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# Hydraulic Performance of Small Scale Bridge Deck Drains

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### Disclaimer

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### **Chapter 1. Introduction**

#### 1.1 Background

Removal of precipitation from bridge decks is an important aspect of highway safety. Due to their elevation above the ground surface, bridges are limited in the type of drainage structures and bridge deck drains are often used (Smith and Holley, 1995). Poor bridge deck drainage is rarely a direct cause of structural failure. However, proper drain design provides benefits related to traffic safety, maintenance, structural integrity and aesthetics (Brown, et al., 2009). A new type of rectangular deck drain "scupper" developed by Texas Department of Transportation (TxDOT) Bridge Division as shown in Figure 1-1 takes into account these concerns. The rectangular drain consists of a drain pan and a drain grate. The drain pan, which is made from standard hollow structural steel tubing, fits between the deck reinforcement with the top of the drain flush with the road surface, and the pan does not interfere with the structural connections of the bridge rail to the deck. The grate is placed over the top of the drain pan to prevent clogging and to provide safety for pedestrians, bicyclists, and vehicles. The drain pan captures stormwater runoff from the decking surface. The captured flow can discharge directly to the air or be routed through a conveyance system depending on the bridge configuration. The rectangular deck drains can be used on long bridges, bridges in urban areas with traffic or pedestrian features, and bridges above environmentally sensitive areas. Such bridges are found in every district of Texas. Therefore, there is a need to study the hydraulic performance of the rectangular scupper.



Figure 1-1 New Type of Rectangular Deck Drain (Pictures Provided by TxDOT)

One of the objectives of bridge deck drainage is to remove runoff quickly and efficiently. A proper design must control the spread of water into traffic lanes, and prevent the accumulation of significant depths of water to reduce the risk of hydroplaning. For design of drainage systems, accurate equations are necessary to determine the amount of runoff intercepted by a typical drain and the ponding width on the bridge deck. Such equations are not available for the new type of rectangular deck drains. Therefore, equations developed by the Federal Highway Administration's (FHWA) Hydraulic Engineering Circle 22 (HEC 22) for slotted drains were adapted to model hydraulic performance. To apply these equations, two approximations have been made: 1) the combined length of the rectangular drains in a series are added without

consideration of the intermediate concrete to calculate the effective length of a slotted drain; and 2) the difference in drain width between rectangular drains and slotted drains (2 inches) has been neglected. The use of the FHWA slotted drain equations raises concerns in terms of the accuracy of predicted hydraulic performance, and therefore it is necessary to evaluate whether the adapted equations are accurate or a new equation should be developed to predict the hydraulic performance of the rectangular deck drain.

#### **1.2 Objective**

The objectives of this study are to assess whether

- the slotted equation provides accurate prediction of rectangular drain hydraulic performance;
- a correction factor can be applied to the equation; and
- a new set of equations needs to be developed.

#### **1.3 Approach**

The primary variables that influence the amount of flow captured by bridge deck drains are longitudinal slope, cross slope, approach discharge, Manning's roughness coefficient, flow regime, drain size, and geometry. Obtaining a mathematical solution for the amount of flow captured is a very complex problem and requires verification against experimental results. Therefore, the primary approach for accomplishing the project objectives was to construct a full-scale physical model of a bridge and conduct a large number of experiments to cover the expected flow conditions and geometries of bridge deck drains.

### **Chapter 2. Literature Review**

Various reports have been published about the hydraulic behavior of curb inlets, grate drains, slotted drains, and scuppers (Izzard 1950; Li 1954; Johnson and Chang 1984; Holley et al. 1992; Young, Walker, and Chang 1993; Smith and Holley 1995; Charbeneau, Jeong, and Barrett 2008; Brown et al. 2009). Grate, slotted, and scupper drains are used in a variety of ways on bridges. The grate inlets tend to be much larger than scuppers and differ in their types of grates, sizes, and orientation. They perform well over a variety of grades but have the disadvantage of becoming clogged with floating trash and debris (Brown et al. 2009). Slotted inlets are very useful to intercept sheet flow; however, they are easily clogged due to the thin width of the inlet (Brown et al. 2009). A scupper drain creates a void in the bridge deck surface. Circular scuppers were investigated by Johnson and Chang (1984), and rectangular scuppers were later investigated by Holley et al. (1992).

#### 2.1 Gutter Flow

Two types of cross slope sections utilized on roadways are uniform and composite as shown in Figure 2-1 and 2-2. A uniform cross slope section consists of a uniform cross slope across the entire width of the roadway (or to the centerline). A composite gutter section uses two different cross slopes:  $S_x$  and  $S_w$ .  $S_x$  is designed for traffic flow, and  $S_w$  is designed to increase the cross slope into the gutter. A composite gutter section has a higher hydraulic capacity for normal cross slopes, but bridge deck construction requires a uniform cross slope for structural reasons (Young, Chang, and Walker 1993).



Figure 2-1 Uniform Cross Slope Section (Johnson and Chang 1984)



Figure 2-2 Composite Gutter Section (Johnson and Chang 1984)

Manning's equation predicts the flow velocity in the open channel when the flow is driven only by gravity (Houghtalen, Akan, and Hwang 2010, 186–191). Modifying Manning's equation is necessary to predict the gutter flow because the hydraulic radius does not accurately describe a uniform, gutter cross section, especially where the top of the water surface may be 40 times as large as the depth at the curb (Brown et al. 2009). Assuming the bridge is of uniform cross slope and the wetted perimeter is equal to the ponding width or spread, Manning's equation can be modified in terms of the ponding width, also known as Izzard's equation (Izzard 1950), as follows:

$$Q = \frac{k}{n} S_x^{\frac{5}{3}} S_0^{\frac{1}{2}} T^{\frac{8}{3}}$$
(2.1)

where Q = flow rate  $(ft^3/s)$ k = 0.56 for English units (0.377 for SI units) n = Manning's roughness coefficient  $S_x = cross slope (ft/ft)$  $S_0 = longitudinal slope (ft/ft)$ T = ponding width (ft) y = water depth

Then T can be written as

$$T = \left(\frac{Qn}{kS_x^{\frac{5}{5}}S_0^{\frac{1}{2}}}\right)^{\frac{3}{8}}$$
(2.2)

and

$$T = \frac{Y}{S_x} \tag{2.3}$$

By combining Equation 2.2 and 2.3, the water depth (y) can be found in Equation 2.4:

$$Y = \left(\frac{QnS_x}{k\sqrt{S_0}}\right)^{\frac{3}{8}}$$
(2.4)

Water depth is an important factor to determine whether hydroplaning occurs, because an empirical formula for the initiation of hydroplaning at a particular vehicle's speed is a function of the tire tread depth, pavement texture depth, water film depth, and tire pressure (Young, Walker, and Chang 1993). A minimum cross slope of 2% is recommended and has little effect on driver stability and pavement friction (Gallaway et al. 1979).

#### 2.2 Flow over a Free Drop

After Izzard's study, Li (1954) made a comparison between flow into a drain inlet and flow falling freely off a channel end to determine the captured discharge by a curb inlet as shown in Figure 2-3. Li (1954) used the equation (2.3) describing the trajectory of a particle of water.

