0.05097*HPR2</pre>
с	12 I = 1, 1 X(I) .GT.
) .LT. RMIN(I)) X(I) = E
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) × × " "
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	RHOLS = X(11) BETIS = X(10)
	TA = X(1
	(15 15 15
	= ×(16
	RHOP = X(17) BETAP = X(18)
c	PF = X(19)
) (DO 15 I = 1, 10
υ	15 DS(1) = 0.0
υu	
o c	C C C C C C C C C C C C C C C C C C C
ပပ	BUILD THE DS ARRAY.
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) (DS(9) = PO
2	* B E
	1) = FXP(-PWR) * 100.0

CONTAINS PAVEMENT DISTRESS EQUATIONS FOR HOT-MIX PAVEMENTS. THESE EQUATIONS WERE DEVELOPED FROM REGRESSION ANALYSIS OF INSPECTION DATA COLLECTED IN SDHPT PROJECT 2284. TTI RESEARCH REPORT 299-2 DESCRIBES THE USE AND DERIVATION OF MAXIMUM AND MINIMUM VALUES HAVE BEEN PLACED ON X(3) = -0.0077*PI + 0.386*HMAC X(4) = -0.000072*FTC + 0.0273*AVT - 0.00267*HMAC - 0.000418*HPR2 CDMMON FLEXL, DMD, PI, LL, AVT50, T150, FTC, PVSTR, ASPH, BINDER DATA RMIN/0.05, 0.5, 0.06, 0.5, 0.1, 0.5, 0.05, 0.5, 58.0, & 0.5, 45.0, 0.5, 40.0, 0.5, 30.0, 0.5, 0.04, 0.4, 0.5 / DATA RMAX/ 5.1, 8.0, 2.7, 6.6, 3.6, 5.8, 2.5, 8.5, 400.0, 9.0, & 230.0, 6.3, 380.0, 10.0, 250.0, 7.4, 10.0, 6.0, 4.0 / X(1) = 0.2776*HMAC + 0.0151*HPR2 X(2) = 0.0128*TI50 + 0.0326*AVT - 0.0331*AVT - 0.00382*HPR2 ASSIGN VALUES FOR HPR2 AND HPR3 BASED ON PVSTR ********* DIMENSION DIS(15), RMIN(19), RMAX(19), X(19),DS(10) THESE DISTRESS EQUATIONS. EACH RHO AND BETA VALUE SUBROUTINE HMMOD(N18, ADT, MTH, DIS) X(7) = -0.0000749*PI + 0.291*HMAC X(8) = 3.145*HPR3 (PVSTR.EQ.1) HPR3 = 3.5 (PVSTR.EQ.2) HPR2 = 20. (PVSTR.EQ.2) HPR3 = 1.75 (PVSTR.EQ.3) HPR2 = 30. (PVSTR.EQ.3) HPR3 = 0.50 ALLIGATOR CRACKING SEVERITY (PVSTR.EQ.1)HPR2=10. ALLIGATOR CRACKING AREA REAL MTH, N18, N18MTH PO = 4.2AVT = AVT50 + 50.0 SUBROUTINE HMMOD: NOTE : X(5) = 0.372 * HMACX(6) = 2.198*HPR3RUTTING SEVERITY INTEGER PVSTR HMAC = ASPHRUTTING AREA KNT = 0<u>к</u>кк п п п п END Ч IF φ υ 000 $\circ \circ \circ$ 000 000 υυυ

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X(13) = -1.97*TI50 - 0.826*FTC + 5.193*AVT - 1.768*PI - 26.3*HPR3 X(18) = 0.04045*FTC + 0.22931*AVT50 - 0.5301*BINDER X(19) = -0.0065*FTC - 0.07017*AVT50 - 0.02472*PI + 0.57235*BINDER & + 0.00722*HPR2 X(14) = 0.017*TI50+0.0433*FTC-0.115*HMAC-0.0159*HPR2+0.259*HPR3 X(17) = -0.02*1150 - 0.02481*FTC - 0.03078*PI + 0.6078*BINDER + & 0.06424*HPR2 X(11) = -0.144*TI50 + 3.018*AVT - 3.155*PI + 8.331*HMAC X(12) = 0.0343*TI50 + 0.0502*FTC X(15) = -0.196*TI50 + 2.9*AVT - 2.69*PI + 5.475*HMAC X(16) = 0.0519*FTC + 0.537*HPR3 X(9) = -0.988*FTC + 4.38*AVT - 2.99*PI + 7.21*HMAC X(10) = 0.0422*FTC + 0.359*HPR3 DO 12 I = 1, 19 IF(X(I) GT. RMAX(I)) X(I) = RMAX(I) IF(X(I) .LT. RMIN(I)) X(I) = RMIN(I) 12 CONTINUE LONGITUDINAL CRACKING SEVERITY TRANSVERSE CRACKING SEVERITY LONGITUDINAL CRACKING AREA TRANSVERSE CRACKING AREA RHO, BETA, PF FOR PSI BUILD THE DS ARRAY. $\begin{array}{rrrr} DD & 15 & I &= 1, & 10 \\ DS(I) &= 0.0 \end{array}$ BETRS = X(4) RHDAA = X(5) BETAA = X(6) RHDAS = X(7) BETAS = X(8) RHDLA = X(9) (13) X(14) X(15) X(18) X(19) Ē 9 (17) X(10 RHORA = X(1)BETRA = $\chi(2)$ RHORS = $\chi(3)$ × × $\overline{\times}$ BETLA = RHOLS BETLS BETTA BETAP PF BETTS RHOTA **RHOTS** RHOP 15 ပပ $\circ \circ \circ$ $\circ \circ \circ$ υυυ c C $\circ \circ \circ$ υ 0000000

THIS SUBROUTINE WAS DERIVED FROM A COMPLETE PAVEMENT DISTRESS PROGRAM DEVELOPED BY TTI. TO MAINTAIN VARIABLE COMPATIBILITY WITH FUTURE REVISIONS OF THESE PAVEMENT DISTRESS PROGRAMS, THE DS ARRAY CORRESPONDS WITH THE DISTRESS ARRAY IN THE ORIGINAL STAND-ALONE PROGRAM "HMMOD". THE FOLLOWING STATEMENTS CONVERT THIS DS ARRAY INTO THE DIS ARRAY OF THE OIL FIELD DAMAGE MAIN LNOP. NOTE THAT THE VALUES NOT CALCULATED IN THIS SUBROUTINE ARE RETURNED AS ZEROS. (THE DIS ARRAY IS DESCRIBED IN CHAPTER 4 OF TTI IF(ABS(PWR) .GE. 174.6) GO TO 30 DS(9) = PO - (PO - PF) * EXP(-PWR) 22 23 24 25 TO 26 27 174 G) GO TO 28 ABS(PWR) .GE. 174.6) GO TO 21 10 10 0 10 01 28 IF(RHOP .LE. 0.0) GD TO 30 PWR = (RHOP/N18)**BETAP IF(ABS(PWR) .GE. 174.6) GD DS(2) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) GO DS(4) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) GD DS(6) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) GD
DS(3) = EXP(-PWR) * 100.0
PWR = (RHOAS/N18)**BETAS IF(ABS(PWR) .GE. 174.6) GO DS(5) = EXP(-PWR) * 100.0 DS(7) = EXP(-PWR) * 100.0 DS(1) = EXP(-PWR) * 100.0 PWR = (RHORS/N18)**BETRS -PWR) * 100.0 PWR = (RHOTS/MTH)**BETTS PWR = (RHOLS/MTH)**BETLS = (RHDRA/N18)**BETRA = (RHOTA/MTH)**BETTA PWR = (RHOLA/MTH)**BETLA PWR = (RH0AA/N18)**BETAA RESEARCH REPORT 299-6.) . GE . = DS(7 0S(9) DS(1) DS(2) DS(4) DS(3 0 0 0 0 0 0 0.0 DS(B) = EXP(IF(ABS(PWR) = PO u CONT I NUE DIS(10) DIS(7) DIS(8) DIS(9) DIS(1) DIS(2) DIS(2) DIS(3) DIS(4) DIS(5) DIS(6) DS(9) PWR PWR IF(26 Ő 5 22 23 24 25 27 c c ပ c O C

DIS(11) = DS(8) DIS(12) = DS(5) DIS(13) = DS(6) DIS(14) = 0.0 DIS(15) = 0.0 RETURN	C SUBROUTINE DVMOD(N18,ADT,MTH,DIS)	C ************************************	C SUBROUTINE OVMOD: CONTAINS PAVEMENT DISTRESS EQUATIONS FOR C SUBROUTINE OVMOD: CONTAINS PAVEMENTS. THESE EQUATIONS WERE DEVELOPED C PROM REGRESSION ANALYSIS OF INSPECTION DATA C COLLECTED IN SDHPT PROJECT 2284. TTI RESEARCH C REPORT 299-2 DESCRIBES THE USE AND DERIVATION OF THESE DISTRESS EQUATIONS.	C NOTE: MAXIMUM AND MINIMUM VALUES HAVE BEEN PLACED ON EACH RHO AND BETA VALUE.	C ************************************	C REAL MTH, N18,N18MTH DIMENSION DIS(15), RMIN(19), RMAX(19), X(19),DS(10)	చి చ	KNT = 0 $PO = 4.2$	C AVT = AVT50 + 50.0 OVTH = ASPH	C ASSIGN VALUES FOR HPR2 AND HPR3 BASED ON PVSTR ************************************	C IF (PVSTR.EQ.1)HPR2=5. IF (PVSTR.EQ.1) HPR3 = 10.0 IF (PVSTR.EQ.2) HPR2 = 20. IF (PVSTR.EQ.2) HPR3 = 5.0 IF (PVSTR.EQ.3) HPR2 = 40. IF (PVSTR.EQ.3) HPR3 = 0.25	C RUTTING AREA	C X(1) = 1.71 X(2) = 14.6 - 0.146*DVTH + 0.0842*HPR3 - 0.033*FTC - 0.184*AVT	C RUTTING SEVERITY	x(3) = 1.69 x(4) = 1.42	C ALLIGATDR CRACKING AREA	
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X(9) = 73.0 + 19.5*0VTH + 22.8*HPR3 + 1.12*TI50 - 1.08*FTC X(10) = 0.231 + 0.241*HPR3 + 0.0204*TI50 X(6) = 1.629 + 0.132*HPR3 - 0.00797*FTC - 0.0111*PI X(11) = 72.8 + 8.34*HPR3 + 0.505*TI50 - 0.407*FTC X(12) = 1.38 X(15) = 70.8 + 7.7*0VTH + 5.73*HPR3 - 0.28*FTC X(16) = 4.25 DD 12 I = 1, 19 IF(X(I) .GT. RMAX(I)) X(I) = RMAX(I) IF(X(I) .LT. RMIN(I)) X(I) = RMIN(I) CONTINUE X(7) = 1.09 X(8) = 1.78 + 0.201*HPR3 - 0.0164*PI X(18) = 1.0 X(19) = 0.33037*0VTH + 0.07627*HPR2 X(17) = 0.26503*0VTH + 0.0718*HPR2 X(13) = 9.06 + 39.7*0VTH + 2.98*PI X(14) = 0.405 + 0.439*HPR3 LONGITUDINAL CRACKING SEVERITY TRANSVERSE CRACKING SEVERITY ALLIGATOR CRACKING SEVERITY LONGITUDINAL CRACKING AREA TRANSVERSE CRACKING AREA RHO, BETA; PF FOR PSI μ 10 ç 42 £ (14 X(18 6 RHORA = X(1)BETRA = X(2) (E)X BETRS = X(4)RHDAA = X(5) X(8) BETAA = X(6)RHDAS = X(7) 6)X × RHOLS = > BETLS = > RHOTA = > BETAS = RHORS = BETTS = RHOTS = BETLA = BETTA = RHOLA = BETAP PF кнор 12 $\circ \circ \circ$ 000 $\circ \circ \circ$ $\circ \circ \circ$ υυφ O $\cup \cup$ C ο υ υ

