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DEVELOP A RETROFIT DESIGN FOR GUARD FENCE SYSTEM TO ENHANCE MOTORCYCLE SAFETY COOPERATIVE RESEARCH PROGRAM

Texas Department of Transportation https://tti.tamu.edu/documents/0-6994-R1.pdf

TEXAS A&M TRANSPORTATION INSTITUTE PROVING GROUND

Roadside Safety & Physical Security Texas A&M University System RELLIS Campus Building 7091 1254 Avenue A Bryan, TX 77807



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DEVELOP A RETROFIT DESIGN FOR GUARD FENCE SYSTEM TO ENHANCE MOTORCYCLE SAFETY

by

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DISCLAIMER

This research was sponsored by the Texas Department of Transportation (TxDOT) and the Federal Highway Administration (FHWA). The contents of this report reflect the views of the authors, who are responsible for the facts and the accuracy of the data presented herein. The contents do not necessarily reflect the official view or policies of FHWA or TxDOT. This report does not constitute a standard, specification, or regulation.

TTI PROVING GROUND DISCLAIMER

The results of the crash testing reported herein apply only to the article tested.

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	SI* (MODERI	N METRIC) CONV	ERSION FACTORS	
		(IMATE CONVERSIO	NS TO SI UNITS	
Symbol	When You Know	Multiply By	To Find	Symbol
		LENGTH		
in	inches	25.4	millimeters	mm
ft	feet	0.305	meters	m
yd	yards	0.914	meters	m
mi	miles	1.61	kilometers	km
		AREA		
in ²	square inches	645.2	square millimeters	mm ²
ft ²	square feet	0.093	square meters	m ²
yd ²	square yards	0.836	square meters	m ²
ac	acres	0.405	hectares	ha
mi ²	square miles	2.59	square kilometers	km²
		VOLUME		
fl oz	fluid ounces	29.57	milliliters	mL
gal	gallons	3.785	liters	L
ft ³	cubic feet	0.028	cubic meters	m ³
yd ³	cubic yards	0.765	cubic meters	m ³
	NOTE: volu	mes greater than 1000L	shall be shown in m ³	
		MASS		
oz	ounces	28.35	grams	g
lb	pounds	0.454	kilograms	kg
Т	short tons (2000 lb)	0.907	megagrams (or metric ton")	Mg (or "t")
	TE	EMPERATURE (exac		
°F	Fahrenheit	5(F-32)/9	Celsius	°C
		or (F-32)/1.8		-
	FOF	RCE and PRESSURE	or STRESS	
lbf	poundforce	4.45	newtons	Ν
lbf/in ²	poundforce per square inc	h 6.89	kilopascals	kPa
		MATE CONVERSION		
Symbol	When You Know	Multiply By	To Find	Symbol
- Cymsei		LENGTH		C J III C I
mm	millimeters	0.039	inches	in
m	meters	3.28	feet	ft
m	meters	1.09	yards	yd
km	kilometers	0.621	miles	mi
		AREA		
mm ²	square millimeters	0.0016	square inches	in ²
m ²	square meters	10.764	square feet	ft ²
m ²	•	10.70	oqualo loor	
1 111	square meters	1 105	square vards	vd ²
	square meters	1.195 2.47	square yards	yd ²
ha	hectares	2.47	acres	ac
		2.47 0.386		
ha km²	hectares Square kilometers	2.47 0.386 VOLUME	acres square miles	ac mi ²
ha km² mL	hectares Square kilometers milliliters	2.47 0.386 VOLUME 0.034	acres square miles fluid ounces	ac mi ² Oz
ha km ² mL L	hectares Square kilometers milliliters liters	2.47 0.386 VOLUME 0.034 0.264	acres square miles fluid ounces gallons	ac mi ² oz gal
ha km ² mL L m ³	hectares Square kilometers milliliters liters cubic meters	2.47 0.386 VOLUME 0.034 0.264 35.314	acres square miles fluid ounces gallons cubic feet	ac mi ² oz gal ft ³
ha km ² mL L	hectares Square kilometers milliliters liters	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307	acres square miles fluid ounces gallons	ac mi ² oz gal
ha km ² mL L m ³ m ³	hectares Square kilometers milliliters liters cubic meters cubic meters	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS	acres square miles fluid ounces gallons cubic feet cubic yards	ac mi ² oz gal ft ³ yd ³
ha km ² mL L m ³ m ³ g	hectares Square kilometers milliliters liters cubic meters cubic meters grams	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035	acres square miles fluid ounces gallons cubic feet cubic yards ounces	ac mi ² oz gal ft ³ yd ³ oz
ha km ² mL L m ³ m ³ g kg	hectares Square kilometers milliliters liters cubic meters cubic meters grams kilograms	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035 2.202	acres square miles fluid ounces gallons cubic feet cubic yards ounces pounds	ac mi ² oz gal ft ³ yd ³ oz lb
ha km ² mL L m ³ m ³ g	hectares Square kilometers milliliters liters cubic meters cubic meters grams kilograms megagrams (or "metric ton	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035 2.202 ") 1.103	acres square miles fluid ounces gallons cubic feet cubic yards ounces pounds short tons (2000lb)	ac mi ² oz gal ft ³ yd ³ oz
ha km ² mL L m ³ m ³ g kg Mg (or "t")	hectares Square kilometers milliliters liters cubic meters cubic meters grams kilograms megagrams (or "metric ton	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035 2.202 ") 1.103 EMPERATURE (exact	acres square miles fluid ounces gallons cubic feet cubic yards ounces pounds short tons (2000lb) t degrees)	ac mi ² oz gal ft ³ yd ³ oz lb T
ha km ² mL L m ³ m ³ g kg	hectares Square kilometers milliliters liters cubic meters cubic meters grams kilograms megagrams (or "metric ton TE Celsius	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035 2.202 ") 1.103 EMPERATURE (exact 1.8C+32	acres square miles fluid ounces gallons cubic feet cubic yards ounces pounds short tons (2000lb) t degrees) Fahrenheit	ac mi ² oz gal ft ³ yd ³ oz lb
ha km ² mL L m ³ m ³ g kg Mg (or "t") °C	hectares Square kilometers milliliters liters cubic meters cubic meters grams kilograms megagrams (or "metric tom TE Celsius	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035 2.202 ") 1.103 EMPERATURE (exact 1.8C+32 RCE and PRESSURE	acres square miles fluid ounces gallons cubic feet cubic yards ounces pounds short tons (2000lb) t degrees) Fahrenheit or STRESS	ac mi ² oz gal ft ³ yd ³ oz lb T °F
ha km ² mL L m ³ m ³ g kg Mg (or "t")	hectares Square kilometers milliliters liters cubic meters cubic meters grams kilograms megagrams (or "metric ton TE Celsius	2.47 0.386 VOLUME 0.034 0.264 35.314 1.307 MASS 0.035 2.202 ") 1.103 EMPERATURE (exact 1.8C+32	acres square miles fluid ounces gallons cubic feet cubic yards ounces pounds short tons (2000lb) t degrees) Fahrenheit	ac mi ² oz gal ft ³ yd ³ oz lb T

*SI is the symbol for the International System of Units

Chapter 1. INTRODUCTION

1.1. BACKGROUND

Motorcyclists are among the most vulnerable users of the roadway system. The appropriate design of roadside safety systems plays an important role in the severity of injuries caused by motorcycle crashes. Data (1) show that the number of fatalities related to motorcycle impacts against safety barriers was greater than the number of fatalities recorded from passenger car impacts against the same roadside safety devices.

Although there are no guidelines addressing the proper testing and use of motorcycle retrofit barriers, there is a need to develop an appropriately designed guard fence system retrofit to address motorcycle-rider fatalities associated with barrier impacts in which the rider is either in a sliding or upright position. Researchers at the Texas A&M Transportation Institute (TTI) considered such a retrofit system for placement on appropriate high-speed roadways at locations that are more likely to be associated with motorcycle impact fatalities and severe injuries. The researchers developed an appropriate motorcycle-friendly retrofit guard fence system for evaluation in compliance with the 2016 edition of the American Association of State Highway and Transportation Officials (AASHTO) *Manual for Assessing Safety Hardware (MASH*), in accordance with the Federal Highway Administration (FHWA) (2).

1.2. OBJECTIVE

The research objective was to develop and evaluate a retrofit guard fence system that can accommodate motorcyclist impacts in a sliding or upright position and maintain *MASH* Test Level 3 (TL-3) crashworthiness. Additionally, this research investigated motorcycle-involved crashes in Texas to identify common characteristics for these crash types.

1.3. RESEARCH OUTLINE

The work plan consisted of eight tasks to achieve the project objectives:

- Task 1. Conduct Project Management and Research Coordination.
- Task 2. Conduct Literature Review.
- Task 3. Perform Crash Data Analysis.
- Task 4. Develop Concepts for Retrofit Design Options and Select Design.
- Task 5. Develop Design Details and Perform Engineering Analysis.
- Task 6. Recommend Test Plan for Full-Scale Crash Testing and Evaluate Options.
- Task 7. Construct Retrofit System and Conduct Full-Scale Crash Testing.
- Task 8. Determine Placement Guidance.

This report provides details on the results and outcomes of these tasks.

Chapter 2. LITERATURE REVIEW

2.1. INTRODUCTION

Past years have seen a significant rise in the use of motorcycles as a commute vehicle. With an increase in the number of motorcycles on the road, there is an urgent need to treat motorcycle safety as an important aspect when designing roadside safety systems. Motorcyclists are the most vulnerable users of road safety systems, and the severities of injuries caused by motorcycle crashes are essentially affected by these systems. Data (1) suggest that the number of fatalities related to motorcycle impacts against safety barriers is greater than the number of fatalities from passenger car impacts against the same roadside safety devices.

The objective of this literature review was to consider the most up-to-date national and international studies, standards, system designs, protocols, implementations, and suggested measures that can be employed to provide a motorcycle-friendly retrofit guard fence system. Specific attention was given to devices that are used or have been proposed for retrofitting roadside barriers for motorcycle safety. Researchers gathered information from scholarly journals, the internet, and other articles related to the area of study. An overview of various research studies across the globe that focused on motorcycle safety, guidelines, and different crash test approaches is included.

2.2. MOTORCYCLIST FATALITY AND INJURY STATISTICS

This section briefly presents international data on motorcyclist fatalities and injuries, including data on motorcycle impacts with roadside safety systems.

According to data collected in 2013 by the European Commission (*3*), motorcyclists killed on roadways accounted for 15 percent of all road deaths. Also, 11 motorcyclists per 100,000 registered two-wheelers, compared to five car-driver victims per 100,000 registered cars, were involved in a fatal accident. According to an analysis done by Stock et al. (*4*) in different parts of Germany, one in seven people killed in a roadway accident in 2008 was a motorcyclist. Also, motorcycles involved approximately 10 percent of the accidents with injuries.

Meanwhile, according to the National Highway Traffic Safety Administration (NHTSA) (5), 4,668 motorcyclists died in traffic crashes in 2013 in the United States. Also, 59 motorcyclists per 100,000 registered two-wheelers, compared to 10 car-driver victims per 100,000 registered cars, were involved in a fatal accident, which particularly when compared to the European Commission (3) data—shows that motorcycle safety is an important issue to be considered in the United States. Furthermore, as estimated by the federal government, motorcyclist deaths occurred 26 times more frequently than car-occupant fatalities in road accidents per vehicle mile traveled.

Florida had the highest number of motorcyclist fatalities recorded in 2013 in the United States, with 467, followed by Texas with 457 (*5*). Alcohol consumption is one of

the leading factors in motorcycle accidents. In fact, the percentage of motorcycle riders killed who had a blood alcohol content of 0.08 or higher was 37 percent in Texas.



Figure 2.1 illustrates how motorcycle deaths remained almost constant from 1975 to 2013 in the United States (*5*). There was a small decrease from about 1980 to 1995 and then an increase from 1997 to 2009.

Figure 2.1. Passenger Vehicle Occupant Deaths and Motorcyclist Deaths in the United States from 1975–2013 (5).

Based on a 2015 study involving U.S. data from the Fatality Analysis Reporting System (FARS) and the General Estimates System (GES), 4,976 motorcyclists were killed in 2015, which accounted for an increase of 8 percent over 2014. Six percent of the motorcyclists killed were passengers, thus highlighting passenger risk. In that same year, approximately 88,000 motorcyclists received injuries, which was 3 percent less than the previous year. Moreover, a fatality involving a passenger car occupant was 29 times less frequent than a motorcyclist fatality, and the fatality rate was six times greater for a motorcyclist than for an occupant of a passenger car.

According to an FHWA study based on data obtained from 351 crashes and 702 control rider interviews, the number of motorcycle-rider fatalities in 2009 was more than twice the amount recorded in 1997 (*6*). In this same time period, there was a 27 percent decrease in the number of passenger car and light truck fatalities.

Nabors et al. (7) observed a 43 percent increase in motorcycle fatalities from 2003 to 2008, a decrease from 2008 to 2009, and then another increase from 2009 to 2012. They also found that the ratio of motorcycle fatalities increased from 1 in every 20 to 1 in every 7 motor vehicle fatalities from 1997 to 2004, which indicates an increased risk to motorcyclists.

According to existing data and studies, a motorcyclist is more vulnerable than a passenger vehicle occupant to injury during impact with a barrier or other vehicle. A two-year study (*8*) in Australia on the role of the infrastructure elements in motorcycle

safety found that motorcycle fatalities occurred most frequently on curves (39 percent), followed by intersections (38 percent), and then straight roadways (23 percent). Roadside hazards and roadside conditions accounted for 75 percent of single-vehicle collisions, with some of the most commonly struck objects being trees (24–31 percent), fences/safety barriers (10–12 percent), street light or traffic light poles (9 percent), and drainage and drain pipes (5 percent).

Regarding the position of the rider during impact of motorcycles with barriers, an evaluation by Berg et al. (9) of 57 real-world accidents reported that motorcyclists impacted the barriers in an upright position in 51 percent of the cases and in a sliding position in 45 percent of the cases. A study by Peldschus et al. (10) involving crash testing reported that in about 75 percent of cases, the motorcycle was in an upright position during an impact with fixed objects. However, as stated above, currently there are no standards or guidelines that provide proper testing of safety systems. Thus, rider impacts for both upright and sliding positions were considered in this research.

2.3. STANDARDS, PROTOCOLS, AND CRITERIA

This section details relevant literature related to testing standards and protocols for performing motorcyclist impact testing.

In order to develop an international standard for physical crash testing of a motorcycle impacting a vehicle, the International Organization for Standardization (ISO) appointed a group of motorcyclist safety experts to create guidelines in 1996, resulting in the ISO 13232 standard (*11*).

This standard consists of eight parts:

- Part 1: Definitions, symbols, and general considerations.
- Part 2: Definition of impact conditions in relation to accident data.
- Part 3: Motorcyclist anthropometric impact dummy.
- Part 4: Variables to be measured, instrumentation, and measurement procedures.
- Part 5: Injury indices and risk/benefit analysis.
- Part 6: Full-scale impact test procedures.
- Part 7: Standardized procedure for performing computer simulations of motorcycle impact tests.
- Part 8: Documentation and reporting.

Figure 2.2 illustrates the seven impact configurations specified by ISO 13232-2 to determine severity of motorcycle (MC) impact against an opposing vehicle (OV). Table 2.1 gives the details of the seven configurations.



Figure 2.2. ISO 13232-2 Impact Configurations (12).

OV Contact Location	Relative Heading Angle (deg)	OV/MC Speeds (m/s)	OV/MC Speeds (mph)
Front	90	9.8/0	22/0
Front	135	6.7/13.4	15/30
Front Corner	180	0/13.4	0/30
Side	90	0/13.4	0/30
Side	135	6.7/13.4	15/30
Side	90	6.7/13.4	15/30
Side	45	6.7/13.4	15/30

Table 2.1. ISO 13232-2 Impact Conditions (11).

ISO 13232-2 recommends a Hybrid III 50th percentile male dummy with sit/stand construction, standard non-sliding knees, and head/neck assembly compatible with either a 3- or a 6-axis upper-neck load cell. Also, the dummy requires some additional modifications, such as sit/stand pelvis, modified elbow bushing, frangible upper-leg components, and leg-retaining cables (*11*).

The L.I.E.R. procedure (13) consists of two tests with the dummy impacting the protection system with different configurations but with the same impact conditions, as shown in Table 2.2. The test specifications are given in Table 2.3. Point of impact of the dummy with the system is approximately in the middle of the system and opposite the barrier post (rigid element). The dummy is equipped with sensors to measure acceleration of the head and calculate forces and moments.

Test 1. Dummy aligned w/ launch path	30°
Test 2. Dummy parallel to the test item	30°

Table 2.2. L.I.E.R. Test Impact Configurations (14).

Impact Speed	60 km/h, 37.3 mi/h	
Impact Angles	Test 1: 30°	
Impact Angles	Test 2: 30°	
ATD	Standard Dummy Model	
Dummy Helmet	Standard Motorcycle Helmet	
Dummy Clothing	Standard Motorcyclist Clothing	
	Dummy head acceleration, forces, and moments	
Approval Criteria	should be within biomechanical limits.	
	 The dummy must not pass through the system nor 	
	remain trapped within.	

Table 2.3. L.I.E.R. Test Specifications.

Note: ATD = anthropomorphic test device.

The UNE-135900 test protocol was undertaken to further develop the L.I.E.R. procedure, and thus it is similar but has some differences. This test standard includes an additional test speed of 70 km/h (*15*). In this procedure, the protection system that is locally around the post (discontinuous system) is also considered and tested with the post-centered test, in addition to a head-first test where point of impact is at an offset with reference to the post. As opposed to the L.I.E.R. protocol, the second impact is conducted between two posts and not opposite a post (rigid element). Also, based on biomechanical measurements, two different performance classes are determined for the protection system.

The EN 1317-8 specification (*16*) was proposed to further add to the EN 1317 standard for testing motorcyclist protection systems to address motorcyclist safety. This specification was the only one of its kind during the time of proposal to consider the rider position during impact for testing of the protection system. The European Committee for Standardization, CEN, thus concentrated on developing a standard to improve the safety of sliding motorcyclists and considered impact configurations and specifications as given in Table 2.4 and Table 2.5. Initially, this standard was adopted as compulsory throughout the European Community, but due to lack of experience of some countries with this test specification, it was decided to accept the standard as a

technical specification. Thus, this standard is not compulsory for any country to follow, and each country is free to install a barrier that is intended to increase safety. However, in this case, the particular country would be responsible for the decision and not the National Road Authority.



Table 2.4. EN 1317-8 Impact Configurations for Tests (16).

Table 2.5. EN 1317-8 Test Specifications.

Impact Speed	Test 1, 2, and 3: 60 km/h (37.3 mi/h) or 70 km/h (43.5 mi/h)
Impact Angles	Test 1, 2, and 3: 30°
ATD	Modified Hybrid III 50th percentile male
Dummy	Motorcycle helmet (polycarbonate shell) satisfying Regulation 22 of
Helmet	ECE/TRANS/505 requirements
Dummy	Complying EN 1621 1 requirements for materavelist elething
Clothing	Complying EN 1621-1 requirements for motorcyclist clothing
Approval Criteria	MPS: Any longitudinal element of the test item must not have complete rupture. ATD: The ATD shall not remain trapped in the test item. Parts of dummy shall not be completely detached (except the upper extremity, which can be detached due to rupture of the frangible screws in the shoulder assembly).

Note: MPS = motorcycle protection system.

In EN 1317-8, full-scale tests with the ATD impacting the barrier with an MPS is carried out with the ATD sliding on its back. Motorcycle performance is evaluated based on two classes:

- Speed class—based on impact speed of tests.
- Severity level—based on biomechanical values obtained from ATD test measurements.

Germany's Federal Highway Research Institute, BAST, defined a homologation procedure for impact protectors (*17*) that evaluates the deceleration value during the impact against the protector. Evaluation criteria involve limiting this value to a 60-g peak value, and 40 g over a 3-ms interval. Further, the report classifies two different classes of devices as follows:

- Class 1—tested with impact speed of 12.4 mi/h (20 km/h).
- Class 2—tested with impact speed of 21.7 mi/h (35 km/h).

The Australian/New Zealand testing standard (AS/NZS) consists of two parts (18):

- 1. AS/NZS 3845.1:2015 provides requirements for permanent and temporary safety barrier systems, including longitudinal road safety barriers, terminals, crash cushions, interfaces including transitions, and longitudinal barrier gates.
- 2. Part 2 provides requirements for permanent and temporary road safety devices such as bollards, pedestrian fences and channelizers, truck- or trailer-mounted attenuators, and sign support structures and poles.

The AS/NZS 3845 series of standards and the Austroad research regarding road design and safety barrier assessment processes are similar to each other, except that the Austroad guidelines (8) specify the road and roadside configurations that identify the location where road safety barriers may be required to be installed, while the standards set out requirements for road safety barrier systems.

Three other standards that are commonly adopted are described in the AZ/NZS standard. However, the AS/NZS standard suggests that, apart from the head injury criteria (HIC) as considered by other standards, additional thorax compression criterion testing should be conducted since many riders suffer critical injuries in the thorax region.

Also, this standard states that previous standards, such as the Spanish standard, L.I.E.R. testing protocol, and EN 1317-8, involved a dummy sliding into the barrier, so motorcyclists impacting roadside barriers in an upright position are not taken into consideration. Therefore, the barriers suggested by other standards are less effective in preventing rider injuries while impacting barriers in the upright position.

These newly retrofitted devices should also be crash tested with cars because these motorcycle protection system devices that are provided around critical posts and beams can prove to be less effective during barrier–car impacts. The standard suggests further research and development regarding understanding the risk of riders impacting barriers in an upright position and contacting the barrier on the top.

2.4. MOTORCYCLE CRASH TESTING AND RELATED STUDIES

This section reviews literature on crash tests and other studies focused on reducing motorcyclist impact severity and improving motorcycle safety.

Three tests were performed by Quincy et al. (*19*): two with one design, and one with another design (Figure 2.3). Tests were performed with a dummy placed on a platform lying on its back (head forward) ejected with a sled. Impact speed and angles for the tests were 34.2 mi/h (all tests), and 32 degrees (Design 1) and 30 degrees (Design 2), respectively.



Figure 2.3. Metal Beam Guardrail Design 1 (left) and Design 2 (right).

The deceleration levels and HIC criteria registered on different parts of the dummy were lower than the limit values. After this research was conducted, the motorcycle barrier was approved by the French Transportation Ministry, and some highways were provided with these barriers. However, sufficient accident data were not available to evaluate the system.

Three motorcycle–barrier crash tests were conducted by Nieboer et al. (*20*). Two motorcycle (with rider)–passenger car (Mazda 323) crash tests were also conducted. A special trolley was used to guide the motorcycle. Impact speeds and angles for the tests were:

- Motorcycle–Barrier Tests: 20 mi/h, 90 degrees; 30 mi/h, 90 degrees; and 37 mi/h, 67 degrees.
- Motorcycle–Passenger Car Tests: 20 mi/h, 45 degrees; and 30 mi/h, 90 degrees.

Four crash tests were conducted with a combination of different impact situations with the motorcycle in (a) upright and (b) sliding conditions while impacting the barrier (9). The road surface was kept wet. Impact speed and angles for the tests were 37.3 mi/h (all tests) and 12 degrees (upright) and 25 degrees (skidding on side). Severe snagging and aggressive contact were observed in the upright motorcyclist impacts with a concrete barrier and guardrail.

Two crash tests were performed with two impact configurations: upward driving and rider inclined causing sliding (*10*). The data collected were divided into two parts: primary data (specific to impact with guardrails) and secondary (specific to impact of head to ground). Impact speeds and angles were 60 km/h (both tests) and 12 degrees (upright) and 25 degrees (inclined).

An analysis of motorcycle accidents in different areas of Germany (4) was carried out. Important findings included the following:

- In 2008, motorcyclists accounted for nearly one in seven people who were killed in a roadway accident.
- 10 percent of accidents resulting in injuries involved motorcycles.
- Inexperienced riders had a higher risk of injuries and fatalities.
- Incorrect right-of-way maneuvering and improper rider driving skills while navigating corners were some of the primary reasons for the high number of motorcycle accidents.

Five major points were suggested to enhance motorcyclist safety:

- Increase awareness among authorities regarding motorcycle safety.
- Analyze and discuss accident figures, causes, and facts.
- Provide thorough maintenance of roads.
- Train and inform road users.
- Implement road construction and traffic engineering measures for improved road safety.

A crash analysis that categorized crashes on the basis of week days (commuting period crashes) or holidays (recreational period crashes) was carried out (8). The Australian Road Research Board (ARRB) completed many safety audits to perform a comparative study between vehicles and motorcycles that showed how infrastructure elements can influence the likelihood and severity of crashes represented by risk factors. The report summarizes various measures to be taken for motorcycle safety enhancement.

Seventeen staged motorcycle crash tests were performed at the World Reconstruction Exposition 2000 (*21*). Seven crash tests were conducted with Kawasaki–concrete barrier crash tests, while others included Kawasaki–1989 Ford Thunderbird impact tests. Tests were performed with a motorcycle tow system. Impact speeds and angles for tests were 10 mi/h to 49 mi/h and 90 degrees.

Researchers developed design alternatives for a containment system and tested it with engineering analysis, finite element simulations, pendulum testing, and full-scale crash testing (22). Full-scale impact tests were performed with a motorcycle rider. Impact speed and angle for full-scale crash tests were 35 mi/h \pm 2.5 mi/h and 18 degrees \pm 1.5 degrees.

The first phase of research by Franco et al. (23) included selecting a system from a range of alternatives and creating a model. The second phase included conducting finite element analysis to determine strength and perform impact simulations on the model. The final phase confirmed if the proposed design satisfied *MASH* impact performance requirements. Impact speeds and angles for the tests were 45 mi/h and 15 degrees.

A study by Shaffer et al. (24) was conducted with the aim of improving planning and organization of infrastructure advancements for motorcyclists. The team focused on the states of Florida, Maryland, and Wisconsin. The report provides some mitigation measures for infrastructure improvements.
Nicol et al. (25) focused on assessing and evaluating infrastructure improvements, maintenance practices, and traffic operation strategies to enhance motorcycle safety in Germany, Belgium, France, England, and Norway. The team consisted of 12 transportation engineers who proposed that U.S. agencies establish goals to reduce motorcycle injuries through roadway design, operations, and maintenance practices.

A study by Nabors et al. (7) investigated road safety issues and found the locations that posed the greatest opportunity for improvement. The study aimed to better understand different conditions that influence overall safety of motorcyclists. The related report consists of three road safety audits, each of which focuses on various roadside facilities.

Nazemetz et al.'s study (6) focused on increasing awareness of the need to improve motorcycle safety and to show the role of different crash causation factors, which in turn would allow for effective countermeasures to be put in place according to the new recommendations. Oklahoma State University, Southern Plains Transportation Center, and various other companies and research teams were involved in this study.

A recent study by Gabler et al. (1) aimed to identify factors contributing to serious injury and fatal motorcycle collisions with traffic barriers. The first phase of research included completing a literature review, crash characteristics report, and revised work plan for Phase II, which involved execution of the approved plan and submittal of a final report containing the entire research work, with future research and injury mitigation recommendations.

Chapter 3. CRASH DATA ANALYSIS

3.1. INTRODUCTION

This chapter presents details on the descriptive statistical analysis of Texas Department of Transportation (TxDOT) Crash Record Information System (CRIS) data related to a motorcycle making contact with man-made or placed objects (i.e., guard fence along public roadways). Researchers focused on the following crash characteristics:

- Vehicles identified as motorcycles.
- Single motor vehicle (SMV) crashes.
- Run-off-road crashes.
- First harmful event and most harmful event, both depicted as "hit guardrail."
- Injury severity: fatal, suspected serious injury (K+A in KABCO scale [K = fatality; A = suspected serious injury; B = non-incapacitating injury; C = possible injury; and O = no injury or a property damage-only (PDO) crash]).

Researchers supplemented the CRIS data with a review of information found using Google Earth and crash reports.

3.2. BACKGROUND

The following subsections provide a brief discussion of the information researchers used to perform the crash data analysis.

3.2.1. CRIS

CRIS contains 68,838 TxDOT reportable motorcycle-involved crashes that occurred between 2010 and 2017. A TxDOT reportable crash is a crash that occurs on a public roadway and results in a fatality, injury, or \$1,000 or more in damage. For this analysis, 689 of those crashes were identified as involving a motorcycle making contact with a guardrail. The majority (646, or 94 percent) of those crashes were classified as SMV crashes. Of the 646 single-vehicle motorcycle crashes involving contact with a guardrail, 109 (17 percent) resulted in a fatality (K) and 215 (33 percent) resulted in a suspected serious injury (A). Table 3.1 shows the crash severity breakdown.

Crash Severity	Count per Crash Severity	Percentage of Total
Fatality	109	17%
Suspected Serious Injury	215	33%
Non-incapacitating Injury	211	33%
Possible Injury	74	11%
No Injury	25	4%
Unknown	12	2%
Grand Total	646	100%

 Table 3.1. SMV Motorcycle Crashes Involving Guardrail Contact, 2010–2017.

Focusing on the fatal and the suspected serious injury crashes, the researchers decided to use the available crash coordinates from the CRIS data to collect guardrail data from satellite imagery for 325 crashes, which included 300 of the single-vehicle motorcycle crashes involving guardrail contact. Twenty-four of the crashes did not have crash coordinates associated with them. The Texas Peace Officer's Crash Reports for the 350 fatal and suspected serious injury crashes with guardrail involvement, including the SMV crashes, were also reviewed to collect crash details from the crash narratives and illustrations, which are not maintained in CRIS.

3.2.2. Google Earth

The researchers used the Google Earth program to determine some of the variables considered for the analysis. These variables were decided after consideration of different aspects and suggestions regarding motorcycle crashes and guardrail design. With the latitude and longitude coordinates from the crash data, the researchers were able to look up the crash site and note the guardrail type, road conditions, guardrail retrofit, and street type. The street view facility (Figure 3.1) available in the Google Earth Pro software was used to obtain information. Also, the historical satellite imagery option was used to match the satellite view with the crash year for some reports (Figure 3.2).



Figure 3.1. Street View from Google Earth Pro Software.



Figure 3.2. Satellite View from Google Earth Pro Software.

All 692 crash reports with a motorcycle crashing into a guardrail were analyzed with Google Earth. These cases included fatal, suspected serious injury, non-incapacitating injury, no injury, and possible injury crash severities. Crash data with crash year, crash severity, county, city, crash latitude, crash longitude, crash road speed limit, first harmful event, collision manner, and object struck information were available.

By inputting crash latitude and longitude into Google Earth, the researchers were able to retrieve the approximate location of the crash. With the street view feature, the following variables were determined:

- **Curve**: The researchers deemed it important to know whether the road section on which the crash took place had a curve. A curved section can generally be observed to have more fatal injuries compared to other sections.
- **Type of street**: This variable was used to segregate two-way and one-way streets on which a motorcycle crashed into a guardrail. Also, this field was marked as an intersection if the crash location was at an intersection. This variable helped the researchers determine if street type had any effect on the crash severity and frequency of crash.
- **Guardrail**: The Google Earth street view enabled the researchers to look at the type of guardrail, which could have a significant effect on the crash severity. Most of the guardrails were the W-beam type, with either wood or steel I-beam posts. However, there were a few other cases, such as cylindrical rails or double steel rails. Determining guardrail type was an important factor in the crash data analysis because it helped the researchers determine the retrofit or guardrail option according to the crash severity associated with specific types.
- **Retrofit to guardrail**: Through the street view feature, the researchers checked whether the impacted guardrail already had a retrofit option available. It was necessary to determine this information since it would directly signify whether or not a retrofit option had any effect on motorcycle crashes over time. However, there were very few cases with a retrofit available over the length of the guardrail. The most common type of retrofit observed was the end terminal cushion provided at the ends of the guardrail. However, these were ineffective because they were only provided at the ends and were not motorcycle friendly.

All crash severity types were analyzed with Google Earth, and the abovementioned variables were determined. However, the following assumptions were considered while incorporating these variables:

- Crash latitude and longitude gave the approximate location of the crash. Thus, the Google Earth street view for a particular set of coordinates would not show the exact crash site. This would sometimes lead to a location that might not have a guardrail at all—just a guardrail some distance from the coordinates. Thus, during inputting guardrail type, the researchers assumed that the crash site (which was very near to the coordinates given) would have the same guardrail type as that on the street view obtained by the crash coordinates.
- Some guardrails were provided with wood posts for a major portion of the rail and steel I-beam posts for the initial and terminating portion, or vice versa. The

researchers classified the type of guardrail with the posts occupying the major portion of the guardrail length. Such guardrails were again verified with the crash report data and checked to determine if there were any specific details about the posts available. Necessary corrections were made for any changes.

- Many guardrails had an initial portion with wood posts cut at the top level. Thus, the protruding part of the post had a square cross section. However, no segregation was done for this type of post, and those posts were simply classified as wood posts due to the fact that a major portion of the guardrail was composed of the cylindrical top wood posts.
- An end terminal cushion was considered a retrofit to the guardrail since it was an addition to normal rails. However, terminal cushions minimally contribute to reduction of the crash severity for motorcycle crashes. Thus, for crashes taking place in the middle portion of the guardrail where the end terminal cushion was not visible anywhere near the crash coordinates, the retrofitting field was marked as "no." Thus, the retrofit variable was concerned only with the crash site and not the whole length of the guardrail.
- Exceptional cases with no information available about variables were marked with "no info" in the variable field.

Each crash analyzed by Google Earth was linked with a crash ID. After analyzing all cases and inputting variables per the above-mentioned assumptions in an Excel file, researchers analyzed the actual crash reports with crash IDs. Exceptional cases were again checked with the crash reports, and information was confirmed with the data and report drawings available. Necessary changes were made after checking.

3.2.3. Crash Reports

After completing the Google Earth analysis, the crash reports for fatal and suspected serious injury crash severities were analyzed. Fatal crashes accounted for 122 reports, while suspected serious injury crashes accounted for 228 reports. These police crash reports provided valuable information, such as crash ID, number of units involved in the crash, vehicle make and model, rider (and passenger, if any) details, road on which crash occurred, investigator's narrative opinion about the incident, and a field diagram representing the crash.

The variables considered while analyzing crash reports included:

- **Direction of travel**: This field was obtained from the field diagram displaying coordinates or from the investigator's narrative. Thus, this field was marked with either northbound, southbound, eastbound, or westbound. This variable was determined to obtain travel direction of the motorcycle rider when the crash happened. This provided the researchers with information on rider trajectory before the crash and relative location of rider and guardrail before the crash, especially for a two-way street with guardrail on one side of the road.
- **Impact location of the road section**: This variable was determined from the field diagram and investigator's narrative, which specified if the motorcyclist was entering, leaving, or at the middle of the road section just before the crash. This

variable provided information about the effects of changes in the road section on the crash and its severity.