Equation 2.5 was based on the assumption of supercritical flow, uniformly distributed velocity, and neglected air resistance.

$$L_r = V_a \sqrt{\frac{2y}{g}}$$
(2.5)  
where  $L_r = \text{length of the water profile (ft)}$ 

$$V_r = \text{approach valuativ}(ft/a)$$

 $V_a$  = approach velocity (ft/s)

y = flow depth (ft) g = acceleration of gravity (ft/s<sup>2</sup>)





Figure 2-3 Profile View of Free Drop (Li 1954)

In Figure 2-3, if there is an opening of length L in the bottom of the channel, then only the flow between the channel bottom and a depth  $y_1$  is captured by the opening. By calculating the trajectory of a water particle at a distance  $y_1$  from the bottom of the channel, L can be calculated as

$$L = V_a \sqrt{\frac{2y_1}{g}}$$
(2.6)

Using the same approach of a free drop, Li (1954) modified Eq. (2.6) for lateral flow as shown in Figure 2-4. The term g was replaced by an acceleration equal to  $g(\cos\theta)$ , which is the component of gravity parallel to the cross slope at an angle  $\theta$  to the vertical (Figure 2-5). The flow depth was replaced by the ponding width T, as shown in Figure 2-5.

$$L_r = V_a \sqrt{\frac{2T}{g \cdot \cos \theta}} \tag{2.7}$$

Using T = y tan $\theta$ , Q<sub>a</sub> = V<sub>a</sub>y<sup>2</sup>(tan $\theta$ )/2 and assuming 100% efficiency (Q<sub>c</sub> = Q<sub>a</sub>), Equation 2.7 becomes

Figure 2-5 Cross Section of Gutter Flow (Li 1954)

According to Li (1954), the flow captured ( $Q_c$ ) in the opening is the flow having a width of  $T_1$  (Figure 2-5), related as follows:

$$Q_{c} = \frac{1}{2} V_{a} [yT - y_{1}(T - T_{1})]$$
(2.9)

#### **2.3 Lateral and Frontal Flow**

The Froude Number  $(N_F)$  is the ratio of inertial to gravitational forces in the flow (Houghtalen et al. 2010, 200). At critical flow

$$N_F = \frac{V}{\sqrt{gD}} = 1 \tag{2.10}$$

where V = velocity (ft/s)

D = hydraulic depth, D = A/T = cross-sectional area/ponding width (ft)

g = acceleration of gravity (ft/s<sup>2</sup>)

For a rectangular channel the critical depth  $(y_{c,})$  relation is shown in Equation 2.11 (Houghtalen et al. 2010, 200).

$$y_c = \sqrt[3]{\frac{Q^2}{gb^2}}$$
(2.11)
where Q = flow rate (cfs)

b = width of the channel (ft)

By substituting  $y_c$  for D in Equation 2.10, the critical velocity head is represented in terms of critical depth.

$$\frac{V_c^2}{2g} = \frac{y_c}{2}$$
(2.12)

From Equation 2.12, the specific energy (E) at the critical section is shown in Equation 2.13. Neglecting the approach velocity head, the specific energy is approximately equal to the water depth upstream for a frictionless weir (Houghtalen, Akan, and Hwang 2010, 293).

$$E = y_c + \frac{V_c^2}{2g} = \frac{3}{2}y_c = y$$
(2.13)

Equation 2.13 shows one-third of the specific energy is associated with the kinetic energy, or the velocity head, and two-thirds of the specific energy is associated with the potential energy, or the water depth at critical flow.

One may calculate lateral flow to a section of a drain by assuming critical flow occurs at the edge of the drain, and that the specific energy corresponds to the flow depth upstream of the drain. For such conditions, the lateral discharge per length of the drain is a product of the water depth and lateral velocity as shown in Equation 2.14. This relation is shown in Figure 2-6.

$$q_{c} = y_{c}V_{c} = \frac{2y}{3}V_{c} = \sqrt{g}\left(\frac{2y}{3}\right)^{\frac{3}{2}}$$
(2.14)

If the lateral inflow is uniform along a drain of length L, then the drain capture discharge is calculated using Equation 2.15.

$$Q_L = \sqrt{g} \left(\frac{2y}{3}\right)^{\frac{3}{2}} L \tag{2.15}$$



Figure 2-6 Lateral Flow into a Drain Inlet

One may also calculate the frontal discharge to a drain of width W, assuming that the gutter discharge within the section of width W near the curb is captured by the drain. From Izzard's Equation (2.1), the frontal discharge into the drain of width W normal to the curb is

$$Q_F = \frac{k\sqrt{S_0}}{nS_x} \left[ y^{\frac{8}{3}} - (y - S_x W)^{\frac{8}{3}} \right]$$
(2.16)

#### 2.4 Slotted Drain Analysis

The FHWA method for analysis of slotted drains is the same as that presented by Izzard (1950) for curb inlets. The theory assumes that due to drain inflow, the depth varies linearly from the upstream curb depth Y to zero at capture length  $L_T$  for total capture of the approach discharge. With this varying depth along the length of the drain, Equation 2.14 is used to calculate the lateral inflow specific discharge. Replacing y=LY/L<sub>T</sub> in Equation 2.14 and integrating this specific discharge along the inflow length  $L_T$  gives

$$Q_c = \frac{4}{15} \sqrt{\frac{2g}{3}} Y^{3/2} L_T$$
(2.17)

Comparison of Equation 2.17 and Equation 2.15 is of interest. These equations suggest that for the same capture discharge, a drain system with uniform inflow along its length will be shorter in length by a factor of approximately 2.5 compared with a drain system with linearly varying depth along its length.

Using the FHWA slotted drain method (Brown et al. 2009), the length of slotted drain required can be estimated with Equation 2.18, which is a simplified form of Equation 2.17 when combined with Izzard's equation (Equation 2.1) for gutter flow. Equation 2.18 applies if the width of the slotted inlet is greater than 1.75 inches (Brown et al. 2009).

$$L_{T} = K_{T} Q^{0.42} S_{0}^{0.3} \left( \frac{1}{nS_{x}} \right)^{0.6}$$

$$Q = \left( \frac{L_{T}}{K_{T} S_{0}^{0.8} \left( \frac{1}{nS_{x}} \right)^{0.6}} \right)^{\frac{1}{0.42}}$$
(2.18a)
(2.18b)

where  $L_T$  = length of slotted drain inlet required to intercept 100% of flow (ft)

 $K_T = 0.6$  for English units (0.817 for metric)

Q = flow rate in gutter (cfs)

 $S_0 =$ longitudinal slope (ft/ft)

 $S_x = cross slope (ft/ft)$ 

n = Manning's roughness coefficient

The carry-over flow rate can also be calculated like a curb inlet (Brown et al. 2009).

$$E = 1 - \left(1 - \frac{L}{L_T}\right)^{1.8}$$
(2.19)

where E = efficiency of interception

L = actual length of slotted drain inlet used (ft)

 $L_T$  = length of slotted drain inlet required to intercept 100% of flow (ft)

Using the definition of efficiency, E is equal to the ratio of intercepted flow to total flow, and the carry-over flow becomes

(2.20)

$$Q_{co} = Q \left( 1 - \frac{L}{L_T} \right)^{1.8}$$

where  $Q_{co}$  = carry-over flow rate (cfs) Q = total flow rate (cfs)

See Figure 2-7.



Figure 2-7 Slotted Inlet Drain (Brown et al. 2009)

#### **2.5 Previous Related Studies**

Johnson and Chang (1984) studied the 4-in. circular scupper drain and Holley et al. (1992) investigated a rectangular drain with the width of 4 inches and length of 6 inches, and the vertical length of 12 inches. Both studies show similar results for the relationship between water depth and flow rate. The linear relationship between log (Q) and log (y) appear to break at higher flow rate. The break point corresponds to an orifice behavior at a certain flow depth for each slope. Holley et al. (1992) found the flow into the scupper drain behaves as a weir flow along each of four sides for the smaller flow depths with subcritical flow; however, the water does not flow into the scupper from the downstream side for supercritical flow. The data from the literature were compared with this study. The regressive analyses for this study were conducted and compared with the previous studies.