THIS SUBROUTINE WAS DERIVED FROM A COMPLETE PAVEMENT DISTRESS PROGRAM DEVELOPED BY TTI. TO MAINTAIN VARIABLE COMPATIBILITY WITH FUTURE REVISIONS OF THESE PAVEMENT DISTRESS PROGRAMS, THE DS ARRAY CORRESPONDS WITH THE DISTRESS ARRAY IN THE ORIGINAL STAND-ALONE PROGRAM "OVMOD". THE FOLLOWING STATEMENTS CONVERT THIS DS ARRAY 28 IF(RHOP .LE. 0.0) GD TD 30 BETAP = 0.00413*TI50 + 0.01036*FTC + 0.04769*AVT50 + 0.01707* & N18 - 0.09144*DVTH - 0.01066*HPR2 INTO THE DIS ARRAY OF THF OIL FIELD DAMAGE MAIN LOOP. NOTE THAT THE VALUES NOT CALCULATED IN THIS SUBROUTINE ARE RETURNED AS ZEROS. (THE DIS ARRAY IS DESCRIBED IN CHAPTER 4 OF TTI IF(ABS(PWR) .GE. 174.6) GO TO 30 DS(9) = PO - (PO - PF) * EXP(-PWR) PWR = (RHDAA/N18)**BETAA IF(ABS(PWR) .GE. 174.6) GD TD 23 DS(3) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) GD TD 21 DS(1) = EXP(-PWR) * 100.0 IF(~ABS(PWR) .GE. 174.6) GD TD 22 DS(2) = EXP(-PWR) * 100.0 PWR = (RHDAS/N18)**BETAS IF(ABS(PWR) .GE. 174.6) GD TD 24 DS(4) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) GO TO 25 DS(5) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) GO TO 26 DS(6) = EXP(-PWR) * 100.0 IF(ABS(PWR) .GE. 174.6) G0 T0 27
DS(7) = EXP(-PWR) * 100.0
PWR = (RHOLS/MTH)**BETLS IF(ABS(PWR) .GE. 174.6) GO TO 28 DS(8) = EXP(-PWR) * 100.0PWR = (RHORS/N18)**BETRS PWR = (RHOTS/MTH)**BETTS PWR = (RHORA/N18)**BETRA PWR = (RHOTA/MTH)**BETTA PWR = (RHOLA/MTH)**BETLA PWR = (RHOP/N18)**BETAP RESEARCH REPORT 299-6.) BUILD THE DS ARRAY DS(1) DS(2) DS(9) DS(9) = POH 11 11 30 CONTINUE DIS(2) DIS(3) DIS(1) 21 22 23 24 26 25 27 000000 υ c C υ υ υu 0000000000000 C

LOADS RESULTS OF SUBROUTINE "TRAFIC" INTO A 240 X 4 ARRAY. THIS ARRAY CONTAINS THE TOTAL NUMBER OF VEHICLES AND 18-K ESAL REPETITIONS WHICH HAVE PASSED OVER THE PAVEMENT SINCE OIL FIELD VALUES ARE ADDED LATER BY "ADDOIL" BASELINE VALUES ARE COMPUTED BY "TRAFIC" THE ARRAY STRUCTURE IS SUBROUTINE ADDOIL (IDATE, NWELLS, N180IL, ADTOIL, N18SER, ADTOIL, N18SER, ADTSER, TRAF, DECAY, DTIME, PRDPCT) 3 - 18-K ESAL (BASELINE). 4 - 18-K ESAL (BASELINE + OIL FIELD) . FOR EACH ONE OF 240 MONTHS ADT (BASELINE).
 ADT (BASELINE + OIL FIELD). SUBROUTINE SETTAB (N18, ADT, GROWTH, TRAF) X1 = X1 * (1.0 + GROWTH/(12.0 * 100.0) X3 = X3 * (1.0 + GROWTH/(12.0 * 100.0) RECONSTRUCTION. = TRAF(K,3) + X3 = TRAF(I,3) = TRAF(K,1) + X1 • = TRAF(I.1) DIMENSION TRAF(240,4) NOTE: SUBROUTINE SETTAB: COLUMN 2 COLUMN 3 ----= DS(8) = DS(5) D0 50 I = 2, 240 DIS(8) = DS(3)DIS(9) = DS(4)DIS(10) = DS(7)= DS(6) = DS(7) COLUMN COLUMN 0.0 0.0 = ADT * 30. = N18 = X3 = X3 0.0 0.0 1 = = = = + = ×1 = II TRAF(1,1) TRAF(1,2) FRAF(1,3) FRAF(1,4) TRAF(I,3) TRAF(I,4) DIS(11) DIS(12) DIS(13) DIS(13) DIS(14) TRAF(I,1) TRAF(I,2) REAL N18 CONTINUE DIS(5) DIS(6) DIS(7) DIS(4) RETURN RETURN н 1 1 END END ε× ž 50 C υ $\circ \circ$
SUBROUTINE ADDOIL: ADDS DRILLING AND 18-K) TO THE TRAF "SETTAB" ADT VAL 18-K VALUES GO INT 18-K VALUES GO INT 23 = N1801L N18SER 23 = N1801L N18SER 24 = N18SER DTIME 149 BECOMES DTIME DTIME = 1.49 BECOMES DTIME DTIME = 1.5 BECOMES DTIME DTIME = 6.5 BECOMES DTIME DTIME = 6.5 BECOMES DTIME DTIME = 6.5 BECOMES DTIME DTIME = 6.5 BECOMES DTIME 10 10 1 = IDATE, 240 TRAF(1,2) = TRAF(1,2) + NWELLS*X1 TFAF(1,2) = TRAF(1,2) + NWELLS*X3 10 0 10 12 1 = L 240 TRAF(1,2) = TRAF(1,2) + NWELLS*X3 11 F (DTIME - L, 240 TRAF(1,2) = TRAF(1,2) + NWELLS*X3 12 CONTINUE ADD ON SECOND MONTHS'S DIL DEVELOPMENT 12 CONTINUE ADD ON SECOND MONTHS'S DIL DEVELOPMENT 13 CONTINUE ADD ON THIRD MONTHS'S DIL DEVELOPMENT 14 (DTIME - L, 240 TRAF(1,2) = TRAF(1,2) + NWELLS*X3 TRAF(1,2) = TRAF(1,2) + NWELLS*X3 12 CONTINUE ADD ON SECOND MONTHS'S DIL DEVELOPMENT 15 (DTIME - L, 25) GOTO 23 L = IDATE + 2 ADD ON THIRD MONTHS'S DIL DEVELOPMENT 16 (DTIME - L, 2.5) GOTO 23 L = IDATE + 2 ADD ON THIRD MONTHS'S DIL DEVELOPMENT 17 (DTIME - L, 2.5) GOTO 23 L = IDATE + 2 ADD ON THIRD MONTHS'S DIL DEVELOPMENT 18 (DTIME - L, 2.5) GOTO 23 19 (D 16 I = L 2.240 10 (D 16 I =
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DVER TIME. PRODUCTION TRAFFIC HERE FOLLOWS A STEPWISE DECLINE, WITH 12 MONTHS OF CONSTANT TRUCK TRAFFIC, A DROP OF MAGNITUDE "DECAY" PERCENT, THEN 12 MONTHS OF CONSTANT TRUCK TRAFFIC, FOLLOWED BY ANOTHER "DECAY" PERCENT DROP. ANOTHER ASSUMPTION IS THAT SOME WELLS DO NOT PRODUCE OIL OR GAS. THE USER-INPUT VARIABLE "PRDPCT" CONVERTS THE NUMBER OF DRILL SITES INTO THE NUMBER OF PRODUCING SITES. THE VARIABILITY PARAMETER "COMPLETION SUCCESS RATE" FROM TII RESEARCH REPORT 299-4 MAY BE USED HERE -- BUT MENTIONED IN REPORT 299-4, USUALLY DO NOT GENERATE PRODUCTION TRUCK GAS WELLS, AS THE PROGRAM ASSUMES THAT PRODUCTION AT THE WELL SITE WILL DECLINE ONLY IF ALL PRODUCING WELLS GENERATE TRUCK TRAFFIC. OIL FIELD TRAFFIC DECAYS PRDPCT PERCENT PER YEAR ADD ON FIFTH MONTHS'S OIL DEVELOPMENT TRAFFIC ADD ON SIXTH MONTHS'S OIL DEVELOPMENT TRAFFIC LEFT = 240 - L + 1 D0 30 I = 1, LEFT ASER(I) = X2 * NWELLS * (PRDPCT/100) BSER(I) = X4 * NWELLS * (PRDPCT/100) TRAF(I,2) = TRAF(I,2) + NWELLS*X1TRAF(I, 4) = TRAF(I, 4) + NWELLS*X3TRAF(I,2) = TRAF(I,2) + NWELLS*X1TRAF(I,4) = TRAF(I,4) + NWELLS*X3IF (MOD(I,12) .NE. 0) GOTO 25 TRAF(I,2) = TRAF(I,2) + ASER(K) TRAF(I,4) = TRAF(I,4) + BSER(K) DO 35 J = 2, LEFT ASER(J) = ASER(J-1) + ASER(J) BSER(J) = BSER(J-1) + BSER(J) = IDATE + INT(DTIME + 0.5) IF (DTIME.LT.4.5) GOTO 23 IF (DTIME.LT.5.5) GOTO 23 X2 = X2 * (DECAY/100) X4 = X4 * (DECAY/100) 240 . 240 D0 40 I = L, 240 ഗ + DO 22 I = L DO 21 I = TRAF(I,2) = IDATE = IDATE 21 CONTINUE CONT INUE CONTINUE 23 CONTINUE CONTINUE **TRAFFIC** H H H H _ 25 30 22 35 ပ်ပ υ $\circ \circ \circ$ C υ C C c