- **Crash in an upright or sliding position**: This was an important variable with regards to the objective of this project. This information was obtained from field diagrams and narratives available in the report. Although there were comparatively fewer cases where narratives clearly described the sliding position before the crash, field diagrams were used to judge and fill in this variable field. This variable helped the researchers determine the percentage of crashes in upright or sliding positions, their frequency, and the associated crash severity. In general, this information is very important to keep in mind while designing guardrails and can help associate crash position with road sections.
- After impact: This information was available from the field diagrams and narratives given by the investigators. This variable provided information about after-impact conditions of the rider. Thus, it helped researchers determine if the rider was ejected, and if so, if the rider was on the field or traffic side of the guardrail, or if no information was available from the crash report. This also helped the researchers know whether containment criteria of the guardrails were satisfied. Guardrails should be designed to contain the rider after impact and to prevent ejecting the rider to the other side, which can cause severe or fatal injuries.
- **Angle of impact**: This field was obtained from field diagrams. Although no definite angle was mentioned in the crash reports, an arbitrary angle per the researcher's judgment was assigned based on the diagram's point of impact line. This variable helped determine if the collision was head on or if the rider sideswiped the guardrail. This variable can also be used to determine full-scale crash test configurations.
- **On post/middle**: This field was obtained from diagrams and narratives given in crash reports. This variable was used to determine if the motorcycle rider directly hit the post or hit the guardrail between two posts. The majority of the reports did not clearly mention whether or not the rider hit the post. However, some field diagrams indicated clear impact with posts, and some narratives defined whether or not the rider hit a post. Generally, direct impact with a post results in fatal injuries, so this variable would be important to show how protruding elements in a guardrail can be fatal.
- **Driver characteristics**: This variable was determined from the investigator's narrative. It showed driver behavior before the crash, including if the rider was intoxicated, speeding, distracted, driving recklessly, normal, lost control, was an amateur rider, or a combination of these factors. This variable helped determine if rider behavior had any effect on the crash severity. Note that rider behavior was stated as normal if the rider him/herself was not responsible for the crash but other units had a role in the crash—for example, a motorcycle being hit from behind or animal suddenly hitting the rider on the road. Similarly, driving a vehicle at an unsafe speed for weather conditions at the time of the crash was marked as a speeding case.
- **Other**: This field provides a short description or keywords for the actual crash scenario and important factors resulting in the crash. This information was

obtained from the narrative provided in the report. This is supplementary information provided along with other data to promote a better understanding of the crash situation.

As noted, all variables were determined from the investigator's narrative and the field diagram. Data such as the year the crash occurred and crash ID from these reports were used for the Google Earth part of this analysis. Exceptional cases with no information available about variables were marked with "no info" in the variable field. Other crash severity reports were not analyzed since it would have been unreasonable to analyze all cases considering time constraints and labor required.

Some of these variables were determined based on researchers' judgment when analyzing the crash report. Exact situations of the crash could vary depending on the accuracy of the data provided in the reports and in field diagrams. The aim in choosing these variables was to extract the maximum information available from the crash reports to include in the analysis to determine relations between different factors involved in the crash.

Thus, the entire crash data analysis used a total of 12 variables to obtain important statistical and analytical data and the relation between different factors governing crashes. Results obtained can be very useful for retrofitting or designing a guardrail to ensure motorcyclist safety.

3.2.4. Vehicle Identification Number (VIN) Decoding

Using the VIN information collected by law enforcement on the crash reports, the researchers batch-processed 349 VIN numbers via NHTSA's online VIN Decoder (*26*). The program returned information for 329 motorcycles.

3.3. DESCRIPTIVE STATISTICAL ANALYSIS

The descriptive statistical analysis was based on the 324 fatal and suspected serious injury single-vehicle motorcycle crashes that involved contact with a guardrail. Using the crash ID from CRIS and the data obtained from Google Earth, the researchers linked the crash reports with the CRIS data. The CRIS data included crash, unit (i.e., motorcycle), and rider level data. The final data set contained CRIS, Google Earth, crash report, and VIN data.

3.3.1. Environmental Crash Characteristics

In order to verify that SMV motorcycle crashes involving guardrails were not a result of environmental characteristics, the researchers analyzed lighting conditions, weather conditions, location, speed limit, and roadway alignment.

3.3.1.1. Lighting Conditions

Motorcycle crashes are classified by the lighting conditions under which the crash occurred. For the crashes of interest, 58 percent were classified as occurring in

daylight conditions and 41 percent in dark conditions. Table 3.2 lists the counts and percentages per the lighting condition options.

Table 3.2. Single-Vehicle Motorcycle Crashes Involving Guardrail Contact byLighting Condition, 2010–2017.

Lighting Condition	Count	Percentage
Daylight	187	58%
Dark, Lighted	55	17%
Dark, Not Lighted	74	23%
Dark, Unknown Lighting	2	1%
Dusk	5	2%
Dawn	1	0%
Grand Total	324	100%

This information was also supported by the breakdown of crashes per hour. The time of day and the lighting condition did not appear to play a role in whether a guardrail crash occurred. Table 3.3 lists the crash counts and percentages by hour of the day.

Hour of the Day	Count per Hour	Percentage per Hour
00:00-00:59	8	2.5%
01:00-01:59	12	3.7%
02:00-02:59	21	6.5%
03:00-03:59	6	1.9%
04:00-04:59	3	0.9%
05:00-05:59	1	0.3%
06:00-06:59	4	1.2%
07:00-07:59	9	2.8%
08:00-08:59	10	3.1%
09:00-09:59	3	0.9%
10:00-10:59	14	4.3%
11:00–11:59	24	7.4%
12:00-12:59	18	5.6%
13:00–13:59	19	5.9%
14:00–14:59	22	6.8%
15:00–15:59	14	4.3%
16:00–16:59	21	6.5%
17:00–17:59	15	4.6%
18:00–18:59	14	4.3%
19:00–19:59	14	4.3%
20:00-20:59	18	5.6%
21:00-21:59	18	5.6%
22:00-22:59	19	5.9%
23:00-23:59	17	5.2%
Grand Total	324	100.0%

Table 3.3. Single-Vehicle Motorcycle Crashes Involving Guardrail Contact byHour of Day, 2010–2017.

3.3.1.2. Weather Conditions

Although it is more challenging to operate a motorcycle in less-than-ideal weather conditions, the weather condition listed by law enforcement at the time of the SMV motorcycle crashes was "clear" 85 percent of the time. Table 3.4 indicates the count and percentage of crashes by weather conditions at the time of the crash.

Similarly, the surface conditions reported for the crashes indicate that 93 percent were crashes with dry roadway surface conditions. Less than 1 percent of the crashes had any indication that sand, mud, or dirt on the roadway played a role in the crash.

Weather Condition	Count	Percentage
Clear	278	85.8%
Cloudy	37	11.4%
Rain	5	1.5%
Severe Crosswinds	2	0.6%
Fog	1	0.3%
Other (Explain in Narrative)	1	0.3%
Grand Total	324	100.0%

Table 3.4. Single-Vehicle Motorcycle Crashes Involving Guardrail Contact by Weather Condition, 2010–2017.

3.3.1.3. Location

Figure 3.3 shows that fatal and suspected serious injury SMV motorcycle crashes involving guardrails occurred in 77 of the 254 Texas counties between 2010 and 2017.

Tarrant and Real Counties both had 35 crashes during that time period. Tarrant is a much more urban county than Real. Real County is the location of one of the most popular motorcycle rides in the state, and Tarrant County has one of the highest rates of vehicle miles traveled. Table **3.5** lists the number of crashes by county.

Fatal or suspected serious injury SMV motorcycle crashes involving guardrails occurred on 174 different roadways between 2010 and 2017. RM 337 in Real County was identified as having the most crashes. Crashes that occurred on state-maintained roadways are associated with a control section. Associating a crash with a control section allows for the crash to be linked to the roadway inventory for that section of roadway. Of the 324 crashes in this analysis, 248 were associated with a roadway control section. Table 3.6 lists these associations.

For crashes not associated with a control section in the CRIS database, the crashes were identified by county and the roadway to which the crash was assigned. A review of those 76 crashes found that some were assigned to roadways that may be on the state system, but the majority of the crashes occurred on roadways that would be considered local roads. Table 3.7 lists these associations.



Figure 3.3. Map of Fatal and Suspected Serious Injury Motorcycle Crashes Involving Guardrail Contact, 2010–2017.

Table 3.5. Number of SMV Crashes Involving Guardrail Contact by County,2010–2017.

County	Number of Crashes
Tarrant	35
Real	35
Harris	27
Bexar	23
Travis	16
Dallas	15
El Paso	12
Denton	11
Nueces	6
Collin	
Brazoria	6
Comal	5
Cameron	6 6 5 5 5 5 5 5 4
Kerr	5
Williamson	5
Hays	5
Wise	4
Taylor	4
Bell	4
Grayson	4
Ellis	4
Johnson	4
Bandera	3
Presidio	3 3 3 3 3 3 3 2
Potter	3
Galveston	3
Burnet	3
Montgomery	3
Fannin	2
Randall	2
Orange	2
Caldwell	2
Val Verde	2
Henderson	2
Fort Bend	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
Hidalgo	2
Palo Pinto	2
Kaufman	2
Rusk	2
Lamar	2

County	Number of Crashes
Wichita	2
Lubbock	2 2 2 2 1
McLennan	2
Nolan	2
Fayette	
Colorado	1
Starr	1
Madison	1
Wheeler	1
Marion	1
San Patricio	1
Hood	1
Briscoe	1
Midland	1
Uvalde	1
Hunt	1
Lavaca	1
Navarro	1
Harrison	1
Newton	1
Somervell	1
Hamilton	1
Edwards	1
Dimmit	1
Tom Green	1
Jefferson	1
Upshur	1
Gillespie	1
Blanco	1
Franklin	1
Cooke	1
Guadalupe	1
Wilson	1
Hardin	1
Young	1
Eastland	1
Kendall	1
Grand Total	324

County	Crash Control	Total
County	Section	Crashes
Real	0792-02	18
Real	0792-01	16
Bexar	0073-08	6
Tarrant	1068-02	6
Nueces	0074-06	5
Tarrant	0008-13	5
Kerr	0291-03	4
Travis	1378-01	4
Bexar	0025-02	3
Bexar	0521-04	3
Collin	1392-01	3
Dallas	0196-03	3
Denton	0816-02	3
El Paso	2121-02	3
Harris	0500-03	3
Bell	0231-04	2
Bexar	2452-03	2
Burnet	1378-04	2
Dallas	0092-14	2
Dallas	2374-02	2
El Paso	0167-01	2
Galveston	0389-07	2
Harris	0508-07	2
Harris	0598-01	2
Nolan	0006-03	2
Tarrant	0014-16	2
Tarrant	0172-06	2
Tarrant	0363-03	2
Bandera	0291-04	1
Bandera	0678-02	1
Bandera	0855-04	1
Bell	0232-01	1
Bexar	0016-07	1
Bexar	0017-09	1
Bexar	0017-10	1
Bexar	1890-01	1
Bexar	3508-01	1

Table 3.6. Number of Crashes by County and Control Section, 2010	0–2017.
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Cameron0684-011Cameron1138-011Collin0281-021Colorado0709-011Comal0511-021Cooke0195-011Dallas0047-071Dallas0196-071Dallas1068-041Dallas2374-011Dallas2374-031Denton0081-131Denton0364-031Dimmit0037-071Eastland0007-061El Paso2552-011El Paso2552-021El Paso2552-041Ellis0048-041Ellis0596-021Fannin0279-031Fannin0279-031	Caldwell	1776-03	1		
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Dimmit0037-071Eastland0007-061Edwards0830-011El Paso2552-011El Paso2552-021El Paso2552-041Ellis0048-041Ellis0596-021Fannin0279-031Fayette0535-071	Denton	0364-03	1		
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Ellis0048-041Ellis0596-021Fannin0045-051Fannin0279-031Fayette0535-071	El Paso	2552-02	1		
Ellis0596-021Fannin0045-051Fannin0279-031Fayette0535-071	El Paso	2552-04	1		
Fannin0045-051Fannin0279-031Fayette0535-071	Ellis	0048-04	1		
Fannin0279-031Fayette0535-071	Ellis	0596-02	1		
Fayette 0535-07 1	Fannin	0045-05	1		
	Fannin	0279-03	1		
Fort Bend 0027-08 1	Fayette	0535-07	1		
	Fort Bend	0027-08	1		

County	Crash Control Section	Total Crashes	Cou
Fort Bend	0543-02	1	McLenn
Franklin	0610-02	1	McLenn
Galveston	0192-04	1	Midland
Grayson	0047-02	1	Montgo
Grayson	0047-03	1	Navarro
Grayson	0202-08	1	Newton
Grayson	0728-02	1	Nueces
Guadalupe	2233-02	1	Orange
Hamilton	0183-02	1	Orange
Hardin	0200-10	1	Palo Pir
Harris	0110-05	1	Palo Pir
Harris	0271-07	1	Potter
Harris	0271-14	1	Potter
Harris	0271-15	1	Presidio
Harris	0271-17	1	Presidio
Harris	0389-12	1	Presidio
Harris	0502-01	1	Randall
Harris	0508-01	1	Randall
Harris	0980-02	1	Rusk
Harris	1062-04	1	San Pat
Harrison	0843-08	1	Somerv
Hays	0016-03	1	Tarrant
Hays	0113-07	1	Tarrant
Hays	0683-03	1	Tarrant
Henderson	1085-01	1	Tarrant
Henderson	1099-03	1	Tarrant
Hidalgo	1427-01	1	Tarrant
Hood	0385-02	1	Tarrant
Hunt	0009-13	1	Tarrant
Johnson	0172-10	1	Tarrant
Johnson	0747-05	1	Taylor
Johnson	1600-04	1	Taylor
Johnson	3010-02	1	Taylor
Kaufman	0495-01	1	Tom Gr
Kaufman	0751-01	1	Travis
Kendall	1042-01	1	Travis
Lamar	0221-01	1	Travis
Lubbock	0067-11	1	Upshur
Lubbock	0130-05	1	Uvalde

	Crash	
County	Control	Total
-	Section	Crashes
McLennan	0015-01	1
McLennan	0049-01	1
Midland	1188-02	1
Montgomery	0523-08	1
Navarro	0166-01	1
Newton	0627-02	1
Nueces	0617-01	1
Orange	0028-11	1
Orange	0784-04	1
Palo Pinto	0007-10	1
Palo Pinto	0314-02	1
Potter	0168-10	1
Potter	0275-01	1
Presidio	0957-07	1
Presidio	0957-08	1
Presidio	1283-02	1
Randall	0168-09	1
Randall	1480-02	1
Rusk	2653-01	1
San Patricio	0180-06	1
Somervell	0259-02	1
Tarrant	0008-14	1
Tarrant	0008-15	1
Tarrant	0081-12	1
Tarrant	0171-05	1
Tarrant	1068-01	1
Tarrant	1068-03	1
Tarrant	2266-02	1
Tarrant	2374-05	1
Tarrant	2374-06	1
Taylor	0006-04	1
Taylor	0006-06	1
Taylor	2398-01	1
Tom Green	0077-06	1
Travis	0151-06	1
Travis	1186-01	1
Travis	2100-01	1
Upshur	0640-04	1
Uvalde	0036-07	1

County	Crash Control Section	Total Crashes
Val Verde	0022-07	1
Val Verde	0160-04	1
Wheeler	0275-12	1
Wichita	0044-01	1
Wichita	0156-07	1
Williamson	0015-09	1
Williamson	0204-04	1
Williamson	0683-01	1
Wilson	1437-02	1
Wise	0013-07	1
Wise	0134-07	1
Wise	1751-01	1
Young	0362-01	1

County	Derived Road	Total Crashes	County	Derived Road	Total Crashes
Bexar	IH0010	2	Ellis	N WALNUT	1
Harris	IH0045	2		GROVE RD	I
Tarrant	WINSCOTT PLOVER RD	2	Gillespie	LOWER ALBERT RD	1
Travis	DESSAU RD	2	Harris	E OREM DR	1
Bell	N WHEAT RD	1	Harris	EASTEX FWY	1
Bexar	OLD SEGUIN RD	1	Harris	EVERGREEN DR	1
Bexar	ROADRUNNER WAY	1	Harris	HOMESTEAD RD	1
Brazoria	MASTERS RD	1	Harris	MEMORIAL DR	1
Cameron	E STENGER ST	1	Harris	N COMMERCE ST	1
Cameron	FM0511	1	Harris	SH0146	1
Collin	HARDIN BLVD	1	Harris	SOUTHWEST	1
Collin	WATKINS RD	1	nams	FWY	I
Comal	FARHILLS DR	1	Hays	QUAIL RUN	1
Comal	FM0306	1	Hays	W FITZHUGH	1
Comal	RIVER RD	1	Пауз	RD	1
Comal	S ACCESS RD	1	Hidalgo	SEMINARY RD	1
Dallas	LAKE RIDGE PKWY	1	Jefferson	BIGNER RD	1
	LIBERTY		Kerr	IHIH10	1
Dallas	GROVE RD	1	Lamar	US0271	1
Dallas	US0080	1	Lavaca	FM 957	1
Dallas	HIGHLAND	1	Madison	FM0978 FM 726	-
Denton	VILLAGE RD	1	Marion	CARRIAGE	1
Denton	IH035W	1	Montgomery	HILLS BLVD	1
Denton	IH2000	1	Montgomery	GRAND PKWY	1
Denton	MARSH LN	1		E HASTINGS	
Denton	N I 35E	1	Potter	AVE	1
El Paso	CARNEGIE	1	Real	RR0337	1
El Paso	AVE N COPIA ST	1	Rusk	COUNTY ROAD 156	1
El Paso	SL 375	1	Starr	US0083	1
El Paso	TURNER RD	1	Starr		
Ellis	FM0983	1	Tarrant	BLUE MOUND RD E	1

Table 3.7. Number of Crashes Not Associated with Control Section in
CRIS Database, 2010–2017.

County	Derived Road	Total Crashes
Tarrant	LAKE RIDGE PKWY	1
Tarrant	LAKESIDE DR	1
Tarrant	RANDOL MILL AVE	1
Tarrant	S HAMPTON RD	1
Tarrant	SH0114	1
Tarrant	SILVER CREEK RD N	1
Taylor	OLD ANSON RD	1
Travis	AIRPORT BLVD	1
Travis	BULLICK HOLLOW RD	1
Travis	DEE GABRIEL COLLINS RD	1
Travis	FM3238	1
Travis	OLD TX 20	1
Travis	RM 2769	1
Travis	WELLS BRANCH PKWY	1
Williamson	FM2243	1
Williamson	US0183	1
Wise	COUNTY ROAD 3470	1

3.3.1.4. Speed Limit

Law enforcement officers are asked to report the speed limit of the roadway on which a crash occurred. Of the 324 crashes, 71 percent of the fatal or suspected serious injury SMV crashes involving guardrail contact occurred on roadways with a speed limit between 45 and 65 mi/h. The highest percentage based on a single value of a reported speed limit was 25 percent at 55 mi/h. Table 3.8 summarizes crashes by speed.

Reported Speed Limit	Count	Percentage
0	5	2%
20	2	1%
25	2	1%
30	14	4%
35	19	6%
40	19	6%
45	40	12%
50	21	6%
55	81	25%
60	60	19%
65	27	8%
70	11	3%
75	11	3%
No Data	12	4%
Grand Total	324	100%

Table 3.8. Reported Speed Limit for Fatal and Suspected Serious Injury SMV Motorcycle Crashes Involving Guardrail Contact, 2010–2017.

3.3.1.5. Roadway Alignment

In addition to the speed limit, the officer is asked to report on the road alignment. A review of the roadway alignment variable in the CRIS data found that 73 percent of the fatal and suspected serious injury SMV motorcycle crashes occurred on roadways identified as curved and 26 percent on roadways with straight alignment. Table 3.9 lists the count and percentage of crashes per roadway alignment.

Road Alignment	Count	Percentage
Curve, Grade	128	39.5%
Curve, Level	92	28.4%
Straight, Level	69	21.3%
Curve, Hill Crest	17	5.2%
Straight, Grade	13	4.0%
Straight, Hill Crest	4	1.2%
Other (Explain in Narrative)	1	0.3%
Grand Total	324	100.0%

 Table 3.9. Reported Alignment for Fatal and Suspected Serious Injury SMV

 Motorcycle Crashes Involving Guardrail Contact, 2010–2017.

3.3.2. Narrative and Diagram Review

The researchers also analyzed the crash report narratives and diagrams as part of the analysis of the 324 fatal and suspected serious injury SMV motorcycle crashes involving contact with a guardrail. The crash report narrative is a free-form field that allows the reporting officer to give additional information about the events of the crash. The diagram section of the report is a free-form field that allows the officer to illustrate the crash in a drawing (not to scale). The data collected are constrained by the level of detail contained in the narrative and diagram. Researchers reviewed motorcycle position, guardrail impact location, guardrail type, and impact angle.

3.3.2.1. Upright or Sliding Position

A key area of focus for this project was the injury sustained by a rider due to contact with a guardrail. The CRIS database does not contain information that clearly details what position the motorcyclist was in at the moment of contact. The narratives and diagrams revealed that 79 percent of the fatal and suspected serious injury SMV motorcycle crashes involved a motorcycle making contact with a guardrail while in an upright position, and 20 percent were in a sliding position. In both cases, a third of the crashes resulted in a fatality. Table 3.10 lists the position of the motorcycle during the crash.

Motorcycle Position	Count	Percentage
Upright	255	78.7%
Sliding	64	19.8%
Did Not Hit	1	0.3%
Skidding Opposite Direction	1	0.3%
Skidding	1	0.3%
No Info	2	0.6%
Grand Total	324	100.0%

Table 3.10. Motorcycle Position at Impact in Fatal and Suspected Serious InjurySMV Crashes, 2010–2017.

3.3.2.2. Impact Location on Guardrail

Classifying the crashes based on where on the guardrail the motorcycle made contact is important to the crash simulation. The majority of fatal or suspected serious injury SMV motorcycle crashes were a result of the motorcycle making contact with the middle section of the guardrail. Table 3.11 lists counts and percentages per impact locations.

Guardrail Impact Location	Count	Percentage
Middle	251	77.5%
Entering	39	12.0%
Leaving	28	8.6%
No Data	5	1.5%
Not Applicable	1	0.3%
Grand Total	324	100.0%

Table 3.11. Impact Location on Guardrail in Fatal and Suspected Serious Injury
SMV Crashes, 2010–2017.

In addition to impact location on the guardrail, the crash reports were reviewed for information about whether or not the motorcycle and/or rider made contact with a guardrail post. Only 49 crashes had any information about contact with a post. The majority, 269 crashes, had no information about post contact. Of the crashes that did indicate contact with a post, 65 percent resulted in a fatality.

3.3.2.3. Guardrail Type

The crash sites were viewed through the use of Google Earth to identify the type of guardrails involved in the crashes. Table 3.12 shows that 75 percent of the guardrails involved were constructed with a W-beam with wood posts.

Researchers compared the crashes with the W-beam and wood-post guardrails to the crashes with the W-beam and steel I-beam post guardrails. Table 3.13 shows that the steel-post construction had a higher rate of fatal crashes.

3.3.2.4. Angle of Impact

The diagrams were useful in estimating the angle of impact of the motorcycle with respect to the guardrail. Of the 324 crashes, 220 (68 percent) were estimated to have an angle of impact of approximately 30 to 45 degrees. Table 3.14 lists these associations.

Guardrail Type	Count	Percentage
W-beam—Wood Post	244	75.3%
No Data	34	10.5%
W-beam—Steel I Post	31	9.6%
No Guardrail	6	1.9%
W-beam—Steel Posts	1	0.3%
Cable Barrier	1	0.3%
W-beam—Steel I Post—Concrete	1	0.3%
Concrete Barrier	1	0.3%
Cylindrical Steel	1	0.3%
Wire—Steel I Post	1	0.3%
Wooden Double Rail	1	0.3%
Steel Cylindrical Railing	1	0.3%
Steel Railing	1	0.3%
Grand Total	324	100.0%

Table 3.12. Guardrail Type in Fatal and Suspected Serious Injury SMV Crashes,2010–2017.

Table 3.13. Percentage of Fatal and Suspected Serious Injury Crashes by
Guardrail Type, 2010–2017.

Guardrail Type	Fatal Crashes	Suspected Serious Injury Crashes	Total Crashes
W-beam—Wood Post	36%	64%	100%
W-beam—Steel I Post	48%	52%	100%

Table 3.14. Estimated Angle of Impact in Fatal and Suspected Serious Injury
SMV Crashes, 2010–2017.

Estimated Angle of Impact	Count	Percentage
10	39	12.0%
20	8	2.5%
30	123	38.0%
45	97	29.9%
50	1	0.3%
60	23	7.1%
70	8	2.5%
90	15	4.6%
No Data	10	3.1%
Grand Total	324	100.0%

3.3.3. Motorcycle and Rider Review

Another component of the crash data analysis involved a review of the motorcycle riders and vehicles involved in the crashes. Using the VIN data reported by law enforcement and the online batch VIN decoding tool hosted by NHTSA, researchers linked information about the motorcycles involved in the crashes to crash and rider data from CRIS.

3.3.3.1. Motorcycle Make and Body Class

Linking the crash, vehicle, and rider data to VIN data resulted in a data set with 308 motorcycle operators who were killed or severely injured. Using the information reported in the crash report, researchers found that 47 percent of the motorcycles involved were made by Harley-Davidson, as shown in Table 3.15.

Motorcycle Make	Count	Percentage
Harley-Davidson	144	46.8%
Honda	42	13.6%
Suzuki	36	11.7%
Kawasaki	36	11.7%
Yamaha	32	10.4%
Triumph	5	1.6%
No Data	4	1.3%
Unknown	3	1.0%
KTM	1	0.3%
Indian Motorcycle Co.	1	0.3%
Ducati	1	0.3%
Big Dog	1	0.3%
Polaris	1	0.3%
BMW	1	0.3%
Grand Total	308	100.0%

Table 3.15. Motorcycle Makes Involved in Fatal and Suspected Serious Injury SMV
Motorcycle Crashes Involving Guardrail Contact, 2010–2017.

The data obtained from the VIN decoding gave more details about the motorcycles involved. Using the returned information on the vehicle body class, researchers obtained a better understanding of the type of motorcycles involved in the crashes. Combining the body class categories of custom, touring, and cruiser, researchers found that 57 percent of the riders were on a motorcycle that would be considered a cruiser body style. Figure 3.4 shows the different types.



Figure 3.4. Examples of Cruiser, Touring, and Sport-Touring Motorcycles.

Twenty-six percent of the motorcycles involved were classified as a sport motorcycle and 11 percent as a street motorcycle. The category of a street motorcycle refers to a motorcycle that is similar to what the motorcycle safety foundation classifies as a traditional motorcycle (*27*). Figure 3.5 shows the typical motorcycle categories.



Figure 3.5. Examples of Sport and Traditional Motorcycles.

Table 3.16 lists the count and percentages per body class for the motorcycles operated by riders who were killed or severely injured in an SMV crash with a guardrail.

Table 3.16. Motorcycle Body Class Involved in Fatal and Suspected Serious Injury
SMV Motorcycle Crashes Involving Guardrail Contact, 2010–2017.

Body Class	Count	Percentage
Motorcycle—Sport	80	26.0%
Motorcycle—Custom	79	25.6%
Motorcycle—Touring/Sport Touring	63	20.5%
Motorcycle—Cruiser	33	10.7%
Motorcycle—Street	21	6.8%
No Data	17	5.5%
Motorcycle—Scooter	6	1.9%
Motorcycle—Standard	4	1.3%
Motorcycle—Dual Sport/Adventure/Supermoto/On/Off-Road	2	0.6%
Motorcycle—All Terrain Cycle (ATV)	1	0.3%
Motorcycle—Unenclosed Three Wheeled/Open Autocycle	1	0.3%
Motorcycle—Trike	1	0.3%
Grand Total	308	100%

CRIS data on motorcycle operators provide information about the rider's age. The average age of riders on the cruiser type motorcycles was approximately 10 to 20 years older than the riders of sport or street style motorcycles. The majority of the motorcycle operators, 93 percent, were identified as male. Table 3.17 shows these associations.

Body Class	Average Age of Rider
Motorcycle—Sport	30
Motorcycle—Custom	46
Motorcycle—Touring/Sport Touring	53
Motorcycle—Cruiser	45
Motorcycle—Street	38
No Data	41
Motorcycle—Scooter	48
Motorcycle—Standard	55
Motorcycle—Dual Sport/Adventure/Supermoto/On/Off-Road	42
Motorcycle—All Terrain Cycle (ATV)	30
Motorcycle—Unenclosed Three Wheeled/Open Autocycle	60
Motorcycle—Trike	58
Grand Total	43

Table 3.17. Ages of Riders Involved in Fatal and Suspected Serious Injury SMV Crashes Involving Guardrail Contact, 2010–2017.

3.3.3.2. Ejection

The crash narratives and diagrams revealed that 70 percent of the fatal and suspected serious injury SMV motorcycle crashes resulted in the rider being ejected from the motorcycle. Of the 308 motorcycle operators, 32 percent were ejected onto the roadway and 25 percent were ejected onto the field site of the guardrail after impact with the guardrail. Table 3.18 shows these associations.

After Impact	Count	Percentage
Ejected Same Side	97	31.5%
No Info	89	28.9%
Ejected Field Side	78	25.3%
Ejected	37	12.0%
Ejected—On Post	2	0.6%
Ejected—Slid into Guardrail	1	0.3%
No Impact	1	0.3%
Not Ejected	1	0.3%
Sliding	1	0.3%
No Data	1	0.3%
Grand Total	308	100.0%

Table 3.18. SMV Motorcycle Crashes Resulting in Rider Being Ejected.

3.4. SUMMARY

The crash data analysis identified specific locations where fatal and suspected serious injury single-vehicle motorcycle crashes occurred. Common types of guardrail designs, roadway speed limits, and motorcycles involved were also identified. Rider demographics and details related to the guardrail contact and the riders' resulting actions were classified. The results of this analysis were used to support the placement guidance discussed in Chapter 20.

Chapter 4. DEVELOPMENT OF CONCEPTS FOR RETROFIT DESIGN

4.1. INTRODUCTION

The research team developed design concepts for consideration as potential guardrail system retrofit options to improve motorcyclist safety. Various W-beam guardrail systems have been evaluated under *MASH* standards. These include the Midwest Guardrail System (MGS) with 8-inch and 12-inch wood blockouts, the MGS without blockouts, the MGS with steel posts, the MGS with wood posts, and a weak-post W-beam system. The researchers specifically developed retrofit options for a steel-post MGS with 8-inch blockouts since it represents the system most commonly adopted by TxDOT. There might be the opportunity, however, to adapt the proposed options to other W-beam guardrail systems reported above.

Researchers addressed basic requirements for the retrofit guardrail system, including accommodation of service loads, and developed design alternatives with the potential to meet impact performance requirements that provide other desirable functional characteristics. Specifically, researchers aimed to develop design options for a motorcycle-friendly guardrail system with the primary intent to limit severe and fatal injuries of impacting errant motorcyclists. The retrofit designs considered the impacts of errant riders in both sliding and upright configurations.

4.2. DESIGN OPTIONS

Design options discussed in this section are retrofit options to a standard MGS. The standard MGS consists of a post (W6x9 beam) at a 32-inch height above ground, a blockout 8 inches deep and 6 inches wide, and a top rail. The top of the beam and blockout are at 32 inches above the ground, while the top of the rail is at 31 inches above the ground.

Attachment of the protection system to the MGS is accomplished by bolting. The options suggested give a general idea of the anticipated behavior during an impact event. Future simulations may require modifications to the shape and dimensions of the protection system to further optimize the design to minimize injury severity. Design options were not devised to satisfy containment criteria of the rider but to minimize injury severity of the motorcyclist during an impact event.

4.2.1. Protection on Top

Figure **4.1** shows a bent plate top protection attached to a standard MGS. Option 1 consists of a plate bent to form a smooth vertex on top, gently sloping down and outward from the vertex and bent down at the ends to provide some vertical distance for attachment to the steel post. The top protection bent plate can be provided with the same material and thickness as that of the W-beam rail. Table 4.1 lists the advantages and disadvantages of Option 1.



Figure 4.1. Option 1 Conceptual Drawing for Bent Plate Top Protection.

Table 4.1. Option 1 Potential Advantages and Disadvantages for Bent TopPlate Protection.

Advantages	Disadvantages
 The plate is deformed at its top. The bent shape provides opportunity for small vertical deformations during impact event with the ATD, which would act as an energy dissipation mechanism. 	1. Need post drilling to allow for bolting connection at back of the post.
 No special material required for the construction of this option. A 12-gauge standard steel material would be considered. 	 If post hole is drilled on site (retrofit), there is a need to re-galvanize the post hole (can be performed on site).
 Shape can be formed with minimal effort from manufacturers. 	 If new installation, a post with punched hole already exists—however, it is more costly and would require proper inventory.
 Plate is attached with one bolt to the steel post (back), minimizing the number of bolts drilling through the steel post. 	
 No attachment of the plate to the front W-beam or blockout. Plate is not constrained on one side (W-beam), providing more deformation flexibility during impact event with passenger vehicle. 	
6. Provides a continuous post/blockout shielding option to the impacting motorcyclist.	
 Installation can be performed on site, with no need for the existing system to be dismantled for application of the plate. 	
 No specific requirements for maintenance are anticipated. 	
9. Minimal cost for material/construction and installation (cost effective).	
10. The retrofit option minimally alters the general characteristics of an existing MGS guardrail (e.g., height).	

Figure 4.2 shows a flat plate top protection attached to a standard steel-post MGS with 8-inch blockouts. Option 2 consists of a flat plate bent vertically at one end and sloped at the other end to accommodate attachment to the existing W-beam rail. Attachment is provided by a bolted connection at suitable intervals. Bent radius can be determined based on the required smoothness on top with reasonable dimensions. Top protection can be provided with the same material and thickness as that of a W-beam rail. Thickness can be reduced to a certain extent to provide adequate flexibility for better rider protection during an impact event. Table 4.2 lists the advantages and disadvantages of Option 2.



Figure 4.2. Option 2 Conceptual Drawing for Flat Plate Top Protection.

Table 4.2. Option 2 Potential Advantages and Disadvantages for Flat PlateTop Protection.

Advantages	Disadvantages
1. Provides a continuous post/blockout shielding option to the impacting motorcyclist.	1. Need post drilling to allow for bolting connection at back of the post.
2. No specific requirements for maintenance are anticipated.	2. Top width of the system provides less surface area for motorcyclist interaction while impacting in upright position.
 Installation can be performed on site-requires replacement of W-beam rail with a special rail (with extra bolt slots) and attachment to posts and plate- rail connection on top. It can be a retrofit option, but the rail needs to be changed. 	 If post hole is drilled on site (retrofit), there is a need to re- galvanize the post hole (can be performed on site).
 Being a continuous plate, it minimizes the possibility for multiple debris to be scattered during the impact event with a vehicle. 	 To provide sufficient bonding between top rail and plate, there is a need to provide enough in midspan connection to prevent buckling.
 Minimally alters the general characteristics of an existing MGS guardrail (e.g., height). 	5. Bolted connection of plate with top rail is exposed on the impact side of the system and might result in snagging interaction of ATD with bolts, resulting in injuries.
	6. Installation time is more compared to previous option since this option requires a new rail attachment on posts with flat plate connected on top.

Figure 4.3 shows a top protection cap for discrete posts of the standard MGS. Option 3 consists of a cap attached to the top of the steel post. Attachment is relatively easy and does not require a bolted connection. Top protection can be provided with a suitable thickness and appropriate dimensions that allow flexibility for implementation. Table 4.3 lists the advantages and disadvantages of Option 3.



Figure 4.3. Option 3 Conceptual Drawing for Top Protection Cap for MGS Steel Posts.

Table 4.3. Option 3 Potential Advantages and Disadvantages for Top ProtectionCap for MGS Steel Posts.

Advan	tages		Disadvantages
1. Minimal cost f construction a (cost effective	nd installation	1.	This option does not provide continuous protection throughout the barrier length.
		2.	Sides of the steel posts are exposed without protection in this option. Thus, rider can incur severe injuries due to direct impact on sides of post.
 Minimal possi debris to be s the impact even vehicle. 	cattered during	3.	Post cap does not provide energy dissipation mechanism.
 Minimal instal required on si exposure). 	lation time te (limited worker	4.	Higher tolerances for fitting the cap on the post.

4.2.2. Protection on Bottom

Figure 4.4 shows a flat bottom protection for a steel-post MGS. Option A consists of a round-cornered flat bottom plate attached to the posts with two bolts (at the top and bottom of the plate). The plate is spaced at a suitable distance from the post to allow adequate deformation when a motorcyclist impacts while sliding. The plate is smoothly bent at the ends to provide sufficient length for bolting. The thickness and material of the bottom plate can be the same as those of the standard MGS top rail. However, thickness can be investigated through computer simulations to provide flexibility to dissipate adequate energy after motorcyclist impact to lower injury risk. The distance

between the flat bottom rail and the existing W-beam rail should be minimized to prevent any chance for motorcyclist limbs entangling between the rail and bottom protection. Table 4.4 lists the advantages and disadvantages of Option A.