#### 2.5.1 Experimental Results for 4-inch Diameter Circular Scupper (HEC 12 [Johnson and Chang 1984])

Figure 26 in HEC 12 (Johnson and Chang 1984) is replicated as Figure 2-8 with reversed axes. This figure shows the relationship between measured water depths and capture discharges for a 4-in. diameter scupper at different longitudinal slopes at a continuous cross-slope ( $S_x = 0.03$ ). The data for HEC 12's Figure 26 were also tabulated in the database. Figure 2-8 shows two different data slopes for capture discharge/water depth but data slope remains constant for each longitudinal slope. At lower water depths (y < 0.1 ft), the capture discharges increased with increased longitudinal slope. However, at higher water depths (y > 0.1 ft), the capture discharges decreased with increased longitudinal slope. The reason for the change in the scupper drain behavior is that at smaller depths, the drain behaves as a weir; at larger depths, the drain behaves as an orifice. The break point in Figure 2-8 corresponds to this change in behavior for longitudinal slope  $S_0 = 0.002$ , 0.01, 0.02, and 0.06 on continuous grade bridge cross slope  $S_x = 0.03$  (Johnson and Chang 1984).





# 2.5.2 Experimental Results for 4in. × 6in. Rectangular Scupper (1267-1F [Holley et al. 1992])

The data for a 4in. × 6in. rectangular scupper were entered into the database from TxDOT research report 1267-1F (Holly et al. 1992). The scupper was flush with the bridge deck surface. The water entered the drain and immediately plunged through critical depth as free fall. Seventy-four tests were conducted with bridge deck longitudinal slopes ( $S_0$ ) of 0.001, 0.005, 0.01, 0.02, 0.04, and 0.06, and cross slope ( $S_x$ ) of 0.01, 0.02, 0.04, 0.06, and 0.08. The range of total flows (Q) was from 0.03 cfs to 3 cfs. Figure 2-9 shows that the calculated normal water depths varied with the capture discharges. Figure 2-9 (Holley et al.) indicates the same type of break points between weir and orifice flow as in HEC 12 (Johnson and Chang 1984). Holley et al. (1992) attributed the larger capture discharge at the break point (0.16 cfs) to the fact that a larger inlet was being tested than by Johnson and Chang (1984). The "weir like" portion of the data (i.e., before the break point in the slopes of the data) demonstrates that the capture discharges increases with the water depths and longitudinal slopes, but decreases with the cross slopes (Holley et al. 1992).



Figure 2-9 Capture Discharges vs. Calculated Normal Water Depths for Rectangular Deck Drain at Different Longitudinal and Cross Slopes (Holley et al. 1992)

#### 2.6 Literature Survey for Other DOTs

A search of state transportation department web sites and nation transportation databases as well as a canvassing of bridge offices produced information on the bridge deck drain design guidance. Tables 2-1 provides information on the scuppers, design guidance, and software used, as well as the links for the references. Scuppers are used by 31 states. Among them, 28 states followed the HEC 12 design guidance. The new type of the rectangular drain is used in Texas and New Mexico. Both states have adapted the FHWA slotted drain design equations. California developed the design equations for scupper in sag and scupper on grade in the Caltrans-Bridge Design Aid (October 2006). The detailed equations and design consideration are developed in the bridge manual.

| Table 2-1 Bridge Deck Drainage for All the States |                |  |   |  |
|---|----------------|--|---|--|
| State   | Use<br>Scupper | Design Guidance  | Reference Link  | Software<br>Used   |
| Alabama   | Yes            | FHWA Report No.<br>RD-79-31, 1979. HEC<br>21-1993                      | http://www.dot.state.al.us/brweb/doc/ALDOTStructure<br>sDesignDetailManual.pdf  |  |
| Alaska  | No             |  |   |  |
| Arizona   | Yes            | FHWA Report No.<br>RD-79-31, 1979. HEC<br>21-1993                      | http://www.azdot.gov/Highways/Roadway_Engineerin<br>g/Drainage_Design/PDF/ADOTHighwayDrainageDesi<br>gnManual_Hydraulics.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  |  |
| Arkansas  | No             |  |   |  |
| California  | Yes            | Caltrans - Deck<br>Drainage Aids                                       | http://www.dot.ca.gov/hq/esc/techpubs/manual/bridge<br>manuals/bridge-design-aids/bda.html  |  |
| Colorado  | No             | End Drainage System,<br>HEC 21-1993                                    | http://www.fhwa.dot.gov/bridge/hec21.pdf  |  |
| Connecticut                                       | No             | End Drainage System.<br>Drainage Manual and<br>HEC 21                  | http://www.ct.gov/dot/cwp/view.asp?a=3200&q=2601<br>08<br>http://www.ct.gov/dot/cwp/view.asp?a=3200&q=2601<br>08<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  | HEC-RAS,<br>HEC-2,<br>WSPRO                                      |
| Delaware  | Yes            | Refer to HEC 21  | http://www.fhwa.dot.gov/bridge/hec21.pdf  |  |
| Florida   | Yes            | Drainage Manual,<br>refer to HEC 21                                    | http://www.dot.state.fl.us/rddesign/dr/files/2010Draina<br>geManual.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf   |  |
| Georgia   | Yes            | Drainage Manual, refers to HEC 21                                      | http://www.dot.ga.gov/doingbusiness/PoliciesManuals/<br>roads/Drainage/Drainage%20Manual.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  |  |
| Hawaii  | No             |  |   |  |
| Idaho   | Yes            | Design equations are<br>given in Bridge<br>manual, refers to HEC<br>21 | http://itd.idaho.gov/Bridge/manual/manual_April08.pdf<br>http://itd.idaho.gov/bridge/manual/02%20General%20<br>Design%20and%20Location%20Features/A2.1%20De<br>ck%20Drain%20Design%20Procedure.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  |  |
| Illinois  | Yes            | Refer to HEC 21  | http://www.dot.il.gov/bridges/abd032.pdfhttp://www.d<br>ot.il.gov/bridges/brmanuals.htmlhttp://www.fhwa.dot.g<br>ov/bridge/hec21.pdf  |  |
| Indiana   | No             |  |   |  |
| Iowa  | No             | End Drainage Used  | http://www.iowadot.gov/design/dmanual/04c-02.pdf  |  |
| Kansas  | No             | During a Manual  | http://toppersetation.http://doing/doing./doing.co/doing.co.ht  |  |
| Kentucky  | Yes            | Drainage Manual,<br>refer to HEC 21                                    | http://transportation.ky.gov/design/drainage/drainage.ht ml   | Hydraflow  |
| Louisiana   | Yes            | Refer to HEC 21  | http://www.dotd.la.gov/highways/project_devel/design/<br>bridge_design/Bridge%20Design%20English%20Man<br>ual/08%20Chapter%205%20-<br>%20Superstructure%20Design%20Criteria%20and%2<br>0Details.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf |  |
| Maine   | Yes            | Refer to HEC 21  | http://www.maine.gov/mdot/technicalpubs/documents/<br>pdf/hwydg/vol1/chpt12.pdf   |  |
| Maryland  | Yes            | Have guidelines to<br>select the type of<br>scupper to be used         | http://www.gishydro.umd.edu/sha_sept07/CH%2012%<br>20%20BRIDGE%20DECKS/CH%2012%20BRIDGE<br>%20DECKS.pdf   | Maryland<br>Pavement &<br>Deck<br>Drainage<br>Program<br>(MPADD) |
| Massachusetts                                     | No             |  |   |  |
| Michigan  | Yes            | Refer to HEC 21  | http://www.michigan.gov/documents/MDOT_MS4_Ch<br>ap_91730_706_Drainage_Manual.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf   |  |
|   |                |  |   |  |