40 CONTINUE

C

RETURN

END

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SUBROUTINE CONVER:

ACCESSES TRAF ARRAY FROM SUBROUTINES "TRAFIC" AND "ADDOIL", THEN EXTRACTS VALUES ONLY FOR THOSE MONTHS WHICH THE USER REQUESTED IN THE MON(I). LIST IN FILEO2. "CONVER" SUPPLIES MOST OF THE VALUES FOR THE PAVEMENT DISTRESS TABLES AT THE END OF EACH PROGRAM RUN. IT LOADS THE

IR ARRAY

MON(15), TRAF(240, 4), TR(15, 4)

SUBROUTINE CONVER (MON, NYR, TRAF, TR)

CONT INUE

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RETURN

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TR(I,2) = TRAF(MON(I),2) TR(I,3) = TRAF(MON(I),3) TR(I,4) = TRAF(MON(I),4)

TRAF(MON(I),1)

TR(I,1)

1, NYR

DIMENSION D0 10 I = SUBROUTINE TRAFIC (ADT, PCTTRK, PCTLNE, N18)

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REPETITIONS PER MONTH USING THE SDHPT W-4 CONVERTS BASELINE TRAFFIC INTO 18-K ESAL TABLES. THIS PROCESS IS DESCRIBED IN TTI RESEARCH REPORT 299-1 SUBROUTINE TRAFIC:

THE NUMBERS IN THE FOLLOWING ARRAYS ARE TAKEN FROM THE

SDHPT W-4 TABLES.

CONTAINS THE NUMBER OF SINGLE AXLES BY TRUCK TYPE. CONTAINS THE NUMBER OF TANDEM AXLES BY TRUCK TYPE. CONTAINS THE PERCENTAGE OF EACH TRUCK TYPE IN THE BASELINE TRAFFIC STREAM. ı ŧ I PERCNT SINGLE

CONTAINS THE SINGLE AXLE LOAD DISTRIBUTIONS AS ı TANDEM DISTSN

MEASURED AT WEIGHING STATIONS FOR EACH TRUCK TYPE CONTAINS THE TANDEM AXLE LOAD DISTRIBUTION FOR I DISTAN

EACH TRUCK TYPE

CONTAINS EQUIVALENCY FACTORS FOR SINGLE WHEEL LOADS. CONTAINS EQUIVALENCY FACTORS FOR TANDEM WHEEL LOADS. ESING

ETAND

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REAL N18, NSING, NTAND, NSINGL, NTANDM,N18SIN, N18TAN, NTRUKS

DIMENSION DISTSN(10,13), DISTAN(10,16), ESING(13), ETAND(16), + NSING(13), NTAND(16), NSINGL(10), NTANDM(10), PERCNT(10), * SINGLE(10), TANDEM(10), TTYPE(10)

DATA DISTSN / 6.0,9*0.0,64.0,20.0,13.0,9.0,2.0,8.0,0.0,3*22.0

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60 NIBSIN = NIBSIN + NSING(J) * ESING(J) NIBTAN = 0.0 D0 70 J = 1, 16 70 NIBTAN = NIBTAN + NTAND(J) * ETAND(J) NIB = NIBSIN + NIBTAN PASSENGER CARS ARE NDT USED TO COMPUTE 18-K ESAL REPETITIONS. PASSENGER CARS ARE NDT USED TO COMPUTE 18-K ESAL REPETITIONS. PASSENGER CARS ARE NDT USED TO COMPUTE 18-K ESAL REPETITIONS. ANNUAL NUMBER OF ONE-WAY TRUCKS IS DIVIDED BY 12 MONTHS. ANNUAL NUMBER OF ONE-WAY TRUCKS IS DIVIDED BY 12 MONTHS. NIB = NIB / 12.0 RETURN NIB = NIB / 12.0 NIB / 12.0	AASHTO TRUCK TYPE NUMBER OBSERVED SU-1 SU-1 SU-2 SU-2 SU-2 150 SU-2 150 SU-2 150 SU-2 150 SU-2 150 SU-2 150 SU-2 0 3-5 0 2-1 90 2-2 0 2-3 0 2-4 90 2-3 0 2-3 0 2-4 90 2-3 0 2-3 0 2-4 125	NUMBER OF TRUCKS DBSERVED = 1365 (2 MONTH PERIOD). THE SUBROUTINE USES STATEMENTS FROM THE SDHPT W-4 TABLES TO COMPUTE 18-K ESAL REPETITIONS ASSOCIATED WITH THE TTYPE DISTRIBUTION. DATA STATEMENTS ARE AS DESCRIBED IN SUBROUTINE "TRAFIC". ************************************
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ESING - FROM SUBROUTINE "TRAFIC" (SDHPT W-4 TABLES) ETAND - FROM SUBROUTINE "TRAFIC" (SDHPT W-4 TABLES) ********** DATA ETAND / 0.0,0.003,0.03,0.11,0.36,0.67,0.76,0.87,1.14,1.47, + 1.875,2.435,3.12,3.86,5.13,0.0 / COMPUTES 18-K ESAL REPETITIONS AND ADT PER 2 TOTAL 18-K ESAL FROM THE TTYPE DRILLING TRAFFIC IS CONVERTED FROM TWO-MONTH INTO ONE-MONTH FOR USE BY SUBROUTINE "ADDOIL" DATA ESING / 0.0,0.005,0.025,0.07,0.32,0.795,1.0,1.285,1.98. + 2.67,3.71,6.085,0.0 / THE ORIGINAL STUDY COVERED 2 MONTHS; THUS DIVIDE N180IL BY DIMENSION SDISTR(13), TDISTR(16), ESING(13), ETAND(16), + NSING(13), NTAND(16) SDISTR - DISTRIBUTION OF SINGLE-AXLE TRUCKS. TDISTR - DISTRIBUTION OF TANDEM-AXLE TRUCKS. MONTH DUE TO OIL WELL PRODUCTION. 40 NTAND(J) = NTAND(J) + NTANDM(K)*DISTAN(K,J)/100.0 50 CONTINUE ********************* DATA TDISTR / 0.0, 1.0, 5*0.0, 1.0, 8*0.0 / 0.0*0 REAL N18, NSING, NTAND, N18SIN, N18TAN REAL N18SER N18SIN = N18SIN + NSING(J) * ESING(J) DD 70 J = 1, 16 Ni8TAN = N18TAN + NTAND(J) * ETAND(J) SUBROUTINE OILSER (N18SER, ADTSER) DATA SDISTR / 0.0, 0.5, 0.0, 0.5, WITH DTIMES OF ANY LENGTH N18 = N185IN + N18TAN N1801L = N1801L / 2 SUBROUTINE DILSER: N1801L = N18 * PCTμ D0 60 J = 1, N18TAN = 0.0N18SIN = 0.0*********** RETURN END 09 50 c υ υ υ υ ç 0000000000 C c 00000000000 Q c C C O υ C υ C υ

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	PRODUCTION = 50% DF 2-WAY TRAFFIC. ASSENGER CARS (ADTSER = 50) AND -S2 TRUCKS (SRVICE = 150). AY MONTHLY PASSENGER CAR ADT IS CONVERTED AY MONTHLY PASSENGER CAR ADT IS CONVERTED ANDUCTION SITE MUST LATER EXIT. (PCT = 0.5). AY MONTHLY TRUCK TRAFFIC (SRVICE = 150) IS TO COMPUTE PRODUCTION 18-K ESAL REPETITIONS, CONVERTED TO ONE-WAY 18-K VALUE. CONVERTED TO ONE-WAY 18-K VALUE. (J) R(J) R(J) (J) * ESING(J)) * ESING(J) (KIP, A1)

SUBROUTINE FINDA1: APPLIES TRAFFIC ADJUSTMENT FACTORS FOR USE IN COMPUTING PAVEMENT SCORE.	KIP. A1)
<pre>FINDA1 (ADT, AKIP, A1) ************************************</pre>	· ·
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(J))) Adjustment Factors uting Pavement Score.	* ESING(J)
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(J) (J))) ADJUSTMENT FACTORS ADJUSTMENT FACTORS	(ົ
(J) (J))) ADJUSTMENT FACTORS UTING PAVEMENT SCORE.	
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(J) (J) (J) (J) ************************	· ·
(J) (J) (J) (J) (J) (J) (J) (J) (J) (J)	MONTHLY TRUCK TRAFFIC (SRVICE = 150) IS COMPUTE PRODUCTION 18-K ESAL REPETITIONS, NVERTED TO ONE-WAY 18-K VALUE.
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<pre>Y PASSENGER CAR ADT IS CONVERTE ADT ON THE ASSUMPTION THAT WHAT A SITE MUST LATER EXIT. (PCT = Y TRUCK TRAFFIC (SRVICE = 150) E PRODUCTION 18-K ESAL REPETITI 0 TO ONE-WAY 18-K VALUE TO ONE-WAY 18-K VALUE (J) (J) (J) (J) (J) (J) (J) (J) (J) (J)</pre>	SER = 50) = 150).
<pre>cars (adtser = 50) and (\$ (srvice = 150). Y Passenger car adt is converte y Passenger car adt is converte y Truck Traffic (srvice = 150) F production 18-k esal repetiti T O ONE-way 18-k value. T O ONE-way 18-k value. (J) (J) (J) (J) (J) (J) (J) (J)</pre>	= 50% OF