Figure 4.4. Option A Conceptual Drawing for Flat Plate for Bottom Protection.

Table 4.4. Option A Potential Advantages and Disadvantages for Flat Plate for Bottom Protection.

	Advantages	Disadvantages
1.	The flat shape provides opportunity for dissipation of energy of impacting motorcyclist by accommodating small deformations during impact event.	 Need post drilling to allow for bolting connection to the post. Two bolted connections are required at each post to provide bottom protection.
2.	Provides a continuous post shielding option at bottom for the sliding motorcyclist.	 Post drilling on site requires workers to be exposed on the traffic lane.
3.	Flat plate is flexible to length criteria and thus can be made available in different lengths to take care of height tolerances at different sites.	 Post galvanization is compromised during post drilling on site-need for post re- galvanization at hole site.
4.	Flat plate acts like a rubrail at bottom. This minimizes risk of vehicle snagging after impacting system, especially in a no- blockout condition when vehicle snagging is a major risk.	 Although plate might act as rubrail and limit vehicle snagging potential, it may cause vehicle ramping and instability.
5.	Manufactured as one piece with no sharp edges, preventing severe injuries ("knifing" consequences) to the motorcyclist sliding on the system during impact event.	
	Installation can be performed on site—no need for existing system to be dismantled for application of the suggested plate.	
7.	No specific requirements for maintenance are anticipated.	
8.	Minimal cost for material/ construction and installation (cost effective).	

Figure 4.5 shows a flat plate bottom protection for a steel-post MGS. Option B consists of a continuous rubrail attached to the upper W-beam rail and blockout through discrete connection plates. The plates are inserted between the top rail and the blockout through a single bolt connection. The rubrail could be inclined at an angle. The thickness and material of the plates and rubrail can be the same as those of a standard W-beam. However, thickness can be reduced based on computer simulations to provide

flexibility and energy dissipation during motorcyclist impact. The distance between the flat bottom rail and the existing W-beam rail should be minimized to reduce the chance for motorcyclist limbs entangling between the rail and bottom protection. Table 4.5 lists the advantages and disadvantages of Option B.



Figure 4.5. Option B Conceptual Drawing for Flat Plate Attached to Connection Plates.

Table 4.5. Option B Potential Advantages and Disadvantages for Flat PlateAttached to Connection Plates.

	Advantages			
1.	Advantages The plate shape and attachment provide opportunity for dissipation of energy of impacting motorcyclist by accommodating small deformations and rotation during impact event.	Disadvantages Installation requires existing rail to be dismantled for attachment of the suggested plate to blockout or post. 		
2.	Provides a continuous post shielding option at bottom to the sliding motorcyclist.	 Although plate might act as rubrail and limit vehicle snagging potential, it may cause vehicle ramping and instability. 		
3.	No need for post drilling for bolting connection since bolting can be done through the previously available bolt hole for blockout/post.			
4.	No special material required for construction of this option. A 12-gauge standard steel material would be considered.			
5.	Shape can be formed with minimal effort from manufacturers.			
6.	Manufactured as one piece, with no sharp edges, preventing severe injuries ("knifing" consequences) to the motorcyclist sliding on the system during impact event.			
7.	No specific requirements for maintenance are anticipated.			
8.	Plate acts like a rubrail at bottom. This minimizes risk of vehicle snagging after impacting system, especially in a no-blockout condition when vehicle snagging is a major risk.			
9.	Minimal cost for material/ construction and installation (cost effective).			

Figure 4.6 shows the inclined plate for bottom protection for a steel-post MGS. Option C consists of a continuous plate attached to the front of the posts of the MGS and then bent to form an incline at the bottom to accommodate a sliding rider during an impact event. The thickness and material of the plate can be the same as those of the standard MGS top rail. However, thickness can be reduced based on computer simulations to provide flexibility and therefore energy dissipation during motorcyclist impact. The bottom end of the plate should be at a suitable height from the ground to prevent accumulation of debris at the bottom. The advantages and disadvantages for this option are similar to Option A (Table 4.4).



Figure 4.6. Option C Conceptual Drawing for Inclined Plate Attached to Posts.

4.3. CONCLUSIONS

Table 4.6 and Table 4.7 summarize the proposed design options for protection on the top and bottom for a standard steel-post MGS with 8-inch blockouts.

The various design options were reviewed and discussed with the TxDOT project team panel. Option 1 and Option C were prioritized for further evaluation through computer simulations. These evaluations are presented in the next chapter (Chapter 5). Additionally, the design focused on the use of round wood posts instead of steel posts.


 Table 4.6. Proposed Design Options for Top Protection.

Design Option	Visual Concept
Option A	
Option B	
Option C	

 Table 4.7. Proposed Design Options for Bottom Protection.

Chapter 5. COMPUTER SIMULATIONS

The ability of the design to meet impact performance requirements and provide desirable functional characteristics was evaluated by engineering analyses. The evaluation involved the use of finite element (FE) models and impact simulations.

An FE model of the selected design was developed, and LS-DYNA was used to perform impact simulations. The design was evaluated according to *MASH* TL-3 and according to upright and sliding motorcyclist impact configurations. Figure 5.1 shows the motorcycle and Hybrid III 50th percentile ATD model. The ATD FAST Hybrid III 50th percentile model was developed by LSTC. The simulation results were used to evaluate whether any design modifications were required to the developed design system to increase the likelihood of meeting the project objectives before proceeding with full-scale crash testing.



Figure 5.1. Motorcycle and ATD FE Model.

Figure 5.2 shows the model that was developed to retrofit the existing guardrail system to address errant motorcyclists' safety. This model included the top rail and rubrail design options.





(b) Perspective Rear

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(c) Perspective Front



5.1. UPRIGHT MOTORCYCLE IMPACT

The developed retrofitted computer model was used to perform simulations with a motorcycle and ATD computer model. The purpose of this simulation was to verify the general behavior of the guardrail retrofitted system during a motorcycle-rider impact event, as well as to understand the ATD interaction with the barrier during impact. The impact conditions were determined by referring to literature of previous sliding motorcycle crash tests. The impact angle of the motorcycle with rider was 30 degrees, and the impact velocity was 37 mi/h. Figure 5.3 shows sequential images of the simulation.





During initial impact with the guardrail, the ATD began ejecting from the motorcycle and sliding across the top of the system. The ATD eventually traversed to the field side of the system. No significant snagging of any ATD limbs with the guardrail system was observed. Thus, the system appeared adequate in minimizing ATD interaction with discrete elements of the guardrail system.

5.2. MASH TEST 3-11 IMPACT

A pickup truck FE model was used to impact the retrofit guardrail system according to *MASH* Test 3-11. The impact speed was 62 mi/h, and the impact angle was 25 degrees. Figure 5.4 shows sequential images of the simulation impact.



0.45 s 0.54 s Figure 5.4. Sequential Images of *MASH* Test 3-11 Impact with Barrier.

The pickup truck was successfully contained and redirected during impact with the guardrail system. The vehicle remained stable throughout the event, and the occupant risk values were below the *MASH* limit. During the impact event, however, it was noted that the pickup truck pushed down on the rubrail element and seemed to keep riding on top of it. Although it appeared that riding on top of the rubrail did not

interfere with the vehicle stability and overall integrity of the system, additional design modifications were investigated to improve the crashworthiness of the system.

5.3. DESIGN MODIFICATION

A modification was made to the system to attach the rubrail with minimal offset from the wood posts to reduce some of the noted pickup truck interaction with the rubrail. Figure 5.5 shows a cross-section view of the modified system.



Figure 5.5. FE Model of Modified Retrofit Guardrail System.

After the system was modified, simulations were conducted with the ATD model sliding into the system at a speed of 37 mi/h and an angle of 30 degrees. Figure 5.6 shows a layout of the simulation event with the ATD impacting in line with the wood post. The rubrail indicated the ability to contain and redirect the ATD during impact, and no snagging of limbs on discrete elements was observed.



Figure 5.6. ATD Sliding Impact with System.

Based on the results of the FE simulations conducted, the retrofit guardrail system with a top rail and lower rubrail element indicated satisfactory performance for *MASH* impact and motorcyclist impacts. The next step was to evaluate the system with full-scale crash testing.

Chapter 6. SYSTEM DETAILS

6.1. TEST ARTICLE AND INSTALLATION DETAILS

The test installation was 181 ft 3 inches long, with a DAT terminal at each end. It consisted of 156 ft 3 inches of timber posts and 14-inch tall blockouts, spaced at 75 inches, which supported a W-beam traffic rail, a rubrail below the W-beam, and a cap rail that covered the top of the posts and blockouts. The top edge of the W-beam was at 31 inches above grade. The 7½-inch diameter timber posts were 68 inches long, with a flat top instead of domed.

The bottom edge of the rubrail was 1½ inches above grade for the 469940 tests and 1 inch above grade for the 469942 and 466943 tests. A bracket made of a bent plate secured the rubrail to the posts. The rubrail was parallel to the posts for the 469940 tests, at 10 degrees for the 469942 test, and at 20 degrees for the 469943 tests.

The rubrails for the 469940 tests were 12 ft 10 inches long, with two bolts at each joint. The rubrails for the 469942 and 469943 tests were 13 ft 2 inches long, with four bolts at each joint. They were 14³/₄ inches wide for all tests.

Figure 6.1 presents the overall information on the enhanced motorcycle guard fence system installed for the 469940 tests, and Figure 6.2 through Figure 6.7 provide photographs of the installation. Figure 6.8 presents the overall information on the enhanced motorcycle guard fence system installed for the 469942 test, and Figure 6.9 and Figure 6.10 provide photographs of the installation. Figure 6.11 presents the overall information on the enhanced motorcycle guard fence system installed for the 469942 test, and Figure 6.9 and Figure 6.10 provide photographs of the installation. Figure 6.11 presents the overall information on the enhanced motorcycle guard fence system installed for the 469943 tests, and Figure 6.12 and Figure 6.13 provide photographs of the installation.

Appendix A provides further details on the enhanced motorcycle guard fence system. Drawings were provided by the TTI Proving Ground, and construction was performed by an approved vendor and supervised by TTI Proving Ground personnel.

6.2. DESIGN MODIFICATIONS DURING TESTS

No modifications were made to the installation during the testing phase.



Figure 6.1. Details of Enhanced Motorcycle Guard Fence System for Crash Tests 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



Figure 6.2. Enhanced Motorcycle Guard Fence System prior to Testing for 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



Figure 6.3. Enhanced Motorcycle Guard Fence System Rail Detail prior to Testing for 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



Figure 6.4. Field-Side View of the Enhanced Motorcycle Guard Fence System prior to Testing for 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



Figure 6.5. Enhanced Motorcycle Guard Fence System Rubrail Bracket Detail prior to Testing for 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



Figure 6.6. Enhanced Motorcycle Guard Fence System W-Beam Hardware Detail prior to Testing for 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



Figure 6.7. Enhanced Motorcycle Guard Fence System Cap Rail Hardware Detail prior to Testing for 469940-03-1, 469940-03-2, 469940-03-3, and 469940-03-4A.



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Figure 6.8. Details of Enhanced Motorcycle Guard Fence System for Crash Test 469942-01-1.



Figure 6.9. Field-Side View of the Enhanced Motorcycle Guard Fence System prior to Testing for 469942-01-1.



Figure 6.10. Enhanced Motorcycle Guard Fence System Rubrail Bracket Detail prior to Testing for 469942-01-1.



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Figure 6.11. Details of Enhanced Motorcycle Guard Fence System for Crash Tests 469943-01-1A, 469943-01-2, 469943-01-3, and 469943-01-4.



Figure 6.12. Field-Side View of the Enhanced Motorcycle Guard Fence System prior to Testing for 469943-01-1A, 469943-01-2, 469943-01-3, and 469943-01-4.



Figure 6.13. Enhanced Motorcycle Guard Fence System Rubrail Detail prior to Testing for 469943-01-1A, 469943-01-2, 469943-01-3, and 469943-01-4.

6.3. MATERIAL SPECIFICATIONS

Appendix B provides material certification documents for the materials used to install/construct the enhanced motorcycle guard fence system.

The test installation was installed in standard soil meeting Type 1 Grade D of AASHTO standard specification M147-17 "Materials for Aggregate and Soil Aggregate Subbase, Base, and Surface Courses."

In accordance with Appendix B of *MASH*, soil strength was measured the day of the crash test. During installation of the enhanced motorcycle guard fence system for full-scale crash testing, two 6-ft long W6×16 posts were installed in the immediate vicinity of the enhanced motorcycle guard fence system using the same fill materials and installation procedures used in the test installation and the standard dynamic test.

On the day of Test 469940-03-1, August 5, 2020, loads on the post at deflections were as shown in Table 6.1. The backfill material in which the enhanced motorcycle guard fence system was installed met minimum *MASH* requirements for soil strength.

Displacement (in)	Minimum Load (lb)	Actual Load (Ib)
5	3940	6313
10	5500	6616
15	6540	7727

Table 6.1. Soil Strength for Test 469940-03-1.

On the day of Test 469940-03-2, August 7, 2020, loads on the post at deflections were as shown in Table 6.2. The backfill material in which the enhanced motorcycle guard fence system was installed met minimum *MASH* requirements for soil strength.

Displacement (in)	Minimum Load (lb)	Actual Load (lb)
5	3940	7323
10	5500	8181
15	6540	8383

On the day of Test 469940-03-3, August 14, 2020, loads on the post at deflections were as shown in Table 6.3. The backfill material in which the enhanced motorcycle guard fence system was installed met minimum *MASH* requirements for soil strength.

Displacement (in)	Minimum Load (lb)	Actual Load (Ib)
5	3940	9191
10	5500	9747
15	6540	9848

On the day of Test 469943-01-3, January 3, 2023, loads on the post at deflections were as shown in Table 6.4. The backfill material in which the enhanced motorcycle guard fence system was installed met minimum *MASH* requirements for soil strength.

Displacement (in)	Minimum Load (Ib)	Actual Load (Ib)	
5	4420	5484	
10	4981	6090	
15	5282	6121	

Table 6.4. Soil Strength for Test 469943-01-3.

On the day of Test 469943-01-4, May 18, 2023, loads on the post at deflections were as shown in Table 6.5. The backfill material in which the enhanced motorcycle guard fence system was installed met minimum *MASH* requirements for soil strength.

Table 6.5. Soil Strength for Test 469943-01-4.

Displacement (in)	Minimum Load (Ib)	Actual Load (Ib)
5	4420	4727
10	4981	5606
15	5282	6000

Chapter 7. TEST REQUIREMENTS AND EVALUATION CRITERIA

7.1. CRASH TEST PERFORMED/MATRIX

Table 7.1 shows the test conditions and evaluation criteria for the crash tests conducted on the enhanced motorcycle guard fence system. The target critical impact points (CIPs) for Tests 469940-03-1, 469940-03-2, 469943-01-3, and 469943-01-4 were determined using the information provided in *MASH* Section 2.2.1 and Section 2.3.2. The test condition for Test 469940-03-3 was for research purposes and was not based on any standard or specification. Test conditions for Tests 469940-03-4A, 469942-01-1, 469943-01-1A, and 469943-01-2 were based on criteria from EN 1317-8. Figure 7.1 through Figure 7.6 show the target CIPs for the various tests conducted on the enhanced motorcycle guard fence system.

 Table 7.1. Test Conditions and Evaluation Criteria Specified for the Crash Tests

 on Enhanced Motorcycle Guard Fence System.

Test Number	Test Designation	Test Vehicle	Impact Speed	Impact Angle	Evaluation Criteria
469940-03-1 & 469943-01-3	MASH 3-10	1100C	62 mi/h	25°	A, D, F, H, I
469940-03-2 & 469943-01-4	MASH 3-11	2270P	62 mi/h	25°	A, D, F, H, I
469940-03-3	N/A	Motorcycle and ATD	37.3 mi/h	15°	N/A
469940-03-4A, 469942-01-1, 469943-01-1A, & 469943-01-2	EN 1317-8 (Modified)	ATD	37.3 mi/h	30°	N/A

Note: N/A = not applicable.



Figure 7.1. Target CIP for 469940-03-1 and 469940-03-2 Crash Tests on Enhanced Motorcycle Guard Fence System.



Figure 7.2. Target CIP for 469940-03-3 and 469940-03-4A Crash Tests on Enhanced Motorcycle Guard Fence System.



Figure 7.3. Target CIP for 469942-01-1 Crash Test on Enhanced Motorcycle Guard Fence System.



Figure 7.4. Target CIP for 469943-01-1A Crash Test on Enhanced Motorcycle Guard Fence System.



Figure 7.5. Target CIP for 469943-01-2 Crash Test on Enhanced Motorcycle Guard Fence System.



Figure 7.6. Target CIP for 469943-01-3 and 469943-01-4 Crash Tests on Enhanced Motorcycle Guard Fence System.

The crash tests and data analysis procedures were in accordance with guidelines presented in *MASH*. Chapter 8 presents brief descriptions of these procedures.

7.2. EVALUATION CRITERIA

The appropriate safety evaluation criteria from Tables 2.2 and 5.1 of *MASH* were used to evaluate the 469940-03-1, 469940-03-2, 469943-01-3, and 469943-01-4 crash tests reported herein. Table 7.1 lists the test conditions and evaluation criteria required for *MASH* TL-3, and Table 7.2 provides detailed information on the evaluation criteria.

Evaluation Factors	Evaluation Criteria
Α.	Test article should contain and redirect the vehicle or bring the vehicle to a controlled stop; the vehicle should not penetrate, underride, or override the installation although controlled lateral deflection of the test article is acceptable.
D.	Detached elements, fragments, or other debris from the test article should not penetrate or show potential for penetrating the occupant compartment, or present undue hazard to other traffic, pedestrians, or personnel in a work zone. Deformations of, or intrusions into, the occupant compartment should not exceed limits set forth in Section 5.2.2 and Appendix E of <i>MASH</i> .
F.	The vehicle should remain upright during and after collision. The maximum roll and pitch angles are not to exceed 75 degrees.
H.	Occupant impact velocities (OIV) should satisfy the following limits: Preferred value of 30 ft/s, or maximum allowable value of 40 ft/s. Occupant impact velocities (OIV) should satisfy the following limits: Preferred value of 10 ft/s, or maximum allowable value of 16 ft/s.
l.	The occupant ridedown accelerations should satisfy the following: Preferred value of 15.0 g, or maximum allowable value of 20.49 g.

Table 7.2. Evaluation Criteria Required for MASH Testing.

For crash tests 469940-03-4A, 469942-01-1, 469943-01-1A, and 469943-01-2, tables are presented in their respective chapters to show the measured injury indices for the head and neck of the ATD. These values were compared to the maximum injury criteria values described in EN 1317-8 protocols.

Chapter 8. TEST CONDITIONS

8.1. TEST FACILITY

The full-scale crash tests reported herein were performed at the TTI Proving Ground, an International Standards Organization (ISO)/International Electrotechnical Commission (IEC) 17025-accredited laboratory with American Association for Laboratory Accreditation (A2LA) Mechanical Testing Certificate 2821.01. The full-scale crash tests were performed according to TTI Proving Ground quality procedures, as well as *MASH* guidelines and standards.

The test facilities of the TTI Proving Ground are located on The Texas A&M University System RELLIS Campus, which consists of a 2000-acre complex of research and training facilities situated 10 mi northwest of the flagship campus of Texas A&M University. The site, formerly a United States Army Air Corps base, has large expanses of concrete runways and parking aprons well suited for experimental research and testing in the areas of vehicle performance and handling, vehicle-roadway interaction, highway pavement durability and efficacy, and roadside safety hardware and perimeter protective device evaluation. The sites selected for construction and testing are along the edge of an out-of-service apron/runway. The apron/runway consists of an unreinforced jointed-concrete pavement in 12.5-ft × 15-ft blocks nominally 6 inches deep. The aprons were built in 1942, and the joints have some displacement but are otherwise flat and level.

8.2. VEHICLE TOW AND GUIDANCE SYSTEM

For the testing utilizing the 1100C and 2270P vehicles, each was towed into the test installation using a steel cable guidance and reverse tow system. A steel cable for guiding the test vehicle was tensioned along the path, anchored at each end, and threaded through an attachment to the front wheel of the test vehicle. An additional steel cable was connected to the test vehicle, passed around a pulley near the impact point and through a pulley on the tow vehicle, and then anchored to the ground such that the tow vehicle moved away from the test site. A 2:1 speed ratio between the test and tow vehicle existed with this system. Just prior to impact with the installation, the test vehicle was released and ran unrestrained. The vehicle remained freewheeling (i.e., no steering or braking inputs) until it cleared the immediate area of the test site.

8.3. DATA ACQUISITION SYSTEMS

8.3.1. Vehicle Instrumentation and Data Processing

Each test vehicle was instrumented with a self-contained onboard data acquisition system. The signal conditioning and acquisition system is a multi-channel data acquisition system (DAS) produced by Diversified Technical Systems Inc. The accelerometers, which measure the x, y, and z axis of vehicle acceleration, are strain gauge type with linear millivolt output proportional to acceleration. Angular rate sensors,

measuring vehicle roll, pitch, and yaw rates, are ultra-small, solid-state units designed for crash test service. The data acquisition hardware and software conform to the latest SAE J211, Instrumentation for Impact Test. Each of the channels is capable of providing precision amplification, scaling, and filtering based on transducer specifications and calibrations. During the test, data are recorded from each channel at a rate of 10,000 samples per second with a resolution of one part in 65,536. Once data are recorded, internal batteries back these up inside the unit in case the primary battery cable is severed. Initial contact of the pressure switch on the vehicle bumper provides a time zero mark and initiates the recording process. After each test, the data are downloaded from the DAS unit into a laptop computer at the test site. The Test Risk Assessment Program (TRAP) software then processes the raw data to produce detailed reports of the test results.

Each DAS is returned to the factory annually for complete recalibration and to ensure that all instrumentation used in the vehicle conforms to the specifications outlined by SAE J211. All accelerometers are calibrated annually by means of an ENDEVCO® 2901 precision primary vibration standard. This standard and its support instruments are checked annually and receive a National Institute of Standards Technology (NIST) traceable calibration. The rate transducers used in the data acquisition system receive calibration via a Genisco Rate-of-Turn table. The subsystems of each data channel are also evaluated annually, using instruments with current NIST traceability, and the results are factored into the accuracy of the total data channel per SAE J211. Calibrations and evaluations are also made anytime data are suspect. Acceleration data are measured with an expanded uncertainty of ± 1.7 percent at a confidence factor of 95 percent (k = 2).

TRAP uses the DAS-captured data to compute the occupant/compartment impact velocities, time of occupant/compartment impact after vehicle impact, and highest 10-ms average ridedown acceleration. TRAP calculates change in vehicle velocity at the end of a given impulse period. In addition, maximum average accelerations over 50-ms intervals in each of the three directions are computed. For reporting purposes, the data from the vehicle-mounted accelerometers are filtered with an SAE Class 180-Hz low-pass digital filter, and acceleration versus time curves for the longitudinal, lateral, and vertical directions are plotted using TRAP.

TRAP uses the data from the yaw, pitch, and roll rate transducers to compute angular displacement in degrees at 0.0001-s intervals, and then plots yaw, pitch, and roll versus time. These displacements are in reference to the vehicle-fixed coordinate system with the initial position and orientation being initial impact. Rate of rotation data is measured with an expanded uncertainty of ± 0.7 percent at a confidence factor of 95 percent (k = 2).

8.3.2. Anthropomorphic Dummy Instrumentation

An Alderson Research Laboratories Hybrid II 50th percentile male anthropomorphic dummy, restrained with lap and shoulder belts, was placed in the front seat on the impact side of the 1100C vehicle. The dummy was not instrumented. According to *MASH*, use of a dummy in the 2270P vehicle is optional, and no dummy was used in the test.

A Humanetics Hybrid III 50th percentile male anthropomorphic dummy was used for the upright motorcycle crash test, Test 469940-03-3, and the sliding ATD crash tests, Tests 469940-03-4A, 469942-01-1, 469943-01-1A, and 469943-01-2. The dummy was instrumented and equipped with standard motorcyclist clothing, gear, and a U.S. Department of Transportation–approved helmet.

8.3.3. Photographic Instrumentation Data Processing

Photographic coverage of each test included three digital high-speed cameras:

- One located overhead with a field of view perpendicular to the ground and directly over the impact point.
- One placed upstream from the installation at an angle to have a field of view of the interaction of the rear of the vehicle with the installation.
- A third placed with a field of view parallel to and aligned with the installation at the downstream end.

A flashbulb on the impacting vehicle was activated by a pressure-sensitive tape switch to indicate the instant of contact with the enhanced motorcycle guard fence system. The flashbulb was visible from each camera. The video files from these digital high-speed cameras were analyzed to observe phenomena occurring during the collision and to obtain time-event, displacement, and angular data. A digital camera recorded and documented conditions of each test vehicle and the installation before and after the test.

Chapter 9. MASH TEST 3-10 (CRASH TEST 469940-03-1)

9.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 9.1 for the *MASH* impact conditions and Table 9.2 for the exit parameters for Test 469940-03-1. Figure 9.1 and Figure 9.2 depict the target impact setup.

Specification Test Parameter **Tolerance** Measured Impact Speed (mi/h) 62 ±2.5 mi/h 63.1 25 Impact Angle (deg) ±1.5° 25.1 Impact Severity (kip-ft) 51 ≥51 kip-ft 58.4 38 inches upstream 35.2 inches upstream Impact Location from the centerline from the centerline of ±12 inches of post 13 post 13

Exit Parameter	Measured
Speed (mi/h)	43.4
Trajectory (deg)	17.0
Heading (deg)	13.2
Brakes applied post impact (s)	3.7
Vehicle at rest position	219 ft downstream of impact point 130 ft to the traffic side 80° left
Comments:	Vehicle remained upright and stable. Vehicle crossed exit box ^a 29 ft downstream from loss of contact.

^a Not less than 32.8 ft downstream from loss of contact for cars and pickups is optimal.



Figure 9.1. Enhanced Motorcycle Guard Fence System/Test Vehicle Geometrics for Test 469940-03-1.



Figure 9.2. Enhanced Motorcycle Guard Fence System/Test Vehicle Impact Location for Test 469940-03-1.

9.2. WEATHER CONDITIONS

Table 9.3 provides the weather conditions for Test 469940-03-1.

Date of Test	2020-08-05 AM
Wind Speed (mi/h)	7
Wind Direction (deg)	198
Temperature (°F)	85
Relative Humidity (%)	75
Vehicle Traveling (deg)	15

Table 9.3. Weathe	r Conditions for	Test 469940-03-1.
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9.3. TEST VEHICLE

Figure 9.3 and Figure 9.4 show the 2014 Nissan Versa used for the crash test. Table 9.4 shows the vehicle measurements. Figure C.1 in Appendix C.1 gives additional dimensions and information on the vehicle.



Figure 9.3. Impact Side of Test Vehicle before Test 469940-03-1.



Figure 9.4. Opposite Impact Side of Test Vehicle before Test 469940-03-1.

Test Parameter	Specification	Tolerance	Measured
Dummy (if applicable) ^a (lb)	165	N/A	165
Inertial Weight (lb)	2420	±55	2440
Gross Static ^a (lb)	2585	±55	2605
Wheelbase (inches)	98	±5	102.4
Front Overhang (inches)	35	±4	32.5
Overall Length (inches)	169	±8	175.4
Overall Width (inches)	65	±3	66.7
Hood Height (inches)	28	±4	30.5
Track Width ^b (inches)	59	±2	58.4
CG aft of Front Axle ^c (inches)	39	±4	40.2
CG above Ground ^{c,d} (inches)	N/A	N/A	N/A

Table 9.4. Vehicle Measurements for Test 469940-03-1.

Note: N/A = not applicable; CG = center of gravity.

^a If a dummy is used, the gross static vehicle mass should be increased by the mass of the dummy.

^b Average of front and rear axles.

° For test inertial mass.

^d 2270P vehicle must meet minimum CG height requirement.

9.4. TEST DESCRIPTION

Table 9.5 lists events that occurred during Test 469940-03-1. Figures C.4, C.5, and C.6 in Appendix C.2 present sequential photographs during the test.

Time (s)	Events
0.000	Vehicle contacted the installation
0.047	Top cover began to lift off rail
0.048	Vehicle began to redirect
0.182	Right rear quarter panel impacted rail
0.210	Vehicle was parallel with guardrail
0.379	Vehicle exited guardrail at 43.4 mi/h, with a trajectory of 17.0 degrees and heading of 13.2 degrees

Table 9.5. Events during Test 469940-03-1.

9.5. DAMAGE TO TEST INSTALLATION

There was no movement at the end terminals. Post 13 was cracked at grade, the blockout was missing from post 14, and the lower channel was detached from post 14. Table 9.6 details the soil gap and post lean information.

Table 9.7 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 9.5 and Figure 9.6 show the damage to the enhanced motorcycle guard fence system.

Table 9.6	. Soil Gap and Pos	Lean after Test 469940-03-1.
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Post #	Soil Gap	Post Lean (from Vertical)
12	Soil disturbed	0.0°
13	1 inch f/s	9.2°
14	3 inches t/s; 1.75 inches f/s	11.3°
15	0.75 inch t/s and f/s	2.0°

Note: f/s = field side; t/s = traffic side.
Table 9.7. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469940-03-1.

Test Parameter	Measured
Permanent Deflection/Location	10.5 inches toward field side, 1 ft upstream from the centerline of post 14
Dynamic Deflection	19.5 inches toward field side at the midspan between posts 13 and 14
Working Width ^a and Height	37.3 inches, at a height of 36.8 inches, at the top rail at the midspan of posts 12 and 13

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 9.5. Enhanced Motorcycle Guard Fence System at Impact Location after Test 469940-03-1.



Figure 9.6. Enhanced Motorcycle Guard Fence System at the Rubrail at Impact after Test 469940-03-1.

9.6. DAMAGE TO TEST VEHICLE

Figure 9.7 and Figure 9.8 show the damage sustained by the vehicle. Figure 9.9 and Figure 9.10 show the interior of the test vehicle. Table 9.8 and Table 9.9 provide details on the occupant compartment deformation and exterior vehicle damage. Figures C.2 and C.3 in Appendix C.1 provide exterior crush and occupant compartment measurements.



Figure 9.7. Impact Side of Test Vehicle after Test 469940-03-1.



Figure 9.8. Rear Impact Side of Test Vehicle after Test 469940-03-1.



Figure 9.9. Overall Interior of Test Vehicle after Test 469940-03-1.



Figure 9.10. Interior of Test Vehicle on Impact Side after Test 469940-03-1.

Test Parameter	Specification (inches)	Measured (inches)
Roof	≤4.0	0.0
Windshield	≤3.0	0.0
A and B Pillars	≤5.0 overall/≤3.0 lateral	0.0
Foot Well/Toe Pan	≤9.0	0.0
Floor Pan/Transmission Tunnel	≤12.0	0.0
Side Front Panel	≤12.0	0.0
Front Door (above Seat)	≤9.0	0.0
Front Door (below Seat)	≤12.0	0.0

Table 9.8. Occupant Compartment Deformation for Test 469940-03-1.

Table 9.9. Exterior Vehicle Damage for Test 469940-03-1.

Side Windows	Side windows remained intact
Maximum Exterior Deformation	8 inches in the right plane at the right front corner at bumper height
VDS	01RFQ2
CDC	01FREW1
Fuel Tank Damage	None
Description of Damage to Vehicle:	The front bumper, hood, grill, right front fender and headlight, radiator support, right front strut and tower, right front control arm, right front tire and rim, right front door, right rear door, and right rear fender and bumper were damaged. The right front door had a 2-inch gap at the top.

9.7. OCCUPANT RISK FACTORS

Data from the accelerometers were digitized for evaluation of occupant risk, and the results are shown in Table 9.10. Figure C.7 in Appendix C.3 shows the vehicle angular displacements, and Figures C.8 through C.10 in Appendix C.4 show acceleration versus time traces.

Test Parameter	Specification ^a	Measured	Time
OIV, Longitudinal (ft/s)	≤40.0 <i>30.0</i>	19.2	0.1092 seconds on right side of interior
OIV, Lateral (ft/s)	≤40.0 30.0	21.7	0.1092 seconds on right side of interior
Ridedown, Longitudinal (g)	≤20.49 <i>15.0</i>	8	0.1297–0.1397 seconds
Ridedown, Lateral (g)	≤20.49 15.0	9.9	0.1121–0.1221 seconds
Theoretical Head Impact Velocity (THIV) (m/s)	N/A	9.5	0.1147 seconds on right side of interior
Acceleration Severity Index (ASI)	N/A	1.16	0.0537–0.1037 seconds
50-ms Moving Avg. Accelerations (MA) Longitudinal (g)	N/A	-7.4	0.0396–0.0896 seconds
50-ms MA Lateral (g)	N/A	-8.8	0.0267–0.0767 seconds
50-ms MA Vertical (g)	N/A	2.4	0.0600–0.1100 seconds
Roll (deg)	≤75	8.1	0.1694 seconds
Pitch (deg)	≤75	3.3	0.7063 seconds
Yaw (deg)	N/A	62.1	2.0000 seconds

Table 9.10. Occupant Risk Factors for Test 469940-03-1.

Note: N/A = not applicable.

^a Values in italics are the preferred *MASH* values.

9.8. TEST SUMMARY

Figure 9.11 summarizes the results of MASH Test 469940-03-1.

130' Exit Angle Box Impact Path Impact Path Impact Path Impact Path Impact Path				8 Section A-A Solat 1:20 Typ 数 Post 3 - 26					
4		219' Hea	—∎ ding Angle		5.4' 2.9'		31-17	W-boam Blockout, for Ø7 1/2" Rou	ind Wood Post
THIV (m/s)	9.5	ASI		1.16	Max 50-ms Ve	ert. (g)	2.4	Max Yaw (deg)	62.1
Lat. OIV (ft/s)	21.7	Lat. Rided	own (g)	9.9	Max 50-ms La		-8.8	Max Pitch (deg)	3.3
Long. OIV (ft/s)	19.2	Long. Ride	down (g)	8	Max 50-ms Lo	ng. (g)	-7.4	Max Roll (deg)	8.1
			000	CUPAN	RISK VALUES	S			
0.6	00 s	and the second	Max Occupant Compartment Deformation			None			
Weller -	-		Max. Ext. Deformation (inches)			8			
		and the second	CDC			01FREW1			
			VDS			01RFQ2			
E A		T	VEHICLE DAMAGE						
	Man -	Street Le	Working Width/Height (inches)			37.25/3	86.8		
					anent (inches)	10.5			
	· .	11	Dynamic (inches)			19.5			
5.4			TEST ARTICLE DEFLECTIONS			100 11 1			
0.4	00 s	and the second second	Stopping Distance				lownstrea o the trafi		
North State			Exit Box Criteria			Vehicle crossed exit box 29 ft downstream 219 ft downstream			
		an insuring the Delayang providence	Trajectory/Heading Angle (deg)			17.0/13.2			
			Exit Speed (mi/h)			43.4			
		2 million	EXIT CONDITIONS						
1 days		And the second			Severity (kip-ft)	58.4			
				Ir	npact Location	post 13	•		
		н					ches upsi	ream from the centerl	ine of
					act Angle (deg)	25.1			
0.20	00 s				ct Speed (mi/h)	63.1			
0.24	00 c		IMPACT		, ,				
All and a local an				G	ross Static (lb)	2605			
	Constant of States of States	and the second			Dummy (lb)	165			
	-				tial Weight (lb)	2440			
					be/Designation ake and Model		issan Ve	rsa	
	adaption	Street L	TEST VE		oo/Designation	1100C			
	1	1			and Condition	Type A	Grade 2	crushed limestone	
0.00	00 s				Key Materials	Round timber posts, cap rail, W-beam guardrail, rubrail			
A CALLER -	Length						ata ann rail M/ haam	auardrail	
					Name		nhanced Motorcycle Guard Fence System 31 ft 3 inches		
					Туре	Longitudinal Barrier			
			TEST AR	TICLE					
			Test Date			2020-08-05			
				-	TTI Project No.	469940-03-1			
	1	1	٦	Test Sta	ndard/Test No.	MASH 2016, Test 3-10			
					Test Agency	Texas /	a&ivi i rai	nsportation Institute (T	11)

Figure 9.11. Summary of Results for MASH Test 3-10 on Enhanced Motorcycle Guard Fence System.