Table 2-1 Bridge Deck Drainage for All the States

| State             | Use<br>Scupper | Design Guidance   | Reference Link   | Software<br>Used   |
|-------------------|----------------|---|--|--------------------|
| Minnesota         | Yes            | Bridge Details<br>Manual, refer to HEC<br>21  | http://www.dot.state.mn.us/bridge/hydraulics/drainage<br>manual/pdf/chapter%208.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  |                    |
| Mississippi       | Yes            | Refer to HEC 21   | http://www.fhwa.dot.gov/bridge/hec21.pdf   |                    |
| Missouri          | Yes            | Refer to HEC 21   | http://www.fhwa.dot.gov/bridge/hec21.pdf   |                    |
| Montana           | No             |   |  |                    |
| Nebraska          | Yes            | HEC 12, Urban<br>Drainage Manual  | http://www.nebraskatransportation.org/roadway-<br>design/download/draindes-<br>eroscontman.pdfhttp://www.fhwa.dot.gov/bridge/hydp<br>uba.htm#hec   |                    |
| Nevada            | Yes            | Refer to HEC 21   | http://www.nevadadot.com/reports_pubs/drainage_man<br>ual/pdf/drainage_manual2006.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  |                    |
| New<br>Hampshire  | No             |   |  |                    |
| New Jersey        | Yes            | Roadway design<br>manual  | http://www.state.nj.us/transportation/eng/documents/B<br>DMM/pdf/bmsec22.pdf<br>http://www.state.nj.us/transportation/eng/documents/B<br>DME/  |                    |
| New Mexico        | Yes            | Refers to HEC 22,<br>Use Slotted Drains   | http://www.nmshtd.state.nm.us/upload/images/drainag<br>e_design/NMHydraulicManual.pdf  |                    |
| New York          | Yes            | Bridge Manual, refer<br>to HEC 21   | https://www.nysdot.gov/divisions/engineering/structure<br>s/repository/manuals/brman-<br>usc/Complete_nysdot_US_2010.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf   |                    |
| North<br>Carolina | Yes            | Refer to HEC 21   | http://www.ncdot.org/doh/preconstruct/highway/hydro/<br>gl0399web/pdf/guidelines.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf   |                    |
| North Dakota      | Yes            | Refer to HEC 21   | http://www.dot.nd.gov/manuals/design/designmanual/c<br>hapter5/DM-5-02_tag.pdf   | HYDRAIN<br>by FHWA |
| Ohio              | Yes            | Bridge Design<br>Manual, refer to HEC<br>22   | http://www.dot.state.oh.us/Divisions/HighwayOps/Stru<br>ctures/standard/Bridges/BDM/BDM2007/BDM2007_0<br>4-16-10.pdf<br>http://www.dot.state.oh.us/Divisions/HighwayOps/Stru<br>ctures/Hydraulic/LandD/Documents/sec1100bookmark<br>ed.pdf | ODOT<br>CDSS       |
| Oklahoma          | Yes            | Refer to HEC 21   | http://isddc.dot.gov/OLPFiles/FHWA/010593.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf  |                    |
| Oregon            | Yes            | Details not given in<br>the drainage manual   | ftp://ftp.odot.state.or.us/techserv/Geo-<br>Environmental/Hydraulics/Hydraulics%20Manual/  |                    |
| Pennsylvania      | Yes            |   | ftp://ftp.dot.state.pa.us/public/bureaus/design/PUB584/<br>PDMChapter10.pdf  |                    |
| Rhode Island      | No             |   |  |                    |
| South<br>Carolina | Yes            | Bridge Design<br>Manual   | http://www.scdot.org/doing/bridge/pdfs/BD_manual/Fi<br>les/Chapter_18.pdf  | DRAIN              |
| South Dakota      | No             |   |  |                    |
| Tennessee         | No             | End Drainage Used   | http://www.tdot.state.tn.us/chief_engineer/assistant_en<br>gineer_design/design/DrainManpdf/Chapter%207.pdf  |                    |
| Texas             | Yes            | Hydraulic design<br>manual, Use Slotted<br>Drains   | http://onlinemanuals.txdot.gov/txdotmanuals/hyd/hyd.p<br>df  |                    |
| Utah              | No             | Refer to AASHTO,<br>Highway Drainage<br>Guidelines, Chapter 9<br>(2), and HEC 21 (4)<br>and HEC 22 (9). | http://www.udot.utah.gov/main/uconowner.gf?n=2004<br>03161048103<br>http://www.fhwa.dot.gov/bridge/hec21.pdf   |                    |
| Vermont           | No             |   |  |                    |

| State         | Use<br>Scupper | Design Guidance         | Reference Link  | Software<br>Used |
|---------------|----------------|-------------------------|---|------------------|
| Virginia      | Yes            | Equations given         | http://www.extranet.vdot.state.va.us/locdes/electronic<br>%20pubs/2002%20Drainage%20Manual/pdf/drain-<br>manual-chapter-09.pdf                            |                  |
| Washington    | No             | Use End drainage system |   |                  |
| West Virginia | Yes            | Refer to HEC 21         | http://www.transportation.wv.gov/highways/engineerin<br>g/Manuals/Drainage/WVDOH_2007_Drainage_Manua<br>l.pdf<br>http://www.fhwa.dot.gov/bridge/hec21.pdf |                  |
| Wisconsin     | Yes            | Refer to HEC 21         | http://www.fhwa.dot.gov/bridge/hec21.pdf  |                  |
| Wyoming       | No             |                         |   |                  |

### **Chapter 3. Physical Model**

The physical model study was held in the Center for Research in Water Resources (CRWR) laboratory at the J. J. Pickle Research Campus of The University of Texas at Austin. The facility was constructed to study and evaluate the performance of recessed curb inlets, flush dressed curb inlets, various bridge deck drains, and drainage of highways at super elevation transitions (Holley et al. 1992; Hammons and Holley 1995; Smith and Holley 1995; Charbeneau, Jeong, and Barrett 2008).

#### **3.1 Model Construction**

The model was constructed in two phases: the steel structure in which the bridge decking would sit, and the bridge decking. The steel structure was designed to allow no more than 1/8 in. deflection at any part of the structure (Holley et al. 1992). The model deck is supported by two steel frames with top beam and two columns as shown in Figures 3-1 and 3-2. At the upstream, two five-ton crane hoists are attached between the top steel beam and the W12×16 steel lifting beam (Figure 3-1). At the downstream, only one chain hoist is attached to the top beam and the lifting beam. A ball bearing with seats supports the other end of the downstream lifting beam (Figure 3-2). The lifting beams supports two longitudinal 60-ft W18×35 steel beams. A series of 2in. × 6in. wood joists were assembled above and perpendicular to the longitudinal beams. Sheets of plywood are placed on the top of these wood joists. The plywood provides a base for the deck surface. Two curbs were constructed out of wood and reinforced with angle iron on the outside for the full length of the model. The model was built at full scale for a one-lane bridge deck with drains.



Figure 3-1 Upstream Support Cross-Section



**Figure 3-2 Downstream Support Cross-Section** 

#### 3.2 Model Layout

The model deck's surface dimensions measured 10.5 feet (3.2 meters) wide and 64 feet (19.4 meters) long as shown in Figure 3-3. The head box was constructed at the most upstream position. Two water pumps supplied the water from a half-million gallon reservoir located just outside of the laboratory. The head box spanned the full width of the bridge and 5 feet (1.52 meters) in length downstream. The 2-in. high water outlet is located at the base of the front face of the head box and discharges directly onto the bridge surface. Concrete cinder blocks were placed against the downstream wall inside the head box to reduce turbulence. Five drains were constructed in series with a spacing of 18 inches from nose to nose. The distance from the head box to the upstream drain station is 46.6 feet. Along the length of the decking, 14 measurement stations were designated to gather water profile and depth measurements.