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                                                                                                                                                                                                                                                                                                                      DATA AUPL /0.0, 300.0, 750.0, 2000.0, 75000.0, 250000.0/
DATA ADTF /1.00, 0.96, 0.92, 0.88, 0.84, 0.80/
DATA EUPL /0.0, 6.0, 12.0/ -
DATA EALF /1.00, 0.95, 0.90/
D0 2100 K = 1, 5
IF ( ADT .LT. AUPL(K+1) ) GD TD 2200
                                                                                                                                                                                                                                                                                             FOR USE IN COMPUTING PAVEMENT SCORE
                                                                                                                                                                                                                                                                                   SUBROUTINE FINDRF: APPLIES WEATHER ADJUSTMENT FACTORS
                                                                                                                                                                                                                                                                                                                                             V(8), RUPL(2), FUPL(3), RFFR(2), FTFR(3)
/20.0, 40.0/
/0.97, 0.94/
/10.0, 30.0, 50.0/
/0.973, 0.967, 0.960/
                                                                                                                DO 2300 K = 1, 2
IF ( AKIP .LT. EUPL(K+1) ) GD TD 2400
                                                                                                                                                                                                                                                                                                                                                                                                                       IF ( RFAL .LE. RUPL(1) ) GO TO 1200
                                                                                                                                                                                                                                                                                                                                                                                                                                     = RFFR(2)
.GT. RUPL(2) ) GO TO 1200
= RFFR(1)
                                                                                                                                                                                                                              SUBROUTINE FINDRF ( RFAL, FTC, V )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   .LE. FUPL(1) ) GO TO 1500
= FTFR(3)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      .GT. FUPL(2) ) GO TO 1500
= FTFR(1)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             GT. FUPL(3) ) GO TO 1500
                                                                                                                                                       = 3
= EALF(K)
= 1.00 / ( 21 * 22 )
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SIUC, FOR INPUT INTO PAVEMENT SCORE FORMULA.
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               2.5, 3.0, 3.5/
               FOR INPUT INTO PAVEMENT SCORE FORMULA.
SUBROUTINE UTLTY1: COMPUTES UTILITY VALUE OF PSI & AVUC
                                                                  A(8), B(8), U(8), V(8), RX(8)
/-0.2540, -0.3396, -0.6703, -0.8106,
-1.4918, -0.8607, -1.0000, -0.7408/
/- 18.940, - 9.770, - 42.580, - 59.700,
- 6.2044, - 43.750, -191.200, - 8.892/
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( SRCE .LT. A(NC,2) ) GO TO 1500
C = 1.00 - 0.4 * ( A(NC,3) - SRCE ) **
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 A(3,3), B(3) A(3,3) A(3,3) A(3,3) A(3,1,3, 1,8, 2,0, 2,5, 3,0) /-0.266666, -0.55833, -0.85000/
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U(I) = 1.0 + A(I) * EXP(B(I) / RX(I))
                                                                                                                                                                                                                                                                                                                                                                     UTLTY2 ( ADTS, SRCE, SIUC )
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             IF ( SRCE .LT. A(NC, 1) ) GD TD 1600
SIUC = B(NC) + 0.58333 * SRCE
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IF ( ADTS .GT. 27500 ) GD TD 1200
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                                                                                                                                                                                                                                                                                   1, 8
AVUC * U(K) ** V(K)
                                                                                                                                                                                IF ( RX(I) .GT. 0.5) GDT0 1000
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D0 1100 I = 1.8
U(I) = 1.0
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IF PATCH = 10%, COST = \$1400 (WHERE U DECREASES). IF PATCH = 75%, COST = \$3100 (WHERE U = 0). USE LINEAR INTERPOLATION TO COMPUTE COST BETWEEN PATCH = 10% AND PATCH =75%. A) CALCULATES COST ASSOCIATED WITH PATCH.
 B) CALCULATES A UTILITY SCORE FOR THAT COST (REFER TO TEXAS PES). SUBROUTINE UTLTY3: COMPUTES UTILITY VALUE OF MAINTENANCE COST, RMUC, FOR INPUT INTO PAVEMENT SCORE FORMULA. THIS IS CONSIDERED TO BE ASSOCIATED WITH THE AREA OF PATCHING. CDST = 1400.0 + 26.15 * (PATCH -10.0) RMUC = 1.0 - 0.13*(((CDST - 1400.0)/700.0) ** 2) IF (CDST .GT. 2100.0) RMUC = 2.69 - 0.00087 * CDST IF (RMUC .LT. 0.0) RMUC = 0.0 PATCH = AREA OF ROAD COVERED BY PATCHING //G0.FT01F001 DD DSN=USR.W250.BS.FILE01.DISP=SHR //G0.FT02F001 DD DSN=USR.W250.BS.FILE02.DISP=SHR THIS SUBROUTINE IF (PATCH .GT. 10) GDT0 1000 RMUC = 1.0 GDT0 2000 CONTINUE CONT INUE RETURN END 1000 2000 ပ 00000 c υ C C 00 C υ $\circ \circ$ υ υ υ ပပ

APPENDIX C

INPUT DATA FOR CASE STUDY NETWORK

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V 22	84.1	79.6	80.7	78.8	77.2	73.4	74.1	76.9	84.6	82.7
10777	0.117	0.599	0.382	0.570	0.820	1.16	0.715	0.800	0.182	0.117
л д	0.737	3.23	1.99	7.38	6.43	9.73	10.5	8.77	0.886	1.61
0 19	2.25	2.96	2.49	0.921	2.51	2.59	1.41	2.48	1.63	1.87
- 2 + 5	-28.1	-12.3	-19.0	-44.2	-12.0	9.81	-25.5	- 14 . 9	-40.1	-30.2
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APPENDIX D FILEO2 INPUT DATA FOR CASE STUDY NETWORK

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APPENDIX E

COMPUTER OUTPUT FOR CASE STUDY NETWORK

NUMBER OF PAVEMENTS = 7

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OIL FIELD DAMAGE PROGRAM: 8/24/84 FORTRAN 77 VERSION

PROJECT 2299 - PHASE IV - US 59 - NACOGDOCHES COUNTY

OVERLAY PAVEMENT

STRUCTURAL VARIABLES

n	2.50	23.30	5.50
PAVEMENT STRENGTH INDEX	ASPHALT COURSE THICKNESS	SUBGRADE PLASTICITY INDEX	PERCENT ASPHALT

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65 00	39.60	63.84
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE /THAW.CYCLES

MINIMUM PAVEMENT SCORE ALLOWED = 35

TRAFFIC ANALYSIS DATA ******************** N18/MTH = 7980. ADT/LANE = 2650.

% TRUCKS = 10.00 % GROWTH = 5.00

AV. MONTHS DRILL TIME = 2. AV. % PROD DECAY/YEAR = 1. AV. % PRODUCING WELLS = 72.

OIL FIELD DATA *************

BASELINE DIRECTIONAL DISTRIBUTION = 50.0%

N18(D) 7980. 48652	99312. 206534	316643.	561981.	694980.	828983.	967951.	1113993.	1267517.
N18(N) 7980. 7824	97990.	309265.	542711.	668465.	800652.	939602.	1085659.	1239183.
ADT (D) 79500. 484246	987866. 2054666	3152023.	5589843.	6915105.	8251867.	9636255.	11091258.	12620696.
ADT (N) 79500. 481996	976166. 2002264	3080852	5406386.	6659120.	7975941.	9360130.	10815131.	12344569.
MONTH † 6	12 24 24	36	60	72	84	96	108	120

PROJECT 2299 - PHASE IV - US 59 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL TRAFFIC

) Total	100	100	66	66	95	77	33	30	28	27	26	
PAVEMENT SCORE (PES) ISUAL PSI MCOST T	100	100	100	100	100	100	100	100	100	100	100	
INT SCC PSI	100	100	100	100	100	100	100	100	100	100	100	
PAVEME VISUAL	100	100	66	66	96	19	37	35	33	31	0 E	
	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
NDT CALC.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
TRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	9.2	33.3	56.5	72.4	82.2	88.2	
TRANS AREA	0.0	0.3	1.8	6.1	10.3	17.4	20.3	23.0	25.3	27.5	29.4	
LONGITUDNL AREA SEV.	0.0	0.0	0.0	0.1	2.3	15.5	23.5	31.0	37.8	43.7	48.9	
LONGI AREA	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.1	5.5	10.4	16.3	
ATOR SEV.	0.0	0.0	0.0	0.0	0.2	6.4	13.1	20.9	28.9	36.6	43.6	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.2	0.5	
CALC.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
ND'T C	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
NDT CALC.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
N0T	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
ING SEV.	0.0	0.0	0.0	0.0	0.0	0.7	2.4	5.6	10.0	15.3	21.1	
RUTTING AREA SEV	0.0	0.3	1.5	5.4	9.5	16.9	20.2	23.2	25.9	28.5	30.9	
RIDE	4.20	4.20	4.20	4.20	4.20	4.20	4.20	4.20	4.20	4.19	4 , 19	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

= 71.5 MTHS

TIME TO FAILURE UNDER NORMAL TRAFFIC

PROJECT 2299 - PHASE IV - US 59 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

) TOTAL	100	100	66	98	95	77	33	30	28	27	26	
SCORE (PES) MCOST T	100	100	100	100	100	100	100	100	100	100	100	
SI	100	100	100	100	100	100	100	100	100	100	100	
PAVEMENT VISUAL P	100	100	66	66	96	79	37	35	33	31	30	
CALC.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
NDT C/	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
FRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	9.2	33.3	56.5	72.4	82.2	88.2	
TRANS	0.0	0.3	1.8	6.1	10.3	17.4	20.3	23.0	25.3	27.5	29.4	
TUDNL SEV.	0.0	0.0	0.0	0.1	2.3	15.5	23.5	31.0	37.8	43.7	48.9	
LONGI TUDNU AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.1	5.5	10.4	16.3	
ATOR SEV.	0.0	0.0	0.0	0.0	0.3	7.4	14.7	22.6	30.5	37.9	44.8	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.3	0.5	
CALC.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
NOT C	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
NDT CALC.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
NOT	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
ING SEV.	0.0	0.0	0.0	0.0	0.0	0.8	2.9	6.4	11.0	16.4	22.2	
RUTTING AREA SEV	0.0	0.3	1.6	5.6	9.8	17.5	20.8	23.8	26.5	29.0	31.3	
RIDE	4 ,20	4.20	4.20	4.20	4.20	4.20	4.20	4.20	4.20	4.19	4.19	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

TIME TO FAILURE UNDER NORMAL + DIL FIELD TRAFFIC = 71.5 MTHS OIL WELL DEVELOPMENT MONTH NO. WELLS 6 1 12 2

7	-	-	+-	-	e	*	2	2	2	-	2	*	e	-	
12	17	19	20	34	39	48	52	53	55	56	57	65	66	68	

PROJECT 2299 - PHASE IV - FM 95 - NACOGDOCHES COUNTY

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SURFACE-TREATED PAVEMENT

STRUCTURAL VARIABLES

6.00	1.88	23.30	50.40
FLEXIBLE LAYER THICKNESS	DEFLECTION	PLASTICITY INDEX	LIQUID LIMIT
FLEXIBLE	W1, MEAN	SUBGRADE	SUBGRADE

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65.00	39.60	63,84
		ES
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE /THAW CYCLES

MINIMUM PAVEMENT SCORE ALLOWED = 35

TRAFFIC ANALYSIS DATA **********************

ADT/LANE = 210. N18/MTH = 632.

% GROWTH = 0.00 % TRUCKS = 10.00

50.0% BASELINE DIRECTIONAL DISTRIBUTION =

N18(D) 632.	3794.	8506.	17100.	25492.	43930.	56249.	65851.	73494.	81083.	88672.
N18(N) 632.	3794.	7589.	15178.	22767.	37945.	45534.	53122.	60711.	68300.	75889.
ADT(D) 6300.	37800.	83560.	169493.	252498.	433872.	553671.	650680.	726875.	802481.	878081.
ADT (N) 6300.	37800.	75600.	151200.	226800.	378000.	453600.	529200.	604800.	680400.	756000.
MONTH 1	9	12	24	36	60	72	84	96	108	120

OIL FIELD DATA *************

AV. MONTHS DRILL TIME = 2. AV. % PROD DECAY/YEAR = 1. AV. % PRODUCING WELLS = 54.