Chapter 10. MASH TEST 3-11 (CRASH TEST 469940-03-2)

10.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 10.1 for the *MASH* impact conditions and Table 10.2 for the exit parameters for Test 469940-03-2. Figure 10.1 and Figure 10.2 depict the target impact setup.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	62	±2.5 mi/h	63.4
Impact Angle (deg)	25	±1.5°	24.4
Impact Severity (kip-ft)	106	≥106 kip-ft	115.3
Impact Location	13.2 inches downstream from the centerline of post 12	±12 inches	16.1 inches downstream from the centerline of post 12

Table 10.2. Exit Parameters for MASH Test 3-11, Crash Test 469940-03-2.

Exit Parameter	Measured
Speed (mi/h)	42.1
Trajectory (deg)	15.2
Heading (deg)	4.7
Brakes applied post impact (s)	2.8
Vehicle at rest position	216 ft downstream of impact point In line with the installation 90° right
Comments:	Vehicle remained upright and stable. Vehicle crossed exit box ^a 59 ft downstream from loss of contact.

^a Not less than 32.8 ft downstream from loss of contact for cars and pickups is optimal.



Figure 10.1. Enhanced Motorcycle Guard Fence System/Test Vehicle Geometrics for Test 469940-03-2.



Figure 10.2. Enhanced Motorcycle Guard Fence System/Test Vehicle Impact Location for Test 469940-03-2.

10.2. WEATHER CONDITIONS

Table 10.3 provides the weather conditions for Test 469940-03-2.

Date of Test	2020-08-07 AM
Wind Speed (mi/h)	10
Wind Direction (deg)	199
Temperature (°F)	88
Relative Humidity (%)	70
Vehicle Traveling (deg)	15

 Table 10.3. Weather Conditions for Test 469940-03-2.

10.3. TEST VEHICLE

Figure 10.3 and Figure 10.4 show the 2014 RAM 1500 used for the crash test. Table 10.4 shows the vehicle measurements. Figure D.1 in Appendix D.1 gives additional dimensions and information on the vehicle.



Figure 10.3. Impact Side of Test Vehicle before Test 469940-03-2.



Figure 10.4. Opposite Impact Side of Test Vehicle before Test 469940-03-2.

Test Parameter	Specification	Tolerance	Measured
Dummy (if applicable) ^a (lb)	165	N/A	N/A
Inertial Weight (lb)	5000	±110	5026
Gross Static ^a (lb)	5000	±110	5026
Wheelbase (inches)	148	±12	140.5
Front Overhang (inches)	39	±3	40.0
Overall Length (inches)	237	±13	227.5
Overall Width (inches)	78	±2	78.5
Hood Height (inches)	43	±4	46.0
Track Width ^b (inches)	67	±1.5	68.25
CG aft of Front Axle ^c (inches)	63	±4	61.4
CG above Ground ^{c,d} (inches)	28	≥28	28.8

Table 10.4. Vehicle Measurements for Test 469940-03-2.

Note: N/A = not applicable; CG = center of gravity.

^a If a dummy is used, the gross static vehicle mass should be increased by the mass of the dummy.

^b Average of front and rear axles.

° For test inertial mass.

^d 2270P vehicle must meet minimum CG height requirement.

10.4. TEST DESCRIPTION

Table 10.5 lists events that occurred during Test 469940-03-2. Figures D.4, D.5, and D.6 in Appendix D.2 present sequential photographs during the test.

Time (s)	Events
0.0000	Vehicle contacted the installation
0.0190	Posts 12 and 13 began to tilt back toward field side
0.0360	Vehicle began to redirect
0.0400	Top cover began to lift off rail
0.0900	Top cover parted at joint near impact
0.1930	Right rear quarter panel impacted rail
0.2520	Vehicle was parallel with guardrail
0.5310	Top cover section over posts 11 and 12 separated from upstream section
0.5450	Vehicle exited guardrail at 42.1 mi/h, with a trajectory of 15.2 degrees and heading of 4.7 degrees

Table 10.5. Events during Test 469940-03-2.

10.5. DAMAGE TO TEST INSTALLATION

Table 10.6 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 10.5 and Figure 10.6 show the damage to the enhanced motorcycle guard fence system.

Table 10.6. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469940-03-2.

Test Parameter	Measured
Permanent Deflection/Location	27.3 inches toward field side, 2.5 ft upstream from the centerline of post 14
Dynamic Deflection	32.4 inches toward field side at the midspan between posts 13 and 14
Working Width ^a and Height	113.8 inches, at a height of 1.0 inch, at the top rail at the midspan of posts 12 and 13

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 10.5. Enhanced Motorcycle Guard Fence System at Impact Location on the Traffic Side after Test 469940-03-2.



Figure 10.6. Enhanced Motorcycle Guard Fence System at Impact Location on the Field Side after Test 469940-03-2.

10.6. DAMAGE TO TEST VEHICLE

Figure 10.7 and Figure 10.8 show the damage sustained by the vehicle. Figure 10.9 and Figure 10.10 show the interior of the test vehicle. Table 10.7 and Table 10.8 provide details on the occupant compartment deformation and exterior vehicle damage. Figures D.2 and D.3 in Appendix D.1 provide exterior crush and occupant compartment measurements.



Figure 10.7. Impact Side of Test Vehicle after Test 469940-03-2.



Figure 10.8. Rear Impact Side of Test Vehicle after Test 469940-03-2.



Figure 10.9. Overall Interior of Test Vehicle after Test 469940-03-2.



Figure 10.10. Interior of Test Vehicle on Impact Side after Test 469940-03-2.

Test Parameter	Specification	Measured
Roof	≤4.0 inches	0.0 inches
Windshield	≤3.0 inches	0.0 inches
A and B Pillars	≤5.0 overall/≤3.0 inches lateral	0.0 inches
Foot Well/Toe Pan	≤9.0 inches	2.0 inches
Floor Pan/Transmission Tunnel	≤12.0 inches	0.0 inches
Side Front Panel	≤12.0 inches	0.0 inches
Front Door (above Seat)	≤9.0 inches	0.0 inches
Front Door (below Seat)	≤12.0 inches	0.0 inches

 Table 10.7. Occupant Compartment Deformation for Test 469940-03-2.

Table 10.8. Exterior Vehicle Damage for Test 469940-03-2.

Side Windows	The side windows remained intact
Maximum Exterior Deformation	8 inches in the front and side plane at the right front corner at bumper height
VDS	01RFQ3
CDC	01FREW2
Fuel Tank Damage	None
Description of Damage to Vehicle:	The front bumper, hood, grill, right headlight, right front fender, right front upper and lower control arms, right front tire and rim, right front door, right rear door, right rear fender, right rear tire and rim, and rear bumper were damaged. The right front door had a 1.5-inch gap at the top.

10.7. OCCUPANT RISK FACTORS

Data from the accelerometers were digitized for evaluation of occupant risk, and the results are shown in Table 10.9. Figure D.7 in Appendix D.3 shows the vehicle angular displacements, and Figures D.8 through D.10 in Appendix D.4 show acceleration versus time traces.

Test Parameter	Specification ^a	Measured	Time
OIV, Longitudinal (ft/s)	≤40.0	18.2	0.1477 seconds on right side of
	30.0		interior
OIV, Lateral (ft/s)	≤40.0	14.4	0.1477 seconds on right side of
	30.0		interior
Ridedown, Longitudinal	≤20.49	9.7	0.1726–0.1826 seconds
(g)	15.0		
Ridedown, Lateral (g)	≤20.49	10	0.1576–0.1676 seconds
	15.0		
THIV (m/s)	N/A	8	0.1618 seconds on right side of
			interior
ASI	N/A	0.82	0.1670–0.2170 seconds
50-ms MA Longitudinal (g)	N/A	-6.1	0.0873–0.1373 seconds
50-ms MA Lateral (g)	N/A	-6.4	0.1437–0.1937 seconds
50-ms MA Vertical (g)	N/A	-4.8	1.6476–1.6976 seconds
Roll (deg)	≤75	27.3	1.6496 seconds
Pitch (deg)	≤75	25.3	2.1395 seconds
Yaw (deg)	N/A	32.7	0.3565 seconds

Table 10.9. Occupant Risk Factors for Test 469940-03-2.

Note: N/A = not applicable.

^a Values in italics are the preferred *MASH* values.

10.8. TEST SUMMARY

Figure 10.11 summarizes the results of MASH Test 469940-03-2.

			1						
	1				Test Agency	Texas A&M Transportation Institute (TTI)			
			Т	Fest Sta	ndard/Test No.	MASH 2016, Test 3-11			
	(- I	To showing	· · · · ·				469940-03-2		
		E	Test Date			2020-08-07			
	0		TEST AR	TICLE					
		And the second s	Туре			Longitudinal Barrier			
		and the second second			Name	, , ,			
a stand and a stand and a stand				5			181 ft 3 inches		
0.00)0 s				Key Materials	rubrail	bund timber posts, cap rail, W-beam guardrail, brail		
			Soil Type and Condition			Type A Grade 2 crushed limestone			
	ML-J		TEST VE	HICLE					
the trans		No. of Concession, Name	Type/Designation			2270P			
	TAL	Hart Carl			ake and Model	2014 R	AM 1500	1	
		-t		Ine	rtial Weight (lb)	5026			
		A DECEMBER OF			Dummy (lb)	N/A			
a day and a second a second				G	Fross Static (lb)	5026			
0.20	00 s		IMPACT		TIONS				
				Impa	ct Speed (mi/h)	63.4			
				Impa	act Angle (deg)	24.4			
				lı	mpact Location	16.1 in post 12		nstream from the cent	erline of
AND BEAL THE		all Assess			Severity (kip-ft)	115.3			
the second			EXIT CONDITIONS						
STHE D		- to	Exit Speed (mi/h)			42.1			
			Trajectory/Heading Angle (deg)		15.2/4.7				
and provide the second			Exit Box Criteria		Vehicle crossed exit box 59 ft downstream from loss of contact			eam from	
0.40)0 c		Stopping Distance				lownstrea	am Installation	
0.40	05		TEST ARTICLE DEFLECTIONS					Istallation	
	1		Dynamic (inches)			32.4			
			Permanent (inches)			27.25			
	- CF		Working Width/Height (inches)			113.8/1	.0		
	The second		VEHICLE DAMAGE						
		1ª	VDS			01RFQ3			
	And Income	- destruction of the second	CDC			01FREW2			
		A A A A A A A A A A A A A A A A A A A	Max. Ext	t. Deforr	mation (inches)	8			
The stand structure of the stand of the stand			Max O)ccupan	t Compartment Deformation	1t 2.0 inches in the right foot well			
			000	CUPAN	T RISK VALUES				
Long. OIV (ft/s)	18.2	Long. Ride	down (g)	9.7	Max 50-ms Lor	ng. (g)	-6.1	Max Roll (deg)	27.3
Lat. OIV (ft/s)	14.4	Lat. Rided	(0)		. (g)	-6.4	Max Pitch (deg)	25.3	
THIV (m/s)	8	ASI	0.82 Max 50-ms Ver			rt. (g)	-4.8	Max Yaw (deg)	32.7
	216							4-space W-beam Guardinal — W-beam Blockout, for Ø7 1/2" Round 1	Wood Post
Heading Angle						1/8" Cap Rail 1/8" Guardrail Bolt (see 1c)			
A	<u> </u>			7		•		-1/2 A Section A-A Scale 1 : 20 Typ (2) Post 3 - 26	
					T	1	-1/2* Typ (2) POSL 3 - 26		
	1	Angla			Impa	ct Angle		Round Timber Guardrail Po	si.
	- Exit	Angle	-Exit Angle	BOX		•			
				Impact I	Path—			30° ¥	

Figure 10.11. Summary of Results for *MASH* Test 3-11 on Enhanced Motorcycle Guard Fence System.

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Chapter 11. UPRIGHT MOTORCYCLE TEST (CRASH TEST 469940-03-3)

11.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 11.1 for the impact conditions and Table 11.2 for the exit parameters for Test 469940-03-3. Figure 11.1 and Figure 11.2 depict the target impact setup.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	37.3	±2.5 mi/h	38.2
Impact Angle (deg)	15	±1.5°	14.8
Impact Location	24 inches upstream from the centerline of post 10	±12 inches	24 inches upstream from the centerline of post 10

 Table 11.1. Impact Conditions for Crash Test 469940-03-3.

Exit Parameter	Measured
Speed (mi/h)	32.4
Trajectory (deg)	7.0
Heading (deg)	1.5
Brakes applied post impact (s)	Brakes not applied
Vehicle at rest position	109 ft downstream of impact point 14 ft to the traffic side 10° left on its side
Comments:	The dummy landed 81 ft downstream from impact and 8 ft toward the traffic side



Figure 11.1. Enhanced Motorcycle Guard Fence System/Test Vehicle Geometrics for Test 469940-03-3.



Figure 11.2. Enhanced Motorcycle Guard Fence System/Test Vehicle Impact Location for Test 469940-03-3.

11.2. WEATHER CONDITIONS

Table 11.3 provides the weather conditions for Test 469940-03-3.

Date of Test	2020-08-04 PM
Wind Speed (mi/h)	5
Wind Direction (deg)	82
Temperature (°F)	99
Relative Humidity (%)	47
Vehicle Traveling (deg)	10

Table 11.3. Weather	r Conditions for	Test 469940-03-3.
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11.3. TEST VEHICLE

Figure 11.3 and Figure 11.4 show the 2012 Kawasaki 250 Ninja used for the crash test. Table 11.4 shows the vehicle measurements. Figure E.1 in Appendix E.1 gives additional dimensions and information on the vehicle.



Figure 11.3. Impact Side of Test Vehicle before Test 469940-03-3.



Figure 11.4. Opposite Impact Side of Test Vehicle before Test 469940-03-3.

Test Parameter	Specification	Tolerance	Measured
Dummy (if applicable) ^a (lb)	200	N/A	200
Vehicle Inertial Weight (lb)	N/A	N/A	400
Gross Weight (lb)	N/A	N/A	600

 Table 11.4. Vehicle Measurements for Test 469940-03-3.

Note: N/A = not applicable.

^a If a dummy is used, the gross static vehicle mass should be increased by the mass of the dummy.

11.4. TEST DESCRIPTION

Table 11.5 lists events that occurred during Test 469940-03-3. Figures E.2, E.3, and E.4 in Appendix E.2 present sequential photographs during the test.

Time (s)	Events
0.0000	Vehicle contacted rail
0.0120	Vehicle began to redirect
0.1020	Vehicle was parallel with rail
0.1590	Dummy's right arm elbow contacted top cover of rail
0.2190	Vehicle exited the guardrail at 32.4 mi/h, with a trajectory of 7.0 degrees and heading of 1.5 degrees
0.4260	Dummy's side and right arm contacted top cover of rail
0.8860	Dummy's right foot contacted the ground
0.9620	Dummy's left foot contacted the ground
1.2660	Dummy's rear contacted the ground
1.3020	Dummy's head contacted the ground

Table 11.5. Events during Test 469940-03-3.

11.5. DAMAGE TO TEST INSTALLATION

There was some scuffing on the rail at impact. Table 11.6 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 11.5 and Figure 11.6 show the damage to the enhanced motorcycle guard fence system.

Table 11.6. Deflection and Working Width of the Enhanced Motorcycle Guard
Fence System for Test 469940-03-3.

Test Parameter	Measured	
Permanent Deflection/Location	None	
Dynamic Deflection	0.28 inches toward field side	
Working Width ^a and Height	18.5 inches, at a height of 31.1 inches, at the field side of the top of the post.	

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 11.5. Isometric View of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469940-03-3.



Figure 11.6. Elevation View of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469940-03-3.

11.6. DAMAGE TO TEST VEHICLE

The front fairing, right and left side fairings, and right turn signal were damaged. No damage to the fuel tank was observed.

Figure 11.7, Figure 11.8, and Figure 11.9 show the damage sustained by the vehicle.



Figure 11.7. Impact Side of Test Vehicle after Test 469940-03-3.



Figure 11.8. Rear Impact Side of Test Vehicle after Test 469940-03-3.



Figure 11.9. Opposite Impact Side of Test Vehicle after Test 469940-03-3.

11.7. TEST SUMMARY

Figure 11.10 summarizes the results of Test 469940-03-3.

		Taura AOM Transmission in the time to (TTI)	
	Test Agency	Texas A&M Transportation Institute (TTI)	
	Test Standard/Test No.	N/A	
	TTI Project No. Test Date	469940-03-3	
	Test Date	2020-08-04	
	TEST ARTICLE		
	Туре	Longitudinal Barrier	
	Name	Enhanced Motorcycle Guard Fence System	
	Length	181 ft 3 inches	
0.000 s	Key Materials	Round timber posts, cap rail, W-beam guardrail, rubrail	
	Soil Type and Condition	AASHTO M147-65(2004), Type 1, Grade D crushed concrete	
	TEST VEHICLE		
and the state of the select	Type/Designation	Motorcycle	
	Year, Make and Model	2012 Kawasaki 250 Ninja	
	Inertial Weight (lb)	400	
	Dummy (lb)	200	
	Gross Static (lb)	600	
0.100 s	IMPACT CONDITIONS		
	Impact Speed (mi/h)	38.2	
	Impact Angle (deg)	14.8	
	Impact Location	24 inches upstream from the centerline of post 10	
	EXIT CONDITIONS		
	Exit Speed (mi/h)	32.4	
	Trajectory/Heading Angle (deg)	7.0/1.5	
4	Stopping Distance	109 ft downstream 14 ft to the traffic side	
0.200 s	TEST ARTICLE DEFLECTIONS		
	Dynamic (inches)	0.28	
A state of the state of the	Permanent (inches)	None	
0.300 s	Working Width/Height (inches)	18.5/31.1	
	2.0' 9' Exit Angle Impact Path Heading Angle	- Victor Monand Garantel - Victor Monand, 66 of 71/27 Round Weed Pool - Cap Rail - Section A-A - Section A-	



Chapter 12. SLIDING ATD (CRASH TEST 469940-03-4A)

12.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 12.1 for the impact conditions and Table 12.2 for the exit parameters for Test 469940-03-4A. Figure 12.1 and Figure 12.2 show the ATD prior to impact.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	37.3	+2.2, -0 mi/h	37.2
Impact Angle (deg)	30	±2°	30.2
Dummy Weight (lb)	200	200	200
Impact Location	Centerline of the ATD's head aligned with the center of post 9	±2.4 inches	0.85 inch to the left of the centerline of post 9

 Table 12.1. Impact Conditions for Crash Test 469940-03-4A.

Table 12.2. Exit Parameters for Crash Test 469940-03-4A.

Exit Parameter	Measured
Speed (mi/h)	N/A
Trajectory (deg)	N/A
Heading (deg)	N/A
	17 ft downstream of impact point
ATD at Rest Position	8.3 ft to the traffic side
	90° left



Figure 12.1. Right Side of the ATD prior to Test 469940-03-4A.



Figure 12.2. Left Side of the ATD prior to Test 469940-03-4A.

12.2. WEATHER CONDITIONS

Table 12.3 provides the weather conditions for Test 469940-03-4A.

Date of Test	2020-11-20 AM
Wind Speed (mi/h)	10
Wind Direction (deg)	129
Temperature (°F)	88
Relative Humidity (%)	87
ATD Traveling (deg)	20

Table 12.3. Weather Conditions for Test 469940-03-4A.

12.3. TEST DESCRIPTION

Table 12.4 lists events that occurred during Test 469940-03-4A. Figures F.1, F.2, and F.3 in Appendix F.1 present sequential photographs during the test.

Time (s)	Events
0.0000	Dummy impacted the installation
0.0040	Dummy began to redirect
0.0940	Dummy traveled parallel to the installation
0.2210	Dummy exited the installation

Table 12.4. Events during Test 469940-03-4A.

12.4. DAMAGE TO TEST INSTALLATION

The rubrail was deformed and scuffed at impact. Table 12.5 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 12.3 and Figure 12.4 show the damage to the enhanced motorcycle guard fence system.

Table 12.5. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469940-03-4A.

Test Parameter	Measured	
Permanent Deflection/Location	2.4 inches toward field side, 13 inches upstream from the centerline of post 9	
Dynamic Deflection	4 inches toward field side, 13 inches upstream from the centerline of post 9	
Working Width ^a and Height	18.6 inches, at a height of 31.1 inches, at the guardrail bolt on the field side of post 9	

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 12.3. Enhanced Motorcycle Guard Fence System at Impact Location on the Traffic Side after Test 469940-03-4A.



Figure 12.4. Enhanced Motorcycle Guard Fence System at Impact Location on the Field Side after Test 469940-03-4A.

12.5. DAMAGE TO ATD

Figure 12.5 and Figure 12.6 show the overall damage sustained by the ATD. Figure 12.7 and Figure 12.8 show the helmet and neck damage sustained by the ATD. Table 12.6 provides details on the calculated injury criteria for the head and neck of the ATD.



Figure 12.5. Backside of the ATD after Test 469940-03-4A.



Figure 12.6. Front of the ATD after Test 469940-03-4A.



Figure 12.7. Back Helmet and ATD Neck Damage after Test 469940-03-4A.



Figure 12.8. ATD Neck Damage after Test 469940-03-4A.

Body Region	Injury Criterion	EN 1317-8 Limit	Measured
Head	HIC ₃₆	1000	679
	F _X (N)	1100	846
	Fz—Tension (N)	3300	4649
Nook	Fz—Compression (N)	4000	4203
Neck	Mocx (Nm)	134	111
	Mocy—Flexion (Nm)	190	23
	Mocy—Extension (Nm)	57	22

 Table 12.6. ATD Head and Neck Injury Criteria for Test 469940-03-4A.

12.6. TEST SUMMARY

Figure 12.9 summarizes the results of Test 469940-03-4A.

12.7. DISCUSSION

The enhanced motorcycle guard fence system successfully redirected the ATD during impact. There was no snagging of the ATD limbs with the wood posts or other elements of the longitudinal barrier. The ATD neck axial tension and compression forces measured during the impact did exceed the EN 1317-8 limits. Modifications were investigated, as described in Chapter 13, to potentially reduce the injury criteria for the sliding ATD impact.
	I	
	Test Agency	Texas A&M Transportation Institute (TTI)
	Test Standard/Test No.	EN 1317-8 (Modified)
	TTI Project No.	469940-03-4A
	Test Date	2020-11-20
	TEST ARTICLE	
	Туре	Longitudinal Barrier
	Name	Enhanced Motorcycle Guard Fence System
	Length	181 ft 3 inches
0.000 s	Key Materials	Round timber posts, cap rail, W-beam guardrail, rubrail
	Soil Type and Condition	Type A Grade 2 crushed limestone
	IMPACT CONDITIONS	
Class -	Impact Speed (mi/h)	37.2
	Impact Angle (deg)	30.2
	Impact Location	0.85 inch to the left of the centerline of post 9
	Dummy (lb)	200
	EXIT CONDITIONS	
0.100 s	Exit Speed (mi/h)	N/A
	Trajectory/Heading Angle (deg)	N/A
	Stopping Distance	17 ft downstream
		8.3 ft to the traffic side
Contract of the second s	TEST ARTICLE DEFLECTIONS	
	Dynamic (inches)	4
- institute	Permanent (inches)	2.375
	Working Width/Height (inches)	18.6/31.1
0.200 s	ATD DAMAGE	
	HIC ₃₆	679
	F _x (N)	846
and the second	F _z —Tension (N)	4649
	F _z —Compression (N)	4203
	Moc _x (Nm)	111
	Moc _y —Flexion (Nm)	23
	Mocy—Extension (Nm)	22
0.300 s		
471		4-space W-beam Guardrail
17'	- > ►	
-		31-1/8" A C S S S S S S S S S S S S S S S S S S
Exit Angle		see Ic)
		16-112" Section A-A Grave 1:20 1.10" Thr 28 resi3 - 28
		1-1/2* 1-1/2* 3* ↔ Тур இ Posl 3 - 28
		gle
		Round Timber Guardrail Pool
Ĭ		
	Impact Path—/	- 39· X

Figure 12.9. Summary of Results for Modified EN 1317-8 Test on Enhanced Motorcycle Guard Fence System.

Chapter 13. COMPUTER SIMULATIONS—REDESIGN

Finite element models of various new design options were developed, and LS-DYNA was used to perform impact simulations with inclusion of the developed models, available Hybrid III 50th percentile ATD (dummy) model (Figure 13.1), and available rider helmet model. To allow for a sliding position of the dummy, the seated pelvis was removed from the model and the legs were straightened. The developed model was calibrated by comparing results of the developed FE barrier system model against available full-scale crash test data. Once the FE model was calibrated, the same model was used to apply the proposed design retrofit changes and conduct predictive simulations.



Figure 13.1. ATD Finite Element Model.

13.1. MODEL CALIBRATION

Previous testing was conducted with a sliding motorcyclist into a guardrail system with a vertical rubrail attachment (Chapter 12). To validate the dummy and helmet FE models, a computer simulation was conducted with impact conditions that replicated the full-scale crash test. Figure 13.2 shows the dummy model at impact with the system.



Figure 13.2. Computer Simulation of Sliding Dummy Impact.

The overall behavior of the dummy model was similar to the crash test. A quantitative comparison was conducted by comparing the injury criteria values from the full-scale crash test and the computer simulation. Table 13.1 shows the injury criteria values.

Criteria	Crash Test	Validation Simulation	Limit
HIC	679	861	1000
Neck X (Shear) Force (+)	776	631	1100
Neck X (Shear) Force (-)	-846	-1300	1100
Neck Z (Axial) Force (+)	4649	5268	3300
Neck Z (Axial) Force (-)	-4203	-3983	4000
Neck Moment—Mx	111	159	134
Neck Moment—My (Flexion)	23	46	190
Neck Moment—My (Extension)	-22	-61	-57

Table 13.1. Injury Criteria Comparison.

Some of the injury criteria values were comparable. The neck shear force and neck axial force were higher in the simulation than in the crash test. Also, the Mx and My moments were higher in the simulation than in the crash test. The dummy and helmet models used in the validation simulation were used in the design evaluation simulations discussed in the next section. Researchers noted that the models may overpredict certain injury criteria values.

13.2. DESIGN EVALUATIONS

Different design options to reduce possible injury to a sliding motorcyclist were developed and evaluated. It was necessary to reduce the high neck axial forces observed in the crash test with the vertical rubrail design. These design options are discussed in the following subsections.

13.2.1. Channel Rubrail

Modifications were made to the original vertical channel rubrail by inclusion of an energy-absorbing S-shape bracket offsetting the rubrail from the post. In addition, design variations with a different rubrail thickness and rubrail inclination were investigated.

The dummy injury criteria results for the key channel rubrail design options are shown in Table 13.2. Design 2 resulted in injury criteria values below all the limits. The other designs had injury criteria values above the limits.

	Design 1	Design 2	Design 3
Design Notes	S-shape bracket and rubrail offset	10° incline	14-gauge rubrail
Cross-Section View			
HIC (Limit = 1000)	482	360	490
Neck Force (X-Shear) (+) (Limit = 1100)	556	457	428
Neck Force (X-Shear) ($-$) (Limit = -1100)	-570	-893	-923
Neck Force (Z-Axial) (+) (Limit = 3300)	2962	2739	4869
Neck Force (Z-Axial) (-) (Limit = -4000)	-4144	-3423	-3606
Neck Moment (Mx) (Limit = 134)	76	63	89
Neck Moment (My—Flexion) (+) (Limit = 190)	22	44	23
Neck Moment (My—Extension) (-) (Limit = -57)	-30	-43	-35
Dummy Interaction with Guardrail Components?	No	No	No
Dummy Rollover?	No	No	No

Table 13.2. Injury Criteria for Channel Rubrail Designs.

Note: Numbers in italics indicate values above the limits.

13.2.2. W-Beam Rubrail

A design option with a standard 12-gauge W-beam guardrail was developed. The W-beam rubrail was attached with an S-shape bracket offsetting it from the guardrail posts. Different variations with the W-beam rubrail were considered as follows:

- 14-gauge W-beam.
- 16-gauge W-beam.
- Reduced thickness of S-shape bracket.
- S-shape brackets attached at every other wood post.
- Raised height of W-beam rubrail.
- 5-degree and 10-degree incline of W-beam rubrail.

A total of eight design variations were evaluated with the dummy model. The injury criteria results for some of the most promising W-beam rubrail design options are shown in Table 13.3. Design 3 resulted in injury criteria values below all the limits. The other designs had injury criteria values above the limits.

	Design 1	Design 2	Design 3
Design Notes	12-gauge W-beam and S-shape bracket	14-gauge W-beam	14-gauge W-beam and 5° incline
Cross-Section View			
HIC (Limit = 1000)	1001	733	635
Neck Force (X-Shear) (+) (Limit = 1100)	964	778	814
Neck Force (X-Shear) ($-$) (Limit = -1100)	-608	-729	-667
Neck Force (Z-Axial) (+) (Limit = 3300)	2242	1899	1867
Neck Force (Z-Axial) ($-$) (Limit = -4000)	-4507	-4035	-3694
Neck Moment (Mx) (Limit = 134)	132	117	95
Neck Moment (My—Flexion) (+) (Limit = 190)	65	56	84
Neck Moment (My—Extension) (-) (Limit = -57)	-65	-57	-53
Dummy Interaction with Guardrail Components?	No	No	No
Dummy Rollover?	No	No	No

Table 13.3. Injury Criteria for W-Beam Rubrail Designs.

Note: Numbers in italics indicate values above the limits.

13.2.3. Inward V-Shape Rubrail

A modified version of the vertical channel rubrail that had a V-shape profile with attachment to an S-shape bracket was developed. Figure 13.3 shows a cross-section view of the rubrail shape.



Figure 13.3. V-Shape Rubrail Design Option.

Different variations with the V-shape rubrail were considered as follows:

- Raised height of V-shape rubrail.
- 10-degree incline of rubrail.
- 20-degree incline of rubrail.
- Modification of V-shape profile through steeper and shallower slopes of the V-shape.

A total of 11 design variations were evaluated with the dummy model. The injury criteria results for some of the most promising V-shape design options are shown in Table 13.4. Designs 2 and 3 resulted in injury criteria values below all the limits. However, there was significant contact between the dummy arm and components of the guardrail system for these systems. Additionally, as the dummy exited the system, it rolled over onto the chest. Thus, this design option was not considered for further investigation.

	Design 1	Design 2	Design 3
Design Notes	V-shape rubrail and S-shape bracket	10° incline	Modified V-shape profile
Cross-Section View			
HIC (Limit = 1000)	446	412	433
Neck Force (X-Shear) (+) (Limit = 1100)	799	487	558
Neck Force (X-Shear) ($-$) (Limit = -1100)	-393	-491	-468
Neck Force (Z-Axial) (+) (Limit = 3300)	2371	1795	1853
Neck Force (Z-Axial) ($-$) (Limit = -4000)	-4453	-2855	-3431
Neck Moment (Mx) (Limit = 134)	106	93	81
Neck Moment (My—Flexion) (+) (Limit = 190)	26	62	49
Neck Moment (My—Extension) (-) (Limit = -57)	-38	-21	-41
Dummy Interaction with Guardrail Components?	Hand contacts blockout and W-beam guardrail	Arm contacts blockout and W-beam guardrail	Arm contacts blockout and W-beam guardrail
Dummy Rollover?	Yes	Yes	Yes

Table 13.4. Injury Criteria for V-Shape Rubrail Designs.

Note: Numbers/details in italics indicate values above the limits or other design performance issues.

13.2.4. Summary

Two design options were identified through FE simulations that were successful in reducing all the injury criteria severity values for a sliding motorcyclist impacting the modified guardrail system. The options consisted of a channel rubrail and W-beam rubrail inclined at 10 degrees. Both options were connected to an S-shape bracket and offset from the guardrail posts.

These two design options were further evaluated via impact with the sliding dummy aligned at the midspan of the guardrail system, which is one of the impact conditions required by EN 1317.

13.3. DESIGN EVALUATIONS—SECONDARY IMPACT LOCATION

Computer simulations were conducted with the inclined W-beam rubrail and channel rubrail design options. The sliding dummy impacted the guardrail system at the midspan between the two posts. The critical impact location consisted of impacting the midspan with a splice connection.

The injury criteria results for these two design options are shown in Table 13.5. The 14-gauge W-beam rubrail with a 5-degree incline had dummy injury criteria values below the limits. However, discussions with steel suppliers have shown the 14-gauge W-beam will be costly, and thus it is not likely a feasible design option. The channel rubrail with a 10-degree incline has one injury criteria above the limit. The predicted neck axial compressive force is 4776 N, which is well above the 4000 N injury limit.

	Design 1	Design 2
Design Notes	14-gauge W-beam and 5° incline	Channel rubrail and 10° incline
Cross-Section View		
HIC (Limit = 1000)	851	625
Neck Force (X-Shear) (+) (Limit = 1100)	1056	771
Neck Force (X-Shear) ($-$) (Limit = -1100)	-711	-630
Neck Force (Z-Axial) (+) (Limit = 3300)	1618	2743
Neck Force (Z-Axial) ($-$) (Limit = -4000)	-3539	-4776
Neck Moment (Mx) (Limit = 134)	106	64
Neck Moment (My—Flexion) (+) (Limit = 190)	72	45
Neck Moment (My—Extension) ($-$) (Limit = -57)	-41	-22
Dummy Interaction with Guardrail Components?	No	No
Dummy Rollover?	No	No

 Table 13.5. Impact at Splice—Rubrail Design Comparison.

Note: Numbers in italics indicate values above the limits.

13.4. SUMMARY

Full-scale crash testing of a sliding dummy impacting a guardrail system with a rubrail attached to the posts showed neck injury criteria values above the EN 1317 limits. Design modifications were explored using FE computer simulations to reduce the injury forces for a sliding motorcyclist impacting a guardrail system. The three concepts consisted of a channel rubrail, W-beam rubrail, and V-shape rubrail. A channel rubrail with 10-degree inclination and a 14-gauge W-beam with 5-degree inclination were found to help reduce the injury criteria for a sliding motorcyclist.

Both design options were investigated with the sliding dummy impacting at the midspan splice between the posts. The 14-gauge W-beam performed well and resulted in injury criteria values below the limit. However, the cost to manufacture a 14-gauge W-beam was found to be significant and made this option impractical. The channel rubrail resulted in neck compressive force injury criteria above the limit when impacted at the midspan splice. Further modifications were made to this design to help reduce the neck forces in the dummy. However, no design modifications were identified that helped reduce the neck compressive forces and did not cause injury criteria values above the limit for other indices.

After consultation with the TxDOT project team panel, the channel rubrail with a 10-degree incline was selected for further evaluation through full-scale crash testing. The results of the sliding ATD crash test are presented in the next chapter.

Chapter 14. SLIDING ATD (CRASH TEST 469942-01-1)

14.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 14.1 for the impact conditions and Table 14.2 for the exit parameters for Test 469942-01-1. Figure 14.1 and Figure 14.2 depict the ATD prior to testing.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	37.3	+2.2, -0 mi/h	41.4
Impact Angle (deg)	30	±2°	29.7
Dummy Weight (lb)	200	200	200
Impact Location	Centerline of the ATD's head aligned with the center of post 15	±2.4 inches	Centerline of the ATD's head aligned with the center of post 15

Table 14.1. Impact Conditions for Crash Test 469942-01-1.

Table 14.2. Exit Parameters for Crash Test 469942-01-1.

Exit Parameter	Measured
Speed (mi/h)	N/A
Trajectory (deg)	N/A
Heading (deg)	N/A
Vehicle at rest position	16 ft downstream of impact point 106 inches to the traffic side 135° left



Figure 14.1. Side View of the ATD on the Sled Delivery System Prior to Test 469942-01-1.



Figure 14.2. In-Line View of the ATD on the Sled Delivery System Prior to Test 469942-01-1.