Figure 3-3 Model Layout

#### 3.3 Bridge Deck Drain

Five 4in.  $\times$  8in. drains were placed in series along the left edge (looking downstream) with the first drain 46.6 feet (14.2 meters) away from the downstream wall of the head box. The drains

were spaced 10 inches from each other and 1 inch from the curb as shown in Figure 3-4. The 4in. side of the drain was positioned perpendicular to the upstream flow direction.



Figure 3-4 Plexiglas Drain Installments along Model Roadway

The drains were installed flush with the surface of the deck. They were constructed out of Plexiglas to simulate the prototype built from steel with the basic outer dimensions of 4in.  $\times$  8in.  $\times$  6in. Four flanges were attached on the drain; two of them were to secure the drain to the deck and the other two were to secure the drain cap and rubber gasket (see Figure 3-5). Following the designed experiments for the 4in.  $\times$  8in. drains, all five drains were removed. Each opening in the deck was cut 2 inches wider in order to place 6in.  $\times$  8in. drains for use with further experiments.



Figure 3-5 Scaled Drawing of Model Plexiglas Deck Drain

#### **3.4 Measurements**

Water discharges from the decking surface into two separate reservoirs: one for the capture discharge and one for the bypass discharge. Each reservoir has a V-notch weir for measurement of discharge from the reservoir. Discharge from the reservoirs is routed back to the main storage reservoir located outside of the laboratory.

The head at the capture and bypass weirs was measured to determine the corresponding discharges. Measurements were taken for a series of water spread and water depth locations along the bridge deck.

#### **3.4.1 Discharges**

The water captured by the drains was fed via free fall to a small reservoir by a box slide as shown in Figure 3-6. The box slide dimensions extended farther upstream from the first drain and were 1 foot wider on either side of the drains. The box slide did not limit the captured discharge. The slide was supported by the cross beam of the model structure and the wall of the 'captured' reservoir. Exact position of the slide varied as the cross and longitudinal slopes changed. The flow rate of the captured water was measured by a V-notch weir located at the end of the reservoir.



Figure 3-6 Box Slide for Captured Discharge

The water bypassed by the drains flowed to a tail box located at the end of the deck. From here, the water was fed in the 'bypassed' reservoir by another box slide and a 6in. diameter corrugated plastic tube as shown in Figure 3-7. This box slide was harnessed to the tail box with cables and hooks at the upstream portion of the slide and was supported on the wall of the reservoir. The tubing fed the water straight into the reservoir. The bypass discharge was measured at the end of the reservoir by a V-notch weir. Both 60 and 120 degree weirs were used to determine the discharges. The 120 degree weirs were used for the larger discharges while the 60 degree weirs were used for the smaller discharges.



**Figure 3-7 Bypass Discharge Routing** 

#### 3.4.2 Water Profile

Water depth measurements were taken at 16, 12, 8, 6, 4, 2, and 0 feet upstream of drain 1 (labeled 1, 2, 3, 4, 5, 6, and 7 in Figure 3-3) and between drains 1 and 2, drains 2 and 3, drains 3 and 4, and drains 4 and 5 (labeled 8, 9, 10, and 11 in Figure 3-3). Measurements were also taken at locations 9, 6, and 3 feet upstream from the end of the deck surface (labeled 12, 13, and 14 in Figure 3-3). Water spread and curb depth measurements were taken at all stations as "water depth measurements."

#### 3.5 Model Modification and Repair

Two small problems occurred in the early runs of the experiments: splash in the capture slide and turbulence of the water surface in the diverted reservoir for collecting capture discharge created uncertainty in measured values. The capture slide was designed to be able to move with the adjustments of slope and fit between the bridge decking and the beam, so it was rather shallow in depth (about 5 inches). The water discharged from the drains into the slide would splash out of the slide and therefore would not be delivered to the capture reservoir. A simple modification was made to increase the height of the slide walls of the capture slide. Vice grips were used to attach the wood to the slide wall and allowed easy adjustment of the drains, as shown in the top of Figure 3-8.



Figure 3-8 Modifications to Capture Box Slide

The second issue was that the captured flow discharged from the slide to the reservoir with high velocity, which caused fluctuation on the water surface. Gaining an accurate weir measurement was difficult. To reduce the flow velocity flowing into the capture discharge reservoir, a foot board was added at the downstream end of the slide as shown in Figure 3-8. The water would
strike the foot board and be directed away from the weir in the reservoir. This resulted in a more accurate reading head on the weir.

# **3.6 Physical Model Procedures**

The experimental procedure was designed to obtain the data required for analysis while maintaining the data's accuracy. The cross slope of the model bridge was set to vary from 2% to 6% with longitudinal slopes from 0.1% to 4%. The approach discharge varied from 0.0 to 2.0 cfs. Two drain sizes of 4in.  $\times$  8in. and 6in.  $\times$  8in. were tested. The drains were tested in series, with up to five drains open at one time. The drains were placed with centerline spacing of 18 inches. The experiment design series is shown in Table 3-1 in Section 3.8.

# **3.6.1 Experimental Procedure Modifications**

At the beginning of the experiment, the team waited for 30 to 60 minutes after each run. This time lapse allowed the discharge to balance on the bridge deck and through the capture and bypass reservoirs. Based on double-checking of measured discharges, the team was able to reduce the amount of time after runs to 15 minutes. This reduction in waiting time held for every run but the initial run of the day and also for runs with very small approach discharge. The limiting factor was the bypass weir, as the bypass reservoir was about twice the volume as the capture reservoir. The team also noticed the discharge balanced faster at higher approach discharges.

# 3.6.2 Experiment Setup

- 1. Open pipe valve fully to provide water from outdoor reservoir to head box.
- 2. Turn the turbine pump switch to 'manual' on the control box.
- 3. Remove or install base plates for the drains for the corresponding run taking place.
- 4. Adjust the pulley heights for the particular cross and longitudinal slopes.

# **3.6.3 Experiment Procedure**

- 1. Open the valve at the head box by turning one full revolution.
- 2. Wait at least 30 minutes for the capture and overflow weir levels to balance. Record the capture and overflow weir heights.
- 3. Wait another 5 minutes and record weir heights again. If the two measurements are not equal to their respective counterparts, repeat this step until two consecutive equal measurements are recorded.
- 4. Once equal, record water depth and spread at each required location.
- 5. Increase the valve position by one-quarter revolution.
- 6. Repeat steps 2–4 until the head in the overflow weir reads at least 0.5 feet. Note: Only 15 minutes may be needed for step 2 after the initial run for a particular setup. If two pumps are required to produce 0.5 feet of head in the overflow weir, follow 'Experiment Set Up' for the second pump and continue to increase the head box valve as needed.

# 3.6.4 Experiment Shutdown

- 1. Close valve at head box.
- 2. Turn vertical, turbine pump switch to 'off'.
- 3. Close pipe value at the junction near the pump switch and control box.