PROJECT 2299 - PHASE IV - FM 95 - NACOGDOCHES COUNTY

---- NORMAL TRAFFIC

OIL FIELD DAMAGE PROJECT

TOTAL ð 0 100 100 84 67 60 35 24 9 4 PAVEMENT SCORE (PES) VISUAL PSI MCOST TO <u>1</u>0 5 8 20 5 5 96 87 65 47 32 100 100 5 100 8 00 5 5 100 100 66 90 9 <u>8</u> 90 5 84 69 68 54 48 19 0.0 0.0 6.3 58.5 68.0 PATCHING AREA SEV. - 0 19.7 43.5 51.9 63.8 71.5 0.0 35.9 45.8 0.0 0.0 ÷. 3.2 24.4 53.8 60.4 65.8 TRANSVERSE AREA SEV. 0.0 0.0 0.0 0 0.0 0.0 0.0 0.0 0.5 2.5 13.2 6.8 0.0 0.0 2.6 0.0 9 16.7 19.8 0.3 13.4 22.7 25.3 27.7 LONGITUDNL AREA SEV. 0.0 0.0 0.0 0.0 0.0 0.6 2.3 9.1 5.2 13.7 18.5 0.0 0.0 0.0 7.0 0.0 3.7 е. О 10.7 18.8 22.8 14.8 ALLIGATOR AREA SEV. 43.0 0.0 0.0 0.0 0.0 16.7 25.9 0.0 2.6 8.3 34.9 28.9 0.0 0.0 0.2 2.8 7.9 24.3 32.9 19.2 36.6 39.9 0.0 0.0 0.0 0.0 0.0 е.о 1.2 13.0 FLUSHING AREA SEV. 3.1 5.8 9.2 0.0 0.0 0.0 0.0 0.0 1.3 10.2 0.4 2.8 4.9 7.4 0.0 0.0 0.0 0.0 0.3 0.0 1.0 10.4 RAVELING AREA SEV. 2.4 4.5 7.3 0.0 0.0 0.0 0.0 7.3 0.0 0.2 0.7 1.6 5.0 с. С RUTTING AREA SEV. 0.0 0.0 0.0 4 21.1 53.4 63.6 70.9 76.2 80.2 83.3 1 0.0 0.0 57.3 85.0 0.0 0.2 11.9 70.8 79.4 88.88 91.4 4.20 3.80 3.26 3.04 RIDE 4.20 4.19 4.06 2.85 2.68 2.54 2.42 MONTH 36 120 -ശ 72 24 60 72 84 96 108

84.0 MTHS

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TIME TO FAILURE UNDER NORMAL TRAFFIC

PROJECT 2299 - PHASE IV - FM 95 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

PES) T TOTAL	100	100	100	66	77	62	30	18	11	сı	0
SCORE (PES) MCOST T	100	100	1 00	100	100	89	57	36	23	13	4
ENT PSI	100	100	100	100	100	100	100	100	66	66	97
PAVEMENT VISUAL P	100	100	100	66	TT	69	52	49	47	44	18
ING SEV.	0.0	0.0	6.0	9.4	24.7	50.3	60.8	66.7	70.4	73.5	76.0
PATCHING AREA SE	0.0	0.0	0.0	0.3	5.9	33.6	49.3	58.5	64.2	68.9	72.7
TRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2
TRANS AREA	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7
LDNGI TUDNL AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5
LONG AREA	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8
ALLIGATOR AREA SEV.	0.0	0.0	0.0	0.0	0.0	6.9	20.4	32.0	40.6	48.1	54.5
ALLI AREA	0.0	0.0	0.3	4.0	10.0	23.3	30.6	35.5	38.9	41.9	44.6
HING SEV.	0.0	0.0	0.0	0.0	0.0	0.9	3.9	7.8	11.5	15.5	19.6
FLUSI AREA	0.0	0.0	0.0	0.0	0.0	1.0	3.4	6.4	9.1	12.1	15.2
RAVELING REA SEV.	0.0	0.0	0.0	0.0	0.0	0.7	3.0	6.1	9.2	12.5	16.0
٩	0.0	0.0	0.0	0.0	0.0	0.5	2.0	79.1 4.2	6.4	8.9	11.5
RUTTING REA SEV.	0.0	0.0	0.0	7.5	28.0	61.7	82.0 73.3		82.4	85.0	87.1
A	0.0	0.0	0.0	1.1	20.6	68.4		87.7	90.6	92.7	94.2
H RIDE	4.20	4.20	4.19	4.00	3.70	3.08	2.78	2.59	2.46	2.35	2.25
MONTH	-	9	12	24	36	60	. 72	84	96	108	120

= 70.1 MTHS

TIME TO FAILURE UNDER NORMAL + OIL FIELD TRAFFIC

OIL WELL DEVELOPMENT

PROJECT 2299 - PHASE IV - FM 138 - NACOGDOCHES COUNTY

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SURFACE-TREATED PAVEMENT

STRUCTURAL VARIABLES

6.00	1.69	23.30	50.40
FLEXIBLE LAYER THICKNESS	DEFLECTION	SUBGRADE PLASTICITY INDEX	LIQUID LIMIT
FLEXIBLE	W1, MEAN	SUBGRADE	SUBGRADE LIQUID

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65.00	39.60	63.84
		ES
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE / THAW CYCLES

MINIMUM PAVEMENT SCORE ALLOWED = 35

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ADT/LANE	
870.	
N18/MTH =	

AV. MONTHS DRILL TIME = 2. AV. % PROD DECAY/YEAR = 1. AV. % PRODUCING WELLS = 63.

OIL FIELD DATA *************

% TRUCKS = 10.50 % GROWTH = 0.00

BASELINE DIRECTIONAL DISTRIBUTION = 50.0%

N18(0)	870.	5217.	10435.	20870.	32551.	58571.	70991.	81485.	91921.	102355.	112790.
N18(N)	870.	5217.	10435.	20870.	31304.	52174.	62609.	73043.	83478.	93913.	104348
ADT(0)	8250.	49500.	.00066	198000.	307875.	554691.	674790.	774447.	873454.	972454.	1071452.
ADT(N)	8250.	49500.	990000.	198000.	297000.	495000.	594000.	693000.	792000.	891000.	990000.
MONTH	-	9	12	24	36	60	72	84	96	108	120

PROJECT 2299 - PHASE IV - FM 138 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL TRAFFIC

) TOTAL	100	100	100	91	71	37	22	:	4	0	0	
PAVEMENT SCORE (PES) ISUAL PSI MCOST T	100	100	100	100	66	68	43	24	10	0	0	
ENT SC PSI	100	100	100	100	100	100	100	100	66	97	95	
PAVEM VISUAL	100	100	100	91	72	55	50	47	44	41	16	
IING SEV.	0.0	0.0	1.1	16.2	34.3	57.8	64.9	70.2	74.3	77.5	80.1	
PATCHING AREA SE	0.0	0.0	0.0	1.8	13.9	44.6	55.6	63.9	70.1	74.9	78.7	
/ERSE SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANSVERSE AREA SEV.	0.0	0.0	0.3	2,6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
-UDNL SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGITUDNL AREA SEV.	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.1	13.1	27.0	40.6	52.0	61.1	68.3	
ALLIGATOR AREA SEV	0.0	0.0	0.2	4.5	12.1	27.3	33.5	38.9	43.5	47.6	51.0	
HING SEV.	0.0	0.0	0.0	0.0	0.0	1.8	4.7	8.8	13.7	18.8	24.1	
FLUSH AREA	0.0	0.0	0.0	0.0	0.0	1.8	4.1	7.2	10.8	14.7	18.7	
LING SEV.	0.0	0.0	0.0	0.0	0.0	1.2	3.2	6.2	в. в	14.1	18.5	
RAVELING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.7	2.0	4.1	6.8	6 [.] 6	13.2	
ING SEV.	0.0	0.0	0.2	16.3	41.4	70.1	77.3	82.3	85.7	88.3	90.2	
RUTTING AREA SEV.	0.0	0.0	0.0	6.9	39.8	78.5	86.1	90.5	93.2	95.0	96.2	
RIDE	4.20	4.20	4.18	3.93	3.57	2.97	2.74	2.56	2.40	2.27	2.16	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

TIME TO FAILURE UNDER NORMAL TRAFFIC

61.6 MTHS

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PROJECT 2299 - PHASE IV - FM 138 - NACOGDOCHES COUNTY * OIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

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() TOTAL	100	100	100	91	70	27	13	ល	0	0	0	
SCORE (PES) MCOST T	100	100	100	100	66	52	27	12	•••	0	0	
12	100	100	100	100	100	100	100	66	98	95	63	
PAVEMENT VISUAL PS	100	100	100	91	71	52	47	44	42	38	15	
ING SEV.	0.0	0.0	1.1	16.2	36.2	62.4	69.3	73.6	77.0	79.7	81.9	
PATCHING AREA SE	0.0	0.0	0.0	1.8	15.8	51.7	62.5	69.1	74.1	78.0	81.1	
/ERSE SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANSVERSE AREA SEV.	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
-UDNL SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGITUDNL AREA SEV.	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.2	21.5	38.0	50.0	59.6	67.0	72.9	
ALLIGATOR AREA SEV	0.0	0.0	0.2	4.5	13.1	31.2	37.9	42.7	46.8	50.4	53.6	
HING SEV.	0.0	0.0	0.0	0.0	0.0	3.3	7.9	12.8	17.9	23.1	28.2	
FLUSH) AREA	0.0	0.0	0.0	0.0	0.1	3.0	6.5	10.1	14.0	18.0	22.0	
. ING SEV.	0.0	0.0	0.0	0.0	0.0	2.2	5.6	9.2	13.4	17.7	22.1	
RAVELING AREA SEV	0.0	0.0	0.0	0.0	0.0	1.4	3.7	6.3	с. 6	12.6	16.0	
:NG SEV.	0.0	0.0	0.2	16.3	43.9	74.9	81.4	85.2	87.8	89.8	91.4	
RUTTING AREA SEV	0.0	0.0	0.0	6.9	43.5	83.7	89.8	92.8	94.7	96.0	96.9	
RIDE	4.20	4.20	4.18	3.93	3.53	2.83	2.59	2.43	2.30	2.18	2.08	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

= 55.5 MTHS

TIME TO FAILURE UNDER NORMAL + OIL FIELD TRAFFIC

OIL WELL DEVELOPMENT

ND. WELLS 2

MONTH 33 33 53 53 57 60

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PR0JECT 2299 - PHASE IV - FM 1087 - NACOGDOCHES COUNTY