14.2. WEATHER CONDITIONS

Table 14.3 provides the weather conditions for Test 469942-01-1.

Date of Test	2022-04-27 AM
Wind Speed (mi/h)	5
Wind Direction (deg)	219
Temperature (°F)	73
Relative Humidity (%)	54
Vehicle Traveling (deg)	20

Table 14.3. Weather Conditions	s for Test 469942-01-1.
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14.3. TEST DESCRIPTION

Table 14.4 lists events that occurred during Test 469942-01-1. Figures G.1, G.2, and G.3 in Appendix G.1 present sequential photographs during the test.

Time (s)	Events
0.0000	ATD impacted the installation
0.0030	ATD began to redirect
0.1040	ATD was parallel with installation
0.4180	ATD exited the installation

Table 14.4. Events during Test 469942-01-1.

14.4. DAMAGE TO TEST INSTALLATION

The rubrail was deformed and scuffed at impact, and there were also scuffs on the W-beam at impact. Table 14.5 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 14.3 and Figure 14.4 show the damage to the enhanced motorcycle guard fence system.

Table 14.5. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469942-01-1.

Test Parameter	Measured
Permanent Deflection/Location	5.5 inches toward field side, 15 inches upstream from the centerline of post 15
Dynamic Deflection	9.3 inches toward field side, 15 inches upstream from the centerline of post 15
Working Width ^a and Height	19.5 inches, at a height of 30.0 inches, at the guardrail bolt on the field side of post 15

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 14.3. Enhanced Motorcycle Guard Fence System at Impact Location after Test 469942-01-1.



Figure 14.4. Enhanced Motorcycle Guard Fence System Rubrail at Impact Location after Test 469942-01-1.

14.5. DAMAGE TO ATD

Figure 14.5 and Figure 14.6 show the damage sustained by the front of the ATD. Figure 14.7 and Figure 14.8 show the damage sustained by the back of the ATD. Table 14.6 provides details on the calculated injury criteria for the head and neck of the ATD.



Figure 14.5. Left Side of ATD after Test 469942-01-1.



Figure 14.6. Upper Torso Detail of the ATD after Test 469942-01-1.



Figure 14.7. Backside of the ATD after Test 469942-01-1.



Figure 14.8. Backside Detail of the ATD Helmet after Test 469942-01-1.

Body Region	Injury Criterion	EN 1317-8 Limit	Measured
Head	HIC ₃₆	1000	344
	F _X (N)	1100	568
	Fz—Tension (N)	3300	1993
Neck	Fz—Compression (N)	4000	4709
Neck	Mocx (Nm)	134	72
	Mocy—Flexion (Nm)	190	29
	Mocy—Extension (Nm)	57	32

 Table 14.6. ATD Head and Neck Injury Criteria for Test 469942-01-1.

14.6. TEST SUMMARY

Figure 14.9 summarizes the results of Test 469942-01-1.

14.7. DISCUSSION

The enhanced motorcycle guard fence system successfully redirected the ATD during impact. There was no snagging of the ATD limbs with the wood posts or other elements of the longitudinal barrier. The ATD neck axial tension was significantly reduced with the modified design and was below the specified limit. However, the ATD neck compression forces still exceeded the EN 1317-8 limit. Modifications were investigated, as described in Chapter 15, to potentially reduce the neck compression force for the sliding ATD impact.

Test Agency	Texas A&M Transportation Institute (TTI)
Test Standard/Test No.	EN 1317-8 (Modified)
TTI Project No.	469942-01-1
Test Date	2022-04-27
TEST ARTICLE	
Туре	Longitudinal Barrier
Name	Enhanced Motorcycle Guard Fence System
Length	181 ft 3 inches
0.000 s Key Materials	Round timber posts, cap rail, W-beam guardrail, rubrail
Soil Type and Condition	Type A Grade 2 crushed limestone
IMPACT CONDITIONS	
Impact Speed (mi/h)	41.4
Impact Angle (deg)	29.7
Impact Location	Centerline of the ATD's head aligned with the center of post 15
Dummy (lb)	200
EXIT CONDITIONS	
0.100 s Exit Speed (mi/h)	N/A
Trajectory/Heading Angle (deg)	N/A
Stopping Distance	16 ft downstream
Stopping Distance	106 inches to the traffic side
TEST ARTICLE DEFLECTIONS	
Dynamic (inches)	9.25
Permanent (inches)	5.5
Working Width/Height (inches)	19.5/30.0
0.200 s	19.3/30.0
ATD DAMAGE	
HIC ₃₆	344
F _x (N)	568
Fz—Tension (N)	1993
F _z —Compression (N)	4709
Moc _x (Nm)	72
Mocy—Flexion (Nm)	29
0.300 s Mocy-Extension (Nm)	32
8.8 Impact Angle	W-beam Guardrall 12 gauge 12.5' span 4-space W-beam Blockout, for Ø7 1/2' Round Wood Post Lag Screw, 3/8 x 3" Washer, 3/8 F844 18' Guardrail Bolt (see 1c) Round Timber Guardrail Post 1' 0' Section A-A Scale 1 : 20 Typ @ Post 3 - 28

Figure 14.9. Summary of Results for Modified EN 1317-8 Test on Enhanced Motorcycle Guard Fence System.

Chapter 15. COMPUTER SIMULATIONS—REDESIGN NO. 2

Additional design options to reduce possible injury to a sliding motorcyclist were developed and evaluated. The objective of the design concepts was to reduce the high neck axial compression forces observed in the crash tests. These design options are discussed below.

Design variations were developed to reduce neck axial compression forces for a sliding motorcyclist impacting a guardrail system. Many of the design concepts were variations of the previously crash-tested incline rubrail with the S-shape bracket design. The evaluated designs consisted of the following concepts:

- Increasing rubrail incline to 15 degrees and 20 degrees.
- Moving the S-shape bracket to attach higher on the post.
- Attaching the bracket to the top of the rubrail.
- Attaching the rubrail to the upper W-beam rail.
- Raising the height of the rubrail.
- Placing brackets at every other post.

Combinations of some of the design concepts were also evaluated. Table 15.1 shows the dummy injury criteria results for the key design concepts that significantly reduced the neck compression force value. The design concepts not shown in the table indicated only minor reduction in neck compression forces.

Design Notes	Design 1	Design 2	Design 3
	15° incline	20° incline	High bracket
Cross-Section View			
Neck Force (X-Shear) (+) (Limit = 1100)	473	591	672
Neck Force (X-Shear) (-) (Limit = -1100)	-433	-460	-448
Neck Force (Z-Axial) (+) (Limit = 3300)	2134	1555	1612
Neck Force (Z-Axial) (-) (Limit = -4000)	-3048	-2808	-2850
Neck Moment (Mx) (Limit = 134)	66	84	60
Neck Moment (My—Flexion) (+) (Limit = 190)	21	24	33
Neck Moment (My—Extension) (-) (Limit = -57)	-59	-25	-48
Dummy Interaction with Guardrail Components?	No	Yes	Yes
Dummy Rollover?	No	Yes	No

Table 15.1. Injury Criteria for Rubrail Designs.

Note: Numbers/details in italics indicate values above the limits or other design performance issues.

The rubrail design concepts with an S-shape bracket and inclined rubrail of 15 degrees and 20 degrees showed a significant reduction in neck compression forces. However, the increased incline resulted in the dummy ramping up the rubrail and interacting with the W-beam guardrail and blockout elements. To mitigate this ramping effect, the S-shape bracket was raised to attach at the middle of the rubrail.

The injury criteria results for the two increased incline designs with a raised S-shape bracket are shown in Table 15.2. Both designs indicated injury criteria results below the limits and a stable redirection of the dummy with no W-beam guardrail or blockout interaction. The 20-degree incline resulted in the lowest neck compression force. Thus, this design option was recommended for further evaluation through full-scale crash testing.

	Design 1	Design 2	
Design Notes	15° incline and raised	20° incline and raised	
	bracket	bracket	
Cross-Section View			
HIC (Limit = 1000)	292	234	
Neck Force (X-Shear) (+) (Limit = 1100)	451	423	
Neck Force (X-Shear) (-) (Limit = -1100)	-449	-448	
Neck Force (Z-Axial) (+) (Limit = 3300)	2000	2251	
Neck Force (Z-Axial) ($-$) (Limit = -4000)	-2986	-2684	
Neck Moment (Mx) (Limit = 134)	54	53	
Neck Moment (My—Flexion) (+) (Limit = 190)	60	41	
Neck Moment (My—Extension) (-) (Limit = -57)	-39	-28	
Dummy Interaction with Guardrail Components?	No	No	
Dummy Rollover?	No	No	

 Table 15.2. Injury Criteria for Modified Rubrail Designs.

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Chapter 16. SLIDING ATD (CRASH TEST 469943-01-1A)

16.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 16.1 for the impact conditions and Table 16.2 for the exit parameters for Test 469943-01-1A. Figure 16.1 and Figure 16.2 depict the ATD prior to testing.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	37.3	±2.5 mi/h	38.5
Impact Angle (deg)	30	±1.5°	30.3
Impact LocationCenterline of the ATD's head aligned with the center of post 15		±2.4 inches	1.8 inches to the right of the center of post 19

Table 16.1. Impact Conditions for Crash Test 469943-01-1A.

Table 16.2. Exit Parameters for Crash Test 469943-01-1A.

Exit Parameter	Measured
Speed (mi/h)	N/A
Trajectory (deg)	N/A
Heading (deg)	N/A
Vehicle at rest position	16 ft downstream of impact point 9 ft to the traffic side 90° left



Figure 16.1. Side View of the ATD on the Sled Delivery System prior to Test 469943-01-1A.



Figure 16.2. In-Line View of the ATD on the Sled Delivery System prior to Test 469943-01-1A.

16.2. WEATHER CONDITIONS

Table 16.3 provides the weather conditions for Test 469943-01-1A.

Deta of Test	2022 02 20 414
Date of Test	2023-03-29 AM
Wind Speed (mi/h)	10
Wind Direction (deg)	347
Temperature (°F)	61
Relative Humidity (%)	65
Vehicle Traveling (deg)	20

Table 16.3	. Weather	Conditions	for	Test	469943-01-1A.
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16.3. TEST DESCRIPTION

Table 16.4 lists events that occurred during Test 469943-01-1A. Figures H.1, H.2, and H.3 in Appendix H.1 present sequential photographs during the test.

Time (s)	Events
0.0000	Dummy helmet impacted the installation
0.0020	Rubrail began to lean toward field side
0.0030	Dummy helmet began to redirect
0.0150	Dummy left shoulder impacted rubrail
0.1050	Dummy was parallel with installation
0.6750	Dummy lost contact with rubrail

Table 16.4. Events during Test 469943-01-1A.

16.4. DAMAGE TO TEST INSTALLATION

The rubrail was deformed and scuffed at impact. Table 16.5 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 16.3 and Figure 16.4 show the damage to the enhanced motorcycle guard fence system.

Table 16.5. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469943-01-1A.

Test Parameter	Measured	
Permanent Deflection/Location	5.3 inches toward field side, 20 inches upstream from the centerline of post 19	
Dynamic Deflection	8.3 inches toward field side, 20 inches upstream from the centerline of post 19	
Working Width ^a and Height	17.3 inches, at a height of 31 inches, at the guardrail bolt on the field side of post 15	

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 16.3. Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-1A.



Figure 16.4. Enhanced Motorcycle Guard Fence System Rubrail at Impact Location after Test 469943-01-1A.

16.5. DAMAGE TO ATD

Figure 16.5 and Figure 16.6 show the damage sustained by the front of the ATD. Figure 16.7 and Figure 16.8 show the damage sustained by the back of the ATD. Table 16.6 provides details on the calculated injury criteria for the head and neck of the ATD.



Figure 16.5. Right Side of ATD after Test 469943-01-1A.



Figure 16.6. ATD Head and Helmet after Test 469943-01-1A.



Figure 16.7. ATD after Test 469943-01-1A.



Figure 16.8. Rear Side of ATD after Test 469943-01-1A.

Body Region	Injury Criterion	EN 1317-8 Limit	Measured
Head	HIC ₃₆	1000	185
	F _X (N)	1100	518
	Fz—Tension (N)	3300	2206
Neck	Fz—Compression (N)	4000	4181
Neck	Mocx (Nm)	134	82
	Mocy—Flexion (Nm)	190	26
	Mocy—Extension (Nm)	57	30

 Table 16.6. ATD Head and Neck Injury Criteria for Test 469943-01-1A.

16.6. TEST SUMMARY

Figure 16.9 summarizes the results of Test 469943-01-1A.

16.7. DISCUSSION

The enhanced motorcycle guard fence system successfully redirected the ATD during impact. There was no snagging of the ATD limbs with the wood posts or other elements of the longitudinal barrier. The ATD neck compression forces still exceeded the EN 1317-8 limit by about 5 percent. After discussion with the TxDOT project team panel, it was decided to continue with evaluating the design according to the other impact configurations.

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	Test Agency	Texas A&M Transportation Institute (TTI)
a a a dela dela dela dela dela dela dela	Test Standard/Test No.	EN 1317-8 (Modified)
and further and	TTI Project No.	469943-01-1A
	Test Date	2023-03-29
	TEST ARTICLE	
	Туре	Longitudinal Barrier
	Name	Enhanced Motorcycle Guard Fence System
A CARLES TO PROVE	Length	181 ft 3 inches
0.000 s	Key Materials	Round timber posts, cap rail, W-beam guardrail, rubrail
A P Colorest	Soil Type and Condition	Type A Grade 2 crushed limestone
Contraction of the second	IMPACT CONDITIONS	
	Impact Speed (mi/h)	38.5
	Impact Angle (deg)	30.3
	Impact Location	1.8 inches to the right of the center of post 19
MAL NO	Dummy (lb)	200
	EXIT CONDITIONS	
0.100 s	Exit Speed (mi/h)	N/A
a person	Trajectory/Heading Angle	N/A
a contraction of the	(deg)	
	Stopping Distance	16 ft downstream
		9 ft to the traffic side
	TEST ARTICLE DEFLECTIONS	
A MAR AND A MARKED A	Dynamic (inches)	8.25
· 28 · · ·	Permanent (inches)	5.25
0.200 s	Working Width/Height (inches)	17.25/31
	ATD DAMAGE	
	HIC ₃₆	185
The second se		
	F _X (N)	518
	F _z —Tension (N)	2206
	F _z —Compression (N)	4181
	Moc _x (Nm)	82
· ·	Moc _y —Flexion (Nm)	26
0.000		
0.300 s	Mocy—Extension (Nm)	30
		Millioner Oueridell 40 million 40 filmen Annee
		₩-beam Guardrail 12 gauge 12.5' span 4-space
		Cap Rail
◄ ──── 16' ─── ►		Lag Screw, 3/8 x 3" Washer, 3/8 F844
22 20 0.7'	_ ^{0.2'} 18 16	18" Guardrail Bolt
<u>}* </u>	<u> </u>	B (see 1c)
	<u> </u>	Round Timber Guardrail Post
XA - OFFICE	- Cortes	
9' Exit Angle	Impact Angle	Section A-A
		I Section A-A
		Scale 1 : 20
<u>* -</u> 8		Scale 1 : 20 Typ @ Post 3 - 28
<u>*</u>		Scale 1 : 20 Typ @ Post 3 - 28
		Scale 1: 20 Typ @ Post 3 - 28

Figure 16.9. Summary of Results for Modified EN 1317-8 Test on Enhanced Motorcycle Guard Fence System.

Chapter 17. SLIDING ATD (CRASH TEST 469943-01-2)

17.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 17.1 for the impact conditions and Table 17.2 for the exit parameters for Test 469943-01-2. Figure 17.1 and Figure 17.2 depict the target impact setup.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	37.3	±2.5 mi/h	37.9
Impact Angle (deg)	30	±1.5°	29.7
Impact Location	Centerline of ATD's head aligned with centerline of the rubrail joint	±2.4 inches	1.1 inches upstream from the center of the joint in the rubrail

Table 17.1. Impact Conditions for Crash Test 469943-01-2.

Table 17.2. Exit Parameters for Crash Test 469943-01-2.

Exit Parameter	Measured
Speed (mi/h)	N/A
Trajectory (deg)	N/A
Heading (deg)	N/A
Vehicle at rest position	20 ft downstream of impact point 9 ft to the traffic side 90° left



Figure 17.1. Side View of the ATD on the Sled Delivery System prior to Test 469943-01-2.



Figure 17.2. In-Line View of the ATD on the Sled Delivery System prior to Test 469943-01-2.

17.2. WEATHER CONDITIONS

Table 17.3 provides the weather conditions for Test 469943-01-2.

Date of Test	2023-04-14 AM
Wind Speed (mi/h)	19
Wind Direction (deg)	80
Temperature (°F)	72
Relative Humidity (%)	80
Vehicle Traveling (deg)	20

Table 17.3. Weather Condition	ns for Test 469943-01-2.
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17.3. TEST DESCRIPTION

Table 17.4 lists events that occurred during Test 469943-01-2. Figures I.1, I.2, and I.3 in Appendix I.1 present sequential photographs during the test.

Time (s)	Events
0.0000	Dummy helmet impacted the installation
0.0010	Rubrail began to lean toward field side and dummy helmet began to deform
0.0090	Dummy left shoulder impacted rubrail
0.1020	Dummy was parallel with installation
0.3150	Dummy lost contact with rubrail

Table 17.4. Events during Test 469943-01-2.

17.4. DAMAGE TO TEST INSTALLATION

There was some scuffing on the rubrail at impact, and the rail was deformed. Table 17.5 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 17.3 and Figure 17.4 show the damage to the enhanced motorcycle guard fence system.

Table 17.5. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469943-01-2.

Test Parameter	Measured
Permanent Deflection/Location	4.5 inches toward field side, 4 inches downstream from the center of the joint
Dynamic Deflection	8.5 inches toward field side, 4 inches downstream from the center of the joint
Working Width ^a and Height	17.3 inches, at a height of 31 inches, at the guardrail bolt on the field side of post 15

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.


Figure 17.3. Traffic Side of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-2.



Figure 17.4. Field Side of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-2.

17.5. DAMAGE TO ATD

Figure 17.5 and Figure 17.6 show the damage sustained by the front of the ATD. Figure 17.7 and Figure 17.8 show detailed damage of the head and shoulder of the ATD. Table 17.6 provides details on the calculated injury criteria for the head and neck of the ATD.



Figure 17.5. Left Side of the ATD after Test 469943-01-2.



Figure 17.6. Front of the ATD after Test 469943-01-2.



Figure 17.7. Helmet Damage after Test 469943-01-2.



Figure 17.8. Shoulder Damage after Test 469943-01-2.

Body Region	Injury Criterion	EN 1317-8 Limit	Measured
Head	HIC ₃₆	1000	420
	F _X (N)	1100	430
	Fz—Tension (N)	3300	2236
Neck	Fz—Compression (N)	4000	4003
Neck	Mocx (Nm)	134	74
	Mocy—Flexion (Nm)	190	18
	Mocy—Extension (Nm)	57	24

 Table 17.6. ATD Head and Neck Injury Criteria for Test 469943-01-2.

17.6. TEST SUMMARY

Figure 17.9 summarizes the results of Test 469943-01-2.

		·
	Test Agency	Texas A&M Transportation Institute (TTI)
and the second se	Test Standard/Test No.	EN 1317-8 (Modified) 469943-01-2
	TTI Project No. Test Date	2023-04-14
		2023-04-14
	Test ARTICLE	Los situdia d Domion
1 North Contraction of the second sec	Туре	Longitudinal Barrier
	Name	Enhanced Motorcycle Guard Fence System 181 ft 3 inches
0.000 s	Length	Round timber posts, cap rail, W-beam guardrail,
0.000 S	Key Materials	rubrail
	Soil Type and Condition	Type A Grade 2 crushed limestone
	IMPACT CONDITIONS	
	Impact Speed (mi/h)	37.9
And a	Impact Angle (deg)	29.7
	Impact Location	1.1 inches upstream from the center of the joint in the rubrail
	Dummy (lb)	200
And and a second	EXIT CONDITIONS	
0.100 s	Exit Speed (mi/h)	N/A
A Company	Trajectory/Heading Angle (deg)	N/A
	Stopping Distance	20 ft downstream 9 ft to the traffic side
And the American Street	Test ARTICLE DEFLECTIONS	
	Dynamic (inches)	8.5
	Permanent (inches)	4.5
0.200 s	Working Width/Height (inches)	17.25/31
	ATD DAMAGE	
		100
	HIC ₃₆	420
	F _X (N)	430
A A A A A A A A A A A A A A A A A A A	Fz—Tension (N)	2236
	F _z —Compression (N)	4003
	Moc _x (Nm)	74
A COLORADO A	Mocy—Flexion (Nm)	18
0.300 s		
	Moc _y —Extension (Nm)	24
14 13 12	0.4' 	W-beam Blockout, for Ø7 1/2" Round Wood Post Cap Rail 31" Washer, 3/8 F844 18" Guardrail Bolt (see 1c) Round Timber Guardrail Post
9' Exit Angle	Impact Angle	
L		EN 1317-8 Test on Enhanced

Figure 17.9. Summary of Results for Modified EN 1317-8 Test on Enhanced Motorcycle Guard Fence System.

Chapter 18. *MASH* TEST 3-10 (CRASH TEST 469943-01-3)

18.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 18.1 for the *MASH* impact conditions and Table 18.2 for the exit parameters for Test 469943-01-3. Figure 18.1 and Figure 18.2 depict the target impact setup.

Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	62	±2.5 mi/h	62.2
Impact Angle (deg)	25	±1.5°	24.7
Impact Severity (kip-ft)	51	≥51 kip-ft	55.0
Impact Location	38 inches upstream from the centerline of post 13	±12 inches	36.4 inches upstream from the centerline of post 13

Exit Parameter	Measured
Speed (mi/h)	41.4
Trajectory (deg)	11.6
Heading (deg)	11.2
Brakes applied post impact (s)	2.7
Vehicle at rest position	206 ft downstream of impact point 27 ft to the traffic side 0°
Comments:	The vehicle remained upright and stable. Vehicle crossed the exit box ^a 31 ft downstream from loss of contact.

^a Not less than 32.8 ft downstream from loss of contact for cars and pickups is optimal.



Figure 18.1. Enhanced Motorcycle Guard Fence System/Test Vehicle Geometrics for Test 469943-01-3.



Figure 18.2. Enhanced Motorcycle Guard Fence System/Test Vehicle Impact Location for Test 469943-01-3.

18.2. WEATHER CONDITIONS

Table 18.3 provides the weather conditions for Test 469943-01-3.

Date of Test	2023-04-18 AM
Wind Speed (mi/h)	4
Wind Direction (deg)	145
Temperature (°F)	66
Relative Humidity (%)	91
Vehicle Traveling (deg)	15

Table 18.3. Weather	r Conditions for	[·] Test 469943-01-3.
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18.3. TEST VEHICLE

Figure 18.3 and Figure 18.4 show the 2017 Nissan Versa used for the crash test. Table 18.4 shows the vehicle measurements. Figure J.1 in Appendix J.1 gives additional dimensions and information on the vehicle.



Figure 18.3. Impact Side of Test Vehicle before Test 469943-01-3.



Figure 18.4. Opposite Impact Side of Test Vehicle before Test 469943-01-3.

Test Parameter	Specification	Tolerance	Measured
Dummy (if applicable) ^a (lb)	165	N/A	165
Inertial Weight (lb)	2420	±55	2434
Gross Static ^a (lb)	2585	±55	2599
Wheelbase (inches)	98	±5	102.4
Front Overhang (inches)	35	±4	32.5
Overall Length (inches)	169	±8	175.4
Overall Width (inches)	65	±3	66.7
Hood Height (inches)	28	±4	30.5
Track Width ^b (inches)	59	±2	58.4
CG aft of Front Axle ^c (inches)	39	±4	41.2
CG above Ground ^{c,d} (inches)	N/A	N/A	N/A

Table 18.4. Vehicle Measurements for Test 469943-01-3.

Note: N/A = not applicable; CG = center of gravity. ^a If a dummy is used, the gross static vehicle mass should be increased by the mass of the dummy.

^b Average of front and rear axles. ^c For test inertial mass.

^d 2270P vehicle must meet minimum CG height requirement.

18.4. TEST DESCRIPTION

Table 18.5 lists events that occurred during Test 469943-01-3. Figures J.4, J.5, and J.6 in Appendix J.2 present sequential photographs during the test.

Time (s)	Events	
0.0000	Vehicle impacted the installation	
0.0330	Vehicle began to redirect	
0.0630	Top rail came free from test article	
0.1910	Rear passenger bumper contacted rail	
0.1980	Front passenger-side tire impacted post 15	
0.2020	Vehicle was parallel with installation	
0.3980	Vehicle exited the installation at 41.4 mi/h with a heading of 11.2 degrees and a trajectory of 11.6 degrees	

Table 18.5. Events during Test 469943-01-3.

18.5. DAMAGE TO TEST INSTALLATION

The top rail pulled away starting at post 8 and continuing to post 20. The rail released from posts 10 through 19. The W-beam was scuffed and deformed at impact and released from posts 14 and 15. The rubrail was scuffed and deformed at impact and released from the bracket at post 15, while the rubrail bracket released from post 14. Table 18.6 describes the soil gap and post lean of the enhanced motorcycle guard fence system.

Table 18.7 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 18.5 and Figure 18.6 show the damage to the enhanced motorcycle guard fence system.

Post	Soil Gap	Post Lean from Vertical
11	Soil disturbed	—
12	1 inch t/s	3.6° f/s
13		26.0° f/s
15		15.7° f/s; 30.0° t/s
16	0.25 inch t/s; 0.125 inch f/s	3.5° f/s

 Table 18.6. Soil Gap and Post Lean for Test 469943-01-3.

Note: f/s = field side; t/s = traffic side; — = none.

Table 18.7. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469943-01-3.

Test Parameter	Measured
Permanent Deflection/Location	15.4 inches toward field side at post 14
Dynamic Deflection	22.8 inches toward field side at the main rail 1 ft downstream of post 14
Working Width ^a and Height	51.9 inches, at a height of 39.4 inches, at the top rail cover joint between posts 14 and 15

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 18.5. Traffic-Side View of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-3.



Figure 18.6. Field-Side View of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-3.

18.6. DAMAGE TO TEST VEHICLE

Figure 18.7 and Figure 18.8 show the damage sustained by the vehicle. Figure 18.9 and Figure 18.10 show the interior of the test vehicle. Table 18.8 and Table 18.9 provide details on the occupant compartment deformation and exterior vehicle damage. Figures J.2 and J.3 in Appendix J.1 provide exterior crush and occupant compartment measurements.



Figure 18.7. Impact Side of Test Vehicle after Test 469943-01-3.



Figure 18.8. Rear Impact Side of Test Vehicle after Test 469943-01-3.



Figure 18.9. Overall Interior of Test Vehicle after Test 469943-01-3.



Figure 18.10. Interior of Test Vehicle on Impact Side after Test 469943-01-3.

Test Parameter	Specification (inches)	Measured (inches)
Roof	≤4.0	0.0
Windshield	≤3.0	0.0
A and B Pillars	≤5.0 overall/≤3.0 lateral	0.0
Foot Well/Toe Pan	≤9.0	1.0
Floor Pan/Transmission Tunnel	≤12.0	0.0
Side Front Panel	≤12.0	1.0
Front Door (above Seat)	≤9.0	0.0
Front Door (below Seat)	≤12.0	0.0

Table 18.8. Occupant Compartment Deformation for Test 469943-01-3.

Table 18.9. Exterior Vehicle Damage for Test 469943-01-3.

Side Windows	The side windows remained intact
Maximum Exterior Deformation	8 inches in the front plane at the right front corner above bumper height
VDS	01RFQ2
CDC	01FREW1
Fuel Tank Damage	None
Description of Damage to Vehicle:	The front bumper, grill, right front headlight, right front fender, right front frame rail, right front tire, wheel, strut, right front drive axle, right front door, right rear door, right rear quarter panel, and rear bumper were damaged. The lower portion of the right front door was pulled up 3 inches, and there was a 5-inch long, 1.5-inch wide hole in the front right door. The right front door had a 1.25-inch gap at the top.

18.7. OCCUPANT RISK FACTORS

Data from the accelerometers were digitized for evaluation of occupant risk, and the results are shown in Table 18.10. Figure J.7 in Appendix J.3 shows the vehicle angular displacements, and Figures J.8 through J.10 in Appendix J.4 show acceleration versus time traces.

Test Parameter	Specification ^a	Measured	Time
OIV, Longitudinal (ft/s)	≤40.0	14.5	0.1086 seconds on right side of
	30.0		interior
OIV, Lateral (ft/s)	≤40.0	18.8	0.1086 seconds on right side of
	30.0		interior
Ridedown, Longitudinal	≤20.49	10.6	0.2030–0.2130 seconds
(g)	15.0		
Ridedown, Lateral (g)	≤20.49	10.1	0.2243–0.2343 seconds
	15.0		
THIV (m/s)	N/A	7.2	0.1048 seconds on right side of
			interior
ASI	N/A	1.24	0.0505–0.1005 seconds
50-ms MA Longitudinal (g)	N/A	-7.1	0.0154–0.0654 seconds
50-ms MA Lateral (g)	N/A	-9.3	0.0221-0.0721 seconds
50-ms MA Vertical (g)	N/A	-2.7	0.1841-0.2341 seconds
Roll (deg)	≤75	17.8	1.1179 seconds
Pitch (deg)	≤75	5.4	1.1134 seconds
Yaw (deg)	N/A	49.2	1.0968 seconds

Table 18.10. Occupant Risk Factors for Test 469943-01-3.

Note: N/A = not applicable.

^a Values in italics are the preferred *MASH* values.

18.8. TEST SUMMARY

Figure 18.11 summarizes the results of MASH Test 469943-01-3.

Exit and Heading Angle					P Washer: 3/3 F64 18" Guardian Re 1 (see 1c) Raurd Timber Guarcial	Post			
206'								W beam Blockov,t for Ø/ 12" Ro, nd W beam Blockov,t for Ø/ 12" Ro, nd Cop Itali 31" Lag Scrow, 3/8 x 3'	space
THIV (m/s)	7.2	ASI	(0)	1.24	Max 50-ms Vert	(0)	-2.7	Max Yaw (deg)	49.2
Long. OIV (ft/s) Lat. OIV (ft/s)	14.5 18.8	Long. Ride	edown (g) 10.6 Max 50-ms Long own (g) 10.1 Max 50-ms Lat.			-7.1 -9.3	Max Roll (deg) Max Pitch (deg)	17.8 5.4	
	445			1	T RISK VALUES	a (=)	74	Mox Dell (de a)	47.0
0.6	00 s		Max Occupant Compartment 1 Deformation pa			in the rig	ght foot well and in the	front side	
State of the second second			Max. E	xt. Defo	rmation (inches)	8			
					CDC	01FR			
	State 1	Start (01RF	Q2			
		Section Section	VEHICLE DAMAGE						
						51.9/3	39.4		
N N N T		1	, , ,			15.4			
						22.8			
0.4	005		TEST ARTICLE DEFLECTIONS			27111	o ine itali		
0.44	00 s		Stopping Distance				downstre o the traff		
A STREET, STRE	- Andrewski	Name of the second	Exit Boy Criteria		from l	oss of co	ntact		
	20,-							d the exit box 31 ft dow	Instream
	20					.6/11.2			
	-	(and) 640	EXIT CONDITIONS Exit Speed (mi/h) 41		41.4	1			
			EXIT CO		t Severity (kip-ft)	55.0			
ANT IN		7				post 1	3		
					Impact Location			stream from the center	line of
					pact Angle (deg)	24.7			
				Impa	act Speed (mi/h)	62.2			
0.2	00 s		IMPACT	CONDI	TIONS				
		A STATE OF			Gross Static (lb)	2599			
	-				Dummy (lb)	165			
	1			In	ertial Weight (lb)	2434			
	- 1	and and			Make and Model		Nissan Versa		
	d and a li	Just mar			ype/Designation	11000	2		
			TEST VE			турол			
0.0	00 s	-		Soil Tvr	e and Condition	-	rail, rubra A Grade :	ail 2 crushed limestone	
	00 c	-			Key Materials	Round timber posts, cap rail, W-beam			1
A DESCRIPTION OF					Length		3 inches		-
					Name	_		orcycle Guard Fence S	ystem
A 1 FE	-ALA				Туре	Lonait	tudinal Ba	arrier	
				TICLE		2020-			
				Test Date		23-04-18			
AT IT	T. T			1651 31	TTI Project No.		3-01-3	est 5-10	
				Toot St	andard/Test No.		s A&M Transportation Institute (TTI) H 2016, Test 3-10		
					Test Agency	Teves	. A&M Tr	ansportation Institute (TI)

Figure 18.11. Summary of Results for *MASH* Test 3-10 on Enhanced Motorcycle Guard Fence System.

Chapter 19. *MASH* TEST 3-11 (CRASH TEST 469943-01-4)

19.1. TEST DESIGNATION AND ACTUAL IMPACT CONDITIONS

See Table 19.1 for the *MASH* impact conditions and Table 19.2 for the exit parameters for Test 469943-01-4. Figure 19.1 and Figure 19.2 depict the target impact setup.

Table 19.1. Imp	act Conditions for	MASH Test 3-11,	Crash Test 469943-01-4.
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Test Parameter	Specification	Tolerance	Measured
Impact Speed (mi/h)	62	±2.5 mi/h	65.0
Impact Angle (deg)	25	±1.5°	24.7
Impact Severity (kip-ft)	106	≥106 kip-ft	124.1
Impact Location	13 ³ /16 inches upstream of centerline of post 12	±12 inches	13 ³ / ₁₆ inches upstream of centerline of post 12

Table 19.2. Exit Parameters for MASH Test 3-11, Crash Test 469943-01-4.

Exit Parameter	Measured
Speed (mi/h)	Not measurable. Exit was out of camera frame.
Trajectory (deg)	Not measurable. Exit was out of camera frame.
Heading (deg)	Not measurable. Exit was out of camera frame.
Brakes applied post impact (s)	2.6
Vehicle at rest position	171 ft downstream of impact point6 ft to the field side15° right
Comments:	The vehicle remained upright and stable. Vehicle did not cross the exit box.



Figure 19.1. Enhanced Motorcycle Guard Fence System/Test Vehicle Geometrics for Test 469943-01-4.



Figure 19.2. Enhanced Motorcycle Guard Fence System/Test Vehicle Impact Location for Test 469943-01-4.

19.2. WEATHER CONDITIONS

Table 19.3 provides the weather conditions for Test 469943-01-4.

Date of Test	2023-05-18 PM
Wind Speed (mi/h)	3
Wind Direction (deg)	10
Temperature (°F)	88
Relative Humidity (%)	56
Vehicle Traveling (deg)	15

Table 19.3. Weather	r Conditions for	Test 469943-01-4.
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19.3. TEST VEHICLE

Figure 19.3 and Figure 19.4 show the 2017 RAM 1500 used for the crash test. Table 19.4 shows the vehicle measurements. Figure K.1 in Appendix K.1 gives additional dimensions and information on the vehicle.



Figure 19.3. Impact Side of Test Vehicle before Test 469943-01-4.



Figure 19.4. Opposite Impact Side of Test Vehicle before Test 469943-01-4.

Test Parameter	Specification	Tolerance	Measured
Dummy (if applicable) ^a (lb)	165	N/A	N/A
Inertial Weight (lb)	5000	±110	5032
Gross Static ^a (lb)	5000	±110	5032
Wheelbase (inches)	148	±12	140.5
Front Overhang (inches)	39	±3	40
Overall Length (inches)	237	±13	227.5
Overall Width (inches)	78	±2	78.5
Hood Height (inches)	43	±4	46
Track Width ^b (inches)	67	±1.5	68.25
CG aft of Front Axle ^c (inches)	63	±4	61.06
CG above Ground ^{c,d} (inches)	28	28	28.6

Table 19.4.	Vehicle	Measurements for	Test 469943-01-4.

Note: N/A = not applicable; CG = center of gravity. ^a If a dummy is used, the gross static vehicle mass should be increased by the mass of the dummy.