### **3.7 Discharge Measurement from V-Notch Weirs**

Using the two V-notch weirs at the bypass and capture reservoirs, the discharges can be calculated with the following equation.

$$Q = C_e \frac{8}{15} \sqrt{2g} \tan\left(\frac{\theta}{2}\right) H^{2.5}$$
(3.1)

where Q = discharge(cfs)

 $C_e = 0.584$  for a 120 degree weir; 0.590 for a 60 degree weir

- $\theta$  = angle of the V-notch weir (degrees)
- H = measured head on weir (ft)

Using these coefficients, Equation 3.1 becomes

| $Q = 4.33 H^{2.5}$  | (120 degree weir) | (3.2) |
|---------------------|-------------------|-------|
| $Q = 1.46  H^{2.5}$ | (60 degree weir)  | (3.3) |

### **3.8 Physical Model Design**

Two drain sizes, 4in. × 8in. and 6in. × 8in., have been modeled in the lab. Six physical model series of experiments are listed in Table 3-1. Each run tested for a combination of 1 drain to 5 open drains at 5 to 10 different approach discharges. The total number of the tests to be performed for the 4in. × 8in. drain is the product of the number of drains (5) × cross slopes (3) × longitudinal grades (5) × flow rates (5 to 10) = 375 to 750. The total number of the tests to be performed for the 6in. × 8in. drain is the product of the number of the drains (5) × cross slopes (3) × longitudinal grades (2) × flow rates (5 to 10) = 150 to 300. Each test was logged into a sheet shown in Figure 3-9.

| Run | Drain size | Longitudinal Slope         | Cross Slope |
|-----|------------|----------------------------|-------------|
| 1.  | 4" × 8"    | 0.1%, 0.5%, 1%, 2%, and 4% | 2%          |
| 2.  | 4" × 8"    | 0.1%, 0.5%, 1%, 2%, and 4% | 4%          |
| 3.  | 4" × 8"    | 0.1%, 0.5%, 1%, 2%, and 4% | 6%          |
| 4.  | 6" × 8"    | 0.5% and 2%                | 2%          |
| 5.  | 6" × 8"    | 0.5% and 2%                | 4%          |
| 6.  | 6" × 8"    | 0.5% and 2%                | 6%          |

**Table 3-1 Experiment Series** 

| Date                             |                      |                        |                      |                  |  |
|----------------------------------|----------------------|------------------------|----------------------|------------------|--|
| Name                             |                      |                        |                      |                  |  |
| Slope                            |                      | % (cross)              |                      | % (longitudinal) |  |
| Flowrate (revolution)            | 1                    | 1.25                   | 1.5                  | 1.75             |  |
| # of open drain                  | 1                    | 2                      | 3                    | 4                |  |
|                                  | Height of water (ft) | Height of water (ft)   | Height of water (ft) |                  |  |
| Time                             |                      |                        |                      |                  |  |
| Capture weir                     |                      |                        |                      |                  |  |
| Overflow weir                    |                      |                        |                      |                  |  |
|                                  | Height of water (ft) | Spread of water (inch) | I                    |                  |  |
| Station 1 (16 feet from drain 1) |                      |                        | Ī                    |                  |  |
| Station 2 (12 feet from drain 1) |                      |                        | Ī                    |                  |  |
| Station 3 (8 feet from drain 1)  |                      |                        |                      |                  |  |
| Station 4 (6 feet from drain 1)  |                      |                        |                      |                  |  |
| Station 5 (4 feet from drain 1)  |                      |                        |                      |                  |  |
| Station 6 (2 feet from drain 1)  |                      |                        | I                    |                  |  |
| Station 7 (0 feet from drain 1)  |                      |                        | 1                    |                  |  |
| Station 8 (drain 1 & 2)          |                      |                        | Ī                    |                  |  |
| Station 9 (drain 2 & 3)          |                      |                        | Ī                    |                  |  |
| Station 10 (drain 3 & 4)         |                      |                        | Ī                    |                  |  |
| Station 11 (drain 4 & 5)         |                      |                        | 1                    |                  |  |
| Station 12 (9 feet from the end) | -                    |                        | ]                    |                  |  |
| Station 13 (6 feet from the end) | -                    |                        | ]                    |                  |  |
| Station 14 (3 feet from the end) |                      |                        | I                    |                  |  |

|          | Elevation |
|----------|-----------|
| Pulley 2 |           |
| Pulley 3 |           |
| Pulley 4 |           |

# Figure 3-9 Measurement Log for Each Run

# **Chapter 4. Experimental Results**

The experimental data from this study were tabulated in a database and listed in Appendix A. A total of 822 tests were completed. Of this total, 586 tests were for the 4in.  $\times$  8in. drains, and 236 tests were for the 6in.  $\times$  8in. drains. The principal variables are the capture discharge (Q<sub>c</sub>), approach discharge (Q<sub>a</sub>), flow curb depth (Y) of the approach discharge, the number of the drains (N), cross slope (S<sub>x</sub>) and longitudinal slope (S<sub>0</sub>) of the bridge deck, drain length (L), and drain width (W). The capture discharge is calculated from Equation 3.2 or 3.3 and the approach discharge is the sum of the capture discharge and bypass discharge. The cross slope was calculated by dividing the average ponding width by the curb depth.

### 4.1 Comparison with Previous Studies

To compare the experimental data for the new rectangular deck drains with previous studies, the relationship between the measured capture discharge and the approach curb water depth for a single drain open has been plotted in Figure 4-1 for a series of runs with different cross slopes. In Figure 4-1, the maximum water depth is 0.29 feet, which is higher than the break point water depth in Figure 2-8 (0.1 feet), and the maximum discharge is 0.261 cfs, which is over 0.16 cfs break point in Figure 2-9. No break point is obvious in the slope, as suggested by the possibility of transition from weir-type flow to orifice-type flow at greater flow depths. This set of runs might have yielded this result because the higher hydraulic performance of the new drain does not cause the orifice-type behavior. The orifice-type behavior was observed once the approach discharge was spread across more than one lane, which has no practical meaning. In addition, the effect of the different longitudinal and cross slopes is not as significant as indicated in previous studies. The weir equation  $Q_c = 3.24(\frac{2y}{3})^{1.5}$  can fit the experiment data with coefficient of determination  $\mathbb{R}^2 = 0.9871$  and root mean square error = 0.0145.



Figure 4-1 Capture Discharge for a Single Drain vs. Approach Curb Depth at Different Longitudinal and Cross Slopes

# 4.2 Bridge Deck Roughness Coefficient

The plywood surface was made to simulate a bridge deck surface. Fine grain sand was poured onto the plywood and distributed evenly. Polyurethane coats were applied on top of the sand, which aided in distributing the sand evenly across the deck surface.

The Manning's roughness coefficient for the model should correspond to a typical bridge with Manning coefficient in the range 0.011 to 0.017 (Brown et al. 2009).

The Manning coefficient was determined by experimentation with all drains closed. Each experimental run had different cross and longitudinal slopes. The cross slopes were  $S_x = 2$ , 4, and 6%. The longitudinal slopes were  $S_0 = 0.1$ , 0.5, 1, 2, and 4%. Five incremental flow rates were used for each slope combination. Measurements were taken for the water depth, water spread, and discharge from the bypass weir. The station locations for the water depth and spread measurements were the same as listed in Section 3.2. Manning's *n* can be calculated using Izzard's equation (Equation 2.1). Manning's roughness coefficient was also calculated for each variant of longitudinal slope as shown in Figure 4-2. The blue, red, and green dotted lines are the results for cross slope  $S_x = 2\%$ ,  $S_x = 4\%$ , and  $S_x = 6\%$ , respectively. Each point on each curve gives the average from five different flow rates. The thick red line is the averaged Manning's coefficient for three different cross slopes at five different longitudinal slopes. The Manning's coefficient for 0.1% longitudinal slope is significantly different from that for all other slope values. The average Manning's coefficient value for the 0.1% longitudinal slope is n = 0.0122; however, the averaged value of *n* for the 0.5%, 1%, 2%, and 4% longitudinal slope is close to 0.0166.



## Figure 4-2 Manning's Roughness Coefficient as a Function of Longitudinal Slope, Averaged Cross Slope S<sub>x</sub> = 2% (Blue Dotted Line), 4% (Red Dotted Line), 6% (Green Dotted Line), and Average Cross Slope (Solid Red Line) with Discharge Settings Q = 1.0, 1.25, 1.5, 1.75, and 2.0 Revolutions at the Head Box Control Valve for Each Slope Combination

Manning's *n* is estimated through minimizing the root-mean square difference between the discharges in Equation 3.2 and Equation 2.1. Figure 4-3 shows the results for the estimation of Manning's *n*. The longitudinal slope of 0.1% was not included in this analysis as the estimated *n* was significantly different. The resulting Manning's coefficient (n = 0.0164) correlates to the entire range of the experiment except S<sub>0</sub> = 0.1%.