SURFACE-TREATED PAVEMENT

STRUCTURAL VARIABLES

FLEXIBLE LAYER THICKNESS 6.00	MEAN DEFLECTION 1.50	RADE PLASTICITY INDEX 23.30	RADE LIQUID LIMIT 50.40
FLEXIBLE	W1, MEAN	SUBGRADE	SUBGRADE

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65.00	39.60	63.84	
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE /THAW CYCLES	

MINIMUM PAVEMENT SCORE ALLOWED = 35

	150.	0.00
DATA * * * *	ADT/LANE =	% · GROWTH =
ANALYSIS DATA *************	452.	10.00
TRAFFIC ANALYSIS DATA ***********************	N18/MTH =	% TRUCKS = 10.00

BASELINE DIRECTIONAL DISTRIBUTION = 50.0%

N18(0)	452.	2710.	5421.	10841.	17897.	36690.	45411.	51306.	56732.	62152.	67573.
N18(N)	452.	2710.	5421.	10841.	16262.	27103.	32524.	37945.	43365.	48786.	54207.
ADT(0)	4500.	27000.	54000.	108000.	177135.	361197.	450036.	509247.	563299.	617299.	671299.
ADT (N)	4500.	27000.	54000.	108000.	162000.	270000.	324000.	378000.	432000.	486000.	540000.
MONTH	-	9	1.2	24	36	60	72	84	96	108	120

OIL FIELD DATA ***********

PROJECT 2299 - PHASE'IV - FM 1087 - NACOGDOCHES COUNTY

OIL FIELD DAMAGE PROJECT ----- NORMAL TRAFFIC

'AL	100	100	100	100	100	75	70	67	62	53	14	
ES) TOTA	10	10	10	10	10	~	~	U	Ψ	ш	-	
PAVEMENT SCORE (PES) ISUAL PSI MCOST T	100	100	100	100	100	100	66	96	06	78	63	
ENT S PSI	100	100	100	100	100	100	100	100	100	100	100	
PAVEM VISUAL	100	100	100	100	100	75	71	69	69	68	23	
ING SEV.	0.0	0.0	0.0	1.4	8.0	27.5	36.1	43.5	49.7	54.9	59.3	
PATCHING AREA SEV	0.0	0.0	0.0	0.0	0.2	7.9	15.8	24.4	32.8	40.3	47.0	
TRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANS' AREA	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
LONGITUDNL AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGI Area	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.6	7.0	13.5	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.1	1.0	6.9	11.0	15.3	19.6	23.7	27.6	
HING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.2	0.6	1.3	2.5	
FLUSH AREA	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.3	0.7	1.4	2.4	
LING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.3	0.7	1.4	
RAVELING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.2	0.4	0.8	
ING SEV.	0.0	0.0	0.0	0.3	5.9	32.0	43.9	53.4	61.0	67.0	71.7	
RUTTING AREA SEV	0.0	0.0	0.0	0.0	0.6	26.0	43.4	57.3	67.5	75.0	80.4	
RIDE	4.20	4.20	4.20	4.18	4.10	3.78	3.61	3.44	3.29	3.14	3.01	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

= 113.5 MTHS

TIME TO FAILURE UNDER NORMAL TRAFFIC

PROJECT 2299 - PHASE IV - FM 1087 - NACOGDOCHES COUNTY OIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

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MCOST TOTAL 100 100 8 8 60 48 8 66 68 22 ~ PAVEMENT SCORE (PES) VISUAL PSI MCOST TU 100 9 100 8 5 20 56 ee 97 87 44 100 9 100 00 9 100 100 100 8 8 5 100 9 90 20 100 70 68 53 66 68 51 0.0 PATCHING AREA SEV. 0.0 0.0 41.9 10.8 51.8 57.1 64.6 67.6 1.4 61.2 0.0 0.0 0.0 0.0 0.5 55.2 22.4 35.7 43.6 49.8 59.9 TRANSVERSE AREA SEV. 0. 0 0.0 0.0 0.0 0.0 0.0 0.0 0.5 2.5 13.2 6.8 27.7 0.0 0.0 е 0 0.9 16.7 25.3 2.6 13.4 19.8 22.7 2.3 18.5 LONGI TUDNL 0.0 0.0 0.0 0.0 0.0 0.6 9.1 13.7 AREA SEV. 5.2 18.8 22.8 0.0 0.0 0.0 0.0 7.0 ю. Э 14.8 З.7 10.7 17.1 25.1 33.3 0.0 0.0 0.0 0.0 0.0 <u>з</u>.9 8. 0 ALLIGATOR AREA SEV. 0.3 32.9 36.1 0.0 0.0 0.0 0.1 1.6 14.3 21.2 25.6 29.4 0.1 3.1 0.0 0.0 0.0 0.0 0.0 0.8 1.8 4.8 RAVELING FLUSHING AREA SEV., AREA SEV. 6.9 0.0 0.0 0.0 0.0 0.0 4.3 0.9 1.8 2.9 0.2 5.8 0.0 0.0 0.0 0.0 0.0 + 0 2.9 .. 1.8 4.3 0.4 0.0 0.0 0.0 0.0 0.0 0.0 0.2 0.6 + -1.8 2.7 77.1 0.0 0.0 0.0 9.2 63.4 73.6 RUTTING AREA SEV. Е.О 51.4 69.3 79.9 0.0 70.6 82.4 85.8 88.5 0.0 0.0 0.0 54.4 1.8 7.77 4.20 4.20 3.23 2.74 RIDE 4.20 4.06 3.48 3.08 2.96 84 4.18 3 MONTH -36 72 120 ف 12 24 60 84 96 108

92.7 MTHS

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TIME TO FAILURE UNDER NORMAL + OIL FIELD TRAFFIC

OIL WELL DEVELOPMENT
PROJECT 2299 - PHASE IV - FM 1878 - NACOGDOCHES COUNTY

SURFACE-TREATED PAVEMENT

STRUCTURAL VARIABLES

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65.00	39.60	63.84	
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE /THAW CYCLES	

MINIMUM PAVEMENT SCORE ALLOWED = 35

TRAFFIC ANALYSIS DATA *********************

200.	
11	
ADT/LANE	
632.	
n	
N18/MTH	

% TRUCKS = 10.50 % GROWTH = 0.00

BASELINE DIRECTIONAL DISTRIBUTION = 50.0%

N18(0)	632.	3794.	8332.	16537.	24132.	41755.	49628.	57220.	64809.	72397.	79986.
N18(N)	632.	3794.	7589.	15178.	22767.	37945.	45534.	53122.	60711.	68300.	75889.
ADT(0)	6000.	36000.	78750.	157522.	229590.	397621.	472741.	544772.	616772.	688772.	760772.
ADT(N)	6000.	36000.	72000.	144000.	216000.	360000.	432000.	504000.	576000.	648000.	720000.
MONTH	•	9	12	24	36	. 60	72	84	96	108	120

OIL FIELD DATA ************ AV. MONTHS DRILL TIME = 2. AV. % PROD DECAY/YEAR = 1. AV. % PRODUCING WELLS =100. PROJECT 2299 - PHASE IV - FM 1878 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL TRAFFIC

MONTH	RIDE	RUTT AREA	RUTTING REA SEV.	RAVELING AREA SEV	LING SEV.	FLUSHING AREA SEV	ING SEV.	ALLIGATOR AREA SEV	ATOR SEV.	LONGITUDNL AREA SEV.	TUDNL SEV.	TRANSVERSE AREA SEV.	ERSE SEV.	PATCHING AREA SE	NG SEV	PAVEMENT VISUAL PS		SCORE (PES) I MCOST T	() Total
-	4.20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	100	100	100	100
9	4.20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	100	100	100	100
12	4.20	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.3	0.0	0.0	0.1	100	100	100	100
24	4.09	0.2	4.1	0.0	0.0	0.0	0.0	1.6	0.0	0.0	0.0	2.6	0.0	0.1	6.3	100	100	100	100
36	3.86	11.9	21.1	0.0	0.0	0.0	0.0	5.9	0.0	0.3	0.0	6.0	0.0	3.2	19.7	84	100	100	84
60	Э. 35	57.3	53.4	0.1	. .	0.2	0.2	17.4	1.4	3.7	0.6	13.4	0.0	24.4	43.5	69	100	96	67
72	3.13	70.8	63.6	0.3	0.5	0.8	0.7	22.9	6.2	7.0	2.3	16.7	0.0	35.9	51.9	68	100	87	60
84	2.94	79.4	70.9	0.9	1.3	2.0	2.0	28.0	14.5	10.7	5.2	19.8	0.5	45.8	58.5	54	100	65	36
96	2.77	85.0	76.2	1.8	2.8	3.6	4.1	32.5	24.6	14.8	9.1	22.7	2.5	53.8	63.8	51	100	47	24
108	2.63	88.8	80.2	3.2	4.8	5.7	6.9	36.6	34.6	18.8	13.7	25.3	6.8	60.4	68.0	48	100	32	15
120	2.50	91.4	83.3	4.9	7.3	8.2	10.2	40.2	43.8	22.8	18.5	27.7	13.2	65.8	71.5	19	100	20	4

TIME TO FAILURE UNDER NORMAL TRAFFIC = 85.0 MTHS

PROJECT 2299 - PHASE IV - FM 1878 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

S) TOTAL	100	100	100	66	80	64	42	29	19	12	2	
SCORE (PES) MCOST T	100	100	100	100	100	92	75	55	38	. 25	14	
н	100	100	100	100	100	100	100	100	100	100	6 6	
PAVEMENT VISUAL PS	100	100	100	6 6	80	69	56	52	49	47	19	
ING SEV.	0.0	0.0	0.2	8.5	22.2	48.0	55.7	61.5	66.2	70.0	73.1	
PATCHING AREA SE	0.0	0.0	0.0	0.2	4.5	30.4	41.4	50.3	57.6	63.5	68.2	
TRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANS	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
TUDNL SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGITUDNI AREA SEV	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.0	3.3	10.3	19.9	30.1	39.7	48.3	
ALLIGATOR AREA SEV	0.0	0.0	0.1	2.2	6.9	20.2	25.7	30.5	34.8	38.6	42.0	
ING SEV.	0.0	0.0	0.0	0.0	0.0	0.4	1.4	3.1	5.6	8.7	12.2	
FLUSHING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.5	1.4	2.8	4.8	7.1	9.7	
LING SEV.	0.0	0.0	0.0	0.0	0.0	0.2	0.9	2.1	9.9	6.2	8.9	
RAVELING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.2	0.6	1 .3	2.5	4.1	6.0	
ING SEV.	0.0	0.0	0.0	6.4	24.6	59.0	67.8	74.0	78.5	82.0	84.7	
RUTTING AREA SEV	0.0	0.0	0.0	0.7	16.1	64.8	75.9	82.7	87.2	90.3	92.4	
RIDE	4.20	4.20	4.19	4.06	3.81	3.23	3.02	2.84	2.69	2.56	2.44	
MONTH	-	9	12	24	36	60	72	' 84	96	108	120	

= 78.5 MTHS ND. WELLS TIME TO FAILURE UNDER NORMAL + OIL FIELD TRAFFIC MONTH 8 43 51

OIL WELL DEVELOPMENT

PROJECT 2299 - PHASE IV - FM 2476 - NACOGDOCHES COUNTY

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SURFACE-TREATED PAVEMENT

STRUCTURAL VARIABLES

6.00	23.30
1.65	50.40
FLEXIBLE LAYER THICKNESS	PLASTICITY INDEX
W1, MEAN DEFLECTION	LIQUID LIMIT
FLEXIBLE	SUBGRADE PLASTIC
W1, MEAN	SUBGRADE LIQUID

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65.00	39.60	63.84
	•	
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE /THAW CVCLES

MINIMUM PAVEMENT SCORE ALLOWED = 35

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<	¥
DAT	÷
	×
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FIC	×
13	×
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N18/MTH = 196. ADT/LANE = 130.