^b Average of front and rear axles.
 ^c For test inertial mass.

^d 2270P vehicle must meet minimum CG height requirement.

19.4. TEST DESCRIPTION

Table 19.5 lists events that occurred during Test 469943-01-4. Figures K.4, K.5, and K.6 in Appendix K.2 present sequential photographs during the test.

Time (s)	Events	
0.0000	0.0000 Vehicle impacted the installation	
0.0170	0.0170 Posts 11 and 12 began to lean toward field side	
0.0270	0.0270 Post 13 began to lean toward field side	
0.0320	Vehicle began to redirect	
0.0562	Front passenger-side tire impacted post 12	
0.1370	0.1370 Front driver-side tire lifted off pavement	
0.2760	Vehicle was parallel with installation	

Table 19.5. Events during Test 469943-01-4.

19.5. DAMAGE TO TEST INSTALLATION

The W-beam rail released from posts 1, 2, and 4 through 15. The cap rail was pushed up on the traffic side from posts 4 through 21, and it released from posts 9 through 18. The rubrail released from posts 12 through 16, and the rubrail bracket was significantly deformed but still attached to the rail at posts 11 and 17. Posts 13 and 15 broke off at grade, and post 14 pulled out of the soil. Table 19.6 describes the soil gap and post lean of the enhanced motorcycle guard fence system.

Table 19.7 describes the deflection and working width of the enhanced motorcycle guard fence system. Figure 19.5 and Figure 19.6 show the damage to the enhanced motorcycle guard fence system.

Post	Soil Gap	Post Lean from Vertical
11	1 inch t/s; 0.25 inch f/s	6.6 degrees
12	Soil filled back in t/s; 3 inches f/s	6.6 degrees
16	1.5 inches t/s & f/s	1.0 degree
17	Soil disturbed	_

 Table 19.6. Soil Gap and Post Lean for Test 469943-01-4.

Note: f/s = field side; t/s = traffic side; — = none.

Table 19.7. Deflection and Working Width of the Enhanced Motorcycle GuardFence System for Test 469943-01-4.

Test Parameter	Measured		
Permanent Deflection/Location	32 inches toward field side at post 14		
Dynamic Deflection	41.4 inches toward field side at the main rail at post 14		
Working Width ^a and Height	57.3 inches, at a height of 34.0 inches, at the top rail cover between posts 13 and 14		

^a Per *MASH*, "The working width is the maximum dynamic lateral position of any major part of the system or vehicle. These measurements are all relative to the pre-impact traffic face of the test article." In other words, working width is the total barrier width plus the maximum dynamic intrusion of any portion of the barrier or test vehicle past the field side edge of the barrier.



Figure 19.5. Traffic-Side View of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-4.



Figure 19.6. In-Line View of the Enhanced Motorcycle Guard Fence System at Impact Location after Test 469943-01-4.

19.6. DAMAGE TO TEST VEHICLE

Figure 19.7 and Figure 19.8 show the damage sustained by the vehicle. Figure 19.9 and Figure 19.10 show the interior of the test vehicle. Table 19.8 and Table 19.9 provide details on the occupant compartment deformation and exterior vehicle damage. Figures K.2 and K.3 in Appendix K.1 provide exterior crush and occupant compartment measurements.



Figure 19.7. Impact Side of Test Vehicle after Test 469943-01-4.



Figure 19.8. Rear Impact Side of Test Vehicle after Test 469943-01-4.



Figure 19.9. Overall Interior of Test Vehicle after Test 469943-01-4.



Figure 19.10. Interior of Test Vehicle on Impact Side after Test 469943-01-4.

Test Parameter	Specification (inches)	Measured (inches)
Roof	≤4.0	0.0
Windshield	≤3.0	0.0
A and B Pillars	≤5.0 overall/≤3.0 lateral	0.0
Foot Well/Toe Pan	≤9.0	0.0
Floor Pan/Transmission Tunnel	≤12.0	0.0
Side Front Panel	≤12.0	0.0
Front Door (above Seat)	≤9.0	0.0
Front Door (below Seat)	≤12.0	0.0

Table 19.8. Occupant Compartment Deformation for Test 469943-01-4.

Table 19.9. Exterior Vehicle Damage for Test 469943-01-4.

Side Windows	The side windows remained intact
Maximum Exterior Deformation	10 inches in the front plane at the right front corner above bumper height
VDS	01RFQ3
CDC	01FREW2
Fuel Tank Damage	None
Description of Damage to Vehicle:	The right front bumper, right headlight, right front lower A arm, right front tire and wheel, right front fender, right side quarter panels, and rear bumper were damaged. The right front door had a 1-inch gap at the top.

19.7. OCCUPANT RISK FACTORS

Data from the accelerometers were digitized for evaluation of occupant risk, and the results are shown in Table 19.10. Figure K.7 in Appendix K.3 shows the vehicle angular displacements, and Figures K.8 through K.10 in Appendix K.4 show acceleration versus time traces.

Test Parameter	Specification ^a	Measured	Time
OIV, Longitudinal (ft/s)	≤40.0	14.7	0.1481 seconds on right side of
	30.0		interior
OIV, Lateral (ft/s)	≤40.0	15	0.1481 seconds on right side of
	30.0		interior
Ridedown, Longitudinal	≤20.49	8.7	0.2356–0.2456 seconds
(g)	15.0		
Ridedown, Lateral (g)	≤20.49	8.6	0.2355–0.2455 seconds
	15.0		
THIV (m/s)	N/A	5.9	0.1417 seconds on right side of
			interior
ASI	N/A	0.76	0.2332–0.2832 seconds
50-ms MA Longitudinal (g)	N/A	-5.1	0.1952–0.2452 seconds
50-ms MA Lateral (g)	N/A	-6.2	0.2360–0.2860 seconds
50-ms MA Vertical (g)	N/A	3	0.3293–0.3793 seconds
Roll (deg)	≤75	13.9	0.6564 seconds
Pitch (deg)	≤75	9.4	0.6462 seconds
Yaw (deg)	N/A	40.5	0.6434 seconds

Table 19.10. Occupant Risk Factors for Test 469943-01-4.

Note: N/A = not applicable.

^a Values in italics are the preferred *MASH* values.

19.8. TEST SUMMARY

Figure 19.11 summarizes the results of MASH Test 469943-01-4.

2016, Tes -01-4 5-18 dinal Bar ed Motor inches imber po	rier cycle Guard Fence Sy: sts, cap rail, W-beam (stem			
-01-4 -18 dinal Barn ed Motor inches imber po Grade 2	rier cycle Guard Fence Sy: sts, cap rail, W-beam (
5-18 dinal Barr ed Motor inches imber po Grade 2	cycle Guard Fence Systems, cap rail, W-beam g				
dinal Barn ed Motor inches imber po Grade 2	cycle Guard Fence Systems, cap rail, W-beam g				
ed Motor inches imber po Grade 2	cycle Guard Fence Systems, cap rail, W-beam g				
ed Motor inches imber po Grade 2	cycle Guard Fence Systems, cap rail, W-beam g				
inches imber po Grade 2	sts, cap rail, W-beam (
imber po Grade 2		guardrail,			
Grade 2		guardrail,			
	crushed limestone				
AM 1500		vpe A Grade 2 crushed limestone			
AM 1500					
AM 1500		70P			
ches ups	tream of centerline of p	oost 12			
Not measurable. Exit was out of camera frame.					
Not measurable. Exit was out of camera frame.					
did not c	ross the exit box				
171 ft downstream 6 ft to the field side					
32					
57.3/34.0					
01RFQ3					
01FREW2					
10					
No occupant compartment deformation					
-5.1	Max Roll (deg)	13.9			
-6.2	Max Pitch (deg)	9.4			
3	Max Yaw (deg)	40.5			
	1* 1* 1* 1* 1* 1* 1* 1* 1* 1*	Vood Post			
	asurable. asurable. did not c ownstrea e field si .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0	asurable. Exit was out of camera did not cross the exit box ownstream ne field side .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0			

Figure 19.11. Summary of Results for *MASH* Test 3-11 on Enhanced Motorcycle Guard Fence System.

Chapter 20. PLACEMENT GUIDANCE

It was desired to develop placement guidance for installing the guardrails to decrease the severity of roadway departure (RwD) motorcycle crashes involving fixed objects. RwD crashes are single-vehicle crashes that can be divided into three groups: (1) fixed object, (2) opposing direction, and (3) rollover crashes. For the purposes of this project, the researchers selected the RwD motorcycle crashes that involved fixed objects (roadway departure involving fixed objects [RDFO]). After identifying these crashes, the researchers conducted a statistical analysis to identify the roadway and roadside factors associated with fatal and injury motorcycle crashes involving fixed objects. Finally, the researchers conducted a data mining analysis to select the sites with low, medium, and high risk of RDFO motorcycle crashes that can benefit from the retrofit guardrail.

20.1. RDFO MOTORCYCLE CRASHES

CRIS contains 68,838 TxDOT reportable motorcycle-involved crashes that occurred between 2010 and 2017, out of which 7,910 were reported to be RDFO. Table 20.1 shows the frequency and severity of these crashes for this period. As can be observed, the majority of RDFO motorcycle crashes resulted in fatal and injury crashes.

Crash Injury Level	Number of Crashes	Percentage
Fatal	913	12%
Suspected Serious Injury	2,178	28%
Non-incapacitating	2,850	36%
Possible Injury	1,275	16%
No Injury	694	9%
Total	7,910	100%

Table 20.1. Number and Percentage of RDFO Motorcycle Crash Severities.

Figure 20.1 depicts the temporal features of RDFO motorcycle crashes that resulted in a fatality or injury (FI, or KABC). As the figure shows, FI crashes, particularly fatal and suspected serious injury RDFO motorcycle crashes, have been increasing in past years (Figure 20.1[a]). The crashes from 2010 to 2017 occurred mainly during summer months (Figure 20.1[b]) and on the weekends (Figure 20.1[c]), indicating high recreational activity. The RDFO FI motorcycle crashes also tended to occur during peak hours (Figure 20.1[d]). However, unlike the vehicle crashes, the crash frequency and severity of RDFO motorcycle crashes remained high until 2:00 a.m.



a) Year



b) Month



c) Day of Week





Figure 20.1. Temporal Distribution of RDFO Motorcycle Crashes.

These crashes involved over 28 types of fixed objects. For modeling purposes, the fixed objects found in the crash database were categorized into seven groups, as shown in Table 20.2.

Roadside Safety Device and Fixed Object Name	Fixed Object Group	Roadside Safety Device and Fixed Object Name	Fixed Object Group
Curb	Concrete	Jack-Knifed	Other
Concrete Traffic Barrier	Concrete	Highway Sign	Poles
Retaining Wall	Concrete	Tree Shrub Landscaping	Poles
Culvert-Headwall	Concrete	Mailbox	Poles
Embankment	Concrete	Delineator or Marker Post	Poles
End of Bridge (Abutment or Rail End)	Bridge	Fire Hydrant	Poles
Side of Bridge (Bridge Rail)	Bridge	Utility Pole	Poles
Pier or Support at Underpass Tunnel or Overhead Sign Bridge	Bridge	Luminaire Pole	Poles
House Building or Building Fixture	Building	Traffic Signal Pole or Post	Poles
Bus Stop Structure (Bench)	Building	Commercial Sign	Poles
Fence	Guardrail and Fence	Fallen Trees or Debris on Road	Poles
Guardrail	Guardrail and Fence	Not Applicable	Other
Attenuation Device	Guardrail and Fence	Work Zone Barricade, Cones, Signs, or Material	Work Zone Elements
Other Fixed Object	Other	Work Zone Machinery or Stockpiled Materials	Work Zone Elements

Table 20.2. Fixed Object Types.

In addition to the fixed objects listed above, the research team also considered other roadway and roadside elements, as well as operational and environmental crashcontributing factors, for developing the severity models:

- Roadside elements and safety systems (e.g., fixed objects, curb, shoulder type and width).
- Roadway characteristics (e.g., highway system, alignment, number of lanes).
- Operational factors (e.g., speed limit, average annual daily traffic [AADT]).
- Temporal factors (e.g., crash hour, lighting conditions).

Table 20.3 and Table 20.4 present the descriptive statistics of the quantitative and qualitative variables used in the analysis.

Variable	Min	Max	Mean	St. D.
Average Annual Daily Traffic (number of vehicles)	10	277,883	23,467.03	45,346.9
Curve Length (mi)	0	2,007	19.85	316.62
K-Factor	5	29	10.4133	1.61
Lane Width (ft)	9	14	11.0293	1.457
Segment Length (mi)	0.01	21.88	1.32	1.71
Median Width (ft)	0	50	6.47	20.27
Number of Lanes	1	14	3.27530	1.85
Radius (ft)	0	7,237	42.75	243.82
Shoulder Width (ft)	0	<10	5.27602	8.08
Speed Limit (mi/h)	10	80	43.5138	14.97
Surface Treatment Thickness (inches)	0	3	0.00126	3

 Table 20.3. Descriptive Statistics of Quantitative Variables.

Variable Description					
Alignment, Horizontal	Curve, Tangent				
Alignment, Vertical	Level, Grade, Hillcrest				
Crash Severity	K=Fatal	C=Possible Injury			
Clash Sevency	A=Suspected Serious Injury	O=No Injury			
	B=Non-Incapacitating				
Functional Class	Rural:	Urban:			
	01=Interstate	11=Interstate			
	02=Other Principal Arterial	12=Other Freeway and			
	06=Minor Arterial	Expressway			
	07=Major Collector	14=Other Principal Arterial			
	08=Minor Collector	16=Minor Arterial			
	09=Local	17=Collector			
		19=Local			
Fixed Object	Concrete	Work Zone			
	Poles	Bridge			
	Guardrail	Building			
Highway System	On-System:	Off-System:			
l ingittay byotom	BF=Business FM	CR=County Road			
	BI=Business IH	FC=Func. Classified City			
	BS=Business State	Street			
	BU=Business US	FD=Federal Road			
	FM=Farm to Market	RP=Rec Road Spur			
	FS=FM Spur	RR=Ranch Road			
	IH=Interstate	RS=RM Spur			
	PA=Principal Arterial	RU=RR Spur			
	PR=Park Road	SA=State Alternate			
	RE=Rec Road	SH=State Highway			
	RM=Ranch to Market	SL=State Loop			
		SS=State Spur			
		UA=US Alternate			
		UP=US Spur			
		US=US Highway			
		LS=Local Street			
		TL=Off-System Toll Road			
Light Conditions	Dark Lighted	Dawn			
	Dark Not Lighted	Daylight			
	Daint Hot Lighted	Dusk			
Median Type	0=No Median	4=One-Way Pair			
	1=Curbed	5=Positive Barrier Flexible			
	2=Positive Barrier	6=Positive Barrier Semi-			
	3=Unprotected	Rigid			
		7=Positive Barrier Rigid			
Shoulder Type	1=None (unpaved)	4=Combination—			
JF - JF -	2=Surfaced (paved)	Surface/Stabilized			
	3=Stabilized-Surfaced with Flex	(unpaved)			
	(unpaved)	5=Earth—with or without			
		turf (unpaved)			

 Table 20.4. Description of Qualitative Variables.

20.2. CRASH SEVERITY MODELS

To develop the placement guidance, the researchers also developed crash severity models using multinomial logistic regression models to identify the roadway, roadside, and operational and environmental factors associated with severe motorcycle crashes involving fixed objects. The objective of the multinomial logit regression analysis was to identify the contributing factors affecting the severity of RDFO motorcycle crashes. The goal was to determine how different roadway and roadside factors affect the severity of the crash. Therefore, the model was developed by assuming that the crashes with possible injury were the base condition. Thus, the results obtained for fatal (K), suspected serious (A), non-incapacitating injury (B), and possible injury (C) are presented in terms of these crashes. The results of the multinomial logit regression are shown in Table 20.5. The odds ratio (or risk ratio) indicates that the following variables are associated with higher severity of RDFO motorcycle crashes: fixed objects, roadway alignment, segment length, urban roadways, number of lanes, lane width, speed limit, AADT, K-factor, daylight, and crash hour.

Variable		Fatal		Suspected Serious Injury		Non- Incapacitating Injury	
		Odds Ratio	St. D.	Odds Ratio	St. D.	Odds Ratio	St. D.
Model	Intercept	0.74	0.18	5.86	0.21	7.65	0.23
	Bridge	2.23	0.04	4.50	0.01	1.71	0.01
Roadside	Building	1.08	0.01	1.22	0.01	0.58	0.01
Safety	Concrete	2.05	0.07	1.69	0.14	1.30	0.16
Devices and	Guardrail	3.35	0.04	2.21	0.03	1.66	0.04
Fixed Objects	Poles	2.34	0.05	1.63	0.05	1.17	0.05
Objects	Work Zone	2.38	0.01	1.94	0.01	1.67	0.01
	Curve, Grade	3.17	0.04	2.52	0.04	1.79	0.05
	Curve, Level	2.24	0.07	1.40	0.06	1.16	0.06
	Curve, Hillcrest	2.98	0.01	1.41	0.00	1.61	0.01
Roadway	Tangent, Grade	3.37	0.01	2.44	0.02	2.16	0.02
Design	Tangent, Hillcrest	1.37	0.03	0.51	0.01	0.75	0.01
Character- istics	Urban (1 if urban, 0 otherwise)	0.45	0.11	0.47	0.19	0.77	0.23
	Shoulder Width	1.03	0.93	1.01	0.62	1.01	0.00
	Lane Width	0.98	0.19	0.94	0.24	0.96	0.00
	Length	1.05	0.27	1.02	0.22	1.02	0.19
	Number of Lanes	1.01	0.45	0.94	0.60	0.95	0.68
	Speed Limit	1.00	0.24	1.00	0.10	1.00	0.11
Operational	AADT	1.00	0.01	1.00	0.01	1.00	0.01
	K-Factor	1.02	0.19	0.96	0.23	0.95	0.24
Temporal	Daylight (1 if daylight, 0 otherwise)	0.45	0.09	0.77	0.26	0.99	0.30

Table 20.5. Multinomial Logit Estimation Results.

Bridges and guardrails were found to have a higher association with fatal crashes than with possible injury crashes; the relative risk ratio of fatality by hitting a bridge and guardrail was 2.2 and 3.3, respectively, compared to other types of fixed objects. These two roadside elements were also associated with a higher number of suspected serious injury and non-incapacitating injury crashes.

As for the roadway alignment characteristics, a vertical curve was estimated to affect the RDFO motorcycle crash severity more than a horizontal curve. Compared to tangent segments with no grade, segments with grade (both curve and tangent) were found to be associated with more fatalities and suspected serious injury crashes; the relative risk ratios for fatalities were 3.4 (tangent, grade) and 3.2 (curve, grade).

Urban highways were found to be associated with higher motorcycle crash severities; the risk ratio of crash severity decreased when moving from urban roadway to rural roadway. Increasing segment length and shoulder width were also found to be associated with higher crash severity. Lane width, on the other hand, was found to
lower the crash severity. As can be observed, the risk ratio of fatal and suspected serious injury crashes decreased by 0.98 and 0.94 as the lane width increased 1 ft. Increasing the number of lanes was found to be associated with more fatal crashes (1.01) than suspected serious (0.94) and non-incapacitating injury crashes (0.95). However, this difference was marginal.

Finally, the effects of temporal factors indicated that crash severity of RDFO motorcycle crashes in daylight increase when compared to no daylight (dark with or without light).

20.3. SELECTION OF HIGH-RISK LOCATIONS

20.3.1. Random Forests to Select Important Factors

To assess how external roadway and roadside factors affect the crash severity of motorcycle crashes, the researchers used random forests. Figure 20.2 shows the importance of the crash-contributing variables in determining the severity outcome of a crash. As the figure illustrates, the most important variables associated with the RDFO motorcycle crash severity are segment length, AADT, crash hour, speed limit, fixed object, road alignment, K-factor, highway system, rural-urban (RU) classification, lane width, lighting conditions, surface type, and shoulder width. The variables of segment length and AADT are related to exposure, while all the others are related to risk.



Figure 20.2. Important Variables Associated with Motorcycle Crash Severity.

20.3.2. Risk Factor Groups

The researchers then used the most important crash-contributing factors identified from random forests and multinomial logit models to create risk factor groups (RFGs) to determine the list of potential sites for improvement. RFG, in this context, refers to the group of roadway and roadside design elements, as well as operational factors that are associated with high-severity (KA) and low-severity (BC) motorcycle crashes. Because temporal factors such as crash hour or daylight conditions cannot be altered by engineering decisions, these variables were not considered for creating the RFGs. Researchers used 80 percent of the observations to train the decision tree and 20 percent to test it. Results of the decision tree are shown in Figure 20.3.



Figure 20.3. Decision Tree for Identifying Risk Factor Groups.

This decision tree has nine nodes, or RFGs. The first RFG is created by the first split of the tree: roadway alignment. This node, or RFG, indicates that when a motorcycle crash occurs on a tangent hillcrest and level road, the probability of a crash resulting in a KA and BC injury is 36 and 64 percent, respectively, indicating that the severity of this RFG is relatively low. The second split is caused by the fixed object type. This split shows that if a motorcyclist hits a bridge and barrier on a curve (level, grade, and hillcrest) and tangent with the grade, the crash has an 85 percent probability of resulting in a fatality or serious injury. This combination of roadway (i.e., alignment) and roadside (i.e., fixed object type) factors creates RFG #9, which is a high-risk roadway segment group. If the motorcyclist hits a guardrail and pole on a segment with a similar roadway alignment, the crash has a 54 percent probability of resulting in a KA crash (RFG #8). On the other hand, if a motorcyclist hits a concrete, work zone, or other roadside structure, the severity of the crash will depend on a combination of roadway (shoulder width), roadside, and operational (posted speed limit [PSL] and AADT) elements. For example, hitting a concrete barrier or work zone element on the roadway with less than a 48 mi/h (e.g., 45 mi/h) PSL would result in a less severe crash (RFG #2). Note that 48 mi/h is a cutoff or threshold value determined by the decision tree. If the PSL is more than this threshold, AADT is more than 928, and shoulder width is less than 3.5 ft (and more than 0.5), a crash could result in a KA crash with a 71 percent probability (RFG #6).

Overall, the risk groups can be classified into three groups: high risk (RFG #6 and #9), moderate risk (RFG #5, #7, and #8), and low risk (RFG #1, #2, #3, and #4). Table 20.6 depicts the list of RFGs together with the risk level and the roadway, roadside, and operational characteristics of each risk group. According to these results, bridge and building structures on horizontal and vertical curves may present a very high risk for motorcyclist safety. Although curve and tangent grades were found to be associated with more severe crashes, the RFG indicates that not all the segments with these roadway alignment characteristics are high risk; for example, hitting a concrete or work zone device on a horizontal curve with less than a 48 mi/h PSL will have a 38 percent probability of resulting in a fatality or suspected serious injury. The probability starts increasing for the roadways where the PSL is higher than this threshold.

Risk Fa Characte		Cra	oility of ash erity	h Risk Factor Characte		haracteristi	cteristics		
Risk Level	RFG	KA	BC	Roadway Alignment	Fixed Object	Speed Limit	AADT	Shoulder Width	
Low	#1	36%	64%	Tangent Hillcrest, Tangent Level	N/A	N/A	N/A	N/A	
Low	#2	38%	62%	Curve Level, Curve Grade, Curve Hillcrest, Tangent Grade	Concrete and Work Zone	<48	N/A	N/A	
Low	#3	40%	60%	Curve Level, Curve Grade, Curve Hillcrest, Tangent Grade	Concrete and Work Zone	≥48	≥928	<0.5	
Low	#4	42%	58%	Curve Level and Curve Hillcrest	Concrete and Work Zone	≥48	≥928	≥3.5	
Moderate	#5	54%	46%	Curve Grade and Tangent Grade	Concrete and Work Zone	≥48	≥928	≥3.5	
Moderate	#8	54%	46%	Curve Level, Curve Grade, Curve Hillcrest, Tangent Grade	Guardrail and Pole	N/A	N/A	N/A	
Moderate	#7	58%	42%	Curve Level, Curve Grade, Curve Hillcrest, Tangent Grade	Concrete and Work Zone	≥48	<928	N/A	
High	#6	71%	29%	Curve Level, Curve Grade, Curve Hillcrest, Tangent Grade	Concrete and Work Zone	≥48	≥928	0.5≤SW<3.5	
High	#9	85%	15%	Curve Level, Curve Grade, Curve Hillcrest, Tangent Grade	Bridge and Building	N/A	N/A	N/A	

Table 20.6. Roadway C	naracteristics of Low-, Moderate-, and High-Risk Sites.
D	

Note: N/A = not applicable.

20.3.3. Site Selection

The RDFO motorcycle crashes identified in CRIS occurred at 7,101 sites (Table 20.7). Based on the results of the risk factor group analysis, 5,539 of these sites were low risk, indicating that there were fewer high-severity RDFO motorcycle crashes at these sites with respect to others. Meanwhile, 1,467 segments were found to be moderate risk, while 95 segments were found to be high risk, with a total of 101 crashes, out of which 66 were fatal and suspected serious injury crashes.

Risk Level	Number of Sites	Number of RDFO Motorcycle Crashes						
		Fatal (K)	Suspected Serious Injury (A)	Non- Incapacitating Injury (B)	Possible Injury (C)	No Injury (PDO)	Grand Total	
High	95	34	32	21	8	6	101	
Moderate	1,467	316	555	497	161	144	1,673	
Low	5,539	530	1,537	2,457	1,183	644	6,351	
Grand Total	7,101	880	2,124	2,975	1,352	794	8,125	

Table 20.7. Number of Sites and Crashes per Risk Level.

Figure 20.4 shows the number of crashes per crash severity and year at high-risk sites. As shown, the number of fatal and injury crashes at the high-risk sites was higher than the possible and non-injury crashes. Thus, these sites have the potential for safety improvement and were the candidate sites for installing the retrofit guardrails. Figure 20.5 shows the low- to high-risk locations where the RDFO motorcycle crashes occurred.



Figure 20.4. Number of Severe Crashes at High-Risk Sites.



Figure 20.5. Low- to High-Risk Sites.

20.4. CONCLUSIONS

In this analysis, the research team identified the roadside safety devices and fixed objects associated with severe RDFO motorcyclist crashes in Texas from 2010 to 2017. The researchers first used the multinomial logit regression model to estimate the effect of the various roadway, roadside, operational, and temporal factors on the severity of motorcycle crashes involving a fixed object. Results show that roadside elements have a significant impact on crash severity. After conducting the regression analysis, researchers developed a framework for identifying the high-risk locations for motorcycle crashes using random forests and decision trees. The results of data mining were later used to identify the sites for installing the retrofit guardrails for improving motorcyclist safety.

Chapter 21. SUMMARY AND CONCLUSIONS

21.1. ASSESSMENT OF MASH TEST RESULTS

The *MASH* crash tests reported herein were performed in accordance with *MASH* TL-3, which involves two tests, on the enhanced motorcycle guard fence system.

Table 21.1 shows that the enhanced motorcycle guard fence system met the performance criteria for *MASH* TL-3 longitudinal barriers.

Table 21.1. Assessment Summary for MASH TL-3 Tests on Enhanced Motorcycle Guard Fence System.

Evaluation Criteria ^a	Description	Test 469943-01-3	Test 469943-01-4
A	Contain, Redirect, or Controlled Stop	S	S
D	No Penetration into Occupant Compartment	S	S
F	Roll and Pitch Limit	S	S
Н	OIV Threshold	S	S
I	Ridedown Threshold	S	S

Note: S = Satisfactory.

^a See Table 7.2 for details.

21.2. ASSESSMENT OF MOTORCYCLE TEST RESULTS

The performance of the enhanced motorcycle guard fence system was also evaluated with an upright motorcycle and ATD and sliding ATD impact configuration. The sliding ATD tests were based on the standards set forth in EN 1317-8.

For the upright motorcycle and ATD crash test (Test 469940-03-3), there was no observed snagging of the ATD on discrete elements of the enhanced motorcycle guard fence system. The ATD slid along the system and eventually came to rest on the traffic side of the system.

For the sliding ATD crash tests (Test 469943-01-1A and 469943-01-2), there was no observed snagging of the ATD on discrete elements of the enhanced motorcycle guard fence system. The ATD was redirected and came to rest on the traffic side of the system. Injury criteria for the ATD were measured for both crash tests. All the injury criteria were below the limits specified in EN 1317-8 except the neck axial compression force. This criterion exceeded the limit by approximately 5 percent in Test 469943-01-1A and 0.1 percent in Test 469943-01-2.

21.3. CONCLUSIONS

The objective of this project was to develop and evaluate a retrofit guard fence system for consideration of motorcycle-related impacts. The system was evaluated through full-scale crash testing with motorcyclist and vehicle impacts. The enhanced motorcycle guard fence system was found to be compliant for *MASH* TL-3 and indicated the ability to prevent motorcyclist interaction with discrete elements of a guard fence system during upright and sliding impacts.

Chapter 22. IMPLEMENTATION^{*}

The enhanced motorcycle guard fence system was evaluated through full-scale crash testing. This system is ready for implementation as a longitudinal barrier system. Specifically, this system can be considered for roadway sections at high risk for motorcycle fatalities.

^{*} The opinions/interpretations identified/expressed in this section of the report are outside the scope of TTI Proving Ground's A2LA Accreditation.

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APPENDIX A. DETAILS OF ENHANCED MOTORCYCLE GUARD FENCE SYSTEM

A.1. DETAILS FOR CRASH TESTS 469940-03-1, 469940-03-2, 469940-03-3, AND 469940-03-4A















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I	DAT System		5 15 14 1 See 1b	9		
	Isom		/iew	1		Plan View
#	Part Name	Qty.				31"
1	Foundation Tube	2				
2	Terminal Timber Post	2			•	₫ ♥
3	BCT Bearing Plate	1				
4	DAT Strut	2		(4)		Elevation View
5	BCT Post Sleeve	1			1	
3	Shelf Angle Bracket	1	(12) (17)			
7	DAT Terminal Rail	1				1
3	W-beam End Section	1				
•	Anchor Cable Assembly	1				
0	Guardrail Anchor Bracket	1				
1	Bolt, 5/8 x 2" hex	8				
2	Bolt, 5/8 x 8" hex	4				
3	Bolt, 5/8 x 10" hex	2				
4	Washer, 5/8 F844	16				
15	10" Guardrail Bolt	2	1a. All bolts are ASTM A307. 1b. Hardware secures Shelf Apole Bracket	Te Te	exas A&M	Roadside Safety and Physical Security Division -
16	1-1/4" Guardrail Bolt	4	1b. Hardware secures Shelf Angle Bracket to Post. Rail is supported by Shelf Angle		ansportation stitute	Proving Ground
17	Recessed Guardrail Nut	20	Bracket and does not attach directly to Post.	· · · ·	Downstream Anc	,
				Drawn by GES	Scale 1:25	Sheet 1 of 3

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TR No. 0-6994







A.2. DETAILS FOR CRASH TEST 469942-01-1



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TR No. 0-6994



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	DAT System		5 15 14 1 See 1b	
	Isom	etric \	/iew	Plan View
#	Part Name	Qty.		
1	Foundation Tube	2		
2	Terminal Timber Post	2		
3	BCT Bearing Plate	1		
4	DAT Strut	2		(4) Elevation View
5	BCT Post Sleeve	1		
6	Shelf Angle Bracket	1		
7	DAT Terminal Rail	1		
8	W-beam End Section	1		
9	Anchor Cable Assembly	1		
10	Guardrail Anchor Bracket	1		
11	Bolt, 5/8 x 2" hex	8		
12	Bolt, 5/8 x 8" hex	4		
13	Bolt, 5/8 x 10" hex	2		
14	Washer, 5/8 F844	16		
15	10" Guardrail Bolt	2	1a. All bolts are ASTM A307.	Texas A&M Roadside Safety and
16	1-1/4" Guardrail Bolt	4	1b. Hardware secures Shelf Angle Bracket to Post. Rail is supported by Shelf Angle	Transportation Institute Physical Security Division - Proving Ground
17	Recessed Guardrail Nut	20	Bracket and does not attach directly to Post.	DAT (Downstream Anchor Terminal) 2019-07-26





TR No. 0-6994







T:\Drafting Department\Solidworks\Standard Parts\Guardrail Parts and Subs\Guardrail Drawings\Midwest Terminal



A.3. DETAILS FOR CRASH TESTS 469943-01-1A, 469943-01-2, 469943-01-3, AND 469943-01-4



Post Numbers

0

0 0

Roadside Safety and Physical Security Division -Proving Ground

Sheet 1 of 8 Test Installation

2022-12-01

Detail C Scale 1 : 20

o 0

4

2

6

8

1-1/4" Guardrail Bolt x 2-

1-1/4" Guardrail Bolt x 8-

1-1/4" Guardrail Bolt x 4, unless

otherwise indicated (see next sheet)

1a. Drill Ø24" holes for posts and backfill with Type A grade 2

crushed limestone road base, compacted to MASH standard.

1b. Recessed Guardrail Nut on all Guardrail Bolts.

Project #469943-01 Motorcycle Rail

Texas A&M Transportation Institute

Drawn by GES Scale 1:250

14

12

Washer, 3/8 F844

Detail B

Scale 1:10

10

TR No. 0-6994

36-1/8" -

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Scale 1 : 20

Typ @ Post 3 - 28

1c. Cut rail bolts off so that no more than 1" protrudes past the nut.

1d. All steel components shall be galvanized after fabrication is complete.