Figure 4-3 illustrates the consistency of Manning's roughness coefficient from the comparison of the measured discharge to the calculated discharge from Izzard's equation. The measured discharge values were taken from the weir. In determining the calculated discharge, the range of experiments with cross slopes of 2, 4, and 6% and longitudinal slopes of 0.5, 1, 2, and 4% were used in Izzard's Equation. The water spread used in the equation was an average of spread measured at stations 3, 4, 5, and 6 in Figure 3-3.



Figure 4-3 "Best Fit" Manning's Roughness Coefficient

## 4.3 Slotted Drain Method from the FHWA

The adapted slotted drain FHWA method computes the length of slotted inlets (with slot widths  $\geq$ 1.75 inches) required for total interception flow using the same equation as curb-opening inlets (Brown et al. 2009) as previously described in Equation 2.18. To evaluate the applicability of the equations for slotted drains in predicting the hydraulic performance of rectangular deck drains, Equation 2.18 was used to estimate the maximum capacity of the drain with no carryover discharge. The capture discharges were calculated assuming the length of drain inlet is equal to the total length of the open drains, i.e.,  $L_T = N \times 0.667$ ft, where N is the number of open drains. The comparisons were made between the theoretical calculation and experimental measurements for 4in. × 8in. drains. Since the slotted drain method was developed for the maximum capture discharge, and the data without carryover discharge, but having the maximum capture discharge, and the data with less than 1% carryover discharge were selected for the comparison. Figure 4-4 shows the ratios between measured to calculated capture discharge using the slotted drain method. The ratios vary from 1.21 to 17.



Figure 4-4 The Approach Discharge vs. Ratio of Measured/Calculated Capture Discharges Using Slotted Drain Method

The slotted drain method underestimates the capacity of 4in.  $\times$  8in. rectangular deck drain as the ratios are greater than 1 for all the cases examined. The ratios could be considered as a correction factor for the rectangular deck drain to the slotted drain methods being adopted. Given the wide range of the correction factors, further data analysis is needed to identify the influential variables affecting the correction factor and to establish a quantitative relationship between them. In addition to cross slope (S<sub>x</sub>), longitudinal slope (S<sub>0</sub>), and approach discharge (Q<sub>a</sub>), a unique variable for the rectangular deck drain—the width of the drain (W)—should also be considered in establishing the correction factor equation. This factor was not included in the slotted drain methods but significantly affects the capacity of the rectangular deck drains. However, the experimental data clearly demonstrated that 6in. x 8in. drains have higher capacity than 4in. × 8in. drains. Therefore, the width of the drain (W) is also a critical variable of the hydraulic performance of the rectangular drain. Rather than pursue application of a slotted drain correction factor, an alternative approach was taken based on development of a new equation specifically for rectangular deck drains.

### 4.4 Preliminary Data Analysis and Equation Development

The weir-type behavior has been noted in previous studies and the current study. During some runs, a red dye was introduced into the approach discharge to show the flow path into the drain opening. The dye tests revealed both frontal and lateral flow into the drains have weir-like flow characteristics. The current data for a single drain open can be modeled with a weir equation. The data also show that each drain performs very similarly for 4in.  $\times$  8in. and 6 in.  $\times$  8 in., although the bigger drain width increases the hydraulic performance. Therefore, the capture discharge from a set of N drains is expressed in Equation 4.1.

$$Q_c = cN\sqrt{g}(\frac{2y}{3})^{1.5}(L+W)$$
(4.1)

The coefficient c is the function of the cross slope and longitudinal slope and is expressed as (Holley et al. 1992; Brown et al. 2009)

$$c = aS_0^{\alpha}S_x^{\beta}$$
where c = coefficient  
L = drain length (ft)  
W = drain width (ft)
$$(4.2)$$

y = curb depth calculated from Izzard's equation (ft)

Combining Equation 4.1 with Izzard's equation (Equation 2.1) with g = 32.2 ft/s<sup>2</sup> allows Equation 4.1 to be expressed as

$$Q_c = c4.292N(\frac{nQ_aS_x}{\sqrt{S_0}})^{9/16}(L+W)$$
(4.3)

If  $Q_c > Q_a$ , the model assumes no bypass discharge, i.e.,  $Q_c = Q_a$ . Using the regression method in Microsoft Excel 2007, *a*,  $\alpha$ , and  $\beta$  can be estimated from the data. The fitted *c* and statistical measurements are listed in Table 4-1 for different drain sizes.

| Drain          | $4'' \times 8''$ | 6" × 8" | Both Drains |
|----------------|------------------|---------|-------------|
| a              | 0.3602           | 0.5469  | 0.3989      |
| α              | 0.1043           | 0.1205  | 0.1043      |
| β              | -0.2816          | -0.1760 | -0.2503     |
| $\mathbb{R}^2$ | 0.9532           | 0.9760  | 0.9328      |
| Standard Error | 0.0403           | 0.0242  | 0.0429      |

 Table 4-1 Fitted Coefficients in Equation 4.3 and Statistical Analysis Results

Equation 4.3 indicates that the coefficient c increases with the increased longitudinal slopes but decreases with the increased cross slopes. By substituting the coefficients for both drains (column 4 in Table 4-1) in Equation 4.3 and combining with Equation 4.2, the relationship between the approach discharge and capture discharge can be expressed in Equation 4.4:

$$Q_c = 1.712N(nQ_a)^{9/16}(L+W)\frac{S_x^{0.3122}}{S_0^{0.1770}}$$
(4.4)

Again, if  $Q_a < Q_c$  in Equation 4.4, there is no bypass discharge and  $Q_c = Q_a$  (100% efficiency). By substituting  $Q_a = Q_c$  in Equation 4.4, the 100% efficiency capture discharge can be expressed in Equation 4.5:

$$Q_{c100\%} = 3.4176(N \ (L+W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$
(4.5)

Equation 4.4 assumes the hydraulic performance is the same for each drain and the capture discharge is proportional to the sum of the drain length and width. Note that the Manning's *n* was calibrated from the experiments with n = 0.016 for  $S_0 \ge 0.005$ , and n = 0.012 for  $S_0 = 0.001$ . With n = 0.016 applied for  $S_0 = 0.001$  in Equation 4.4, the captured flow rate will increase 11.4% over n = 0.012.

The captured discharge (dashed lines), calculated from Equation 4.4, and the measured capture discharge for the 4in.  $\times$  8in. drains versus the approach discharge is plotted in Figures 4-5, 4-6, and 4-7 for N=1 (solid blue diamond), N=2 (solid red rectangle), N=3 (solid green triangle), N=4 (open diamond), and N= 5 (open triangle). These figures show the capture discharge increases as the longitudinal slope decreases.



Figure 4-5 Comparison of Developed Equation Captured Discharge vs. Measured Capture Discharge for 2% Cross Slope and Five Longitudinal Slopes for 4in. × 8in. Drain



Figure 4-6 Comparison of Developed Equation Captured Discharge vs. Measured Capture Discharge for 4% Cross Slope and Five Longitudinal Slopes for 4in. × 8in. Drain



Figure 4-7 Comparison of Developed Equation Captured Discharge vs. Measured Capture Discharge for 6% Cross Slope and Five Longitudinal Slopes for 4in. × 8in. Drain

Figures 4-8, 4-9, and 4-10 compared the model prediction and the experiment data for the 6in.  $\times$  8in. drains. In Figures 4-8 and 4-10, it can be noted that the hydraulic performance is overestimated for five open drains when the hydraulic performance fits data very well for one-drain or two-drains open. However, the hydraulic performance is underestimated for one-drain open when it fits data very well for five open drains as in Figure 4-9. Therefore, the hydraulic performance of the larger drain size appears to decrease in efficiency with increasing number of drains open. However, the difference in performance is not significant.