% TRUCKS = 5.00 % GROWTH = 10.00

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AV. MONTHS DRILL TIME = AV. % PROD DECAY/YEAR = AV. % PRODUCING WELLS =

OIL FIELD DATA ************

BASELINE DIRECTIONAL DISTRIBUTION = 50.0%

N18(0) 196.	1199.	2460.	5177.	8179.	15158.	19205.	23675.	28614.	34070.	40097.
N18(N) 196.	1199.	2460.	5177.	8179.	15158.	19205.	23675.	28614.	34070.	40097.
ADT(D) 3900.	23893.	49006.	103142.	162947.	301999.	382625.	471694.	570090.	678788.	798868.
ADT (N) 3900.	23893.	49006.	103142.	162947.	301999.	382625.	471694.	570090.	678788.	798868.
MONTH 1	9	12	24	36	60	72	84	96	108	120

PROJECT 2299 - PHASE IV - FM 2476 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL TRAFFIC

;) TDTAL	100	100	100	100	100	100	97	81	73	69	27	
SCORE (PES)	100	100	100	100	100	100	100	100	100	98	94	
-	100	100	100	100	100	100	100	100	100	100	100	
PAVEMENT	100	100	100	100	100	100	97	81	13	70	29	
ING SEV.	0.0	0.0	0.0	0.0	0.2	6.3	13.2	21.4	30.0	38.4	46.1	
PATCHING AREA SE	0.0	0.0	0.0	0.0	0.0	0.1	1.0	4.0	6 [.] 6	18.2	27.8	
TRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANS	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
TUDNL SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGITUDNI AREA SEV.	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.3	1.9	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.0	0.0	1.3	3.1	5.9	9.6	13.8	18.5	
ING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.3	1.3	3.7	7.9	13.7	
FLUSHING AREA SE	0.0	0.0	0.0	0.0	0.0	0.0	0.4	1.3	з. з	6.6	10.9	
RAVELING REA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.8	2.4	5.4	9.8	
RAVE AREA	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.5	1.5	3.5	6.6	
ING SEV.	0.0	0.0	0.0	0.0	0.0	4.0	12.2	23.4	35.5	46.8	56.7	
RUTTING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.2	3.6	14.7	31.1	47.8	61.8	
RIDE	4.20	4.20	4.20	4.20	4.20	4.10	З.99	3.85	3.68	3.50	3.31	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

= 117.7 MTHS

TIME TO FAILURE UNDER NORMAL TRAFFIC

PROJECT 2299 - PHASE IV - FM 2476 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

) Total	100	100	100	100	100	100	67	81	73	69	27	
SCORE (PES) MCDST T	100	100	100	100	100	100	100	100	100	98	94	
-	100	100	100	100	100	100	100	100	100	100	100	
PAVEMENT VISUAL PS	100	100	100	100	100	100	97	81	73	70	29	
ING SEV.	0.0	0.0	0.0	0.0	0.2	6.3	13.2	21.4	30.0	38.4	46.1	
PATCHING AREA SE	0.0	0.0	0.0	0.0	0.0	0.1	1.0	4.0	9.9	18.2	27.8	
VERSE SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANSVERSE AREA SEV.	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
rudnl SEV.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGITUDNL AREA SEV.	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.3	1.9	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.0	0.0	1.3	3.1	5.9	9.6	13.8	18.5	
ING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.3	1.3	Э.7	7.9	13.7	
FLUSHING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.4	1.3	в.в	6.6	10.9	
LING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.8	2.4	5.4	9.8	
RAVELING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.5	1.5	3.5	6.6	
ING SEV.	0.0	0.0	0.0	0.0	0.0	4.0	.12.2	23.4	35.5	46.8	56.7	
RUTTING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.2	3.6	14.7 23.4	31.1	47.8	61.8	
RIDE	4.20	4.20	4.20	4.20	4.20	4.10	3.99	3.85	3.68	3.50	3.31	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

TIME TO FAILURE UNDER NORMAL + OIL FIELD TRAFFIC OIL WELL DEVELOPMENT MONTH NO. WELLS 1 O

= 117.7 MTHS

PROJECT 2299 - PHASE IV - FM 2609 - NACOGDOCHES COUNTY

SURFACE-TREATED PAVEMENT

STRUCTURAL VARIABLES

6.00	1.61	23.30	50.40
FLEXIBLE LAYER THICKNESS	DEFLECTION	PLASTICITY INDEX	LIQUID LIMIT
FLEXIBLE L	W1, MEAN D	SUBGRADE P	SUBGRADE L

ENVIRONMENTAL VARIABLES FOR COUNTY 174

65.00	39.60	63.84	
MEAN TEMPERATURE	THORNTWAITE INDEX	FREEZE /THAW CYCLES	

MINIMUM PAVEMENT SCORE ALLOWED = 35

TRAFFIC ANALYSIS DATA ********************** N18/MTH = 337. ADT/LANE = 160.

% TRUCKS = 7.00 % GROWTH = 4.00

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AV. MONTHS DRILL TIME = AV. % PROD DECAY/YEAR = AV. % PRODUCING WELLS =

OIL FIELD DATA ********

BASELINE DIRECTIONAL DISTRIBUTION = 50.0%

N18(0) 337. 2041. 4122. 8413.	22361. 27933. 33171. 38623. 44297. 50201.
N18(N) 337. 2041. 4122. 8413.	22361. 27395. 32633. 38085. 43758.
ADT(0) 4800. 29041. 58668. 119725.	318228. 394358. 468906. 546490. 627235. 711269.
ADT(N) 4800. 29041. 58668. 119725.	318228 389858 464406 541990 622735 706769
MONTH 4 12 24 36	60 84 108 1208

PROJECT 2299 - PHASE IV - FM 2609 - NACOGDOCHES COUNTY

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OIL FIELD DAMAGE PROJECT ---- NORMAL TRAFFIC

) Total	<u>10</u>	100	100	1 00	100	85	75	70	67	62	22	
SCORE (PES)	100	100	100	100	100	100	100	66	96	06	75	
S.	100	100	100	100	100	100	100	100	100	100	100	
PAVEMENT VISUAL PS	100	100	100	100	100	85	75	71	69	69	29	
ING SEV.	0.0	0.0	0.0	0.3	з.з	19.0	28.0	36.3	43.7	50.1	55.7	
PATCHING AREA SE	0.0	0.0	0.0	0.0	0.0	2.9	8.3	16.0	24.7	33.4	41.5	
VERSE SEV.	0.0	0.0	0.0	0.0	0. 0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANSVERSE AREA SEV.	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
rudnl. Sev.	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGITUDNL AREA SEV.	0.0	0.0	0.0	0.0	0.3	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.9	3.7	9.2	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.0	0.5	4.7	8.2	12.2	16.5	20.8	25.1	
HING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.3	1.1	2.8	5.4	9.0	
FLUSH AREA	0.0	0.0	0.0	0.0	0.0	0.1	0.4	1.2	2.6	4.7	7.4	
- ING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.2	0.6	1.7	3.5	6.1	
RAVELING AREA SEV	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.4	+ . +	2.2	4.0	
ING SEV.	0.0	0.0	0.0	0.0	1.4	20.1	32.7	44.1	53.7	61.5	67.8	·
RUTTING AREA SEV	0.0	0.0	0.0	0.0	0.0	10.8	27.0	43.7	57.6	68.2	76.0	
RIDE	4.20	4.20	4.20	4.19	4, 15	3.90	3.73	3.56	3.39	3.22	3.07	
MONTH	-	9	12	24	36	60	72	84	96	108	120	

TIME TO FAILURE UNDER NORMAL TRAFFIC

= 116.1 MTHS

PROJECT 2299 - PHASE IV - FM 2609 - NACOGDOCHES COUNTY

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DIL FIELD DAMAGE PROJECT ---- NORMAL PLUS OIL FIELD TRAFFIC

S) TOTAL	100	100	100	00	100	85	74	70	66	61	21	
SCORE (PES) MCOST T	100	100	100	100	100	100	100	66	95	89	73	
SI	100	100	100	100	100	100	100	100	100	100	100	
PAVEMENT VISUAL P	100	100	100	100	100	85	74	71	69	68	29	
ING SEV.	0.0	0.0	0.0	0.3	3.3	19.0	28.9	37.1	44.4	50.7	56.2	
PATCHING AREA SE	0.0	0.0	0.0	0.0	0.0	2.9	9.0	16.8	25.5	34.1	42.2	
TRANSVERSE AREA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	2.5	6.8	13.2	
TRANS AREA	0.0	0.0	0.3	2.6	6.0	13.4	16.7	19.8	22.7	25.3	27.7	
LONGITUDNL AREA SEV	0.0	0.0	0.0	0.0	0.0	0.6	2.3	5.2	9.1	13.7	18.5	
LONGI AREA	0.0	0.0	0.0	0.0	б.О	3.7	7.0	10.7	14.8	18.8	22.8	
ATOR SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	+ . +	4	9.8	
ALLIGATOR AREA SEV	0.0	0.0	0.0	0.0	0.5	4.7	8.6	12.7	16.9	21.2	25.5	
ING SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.3	1.2	2.9	5.6	9.2	
FLUSHING AREA SE	0.0	0.0	0.0	0.0	0.0	0.1	0.4	1.2	2.7	4.8	7.5	
RAVELING REA SEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.2	0.7	1.8	3.6	6.2	
RAVE AREA	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.4	۲. ۲	2.3	4.1	
ING SEV.	0.0	0.0	0.0	0.0	1.4	20.1	33.9	45.1	54.5	62.1	68.3	
RUTTING AREA SEV	0.0	0.0	0.0	0.0	0.0	10.8	28.8	45.3	58.8	69.0	76.5	
RIDE	4.20	4.20	4.20	4.19	4.15	3.90	3.72	3.54	3.37	3.21	з.06	
MONTH	÷	9	12	24	36	60	72	84	96	108	120	

TIME TO FAILURE UNDER NORMAL + OIL FIELD TRAFFIC = 115.8 MTHS OIL WELL DEVELOPMENT MONTH NO WELLS 68 1

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APPENDIX F

DEVELOPMENT OF THE OIL FIELD DAMAGE PROGRAM

DEVELOPMENT OF THE OIL FIELD DAMAGE PROGRAM

AASHO Road Test Equations

The AASHO Road Test conducted in Ottawa, Illinois, in 1960 has been a major source of pavement performance data. Numerous inferences (<u>1</u>) have been drawn from this test, including the interim guide equations (<u>2</u>) for the design of flexible and rigid pavements. This design equation relates the number of 18-kip equivalent single axle load repetitions required to reach a predetermined terminal serviceability level for any given pavement structure, climatic condition, and subgrade soil.