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	DAT System		5 15 14 17 See 1b	9 10 15 14 17 15 14 17 Plan View
±	Part Name	etric \ Qty.	/iew	
	72" Foundation Tube	2	(3)	
, ,	Tube Post	2		
- 3	BCT Bearing Plate	1		<u></u>
1	DAT Strut	2		(4) Elevation View
5	BCT Post Sleeve	1		
3	Shelf Angle Bracket	1		
7	9'-4" span Terminal Rail	1	\succ $(1')$	
3	W-beam End Section	1		
)	Anchor Cable Assembly	1	(17)	
0	Guardrail Anchor Bracket	1		
1	Bolt, 5/8 x 2" hex	8		
2	Bolt, 5/8 x 8" hex	4		
3	Bolt, 5/8 x 10" hex	2		
4	Washer, 5/8 F844	16		
5	10" Guardrail Bolt	2	1a. All bolts are ASTM A307.	Texas A&M Roadside Safety and
6	1-1/4" Guardrail Bolt	4	1b. Hardware secures Shelf Angle Bracket to Post. Rail is supported by Shelf Angle	Transportation Institute Physical Security Division - Proving Ground
7	Recessed Guardrail Nut	20	Bracket and does not attach directly to Post.	DAT (Downstream Anchor Terminal) 2022-07-13
				Drawn by GES Scale 1:25 Sheet 1 of 3

T:\Drafting Department\Solidworks\Standard Parts\Guardrail Parts and Subs\Guardrail Drawings\DAT



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2024-08-20









APPENDIX B. SUPPORTING CERTIFICATION DOCUMENTS

ECEIVED, subject to the classifications and tariffs in effect on the date of riberplay by the carrier of the property described in the Original Bill of Lading, t	hipper's No. 16-801	5.4	
property described below. If applient goad, order except as neted (contents and continion of contents of packages unknown) naried, carsityned and viesting is shown below, which said company (the word company their quickestow) which is company as an extent of the content of the content of packages unknown) naried, carsityned and viesting is shown below, which said company (the word company their quickestow) with the content of the content of the content of packages unknown) naried, carsityned and viesting is shown below, which is said company to the content of the conten		2-4	
t)	VO No. Subject to Section 7 c blicable Bill of Lading, if th delivered to the consignee he consignor, the consi	without rec	course on
estination: <u>SAMPLES, TESTING MATERIALS</u> Cust. P.O. TTI - MOTORCYCLE LOAD NO. 45-1 s	ollowing statement: The carrier shall not rr shipment without paymen other lawful charges. TRINITY HIG PRODUCTS	t of freight	y of this and all
Ity:	If charges are to be p stamp here, "To be Prep	onsignor)	or
elivering Carrier:	TO BE P Received S to apply in prepayment on the property describe	of the charge	38
Collect On Delivery: C.O.D. charge Shipper to be paid by Consignee	Agent or Ca Per	shier	
StreetCityState	(The signature here a only the amount prepaid Charges adv	l.)	s -
No. Pkgs. Piece Count Description of Articles "Wt. Class or Rate V No. Pkgs. Piece Count Description of Article	•s •Wt.	Class or Rate	Col.
Ubon delivery, all materials subject to Trinity Highway Products, LL C Storage Stain Policy No. QMS-LG-002. Project Info: MOTORCYCLE TEST LD Comments: 52 / 11G 12/12/6/31.5/S 4 # 850G 12/BUFFER/ROLLED 4 # 850G 02/BUFFER/ROLLED 4 # 3000G WASHER, FLAT, 5/2 R, TY B, G 904 3340G 5/8* GR HEX NUT 700 # 3800G 5/8*X1.25* GR BOLT 104 3300G J* ROUND WASHER F844 24 3010G 1* ROUND WASHER F844 24 3010G 1.2094.5/6 -80 RUBRAHL 4 20207G 12/94.5/6 -HOLE ANCH/S 4 34102A. DAT-31-TX-HDW-CAM 4 130296G 60 TUBE SL/12X8326 8 626079B WD 310 POST 5.25X7.25CRT			
	Total W H 7,23 ng contract terms and cond AM	7	3
AGENT OR DRIVER This shipment received subject to exceptions as noted and according to the DRIVER terms and conditions hereof.	7 P.M. TIME		•
(SIGN HERE) DATE DATE	NO	100 C	-51

And Production and Annual Control of the Ann		As of: 6/12/20							SI CII CII CI	2 0.020 0.100 0.000 0.050 0.004 4	2 0.020 0.100 0.001 0.050 0.004 4	0.030 0.130 0.000 0.050 0.004 4	0.030 0.140 0.000 0.050 0.004 4		2 0.020 0.140 0.000 0.050 0.004 4	222.8 0.190 0.730 0.012 0.003 0.020 0.100 0.000 0.070 0.002 4	33.0 0.050 0.520 0.009 0.003 0.040 0.100 0.001 0.050 0.002 4	35.0 0.060 0.450 0.015 0.001 0.030 0.090 0.000 0.070 0.002 4	4	4	4	4	4	4	4	4	1 of 5
	Prod Ln Grp: 3-Guardrail (Dom)	λC	Ship Date: 6/12/2020							25.0 0.190 0.780 0.008 0.002	25.0 0.190 0.780 0.008 0.002 0.020 0.100	23.0 0.230 1.010 0.009 0.001 0.030 0.130	25.0 0.230 1.000 0.010 0.001		23.0 0.230 0.980 0.008 0.002 0.020 0.140	22.8 0.190 0.730 0.012 0.003	33.0 0.050 0.520 0.009 0.003	35.0 0.060 0.450 0.015 0.001									
Certified Analysis	Order Number: 1325977 P	Customer PO: TTI - MOTORCYC	BOL Number: 80154	Document #: 1	Shipped To: TX	Use State: TX		PLAN		58,800 81,000	58,800 81,000	56,500 82,100				60,000 83,340	51,600 62,400	48,400 62,300									5
Certil	ō	0	B	I				CI TV Heat Codel Heat		A 2 2100151	A 2 2100151	A 2 2101129	A 2 2101130	2	A 2	A 2 210090	A 2 11719850	A 2 31847970	348066	P39261 R73305-01	20-42-004	906581-5	32870	P38875 R71579-01	P38851 R71907	138656	
		66	RIALS					Snee	ando	M-180	M-180	M-180	M-180	M-180	M-180	M-180	M-180	M-180	WIRE	F844-3300	FAST	A307-3360	A307-3580	F844-3900	A563-3910	WIRE	
	roducts LLC t.	Ft Worth (THP), TX 76111 Phn:(817) 665-1499	Customer: SAMPLES, TESTING MATERIALS	2525 STEMMONS FRWY		DALLAS, TX 75207	MOTORCYCLE TEST	Description											CBL 3/4X6'6/DBL	WASHER, FLAT, 5/8 R, TY	5/8" GR HEX NUT	5/8"X1.25" GR BOLT	5/8"X18" GR BOLT A307	1" ROUND WASHER F844	1" HEX NUT A563	CASS STUD CBL ASSY 1"	
	Trinty Highway Products LLC 2548 N.E. 28th St.	Ft Worth (THP), TX	Customer: SAMI	2525		DALL	Project: MOT	Otv Part#	52 11G						1 9600		850G	850G	4 3000G	104 3300G	804 3340G	700 3360G	104 3580G	12 3900G	24 3910G	5 5910G	

						Cert	Certified Analysis	(JSIS							Guni	- UC	
Trinity Highway Products LLC	vay Pro-	ducts LLC														7	
2548 N.E. 28th St.	Ith St.					0	Order Number: 1325977		I Ln G	p: 3-(Juardra	Prod Ln Grp: 3-Guardrail (Dom)	(r				
Ft Worth (THP	P), TX	Ft Worth (THP), TX 76111 Phn:(817) 665-1499					Customer PO: TTI -]	TTI - MOTORCYC	2.5						Acof. 6/12/00	000	
Customer: Sz	AMPL	Customer: SAMPLES, TESTING MATERIALS	IALS				BOL Number: 80154	4	Ship	Date: 6	Ship Date: 6/1 2/2020	0		-	100 100 84	0717	
25	525 S'	2525 STEMMONS FRWY					Document #: 1										
							Shipped To: TX										
D	ALLA	DALLAS, TX 75207					Use State: TX										
Project: N	MOT	MOTORCYCLE TEST															
Qty Part#	urt #	Description	Spec	С	YT	TY Heat Code/Heat	tt Yield	IS	Elg	C	Mn	4	S	C.	đ	د د	VI АСW
8 19481G	481G	C3X5#X6'-8" RUBRAIL	A-36			3077310	55,400	77,200	32.0	0.170	0.560 0	.013 0.6	39 0.21	0 0.330	32.0 0.170 0.560 0.013 0.039 0.210 0.330 0.002 0.090 0.017	10.0 060	7 4
194	19481G		A-36			3086787	56,100	76,000	29.0	0.150	0.630 0	.013 0.0	35 0.210	0 0.320	29.0 0.150 0.630 0.013 0.035 0.210 0.320 0.000 0.130 0.000	30 0.00	0 4
4 20207G	207G	12/9'4.5/8-HOLE ANCH/S	RHC		2	L13818											4
			M-180	A	2	230046	62,830	81,430	27.2	0.200		0.009 0.	0.750 0.009 0.002 0.020 0.140	0 0.140		0.000 0.050 0.002	02 4
			M-180	A	2	230050	62,160	80,260	26.9	0.190	0.720	0.014 0.	0.720 0.014 0.004 0.010	0 0.120		0.000 0.070 0.001	01 4
			M-180	A	2	231186	57,040	77,590	26.9	0.180	0.720	0.010 0.004	004 0.020	0.110	0.000 0.060	060 0.002	02 4
			M-180	A	2	231187	55,080	78,060	25.3	0.180		0.720 0.014 0.004	004 0.010	0 0.110		0.000 0.070 0.008	08 4
			M-180	A	2	231188	59,830	82,260	22.6	0.190	0.740	0.010 0.002	002 0.020	0 0.120		0.000 0.050 0.002	02 4
			M-180	A	2	231189	59,500	81,190	23.6	0.190	0.700	0.014 0.004	004 0.010	0 0.110	0.000 0.060	060 0.002	02 4
			M-180	A	2	A89864	64,500	86,000	19:7	0.200		0.720 0.015 0.002	002 0.030	0 0.050		0.001 0.060 0.001	01 4
			M-180	A	2	C87743	60,600	83,000	22.1	0.200	0.680	0.680 0.008 0.003	003 0.030	090.0 0		0.001 0.050 0.001	01 4
			M-180	В	2	228145	56,880	76,080	28.9	0.190	0.730	0.013 0.004	004 0.020	0.120		0.000 0.060 0.008	08 4
2020	20207G		M-180	B	2	229086 F12320	62,200	79,510	28.2	0.190	0.730	0.730 0.012 0.004	004 0.020	0.100		0.000 0.070 0.000	00 4
			M-180	A	6	2101130	62 400	84 000	25.0	0200		0 010 0	1 000 0 010 0 001 0 030 0 140	0 0 140		0.000 0.050 0.000	4 4
			M-180	A	2	2101131	59,500	83,400	26.0	0.230		0.010 0.001	001 0.030	0 0.140		0.000 0.060 0.004	04
			M-180	A	2	2200771	65,100	88,400	20.0		0.750	0.013 0.011	011 0.040	0.170		0.000 0.060 0.003	03 4
			M-180	A	5	2200772	70,000	90,200	22.0	0.220		0.770 0.011 0.001	001 0.030	0 0.160		0.000 0.060 0.003	03 4
			M-180	A	2	2200773	65,000	85,300	23.0	0.220	0.770	0.012 0.003	003 0.030	0 0.160		0.000 0.060 0.003	03 4
			M-180	A	2	2201642	57,900	73,200	23.0	0.230	0.980	0.008 0.002	002 0.020	0.140		0.000 0.050 0.004	04 4
	0.00		M-180	A	2	2201643	60,400	84,500	24.0	0.230	1.000	0.010 0.	1.000 0.010 0.001 0.020	0 0.140		0.000 0.050 0.004	04 4
1707	7070707		KHC		7	L12019											4
			M-180	V	2	238622	61,950	81,070	23.2	23.2 0.180	0.720	0.011 0.	004 0.02	0 0.140	0.720 0.011 0.004 0.020 0.140 0.000 0.070 0.002	070 0.0	02 4

And Products		AS 01: 0/12/20					SI CL CD Cr VI ACW	0.000 0.080 0		0.020 0.130 0.000 0.080 0.001 4	0.020 0.130 0.000 0.070 0.001 4	32.0 0.200 0.400 0.019 0.002 0.030 0.050 0.001 0.060 0.001 4		4	21.0 0.130 0.820 0.022 0.020 0.212 0.310 0.000 0.190 0.057 4			31.0 0.220 1.000 0.017 0.004 0.009 0.030 0.000 0.050 0.000 4	28.0 0.070 0.350 0.010 0.004 0.020 0.060 0.000 0.060 0.001 4	23.0 0.160 0.750 0.018 0.024 0.180 0.330 0.001 0.200 0.032 4	4	4	4	3 of 5
	Prod La Grp: 3-Guardrail (Dom) CYC	Ship Date: 6/12/2020					Elg C Mn P S	0.190 0.730 0.013 0.0		26.5 0.200 0.730 0.011 0.004 0.020 0.130	25.5 0.190 0.720 0.011 0.004 0.020 0.130	32.0 0.200 0.400 0.019 0.002			21.0 0.130 0.820 0.022 0.020			31.0 0.220 1.000 0.017 0.004	28.0 0.070 0.350 0.010 0.004	23.0 0.160 0.750 0.018 0.024				
Certified Analysis	Order Number: 1325977 Prod Customer PO: TT1 - MOTORCYC	BOL Number: 80154	Document #: 1	Shipped To: TX	Use State: TX		Yield TS	81,		61,150 79,980	61,630 80,850	50,500 70,300			58,600 60,100			43,000 67,000	59,000 65,500	60,000 77,100				
Certifi	Order Cust	BOL	Doc	Shi	C		TY Heat Code/ Heat	A 2 238623		A 2 238625		4178841	31654	883669-4	1100008623	025689	025689	91639C	B919187	1053561	P39261 R73305-01	20-42-004	906581-5	
	665-1499	MATERIALS	٨Y			r	Spec CL	80	M-180	M-180	2	-CAN A-36	МН	A307-4500	9E-A	МН	ΜН	A-36	A-500	A-36	F844-3300	FAST	A307-3360	
	Trinity Highway Products LLC 2548 N.E. 28th St. Ft Worth (THP), TX 76111 Phn:(817) 665-1499	Customer: SAMPLES, TESTING MATERIALS	2525 STEMMONS FRWY		DALLAS, TX 75207	Project: MOTORCYCLE TEST	Qty Part # Description					4 36120A DAT-31-TX-HDW-CAN	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	

Cartified Analysis Triny Highwy Produes LLC 2548 NL. 28h SL Triny Fighwy Produes LLC 2548 NL. 28h SL 2548 NL. 28h SL 2548 NL. 28h SL Colar Number: 132597 Pod La Grr; 3-Guardrai (Dom) 2548 NL. 28h SL Customer PO: TTI - MOTORCYC Customer PO: TTI - MOTORCYC Customer: SAMPLES, TRSTING MATERIALS Dout Market: 11 Shipped TD: TX Databaset: Market, TRSTING MATERIALS Dout Market: 11 Shipped TD: TX Pojoet: MOTORCYCLE TIBT Databaset: TX Shipped TD: TX Pojoet: MOTORCYCLE TIBT Databaset: TX Databaset: TX Pojoet: MOTORCYCLE TIBT Any Supped Databaset: TX Databaset: TX Pojoet: MOTORCYCLE TIBT Any Supped Databaset: TX Databaset: TX Pojoet: MOTORCYCLE TIBT Any Supped Databaset: TX Databaset: TX Pojoet: MOTORCYCLE TIBT Any Supped Databaset: Databaset: TX Databaset:	VSIS		77 Prod Ln Grp: 3-Guardrail (Dom)	OTORCYC As of: 6/12/20	Ship Date: 6/1 2/2020					TS EIG C Mn P S Si Cu Cb Cr Vn ACW		*	4	4	75,300 28.0 0.140 0.640 0.013 0.021 0.210 0.300 0.000 0.150 0.000 4	71,300 34.0 0.050 0.630 0.018 0.006 0.021 0.014 30.000 0.040 0.001 4	NCA ACT, 23 CFR 635.410. SS OTHERWISE STATED. ES WITH THE "BUY AMERICA ACT", 23 CFR 635.410.			
LLC TESTING MATERIALS MONS FRWY MONS FRWY MATERIALS MONS FRWY MATERIALS MONS FRWY MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS MATERIALS	Certified Analysis		Order Number: 132597	Customer PO: TTI - MOTORCYC	BOL Number: 80154	Document #: 1	Shipped To: TX						71579-01	71907	56,500		ge Stain Policy QMS-LG-002. APLIES WITH THE BUY AMER L MEETS ASTM A36 UNLES AED IN USA AND COMPLJE STIC SHIPMENTS)	E UNCOATED		
LLC TESTING MATERLALS MONS FRWY MONS FRWY MONS FRWY MONS FRWY 307 75207 XCLE TEST A307 A307 A307 A307 A307 A307 Breat A307 A307 A307 A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A30 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat A307 Breat	Ŭ									C							ay Products , LLC Storag URED IN USA AND COM STRUCTURA TO AND COM ER IRON ARE PERFORDER ASTM A-123 (US DOMES	SUFFIX B,P, OR S, AR		
		TTC		Phn:(817) 665-1499	FESTING MATERIALS	MONS FRWY		75207	ACLE TEST		LUEV		F844-3	A563-:	A-3		lls subject to Trinity Highw deLTED AND MANUFACT STS AASHTO M-180, ALL ESSES OF THE STEEL O ERIAL CONFORMS WITH A	F NUMBERS ENDING IN		

	Certified Analysis	Products
Trinity Highway Products LLC	•	
2548 N.E. 28th St.	Order Number: 1325977 Prod Ln Grp: 3-Guardrail (Dom)	
Ft Worth (THP), TX 76111 Phn:(817) 665-1499	Customer PO: TTI - MOTORCYC	04/1/9
Customer: SAMPLES, TESTING MATERIALS	BOL Number: 80154 Ship Date: 6/12/2020	
2525 STEMMONS FRWY	Document #: 1	
	Shipped To: TX	
DALLAS, TX 75207	Use State: TX	
Project: MOTORCYCLE TEST		
BOLTS COMPLY WITH ASTM A-307 SPECIFICATIONS A	BOLTS COMPLY WITH ASTM A-307 SPECIFICATIONS AND ARE GALVANIZED IN ACCORDANCE WITH ASTM A-153, UNLESS OTHERWISE STATED.	ED.
H ASTM A-563 /ITH ASTMF-436	NUTS COMPLY WITH ASTM A-563 SPECIFICATIONS AND ARE GALVANIZED IN ACCORDANCE WITH ASTM A-153, UNLESS OTHERWISE STATED. WASHERS COMPLY WITH ASTMF-436 SPECIFICATION AND/OR F-844 AND ARE GALVANIZED IN ACCORDANCE WITH ASTMF-2329, UNLESS	O
01HERWISE STATED. 3/4" DIA CABLE 6X19 ZINC COATED SWAGED END AISI C-10 STRENGTH - 46000 LB	UI HEKWISE STATED. 34" DIA CABLE 6X19 ZINC COATED SWAGED END AISI C-1035 STEEL ANNEALED STUD 1" DIA ASTM 449 AASHTO M30, TYPE II BREAKING STRENGTH – 46000 LB	
State of Texas, County of Tarrant. Sworn and subscribed before me this 12nd day of June, 2020.	is 12nd day of June, 2020 .	
Notary Public: Commission Expires: 1	Trinity Itighway Products LI Certified By:	roducts LLC
	Quality Assurance	0
MELISSA GUTIERREZ Notary Public, State of Taxas Comm. Expires 01-14-2023 Notary ID 130076834	algebrain and stationa	
		5 of 5

This	Memo	brandum is an acknowledgement that a and is intended solely for filing	Bill of Lading or record.	has been i	issued and	d is no	ot the orig			by or duplicate, cove	ering the property	named herein		
	D, subject to	the classifications and tariffs in effect on the date of receipt b	y the carrier of		y described	in the	Original I	Gill of Lading,	Carrier		Shipper's No.	16-801	54	
at the property throughout or within th destination,	described below this contract as the territory of its and as to each	A specified pade order except as noted (contents and continuo of content maning any parsion or corporation in possession of the property under the s hiphway operations, otherwave to deliver to another contrier on the rouge to party at any time invested in all or usy of said property india twey section ack hereal, which are hereby agreed to by the shipper and accepted for himself an	D, is of packages unk contract) agrees to o said destination. to be performed	from nown) marked, carry to its us It is mutually tereuncer shall	consigned and sual place of d agreed, as to be subject to	destine elivery a each ca all the	d as shown at said destin arrier of all conditions n	below, which said ation, if on its ov or any of said pr ot prohibited by la	company (the word vn railroad, water line operty over all or an w, whether printed or	company being understoold , highway route or routes, y portion of said route to written, herein contained,	S/O No. Subject to plicable Bill of	Section 7 of Lading, if thi	Condition s shipmen	ns of ap nt is to be
	ned to:	ak neteo, encode netey agreed to by the singler and accepted for nemest an SAMPLES, TESTING MATERIALS [T1]		Cust. P.C). <u>TTI</u>			CYCLE	Load No.:	5}	the consignor following stater	e consignee the consignent: shall not ma out payment	without rei nor shall ake delive	course or sign the ry of this
Citra		100 STATE LITTY 47	60 603	3-0 703A	Ship:	2	fit's	2020 9:3	Total Weigh	-7,230.84	Per	RINITY HIG PRODUCTS	LLC	IC.
City:		State:Zip:	77897		Arrive	:		20 8.00.		TRL#		s are to be pr , "To be Prepa	epaid, write aid."	_
			0-815-466 Veh] cle or C	ar Initial	:7	588 EK#	061	10_No	1610	Received \$ to apply in on the prop	TO B& PI prepayment o erty describe	f the charg	
Colle \$	ct On D	Pelivery: and remit to:							D. charge paid by	Shipper 🗆 Consignee 🗆		Agent or Cas	shier	8
			Street					City		State	only the an	nature here ac nount prepaid. Charges adva)	<u>+</u> S
No. Pkgs.	Piece Count	Description of Articles	*Wt.	Class or Rate	Col.		No. Pkgs.	Piece Count		Description of Ar	ticles	*Wt.	Class or Rate	Col.
	10 Mar 10	ivery, all materials subject to Trinity His nfo: MOTORCYCLE TEST ments:	shway Pro	ducts, Li	LC Stor	826	Stain I	olicy No	OMS-LG-	302.	1			
	52 4 4	/ 11G 12/12/6/3/1.5/5 / 850G 12/BUFFER/ROLLED / 3000G CEL 3/4X6/6/DEL SWG/NO	LIUTS	5	4									
1	104 804 700	 3300G WASHER, FLAT, 5/8 R. TY E 3340G 5/8" GR HEX NUT 3360G 5/8"X1.25" GR BOLT 												
41 e 1.	104 12 24 5	 3580G 5/8*X18" GR BOLT A307 3900G 1" ROUND WASHER F844 3910G 1" HEX NUT A563 5910G CASS STUD CBL ASSY 1" 	RT	\.										
	8	*BackOrdered:7 <19481G C3X5#X6-8* RUBRAIL <20207G 12/9'4.5/8-HOLE ANCH/S												
	ng 03 60	736120A. DAT-31-TX-HDW-CAN 130896G 6'0 TUBE SL/125X8X6 626079B WD 3'10 POST 5.25X7 25CF	τ								1			
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Sł	hinment mo		multiple that the	e bill of lac	ding shall s	16-	801 whether i		or shipper's we	icht."		lotal We	eight	2
The agr specifica SHIPI	eed or decla ally stated b PER	and value of the property is hereby by the shipper to be not exceeding I hereby authorize this shipment and make the decl and agree to the contract terms and conditions here	aration of val	ally in writi	ing the agr	per	CONS	IGNEE Re	e property.	ve described proper	ty in good condition	7,25 in except as n ins and condition	oted on ons.	
		This shipment received subject to exceptions as not terms and conditions hereof.	ted and acco	8	2120	ESTINATI	SIGN		hall	/ DA	/ /TE	A.M. <u>P.M.</u> TIME		•
Permaner		e address of shipper,		ATE	Loding in t			y the shipper	1 Mar and	yern	NO	1	P+	

And Production and Annual Control of the Ann		As of: 6/12/20							SI CII CII CI	2 0.020 0.100 0.000 0.050 0.004 4	2 0.020 0.100 0.001 0.050 0.004 4	0.030 0.130 0.000 0.050 0.004 4	0.030 0.140 0.000 0.050 0.004 4		2 0.020 0.140 0.000 0.050 0.004 4	222.8 0.190 0.730 0.012 0.003 0.020 0.100 0.000 0.070 0.002 4	33.0 0.050 0.520 0.009 0.003 0.040 0.100 0.001 0.050 0.002 4	35.0 0.060 0.450 0.015 0.001 0.030 0.090 0.000 0.070 0.002 4	4	4	4	4	4	4	4	4	1 of 5
	Prod Ln Grp: 3-Guardrail (Dom)	λC	Ship Date: 6/12/2020							25.0 0.190 0.780 0.008 0.002	25.0 0.190 0.780 0.008 0.002 0.020 0.100	23.0 0.230 1.010 0.009 0.001 0.030 0.130	25.0 0.230 1.000 0.010 0.001		23.0 0.230 0.980 0.008 0.002 0.020 0.140	22.8 0.190 0.730 0.012 0.003	33.0 0.050 0.520 0.009 0.003	35.0 0.060 0.450 0.015 0.001									
Certified Analysis	Order Number: 1325977 P	Customer PO: TTI - MOTORCYC	BOL Number: 80154	Document #: 1	Shipped To: TX	Use State: TX		PLAN		58,800 81,000	58,800 81,000	56,500 82,100				60,000 83,340	51,600 62,400	48,400 62,300									5
Certil	ō	0	B	I				CI TV Heat Codel Heat		A 2 2100151	A 2 2100151	A 2 2101129	A 2 2101130	2	A 2	A 2 210090	A 2 11719850	A 2 31847970	348066	P39261 R73305-01	20-42-004	906581-5	32870	P38875 R71579-01	P38851 R71907	138656	
		66	RIALS					Snee	ando	M-180	M-180	M-180	M-180	M-180	M-180	M-180	M-180	M-180	WIRE	F844-3300	FAST	A307-3360	A307-3580	F844-3900	A563-3910	WIRE	
	roducts LLC t.	Ft Worth (THP), TX 76111 Phn:(817) 665-1499	Customer: SAMPLES, TESTING MATERIALS	2525 STEMMONS FRWY		DALLAS, TX 75207	MOTORCYCLE TEST	Description											CBL 3/4X6'6/DBL	WASHER, FLAT, 5/8 R, TY	5/8" GR HEX NUT	5/8"X1.25" GR BOLT	5/8"X18" GR BOLT A307	1" ROUND WASHER F844	1" HEX NUT A563	CASS STUD CBL ASSY 1"	
	Trinty Highway Products LLC 2548 N.E. 28th St.	Ft Worth (THP), TX	Customer: SAMI	2525		DALL	Project: MOT	Otv Part#	52 11G						1 9600		850G	850G	4 3000G	104 3300G	804 3340G	700 3360G	104 3580G	12 3900G	24 3910G	5 5910G	

						Cert	Certified Analysis	(JSIS							Guni	- UC	
Trinity Highway Products LLC	vay Pro-	ducts LLC														7	
2548 N.E. 28th St.	Ith St.					0	Order Number: 1325977		I Ln G	p: 3-(Juardra	Prod Ln Grp: 3-Guardrail (Dom)	(r				
Ft Worth (THP	P), TX	Ft Worth (THP), TX 76111 Phn:(817) 665-1499					Customer PO: TTI -]	TTI - MOTORCYC	2.5						Acof. 6/12/00	000	
Customer: Sz	AMPL	Customer: SAMPLES, TESTING MATERIALS	IALS				BOL Number: 80154	4	Ship	Date: 6	Ship Date: 6/1 2/2020	0		-	100 100 84	0717	
25	525 S'	2525 STEMMONS FRWY					Document #: 1										
							Shipped To: TX										
D	ALLA	DALLAS, TX 75207					Use State: TX										
Project: N	MOT	MOTORCYCLE TEST															
Qty Part#	urt #	Description	Spec	С	YT	TY Heat Code/Heat	tt Yield	IS	Elg	C	Mn	4	S	C.	đ	د د	VI АСW
8 19481G	481G	C3X5#X6'-8" RUBRAIL	A-36			3077310	55,400	77,200	32.0	0.170	0.560 0	.013 0.6	39 0.21	0 0.330	32.0 0.170 0.560 0.013 0.039 0.210 0.330 0.002 0.090 0.017	10.0 060	7 4
194	19481G		A-36			3086787	56,100	76,000	29.0	0.150	0.630 0	.013 0.0	35 0.210	0 0.320	29.0 0.150 0.630 0.013 0.035 0.210 0.320 0.000 0.130 0.000	30 0.00	0 4
4 20207G	207G	12/9'4.5/8-HOLE ANCH/S	RHC		2	L13818											4
			M-180	A	2	230046	62,830	81,430	27.2	0.200		0.009 0.	0.750 0.009 0.002 0.020 0.140	0 0.140		0.000 0.050 0.002	02 4
			M-180	A	2	230050	62,160	80,260	26.9	0.190	0.720	0.014 0.	0.720 0.014 0.004 0.010	0 0.120		0.000 0.070 0.001	01 4
			M-180	A	2	231186	57,040	77,590	26.9	0.180	0.720	0.010 0.004	004 0.020	0.110	0.000 0.060	060 0.002	02 4
			M-180	A	2	231187	55,080	78,060	25.3	0.180		0.720 0.014 0.004	004 0.010	0 0.110		0.000 0.070 0.008	08 4
			M-180	A	2	231188	59,830	82,260	22.6	0.190	0.740	0.010 0.002	002 0.020	0 0.120		0.000 0.050 0.002	02 4
			M-180	A	2	231189	59,500	81,190	23.6	0.190	0.700	0.014 0.004	004 0.010	0 0.110	0.000 0.060	060 0.002	02 4
			M-180	A	2	A89864	64,500	86,000	19:7	0.200		0.720 0.015 0.002	002 0.030	0 0.050		0.001 0.060 0.001	01 4
			M-180	A	2	C87743	60,600	83,000	22.1	0.200	0.680	0.680 0.008 0.003	003 0.030	090.0 0		0.001 0.050 0.001	01 4
			M-180	В	2	228145	56,880	76,080	28.9	0.190	0.730	0.013 0.004	004 0.020	0.120		0.000 0.060 0.008	08 4
2020	20207G		M-180	B	2	229086 F12320	62,200	79,510	28.2	0.190	0.730	0.730 0.012 0.004	004 0.020	0.100		0.000 0.070 0.000	00 4
			M-180	A	6	2101130	62 400	84 000	25.0	0200		0 010 0	1 000 0 010 0 001 0 030 0 140	0 0 140		0.000 0.050 0.000	4 4
			M-180	A	2	2101131	59,500	83,400	26.0	0.230		0.010 0.001	001 0.030	0 0.140		0.000 0.060 0.004	04
			M-180	A	2	2200771	65,100	88,400	20.0		0.750	0.013 0.011	011 0.040	0.170		0.000 0.060 0.003	03 4
			M-180	A	5	2200772	70,000	90,200	22.0	0.220		0.770 0.011 0.001	001 0.030	0 0.160		0.000 0.060 0.003	03 4
			M-180	A	2	2200773	65,000	85,300	23.0	0.220	0.770	0.012 0.003	003 0.030	0 0.160		0.000 0.060 0.003	03 4
			M-180	A	2	2201642	57,900	73,200	23.0	0.230	0.980	0.008 0.002	002 0.020	0.140		0.000 0.050 0.004	04 4
	0.00		M-180	A	2	2201643	60,400	84,500	24.0	0.230	1.000	0.010 0.	1.000 0.010 0.001 0.020	0 0.140		0.000 0.050 0.004	04 4
1707	7070707		KHC		7	L12019											4
			M-180	V	2	238622	61,950	81,070	23.2	23.2 0.180	0.720	0.011 0.	004 0.02	0 0.140	0.720 0.011 0.004 0.020 0.140 0.000 0.070 0.002	070 0.0	02 4

Annord Annual Filler		As of: 6/12/20					2 2 2		3 0.020 0.130 0.000 0.080 0.001 4 2 0.020 0.160 0.000 0.070 0.002 4			32.0 0.200 0.400 0.019 0.002 0.030 0.050 0.001 0.060 0.001 4		4	21.0 0.130 0.820 0.022 0.020 0.212 0.310 0.000 0.190 0.057 4			31.0 0.220 1.000 0.017 0.004 0.009 0.030 0.000 0.050 0.000 4	28.0 0.070 0.350 0.010 0.004 0.020 0.060 0.000 0.060 0.001 4	23.0 0.160 0.750 0.018 0.024 0.180 0.330 0.001 0.200 0.032 4	4	4	4	3 of 5
	Prod Ln Grp: 3-Guardrail (Dom)	r C Ship Date: 6/12/2020					;		26.4 0.190 0.730 0.013 0.003 0.020 0.130 26.1 0.190 0.730 0.013 0.002 0.020 0.160	0.200	0.190	32.0 0.200 0.400 0.019 0.002			21.0 0.130 0.820 0.022 0.020			31.0 0.220 1.000 0.017 0.004	28.0 0.070 0.350 0.010 0.004	23.0 0.160 0.750 0.018 0.024				-
Analysis	Order Number: 1325977 Pr	BOL Number: 80154	1t #: 1	Shipped To: TX	ate: TX				63,640 81,270 61,390 80,200			50,500 70,300			58,600 60,100			43,000 67,000	59,000 65,500	60,000 77,100				
Certified Analysis	Order Num	BOL Numl	Document #:	Shipped	Use State:			IY Heat Code/ Heat	238623 238624			4178841	31654	883669-4	1100008623	025689	025689	91639C	B919187	1053561	P39261 R73305-01	20-42-004	906581-5	
		IALS					5	-	M-180 A 2 M-180 A 2	A	A	A-36	WH	A307-4500	A-36	WH	WH	A-36	A-500	A-36	F844-3300	FAST	A307-3360	
-	roducts LJLC L Z 72111 Dim (013) 225 1400	Customer: SAMPLES, TESTING MATERIALS	2525 STEMMONS FRWY		DALLAS, TX 75207	MOTORCYCLE TEST		Description				DAT-31-TX-HDW-CAN												
	Trinity Highway Products LLC 2548 N.E. 28th St. B. Wold Arren Try 2511 Dim	Customer: SAMI	2525		DALL	Project: MO1		UIY PART #				4 36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	36120A	

Annu	Prod Ln Grn: 3-Guardrail (Dom)	040123						: Mn P S Si Cu Ch Cr Vn ACW		4	4	4	28.0 0.140 0.640 0.013 0.021 0.210 0.300 0.000 0.150 0.000 4	34.0 0.050 0.630 0.018 0.006 0.021 0.01430.000 0.040 0.001 4		Jpon delivery, all materials subject to Trinity Highway Products , LLC Storage Stain Policy QMS-LG-002. ALL STEEL USED WAS MELTED AND MANUFACTURED IN USA AND COMPLIES WITH THE BUY AMERICA ACT, 23 CFR 635.410. ALL GUARDRAIL MEETS AASHTTO M-180, ALL STRUCTURAL STEEL MEETS ASTM A36 UNLESS OTHERWISE STATED. ALL COATINGS PROCESSES OF THE STEEL OR IRON ARE PERFORMED IN USA AND COMPLIES WITH THE "BUY AMERICA ACT", 23 CFR 635.410. ALL GALVANIZED MATERIAL CONFORMS WITH ASTM A-123 (US DOMESTIC SHIPMENTS) ALL GALVANIZED MATERIAL CONFORMS WITH ASTM A-123 & ISO 1461 (INTERNATIONAL SHIPMENTS) ALL GALVANIZED MATERIAL CONFORMS WITH ASTM A-123 & UN DOMESTIC SHIPMENTS) FINISHED GOOD PART NUMBERS ENDING IN SUFFIX B,P, OR S, ARE UNCOATED
	Prod Ln Grp: 3	CYC .	Ship Date: 6/12/2020					EIG					28.0 0.140	34.0 0.050		T, 23 CFR 635.4 ERWISE STA7 H THE "BUY /
arysis		ror	80154					SL					75,300	71,300		-002. AMERICA AC NLESS OTH IPLIES WIT PMENTS) PMENTS)
Certilieu Allalysis	Order Number: 1325977	Customer PO: TTI - MOTORCYC	BOL Number: 80	Document #: 1	Shipped To: TX	Use State: TX		Yield					56,500	62,100		olicy QMS-LG TH THE BUY / ASTM A36 U JSA AND COM MENTS) MENTS) ATED ATED
Ceruin	Orde	Cus	BOJ	Dc	SI			TY Heat Code/Heat	848773-8	914488-4	P38875 R71579-01	P38851 R71907	2064020	811J00940	1694	ts , LLC Storage Stain Pc USA AND COMPLIES WI TURAL STEBL MEETS URE PERFORMED IN U 23 (US DOMESTIC SHIP -123 & ISO 1461 (INTERN -123 & ISO 1461 (INTERN B,P, OR S, ARE UNCO.
			IALS					Spec CL	A307-3403	A307-3500	F844-3900	A563-3910	A-36	A-500	WOOD	/ Highway Produc IUFACTURED IN 80, ALL STRUCT 81, ALL STRUCT 131, AN 14 ASTM A-1 5 WITH ASTM A-1 5 WITH ASTM A-1 1NG IN SUFFIX.1
011-11-1	oducts LLC	Ft Worth (THP), TX 76111 Phn:(817) 665-1499	Customer: SAMPLES, TESTING MATERIALS	2525 STEMMONS FRWY		DALLAS, TX 75207	MOTORCYCLE TEST	Description						6'0 TUBE SLJ.125X8X6	TSOY 01'E CW	Upon delivery, all materials subject to Trinity Highway Products , LLC Storage Stain Policy QMS-LG-002. ALL STEBL USED WAS MELTED AND MANUFACTURED IN USA AND COMPLIES WITH THE BUY AMERICA ACT, 23 CFR 635,410. ALL GUARDRAIL MEETS AASHTO M-180, ALL STRUCTURAL STEBL MEETS ASTM A36 UNLESS OTHERWISE STATED. ALL COATINGS PROCESSES OF THE STEBL OR IRON ARE PERFORMED IN USA AND COMPLIES WITH THE "BUY AME ALL GALVANIZED MATERIAL CONFORMS WITH ASTM A-123 (US DOMESTIC SHIPMENTS) ALL GALVANIZED MATERIAL CONFORMS WITH ASTM A-123 (US DOMESTIC SHIPMENTS) ALL GALVANIZED MATERIAL CONFORMS WITH ASTM A-123 & ISO 1461 (INTERNATIONAL SHIPMENTS) FINISHED GOOD PART NUMBERS ENDING IN SUFFIX B,P, OR S, ARE UNCOATED
	Trinity Highway Products LLC 2548 N.B. 28th St.	't Worth (THP), TX	Justomer: SAMP	2525 S		DALLA	Project: MOT	Qty Part#	36120A	36120A	36120A	36120A	36120A	8 130896G	8 626079B	pon delivery, all n LL STEEL USED ¹ LL GUARDRAH LL GUARDRAH LL GALVANIZED LL GALVANIZED LL GALVANIZED INISHED GOOD

	Certified Analysis	And the state of t
Trinity Highway Products LLC		
2548 N.E. 28th St.	Order Number: 1325977 Prod Ln Grp: 3-Guardrail (Dom)	Jom)
Ft Worth (THP), TX 76111 Phn:(817) 665-1499	Customer PO: TTI - MOTORCYC	Odc1/9 Just
Customer: SAMPLES, TESTING MATERIALS	BOL Number: 80154 Ship Date: 6/12/2020	
2525 STEMMONS FRWY	Document #: 1	
	Shipped To: TX	
DALLAS, TX 75207	Use State: 'TX	
Project: MOTORCYCLE TEST		
BOLTS COMPLY WITH ASTM A-307 SPECIFICATION	BOLTS COMPLY WITH ASTM A-307 SPECIFICATIONS AND ARE GALVANIZED IN ACCORDANCE WITH ASTM A-153, UNLESS OTHERWISE STATED.	S OTHERWISE STATED.
H ASTM A-563 /ITH ASTMF-430	NUTS COMPLY WITH ASTM A-563 SPECIFICATIONS AND ARE GALVANIZED IN ACCORDANCE WITH ASTM A-153, UNLESS OTHERWISE STATED WASHERS COMPLY WITH ASTMF-436 SPECIFICATION AND/OR F-844 AND ARE GALVANIZED IN ACCORDANCE WITH ASTM F-2329, UNLESS	DTHERWISE STATED. ULESS
OTHERWISE STATED. 3/4" DIA CABLE 6X19 ZINC COATED SWAGED END AISI (STRENGTH – 46000 LB	UTHERWISE STATED. 34" DIA CABLE 6X19 ZINC COATED SWAGED END AISI C-1035 STEEL ANNEALED STUD 1" DIA ASTM 449 AASHTO M30, TYPE II BREAKING STRENGTH – 46000 LB	KING
State of Texas, County of Tarrant. Swom and subscribed before me this 12nd day of June, 2020.	te this 12nd day of June, 2020 .	
Notary Public: Commission Evoirse: 1 1	Certified By:	d By: Chinic Products LLC
	Quality Assurance,	rance/
MELISSA GUTIERHEZ Motary Public, State of Texas Comm. Expires 01-14-2023 Notary ID 130078834	algebrain W. Fradressing	
		5 of 5
APPENDIX C. MASH TEST 3-10 (CRASH TEST 469940-03-1)

C.1. VEHICLE PROPERTIES AND INFORMATION

Date: <u>2020-08-05</u>	Test No.:	469940-03-1	VIN No.: <u>3N1CN7</u>	AP3EL835901					
Year: 2014	Make:	NISSAN	Model: <u>VERSA</u>						
Tire Inflation Pressure	e: <u>36 PSI</u>	Odometer: <u>125624</u>	Tire Size	: <u>185 65R 15</u>					
Describe any damage	Describe any damage to the vehicle prior to test: <u>None</u>								
 Denotes acceleron 	neter location.								
NOTES: <u>None</u>		— А М							
Engine Type: 4 C	(1								
Engine CID: 1.61		-							
Transmission Type:	Manual RWD 4WD	╴ ┍╶┛┧╼╴ ╞╉╌╝╴	R						
Optional Equipment:									
None									
)\[(
Dummy Data:			L _s L _g						
-	Percentile Male	└─┘ ⋖ ──F─ ► ◀─	—н — н L u	⊢к					
Mass: 165		- 4	₩E						
Seat Position: <u>IMP</u>	ACT SIDE	_	X	>					
Geometry: inches			C	►					
A 66.70	F 32.50	K 12.50	P 4.50	U 15.50					
B 59.60	G	L 26.00	Q 24.00	V 21.25					
C 175.40	H 40.20	M 58.30	R 16.25	W 40.20					
D <u>40.50</u>	l <u>7.00</u>	N <u>58.50</u>	S <u>7.50</u>	X <u>79.75</u>					
E <u>102.40</u>	J <u>22.25</u>	O <u>30.50</u>	T <u>64.50</u>						
Wheel Center Ht F	ront <u>11.50</u>	Wheel Center Ht	Rear <u>11.50</u>	W-H <u>0.00</u>					
RANGE LIMIT: A = 65 ±3		= 98 ±5 inches; F = 35 ±4 inches; H = inches; W-H < 2 inches or use MASH		Support) = 28 ±4 inches					
GVWR Ratings:	Mass: Ib	<u>Curb</u>	Test Inertial	Gross Static					
Front <u>1750</u>	Mfront	1461	1482	1567					
Back 1687	M _{rear}	964	958	1038					
Total <u>3389</u>	M _{Total}	2425	2440	2605					
		Allowable TIM = 242	20 lb ±55 lb Allowable GSM = 258	35 lb ± 55 lb					
Mass Distribution:	LF: <u>746</u>	RF: _ <u>736</u>	LR: <u>508</u>	RR: <u>450</u>					

Figure C.1. Vehicle Properties for Test 469940-03-1.

Date:	2020-08-05	Test No.:	469940-03-1	VIN No.:	3N1CNTAP3EL835901
Year:	2014	Make:	NISSAN	Model:	VERSA

VEHICLE CRUSH MEASUREMENT SHEET¹

Complete Wh	en Applicable

End Damage	Side Damage
Undeformed end width	Bowing: B1 X1
Corner shift: A1	B2 X2
A2	
End shift at frame (CDC)	Bowing constant
(check one)	X1+X2 _
< 4 inches	2
≥ 4 inches	

Note: Measure C_1 to C_6 from Driver to Passenger Side in Front or Rear Impacts – Rear to Front in Side Impacts.

G		Direct I	Damage								
Specific Impact Number	Plane* of C-Measurements	Width*** (CDC)	Max**** Crush	Field L**	C_1	C_2	C_3	C_4	C_5	C_6	±D
1	Front plane at bumper ht	15	5	16	-	-	-	-	-	-	21
2	Side plane at bumper ht	15	8	32	-	-	-	-	-	-	64
	Measurements recorded										
	🖌 inches or 🗌 mm										

¹Table taken from National Accident Sampling System (NASS).

*Identify the plane at which the C-measurements are taken (e.g., at bumper, above bumper, at sill, above sill, at beltline, etc.) or label adjustments (e.g., free space).

Free space value is defined as the distance between the baseline and the original body contour taken at the individual C locations. This may include the following: bumper lead, bumper taper, side protrusion, side taper, etc. Record the value for each C-measurement and maximum crush.

**Measure and document on the vehicle diagram the beginning or end of the direct damage width and field L (e.g., side damage with respect to undamaged axle).

***Measure and document on the vehicle diagram the location of the maximum crush.

Note: Use as many lines/columns as necessary to describe each damage profile.

Figure C.2. Exterior Crush Measurements for Test 469940-03-1.

Date: _2020-08-05 Test No.: _469940-03-	1	VIN No.:	3N1CNTAP3	EL835901
Year:2014Make:NISSAN		Model: VE	RSA	
H I		OCCUPANT FORMATIO		
		Before	After (inches)	Differ.
G	A1	75.00	75.00	0.00
	A2	74.00	74.00	0.00
	A3	74.00	74.00	0.00
	B1	43.00	43.00	0.00
	B2	37.00	37.00	0.00
B1, B2, B3, B4, B5, B6	B3	43.00	43.00	0.00
	B4	46.50	46.50	0.00
- A1, A2, &A 3	B5	42.50	42.50	0.00
D1, D2, & D3 C1, C2, & C3	B6	46.50	46.50	0.00
	C1	26.00	26.00	0.00
	C2	0.00	0.00	0.00
	С3	26.00	26.00	0.00
	D1	12.50	12.50	0.00
	D2	0.00	0.00	0.00
	D3	10.00	10.00	0.00
B1 B2 B3	E1	45.00	45.00	0.00
	E2	48.75	48.75	0.00
	F	47.50	47.50	0.00
	G	47.50	47.50	0.00
	н	39.00	39.00	0.00
	I	39.00	39.00	0.00
ateral area across the cab from	J*	48.50	48.50	0.00

Figure C.3. Occupant Compartment Measurements for Test 469940-03-1.

*Lateral area across the cab from driver's side kick panel to passenger's side kick panel.

C.2. **SEQUENTIAL PHOTOGRAPHS**



(a) 0.000 s



(c) 0.200 s



(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure C.4. Sequential Photographs for Test 469940-03-1 (Overhead Views).



(a) 0.000 s

(b) 0.100 s



(c) 0.200 s

(d) 0.300 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure C.5. Sequential Photographs for Test 469940-03-1 (Frontal Views).



(a) 0.000 s



(c) 0.200 s



(f) 0.500 s

(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure C.6. Sequential Photographs for Test 469940-03-1 (Rear Views).

C.3. VEHICLE ANGULAR DISPLACEMENTS



Roll, Pitch and Yaw Angles

Figure C.7. Vehicle Angular Displacements for Test 469940-03-1.

C.4. VEHICLE ACCELERATIONS



Figure C.8. Vehicle Longitudinal Accelerometer Trace for Test 469940-03-1 (Accelerometer Located at Center of Gravity).



Figure C.9. Vehicle Lateral Accelerometer Trace for Test 469940-03-1 (Accelerometer Located at Center of Gravity).



Figure C.10. Vehicle Vertical Accelerometer Trace for Test 469940-03-1 (Accelerometer Located at Center of Gravity).

APPENDIX D. MASH TEST 3-11 (CRASH TEST 469940-03-2)

D.1. VEHICLE PROPERTIES AND INFORMATION

Date:	2020-8-7	Test No	o.: <u>469</u>	940-03-2	VIN No.:	1C6R	R6FTXES	122398
Year:	2014	Mak	(e:	RAM	_ Model:		1500	
Tire Size:	265/70 R	17		Tire	Inflation Pre	ssure:	35	osi
Tread Type:	Highway				Odo	meter: <u>164</u>	4069	
Note any dan	nage to the	vehicle prior	to test: <u>N</u>	lone				
 Denotes ad 	cceleromet	er location.		ļ	◀X ◀₩►	-		
NOTES: No	one		1		77		<u> </u>	
Engine Type: Engine CID:	V-8 5.7 L			WHEEL PRACK				WHEEL WHEEL
Transmission			-		<u>-</u> ¥>e		'EST INERTIAL C. M.	
Auto	or V RV	_ Manual √D _ 4₩						
Optional Equi	ipment:		•				2	В
Dummy Data	: NONE			I			FQL	
Type: Mass:		0 lb		◄ F →	⊔_ — H —►	L _g L _v L _s	- D-	-
Seat Positio	n:			-	< ′м	Е ———	⊸► √ м	
Geometry:	inches			-	FRONT	— C ———	REAR	•
A 78.		= 40.0	<u> </u>	20.00	- P	3.00	U.	26.75
B 74.		G <u>28.8</u> H 61.3		30.00 68.50	- <u>Q</u> -	30.50	— · ·	30.25
C <u>227.</u> D 44.		⊣ <u>61.3</u> ⊨ 11.7		68.00	_ R	18.00 13.00	W.	61.30 79.00
D <u>44.</u> E 140.		J 27.0		46.00	- <u>s</u> _ T	77.00	X	73.00
Wheel Cer	nter	14.75	Wheel V	Vell	- ' 6.00	Bottom Fi		12.50
Height Fr Wheel Cer	nter	14.75	Clearance (Fr Wheel V	Vell	9.25	Height - I Bottom Fi	rame	22.50
Height R RANGE LIMIT: A=7		237 ±13 inches; E=148	Clearance (Re ±12 inches: F=39	·		Height - nches: 0=43 ±4 in	-	
GVWR Ratin		Mass:		Curb		nertial		ss Static
	3 700	Mfront		2906	10001	2831		2831
	3900	M _{rear}		2080		2195		2195
	\$700	М _{Тоtal}		4986		5026		5026
Mass Distrib	ution:			(Allowable	Range for TIM and	GSM = 5000 lb ±'	110 lb)	
lb		LF: <u>1390</u>	RF:	1441	LR:	1124	RR:	1071



Date:	2020-08-07	Test No.:	469940-03-2	VIN No.:	1C6RR6FTXES122398
Year:	2014	Make:	RAM	Model:	1500

VEHICLE CRUSH MEASUREMENT SHEET¹

Complete Wh	en Applicable
End Damage	Side Damage
Undeformed end width	Bowing: B1 X1
Corner shift: A1	B2 X2
A2	
End shift at frame (CDC)	Bowing constant
(check one)	X1+X2
< 4 inches	2
≥ 4 inches	

Note: Measure C_1 to C_6 from Driver to Passenger Side in Front or Rear Impacts – Rear to Front in Side Impacts.

G		Direct I	Direct Damage								
Specific Impact Number	Plane* of C-Measurements	Width*** (CDC)	Max*** Crush	Field L**	C_1	C_2	C_3	C4	C5	C_6	±D
1	Front plane at bmp ht	18	8	30							-24
2	Side plane at bmp ht	18	8	52							70
	Measurements recorded										
	√ inches or ☐ mm										

¹Table taken from National Accident Sampling System (NASS).

*Identify the plane at which the C-measurements are taken (e.g., at bumper, above bumper, at sill, above sill, at beltline, etc.) or label adjustments (e.g., free space).

Free space value is defined as the distance between the baseline and the original body contour taken at the individual C locations. This may include the following: bumper lead, bumper taper, side protrusion, side taper, etc. Record the value for each C-measurement and maximum crush.

**Measure and document on the vehicle diagram the beginning or end of the direct damage width and field L (e.g., side damage with respect to undamaged axle).

***Measure and document on the vehicle diagram the location of the maximum crush.

Note: Use as many lines/columns as necessary to describe each damage profile.

Figure D.2. Exterior Crush Measurements for Test 469940-03-2.

Date:	2020-08-07	Test No.:	469940-03-2	VIN No.:	1C6RR6FTX	ES122398		
Year:	2014	Make:	RAM	Model:	1500			
		~ 7 1 1 1	ت	OCCUPANT DEFORMATIC				
	F			Before	After (inches)	Differ.		
		E2 E3 E	A	65.00	65.00	0.00		
			A:	2 63.00	63.00	0.00		
			₽⊑ a:	3 65.50	65.50	0.00		
			B	45.00	45.00	0.00		
			Bź	2 38.00	38.00	0.00		
			В:	3 45.00	45.00	0.00		
			B	4 39.50	39.50	0.00		
		B1-3 B4- B4- A1-3	- B	5 43.00	43.00	0.00		
		-3	B	3 9.50	39.50	0.00		
\square		3	C [.]	126.00	26.00	0.00		
)		C	2 0.00	0.00	0.00		
	-		C	3 26.00	24.00	-2.00		
			D	111.00	11.00	0.00		
			D	2 0.00	0.00	0.00		
			D	3 11.50	11.50	0.00		
		 B2,5	Ξ E΄	58.50	58.50	0.00		
	B1,4	B3,6	E2	2 63.50	64.5	1.00		
	 E	<u> </u>	E	3 63.50	63.50	0.00		
			E	4 <u>63.50</u>	63.50	0.00		
			F	59.00	59.00	0.00		
			G	59.00	59.00	0.00		
			Н	37.50	37.50	0.00		

Figure D.3. Occupant Compartment Measurements for Test 469940-03-2.

L

J*

*Lateral area across the cab from driver's side

kickpanel to passenger's side kickpanel.

0.00

0.00

37.50

25.00

37.50

25.00

D.2. **SEQUENTIAL PHOTOGRAPHS**



(a) 0.000 s



(c) 0.200 s



(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure D.4. Sequential Photographs for Test 469940-03-2 (Overhead Views).



(a) 0.000 s

(b) 0.100 s



(c) 0.200 s

(d) 0.300 s



(e) 0.400 s







(b) 0.100 s



(d) 0.300 s

(c) 0.200 s







(g) 0.600 s (h) 0.700 s Figure D.6. Sequential Photographs for Test 469940-03-2 (Rear Views).

D.3. VEHICLE ANGULAR DISPLACEMENTS



Roll, Pitch and Yaw Angles

Figure D.7. Vehicle Angular Displacements for Test 469940-03-2.

D.4. VEHICLE ACCELERATIONS



Figure D.8. Vehicle Longitudinal Accelerometer Trace for Test 469940-03-2 (Accelerometer Located at Center of Gravity).



Figure D.9. Vehicle Lateral Accelerometer Trace for Test 469940-03-2 (Accelerometer Located at Center of Gravity).



Figure D.10. Vehicle Vertical Accelerometer Trace for Test 469940-03-2 (Accelerometer Located at Center of Gravity).

APPENDIX E. MASH TEST (CRASH TEST 469940-03-3)

E.1. VEHICLE PROPERTIES AND INFORMATION

Date: 2020)-8-14	Test No.:	469940-03-3	VIN No.:	JKAEXMJ1	I7CDAAOO17
Year: 2012	2	Make:	KAWASAKI	Model:	250 NINJA	
Tire Size:	FT 110/70 R17	REAR 13	0 70R17	Tire Inflation Pre	essure: 28 P	SI
Tread Type:	HIGHWAY			Odd	ometer: 067	72
Note any dam	nage to the vehic	le prior to t	est:			
 Denotes ad 	celerometer loca	ation	\wedge	- 1/		
NOTES:			I	-	VIE.	
			A			
Engine Type: Engine CID:	2 CYL 249 CC			-	A La Mai	
Transmission Auto FWD		Manual		R.		
Optional Equi	pment:			Ninjas Ninjas	OOR.info	
Dummy Data Type: Mass: Seat Positio	190 lb			G	- D	
Geometry:	inches			C		
A 30 B 45.8	C <u>78</u> 55	8	E <u>12.5</u> F 30.5		5 26.5	
Wheel Cen Height Fr	ter ont 11.3		Wheel Well arance (Front) <u>1</u> .		Bottom Fran Height - Fro	ont ⁸
Wheel Cen Height Re		Cle	Wheel Well 6.	75	Bottom Fran Height - Re	
GVWR RatingFront265Back485Total750	gs:	Mass: Ib Mfront Mrear MTotal	180 180 360	<u>Test</u> 170 230 400	Inertial	<u>Gross Static</u> 240 360 600
Mass Distrib Ib		70		R: 23	0	

Figure E.1. Vehicle Properties for Test 469940-03-3.

E.2. SEQUENTIAL PHOTOGRAPHS













Figure E.2. Sequential Photographs for Test 469940-03-3 (Overhead Views).



(a) 0.000 s

(b) 0.100 s



(c) 0.200 s

(d) 0.300 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure E.3. Sequential Photographs for Test 469940-03-3 (Frontal Views).



(b) 0.100 s

(f) 0.500 s



(c) 0.200 s



(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure E.4. Sequential Photographs for Test 469940-03-3 (Rear Views).

APPENDIX F. MASH TEST (CRASH TEST 469940-03-4A)

F.1. SEQUENTIAL PHOTOGRAPHS



(a) 0.000 s

(b) 0.100 s



(c) 0.200 s

(d) 0.300 s





(f) 0.500 s





(h) 0.700 s

Figure F.1. Sequential Photographs for Test 469940-03-4A (Overhead Views).



(b) 0.100 s



(c) 0.200 s



(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure F.2. Sequential Photographs for Test 469940-03-4A (Frontal Views).



(b) 0.100 s



(d) 0.300 s

(c) 0.200 s



(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure F.3. Sequential Photographs for Test 469940-03-4A (Rear Views).

APPENDIX G. MASH TEST (CRASH TEST 469942-01-1)

G.1. SEQUENTIAL PHOTOGRAPHS



Figure G.1. Sequential Photographs for Test 469942-01-1 (Overhead Views).

293



(a) 0.000 s





(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure G.2. Sequential Photographs for Test 469942-01-1 (Frontal Views).



(a) 0.000 s



(c) 0.200 s

(d) 0.300 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure G.3. Sequential Photographs for Test 469942-01-1 (Rear Views).

MASH TEST (CRASH TEST 469943-01-1A) **APPENDIX H.**

SEQUENTIAL PHOTOGRAPHS H.1.



(a) 0.000 s



(c) 0.200 s



(e) 0.400 s

(f) 0.500 s

(g) 0.600 s



(d) 0.300 s



(a) 0.000 s

(b) 0.100 s



(c) 0.200 s

(d) 0.300 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure H.2. Sequential Photographs for Test 469943-01-1A (Frontal Views).





(c) 0.200 s

(d) 0.300 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s

(h) 0.700 s

Figure H.3. Sequential Photographs for Test 469943-01-1A (Rear Views).
APPENDIX I. MASH TEST (CRASH TEST 469943-01-2)

I.1. SEQUENTIAL PHOTOGRAPHS



Figure I.1. Sequential Photographs for Test 469943-01-2 (Overhead Views).







(c) 0.200 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure I.2. Sequential Photographs for Test 469943-01-2 (Frontal Views).



(a) 0.000 s



(c) 0.200 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s

(h) 0.700 s



APPENDIX J. MASH TEST 3-10 (CRASH TEST 469943-01-3)

J.1. VEHICLE PROPERTIES AND INFORMATION

Date: <u>2023-04-18</u>	Test No.:	469943-01-3	VIN No.: <u>3N1CN</u>	I7APXHL842803					
Year: <u>2017</u>	Make:	Nissan	Model: <u>Versa</u>						
Tire Inflation Pressure:	36 PSI	Odometer: <u>104990</u>	Tire Siz	ze: <u>P185/65R15</u>					
Describe any damage to the vehicle prior to test: <u>None</u>									
Denotes acceleromet	er location.								
NOTES: <u>None</u>		- A M -		——————————————————————————————————————					
Engine Type: <u>4 CYL</u> Engine CID: <u>1.6 L</u>									
Transmission Type: Auto or FWD RW	<mark>□ M</mark> anual /D <u>□</u> 4WD	P	R						
Optional Equipment: <u>None</u>									
Dummy Data:Type:50th PeMass:165 lbSeat Position:IMPACT	side Male								
Geometry: inches				-					
A <u>66.70</u> F	32.50	K <u>12.50</u>	P <u>4.50</u>	U <u>15.50</u>					
B <u>59.60</u> G	0.00	L <u>26.00</u>	Q <u>24.00</u>	V <u>21.25</u>					
C <u>175.40</u> H	41.22	M <u>58.30</u>	R <u>16.25</u>	W <u>41.25</u>					
D <u>40.50</u> I	7.00	N <u>58.50</u>	S <u>7.50</u>	<u> </u>					
E <u>102.40</u> J	22.50	O <u>30.50</u>	T <u>64.50</u>						
Wheel Center Ht Fro	nt <u>11.50</u>	Wheel Center Ht	Rear <u>11.50</u>	W-H <u>0.03</u>					
RANGE LIMIT: $A = 65 \pm 3$ inch		= 98 ±5 inches; F = 35 ±4 inches; H = inches; W-H < 2 inches or use MASH F		ator Support) = 28 ±4 inches					
GVWR Ratings:	Mass: Ib	<u>Curb</u>	Test Inertial	Gross Static					
Front <u>1750</u>	Mfront	1430	1454	1539					
Back 1687	M _{rear}	960	980	1060					
Total <u>3389</u>	MTotal	2390	2434	2599					
		Allowable TIM = 242	0 lb ±55 lb Allowable GSM = 3	2585 lb ± 55 lb					
Mass Distribution: Ib	_F: <u>748</u>	RF: <u>706</u>	LR: <u>489</u>	RR: <u>491</u>					

Figure J.1. Vehicle Properties for Test 469943-01-3.

Date:	2023-04-18	Test No.:	Гest No.:		3N1CN7APXHL842803	
Year:	2017	Make:	Nissan	Model:	Versa	

VEHICLE CRUSH MEASUREMENT SHEET¹

Complete When Applicable

End Damage	Side Damage				
Undeformed end width	Bowing: B1 X1				
Corner shift: A1	B2 X2				
A2					
End shift at frame (CDC)	Bowing constant				
(check one)	X1+X2				
< 4 inches					
\geq 4 inches					

Note: Measure C₁ to C₆ from Driver to Passenger Side in Front or Rear Impacts – Rear to Front in Side Impacts.

Se está e		Direct Damage									
Specific Impact Number	Plane* of C-Measurements	Width*** (CDC)	Max*** Crush	Field L**	C_1	C_2	C_3	C4	C ₅	C_6	±D
1	AT FRONT BUMPER	16	5	50	0	0	0	0	0	0	-5.5
2	ABOVE FRONT BUMPER	16	8	49	0	0	0	0	0	0	52
	Measurements recorded										
	🖌 inches or 🗌 mm										

¹Table taken from National Accident Sampling System (NASS).

*Identify the plane at which the C-measurements are taken (e.g., at bumper, above bumper, at sill, above sill, at beltline, etc.) or label adjustments (e.g., free space).

Free space value is defined as the distance between the baseline and the original body contour taken at the individual C locations. This may include the following: bumper lead, bumper taper, side protrusion, side taper, etc. Record the value for each C-measurement and maximum crush.

**Measure and document on the vehicle diagram the beginning or end of the direct damage width and field L (e.g., side damage with respect to undamaged axle).

***Measure and document on the vehicle diagram the location of the maximum crush.

Note: Use as many lines/columns as necessary to describe each damage profile.

Figure J.2. Exterior Crush Measurements for Test 469943-01-3.

Date: 2023-04-18 Test No.: 469943-01-3	V	N No.:	3N1CN7APX	HL842803
Year: 2017 Make: Nissan	M	odel: Ve	rsa	
			COMPART N MEASUR	
		Before	After (inches)	Differ.
G	A1	67.50	67.50	0.00
	A2	67.25	67.25	0.00
¢¢	A3	67.75	67.75	0.00
	B1	40.50	40.50	0.00
	B2	39.00	39.00	0.00
B1, B2, B3, B4, B5, B6	B3	40.50	40.50	0.00
	B4	36.25	36.25	0.00
Α1, Α2, 8Αβ	B5	36.00	36.00	0.00
D1, D2, & D3 C1, C2, & C3	B6	36.25	36.25	0.00
	C1	26.00	26.00	0.00
	C2	0.00	0.00	0.00
	C3	26.00	25.00	-1.00
	D1	9.50	9.50	0.00
	D2	0.00	0.00	0.00
	D3	9.50	9.50	0.00
B1 $B2$ $B3$	E1	51.50	51.50	0.00
	E2	51.00	51.00	0.00
	F	51.00	51.00	0.00
	G	51.00	51.00	0.00
	Н	37.50	37.50	0.00
	I	37.50	37.50	0.00
Lateral area across the cab from	J*	51.00	50.00	-1.00
Lateral area across the cab from driver's side kick panel.	J .	51.00		-1.0

Figure J.3. Occupant Compartment Measurements for Test 469943-01-3.

J.2. **SEQUENTIAL PHOTOGRAPHS**



(a) 0.000 s



(c) 0.200 s



(e) 0.400 s

(f) 0.500 s

(d) 0.300 s







(a) 0.000 s

(c) 0.200 s

(d) 0.300 s



(e) 0.400 s

(f) 0.500 s



(h) 0.700 s (g) 0.600 s Figure J.5. Sequential Photographs for Test 469943-01-3 (Frontal Views).



(a) 0.000 s



(c) 0.200 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s

(h) 0.700 s



J.3. VEHICLE ANGULAR DISPLACEMENTS



Roll, Pitch and Yaw Angles

Figure J.7. Vehicle Angular Displacements for Test 469943-01-3.

J.4. VEHICLE ACCELERATIONS



Figure J.8. Vehicle Longitudinal Accelerometer Trace for Test 469943-01-3 (Accelerometer Located at Center of Gravity).



Figure J.9. Vehicle Lateral Accelerometer Trace for Test 469943-01-3 (Accelerometer Located at Center of Gravity).



Figure J.10. Vehicle Vertical Accelerometer Trace for Test 469943-01-3 (Accelerometer Located at Center of Gravity).

APPENDIX K. MASH TEST 3-11 (CRASH TEST 469943-01-4)

K.1. VEHICLE PROPERTIES AND INFORMATION

Date: 20	023-05-18	Test No.:	469943	-01-4	VIN No.:	1C6RR6	FT6HS	836131
Year:	2017	Make	RAI	М	Model	:	1500	
Tire Size:	265/70 R 17			Tire I	nflation Pre	essure:	35	osi
Tread Type:	Highway				Odd	meter: <u>23722</u>	7	
Note any dam	nage to the ve	hicle prior to t	est: <u>None</u>	e				
 Denotes ar 	celerometer l	ocation		ľ	▲X -			
		Soution.	*				-h	
NOTES: No	ne		1		$7 \uparrow$		_	
Engine Type: Engine CID:	V-8 5.7 liter		A M					N T
Transmission						-TEST IN	ERTIAL C. M.	
↓ Auto FWD	or <u>L</u> V RWD	Manual		R P				
Optional Equi	pment:	_	P					=
None	pinona.		1	5			2	∬B
Dummy Data			Ŭ J-[I-]	-PG		T THE HO	DF	\mathcal{L}_{FK}
Type: Mass:	-			F	U ■H►	L _g L _v L _s		
Seat Positio	n:	-				_ E►	-D-	•
Coometru	inchoo			Ψ,	M FRONT		▼ M rear	
Geometry: A 78.1	inches 50 F	40.00	К	20.00	P	— с — 3.00	U	26.75
B 74.		28.62	L L	30.00	- <u> </u>	30.50	v -	30.25
C 227.	 50 Н	61.06	M	68.50	 R	18.00	W	61.50
D 44.	00 1	11.75	N	68.00	s	13.00	Х	79.00
E 140.		27.00	0	46.00	Т	77.00	_	
Wheel Cen Height Fr		14.75 Clea	Wheel Well arance (Front)		6.00	Bottom Frame Height - Fron		12.50
Wheel Cen Height Re		14.75 Cle	Wheel Well arance (Rear)		9.25	Bottom Frame Height - Rea		22.50
-	-		. ,	ches; G = > 28 in	nches; H = 63 ±4 i	nches; O=43 ±4 inches;	-	7 ±1.5 inches
GVWR Rating	gs:	Mass: Ib	<u>Cur</u>	<u>b</u>	Test	Inertial	<u>Gros</u>	<u>ss Static</u>
Front 3	700	Mfront		2910		2845		0
Back 3	900	M _{rear}		2089		2187		0
Total 6	700	M _{Total}	·	4999 (Allowable)	Pango for TIM	5032 I GSM = 5000 lb ±110 lb		5032
Mass Distrib					nanye iori i iwi ano			
lb	LF:	1393	RF:	1452	LR:	1137 F	R:	1050



Date:	2023-05-18	Test No.:	469943-01-4	VIN No.:	1C6RR6FT6HS836131		
Year:	2017	– – Make:	RAM	Model:	1500		

VEHICLE CRUSH MEASUREMENT SHEET¹

Complete W	hen Applicable
------------	----------------

End Damage	Side Damage
Undeformed end width	Bowing: B1 X1
Corner shift: A1	B2 X2
A2	
End shift at frame (CDC)	Bowing constant
(check one)	X1+X2
< 4 inches	2 =
\geq 4 inches	

Note: Measure C₁ to C₆ from Driver to Passenger Side in Front or Rear Impacts – Rear to Front in Side Impacts.

G:fi-	Specific		Direct Damage								
Specific Impact Number	Plane* of C-Measurements	Width*** (CDC)	Max*** Crush	Field L**	C_1	C ₂	C_3	C_4	C5	C_6	±D
1	AT FRONT BUMPER	18	9	36	-	-	-	-	1	I	+17
2	ABOVE FT BUMPER	18	10	61	-	-	-	-	-	-	+66
	Measurements recorded										
	√inches or ☐mm										

¹Table taken from National Accident Sampling System (NASS).

*Identify the plane at which the C-measurements are taken (e.g., at bumper, above bumper, at sill, above sill, at beltline, etc.) or label adjustments (e.g., free space).

Free space value is defined as the distance between the baseline and the original body contour taken at the individual C locations. This may include the following: bumper lead, bumper taper, side protrusion, side taper, etc. Record the value for each C-measurement and maximum crush.

**Measure and document on the vehicle diagram the beginning or end of the direct damage width and field L (e.g., side damage with respect to undamaged axle).

***Measure and document on the vehicle diagram the location of the maximum crush.

Note: Use as many lines/columns as necessary to describe each damage profile.

Figure K.2. Exterior Crush Measurements for Test 469943-01-4.

Γ

Date:	2023-05-18	Test No.:	469943-01-4	VIN No.:	1C6RR6FT6	HS836131
Year:	2017	Make:	RAM	Model:	150	0
		- τ †] / †	ل	OCCUPANT DEFORMATIO	N MEASUR	
	F			Before	After (inches)	Differ.
	J E1	E2 E3 E	A	65.00	65.00	0.00
K			A2	<u>2</u> 63.00	63.00	0.00
		-н-	A:	3 65.50	65.50	0.00
			B	45.00	45.00	0.00
			B2	2 38.00	38.00	0.00
			В	3 45.00	45.00	0.00
			B	4 39.50	39.50	0.00
<i>d</i>		B1-3 B4-	- B	5 43.00	43.00	0.00
6	DI	-3	Be	39.50	39.50	0.00
A		3	C [,]	1 26.00	26.00	0.00
-()		 C:	2 0.00	0.00	0.00
-			C	3 26.00	26.00	0.00
			D	1 11.00	11.00	0.00
			Dź	2 0.00	0.00	0.00
			D	3 11.50	11.50	0.00
		 32,5 _E	E	58.50	58.50	0.00
	B1,4	B3,6	E2	<u>63.50</u>	63.50	0.00
		<u> </u>	E	3 63.50	63.50	0.00
			E	4 63.50	63.50	0.00
			F	59.00	59.00	0.00
			G	59.00	59.00	0.00
			н	37.50	37.50	0.00

*Lateral area across the cab from driver's side kickpanel to passenger's side kickpanel.

Figure K.3. Occupant Compartment Measurements for Test 469943-01-4.

L

J*

37.50

25.00

37.50

25.00

0.00

0.00

K.2. SEQUENTIAL PHOTOGRAPHS



(a) 0.000 s

(b) 0.100 s



(c) 0.200 s





(e) 0.400 s

(f) 0.500 s







(a) 0.000 s



(c) 0.200 s



(e) 0.400 s

(f) 0.500 s



(g) 0.600 s (h) 0.700 s Figure K.5. Sequential Photographs for Test 469943-01-4 (Frontal Views).



(a) 0.000 s



(c) 0.200 s



(f) 0.500 s

(d) 0.300 s

(e) 0.400 s



(g) 0.600 s (h) 0.700 s Figure K.6. Sequential Photographs for Test 469943-01-4 (Rear Views).

K.3. VEHICLE ANGULAR DISPLACEMENTS



Figure K.7. Vehicle Angular Displacements for Test 469943-01-4.

K.4. VEHICLE ACCELERATIONS



Figure K.8. Vehicle Longitudinal Accelerometer Trace for Test 469943-01-4 (Accelerometer Located at Center of Gravity).



Figure K.9. Vehicle Lateral Accelerometer Trace for Test 469943-01-4 (Accelerometer Located at Center of Gravity).



Figure K.10. Vehicle Vertical Accelerometer Trace for Test 469943-01-4 (Accelerometer Located at Center of Gravity).