Damage was defined at the AASHO Road Test to be a normalized score between 0 and 1; when the pavement reaches a terminal condition, the damage is 1. A "damage function" is an equation which describes how the damage proceeds from its initial value to its terminal value and beyond. In the AASHO Road Test (3), the damage function was assumed to be of the form

$$g = \left(\frac{N}{\rho}\right)\beta \tag{1}$$

where g = the damage;

N = the number of 18-kip equivalent single axle loads;

 ρ = a constant which equals the number of 18-kip equivalent single axle loads when g = 1; and

 β = a power which dictates the curvature of the damage function. In the AASHO Road Test, damage was defined as

$$g = \frac{P_i - P}{P_i - P_t}$$
(2)

where P_i = initial serviceability index;

P_t = terminal serviceability index; and

P = present serviceability index.

Values of ρ and β were found for each pavement section by regressing the logarithm of damage against the logarithm of 18-kip equivalent single axle loads. Further regression analysis determined how and depended upon the thickness and stiffness of each pavement layer.

This analysis led to the development of the AASHTO flexible pavement design system, first published as an Interim Design Guide in 1961 and issued as a revised edition in 1972 (2). A design equation similar to the AASHO equation was required for this study in order to predict reductions in pavement life caused by the oil field traffic. However, the AASHTO design equation is recommended for flexible pavements with a minimum asphalt surfacing thickness of 2 inches (3). As such, the researchers expected that the AASHO equation might not yield satisfactory estimates of pavement life for the thin surface-treated pavements under investigation in this study. With a structural number of approximately 1 to 1.5, the AASHO equation predicts a life for Texas pavements of less than 5000 18-kip equivalent single However, this is considerably less than has been observed on axle loads. "in-service" thin pavements in the state. For these reasons, it was decided to develop new performance equations for thin flexible pavements in Texas.

Texas Flexible Pavement Data Base

As the AASHO Road Test drew to a close, one of the strongest recommendations made by the Test Staff was that "satellite" studies should be

made in other parts of the country in order to determine, with some objectivity, the real effects of subgrade and climate.

Texas participated in these studies with the establishment of a Flexible Pavement Data Base $(\underline{4})$ containing detailed data on over 400 sections of pavement. The sections were chosen by a stratified random selection process which gave a reasonably uniform distribution of pavement type, age, materials, layer thickness, soil types, and climate. Of these 400 sections, 132 were on thin surface-treated pavements on farm-to-market type routes. These thin pavement sections were chosen for analysis in this study. They typically carry between 100 and 750 vehicles per day and were constructed with granular base courses ranging in thickness from 4 to 10 inches. All of these sections originially had a single or double seal surfacing, and many have received additional seal coat treatments.

Data collection of these sections started in 1972 when each section's full construction, maintenance, and traffic history was compiled. Riding quality (PSI), distress, and skid surveys have been made periodically on all sections since 1973. In most cases, five or six separate observations have been made on each section since the survey began.

During the distress survey, the following eight types of distress were observed: alligator cracking, transverse cracking, longitudinal cracking, rutting, raveling, flushing (or bleeding), failures (potholes), and patching. Each of these were rated for its area and severity of distress according to the distress identification manual prepared for the State of Texas (5).

Texas Pavement Distress Equations

In this study, a different form of damage function was assumed which produces a sigmoidal (S-shaped) curve, a shape that appears to reproduce long term pavement distress and performance better than does the assumed form of the AASHO Road Test damage function ($\underline{6}$, $\underline{7}$, $\underline{8}$). The assumed form of the damage function for Texas flexible pavements is

$$g = \exp - \left(\frac{\rho}{N}\right)^{\beta}$$

where g = the normalized damage;

N = the number of 18-kip equivalent single axles; and

 ρ , β are constants for each pavement section.

Space does not permit a full description of the analysis undertaken to produce the pavement performance equations used in this study. However, the procedure and typical equations have been published elsewhere ($\underline{9}$). An over-view of the procedure is as follows:

- For each pavement section, the observed distress and serviceability index histories were analyzed to determine the values of and .
- 2. Regression analysis, using SAS (<u>10</u>) stepwise regression, was then performed to explain the variations between sections of the same pavement type. The final regression equations are as shown: ρ = f(climate, base thickness, subgrade properties, etc.) An example equation is given below for rutting area: ρ = [-0.1035 + 0.00549 (AVT) 0.00670 (D) - 0.0015 (LL) + 0.00162 (PI) + 0.00077 (FTC)] x 10⁶ with R² = 0.38

where AVT = average district temperature $^{\circ}F = 50^{\circ}F$;

D = thickness of flexible base course;

- LL = liquid limit of subgrade soil;
- PI = plasticity index of subgrade soil; and

FTC = average number of annual air freeze-thaw cycles.

Equations such as the above have been generated for each of the seven distress types and for present serviceability index. The correlation coefficients, R^2 , of these equations, in general, range from 0.30 to 0.60. For a few distress types, particularly raveling and flushing, no acceptable models were found. In these instances, the mean values of ρ and/or β were used for predictive purposes.

Several runs were made to test the validity of predicting pavement performance with these regression equations. Such a prediction using the PSI equation is shown in Figure F-1 for Texas F.M. 556 in District 19, which is a section in the earlier described TTI flexible pavement data base. This section was reconstructed in 1969, and PSI measurements were made in 1974 thru 1977.

As can be seen from Figure F-1, the Texas regression equations fit the observed data very well. However, the AASHO Road Test Equation does not do a good job of predicting actual performance. The pavement depicted in Figure 4 has a Structural Number of approximately 1.0. The AASHO equation predicted a life until PSI = 1.5 of 5000 18-k ESALs. Under actual traffic levels, these axle repetitions would be achieved in the first six months of service.



Figure F-1. Regression Equation Versus Actual Performance.

<u>Pavement Score</u>. In the AASHO Road Test, damage was defined in terms of reduction in present serviceability index (PSI). In this study, damage was made more general by applying it to distress as well as to a loss of serviceability index. Pavement condition (damage) was expressed in terms of a composite index which combines distress with loss in serviceability to produce a Pavement Score. Several states and agencies, including Arizona, Florida, Utah, and the U.S. Air Force, are using such a composite index $(\underline{11})$. In general, these indices are used to determine which pavement sections are most in need of rehabilitation, the section with the lowest score being the one most in need of repair.

Texas also uses this pavement score approach $(\underline{12})$. A pavement utility score (range 0-1) is calculated using the following equation. The final pavement score is equal to this utility score x 100:

Pavement Utility Score = $U_{RIDE}^{a_1} \times U_{DIST}^{a_2}$

Where U_{RIDF} = the riding quality utility score of range 0-1;

 U_{DIST} = the visual distress utility score of range 0-1; and a_1 , a_2 are weighting factors on each utility score. The visual distress utility score is further defined as

 $U_{\text{DIST}} = (U_{\text{rut}})^{b_1} (U_{\text{ravel}})^{b_2} (U_{\text{flush}})^{b_3} (U_{\text{failures}})^{b_4} (U_{\text{allig.}})^{b_5} (U_{\text{long.}})^{b_6} (U_{\text{trans.}})^{b_7}$

Where each U_i value is determined from the visual inspection data and has a range of 0 to 1, the b_i are weighting factors.

Using the Texas definition of pavement score, if any single utility value becomes low, the Pavement Utility score will be low. For instance, if the highway's ride value falls to a critical level, then the pavement score will drop to a failure level. Alternatively, a pavement score may reach failure by a combination of distress types while still maintaining a high PSI. In Texas, new pavements have a pavement score of 100, and for surfacetreated pavements, failure level is defined to be a pavement score of 35.

With the Texas Pavement Evaluation System $(\underline{13})$, this pavement score is used to determine which strategy should be used to rehabilitate those pavements below minimum score. This is done by examining what are the principal causes of a low pavement score. For surface type distresses, (e.g., transverse cracking, raveling, or flushing), a seal coat would be recommended. For other load associated distress types, (e.g., severe rutting, alligator cracking, failures or loss in PSI), a sectional or full reconstruction would be recommended.

<u>Oil Field Damage Program</u>. A computer program was written to incorporate the Texas Pavement Distress Equations and pavement score concepts discussed above. The input required to make predictions of pavement performance are as follows:

- Average daily traffic.
- Percentage of trucks.
- Flexible base thickness.
- Subgrade Atterberg limits (PI, LL), obtained from construction records or county soil reports.

- Section maximum dynaflect deflection, obtained from a field observation or elastic layered analysis.
- Texas county number. For each of the 254 Texas counties, the program has stored the relevant climatic data, such as rainfall and average temperatures.

The program uses the input traffic data to calculate the expected 18kip loading for the analysis period (10 years). It then uses the distress equations to predict pavement condition and hence pavement score for each year in the analysis period. When the pavement score reaches the failure level (35), the number of months to failure is calculated. Once failure has occurred, it is then possible to determine which distress types have caused the reduction in pavement life (Figure F-2) and, consequently, which rehabilitation strategy would be most appropriate.

The three curves illustrate the predicted change in pavement score for pavements with three different granular base thicknesses. The important points from this figure are (1) as expected, the thinner pavements require rehabilitation much earlier, and (2) the most significant distresses on the thin 4-inch pavements are rutting and loss of PSI, which would indicate that costly pavement strengthening is required. However, the 8-inch pavement only requires a seal coat.

The above described work has concentrated on the development of a predictive procedure to calculate distress values for any level of 18-kip equivalent single axle loads. The developed computer program has been



Figure F-2. Pavement Score Versus Time.

extended to permit analysis of what impact oil field development and servicing work will have on pavement performance. A case study describing this work is presented in the main body of this report.

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