Figure 4-8 Comparison of Developed Equation Captured Discharge vs. Measured Capture Discharge for 2% Cross Slope and Two Longitudinal Slopes for 6in. × 8in. Drain



Figure 4-9 Comparison of Developed Equation Captured Discharge vs. Measured Capture Discharge for 4% Cross Slope and Two Longitudinal Slopes for 6in. × 8in. Drain



Figure 4-10 Comparison of Developed Equation Captured Discharge vs. Measured Capture Discharge for 6% Cross Slope and Two Longitudinal Slopes for 6in. × 8in. Drain

The captured discharge calculated by Equation 4.4 and the measured capture discharge are compared for all the data in Figure 4-11. This figure demonstrates that the model has high agreement with the measurements (statistical results are shown in Table 4-1).



Figure 4-11 Comparison of Measured Capture Discharge and Calculated Capture Discharge (Equation 4.4) for Both Drain Sizes

#### 4.5 Comparison between the New Equation and the FHWA Slotted Drain Equation

To compute the size and number of drains required to capture the total approach discharge, i.e.,  $Q_c = Q_a = Q$ , where Q = the gutter flow rate, Equation 4.4 can be expressed as Equation 4.6:

$$N(L+W) = 0.5841Q^{0.4375}S_0^{0.1770} \frac{1}{n^{0.5625}S_x^{0.3122}}$$
(4.6)

Equation 4.6 has a form similar to the FHWA slotted drain method (Brown et al. 2009); however, the power coefficient for the gutter flow rate, longitudinal slope, cross slope and Manning's roughness coefficient are different. The results of Equation 4.6 and the FHWA slotted drain method have been calculated and compared. The drain sizes calculated by the FHWA method are 1.29 to 2.76 times larger than drain sizes calculated using Equation 4.6. Because the FHWA slotted drain method has four parameters, it would be difficult to apply a correction factor to the equation to make it consistent with Equation 4.6.

### 4.6 Non-Linear Regression Method

To determine the effect of the drain width (W) and the number of open drains (N), non-linear regression analysis was carried out using the IBM SPSS statistics data editor. For this analysis an additional power term ( $\gamma$ ) is added to the number of open drains (N) and a coefficient (b) is added in front of the drain width. Equation 4.4 is rewritten as

$$Q_c = aS^{\alpha}S_x^{\beta}(L+bW)N^{\gamma}\sqrt{g}\left(\frac{2y}{3}\right)^{1.5}$$
(4.7)

The model results are summarized in Table 4-2 with the  $R^2=0.99$ .

|           |       |       | 95% Confidence Interval |       |  |
|-----------|-------|-------|-------------------------|-------|--|
|           |       | Std.  | Lower Upper             |       |  |
| Parameter |       | Error | Bound                   | Bound |  |
| a         | .464  | .014  | .437                    | .491  |  |
| α         | .116  | .002  | .112                    | .120  |  |
| β         | 272   | .007  | 283                     | 262   |  |
| γ         | .867  | .009  | .852                    | .882  |  |
| b         | 1.082 | .049  | .985                    | 1.178 |  |

 Table 4-2 Estimated Values from IBM SPSS Statistics Data Editor

Since b = 1.082 is very close to 1, Equation 4.7 can be rewritten as

$$Q_{c} = aS_{0}^{\alpha}S_{x}^{\beta}(L+W)N^{\gamma}\sqrt{g}(\frac{2y}{3})^{1.5}$$
(4.8)

With b = 1, the estimated values for the other parameters are listed in Table 4-3 with R<sup>2</sup>=0.99. The predicted capture discharge for b = 1.082 and b = 1 versus the measured capture discharge are plotted in Figure 4-12. The performances of both models are almost identical. Therefore, the assumption that the capture discharge is proportional to the drain width, i.e., b = 1, is verified as shown in Equation 4.8

|           |          |       | 95% Confidence Interval |       |  |
|-----------|----------|-------|-------------------------|-------|--|
|           |          | Std.  | Lower                   | Upper |  |
| Parameter | Estimate | Error | Bound                   | Bound |  |
| а         | .479     | .011  | .458                    | .500  |  |
| α         | .116     | .002  | .113                    | .120  |  |
| β         | 273      | .006  | 284                     | 262   |  |
| γ         | .867     | .008  | .852                    | .882  |  |

Table 4-3 Estimated Values from IBM SPSS Statistics Data Editor for b = 1

As shown in Table 4-3, the estimated power ( $\gamma$ ) on *N* is 0.867, which is less than unity. A gamma value less than unity suggest that the capture efficiency of individual drains decreases with number of drains open (N). Figure 4-13, which plots residuals for  $\gamma = 0.867$  and  $\gamma = 1$ , shows clearly the residuals spread out evenly when  $\gamma = 0.867$ . When  $\gamma = 1$ , the residuals are mostly positive for N = 1 and 2 and mostly negative for N = 5. The predicted capture discharges for both models have been compared with the measured capture discharge, as shown in Figure 4-12. The root mean squared error has been calculated as 0.099 cfs for  $\gamma = 0.867$  and 0.122 cfs for  $\gamma = 1$ , which is not significant for such a large scale physical model. Therefore, the simple model of Equation 4.4 is recommended.



Figure 4-12 Predicted Discharge with Width Coefficients of b =1.082 and b = 1 vs. Measured Capture Discharge



Measured Capture Discharge (cfs) Figure 4-13 Effect of the Number of the Open Drains (N) on the Hydraulic Performance

# Chapter 5. Design Guidance

Design guidance was implemented to determine the capture discharge of rectangular deck drains required for a given set of parameters of a bridge. A flow chart is also presented in Figure 5-1 to outline the procedure. The guidance provides an example, and both English and SI Units are calculated.



Figure 5-1 Design Flow Chart for Rectangular Drain

## 5.1 Design Steps

The detailed design steps are listed as follows:

### Step 1: Determine 100% efficiency capture discharge.

The typical rectangular deck drains have two different sizes:  $4in. \times 8in.$  and  $6in. \times 8in.$  When the maximum number of drains, the drain size, and bridge characteristics are known, the 100% efficiency capture discharge for the maximum number of drains is determined by Equation 5.1.

$$Q_{c100\%} = k_{100\%} (N_m (L+W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$
(5.1)

where N<sub>m</sub>= number of drains required to intercept total gutter flow

L = nominate length of the drain, ft (m) W= nominate width of the drain, ft (m)  $k_{100\%}$ = 3.4176 for English units (1.4598 for SI) S<sub>0</sub>= longitudinal slope, ft/ft (m/m) S<sub>x</sub>= cross slope, ft/ft (m/m) n = Manning's roughness coefficient

## Step 2: Determine the number of drains required.

When the approach flow is lower than the 100% capture discharge, the ratio of the 100% capture discharge to the approach discharge needs to determine. When the ratio is less than 110%, the number of drain for calculating 100% capture discharge is the 100% efficiency drain number. Otherwise, the 100% capture discharge needs to be determined for N=N-1. Following the loop until either the ratio is less than 110% or the approach flow is higher than the 100% capture discharge, the number of the rectangular deck drain openings can then be determined by Equation 5.2:

$$N = \frac{K_R Q_a^{0.4375} S^{0.1770} \frac{1}{n^{0.5625} S_x^{0.3122}}}{L + W}$$

where N = number of drains required to intercept total gutter flow

L = length of the drain, ft (m)

W = width of the drain, ft (m)

 $K_R = 0.5841$  for English units (0.8476 for SI)

 $Q = \text{total gutter flow, cfs}(m^3/s)$ 

S =longitudinal slope, ft/ft (m/m)

 $S_x = cross slope, ft/ft (m/m)$ 

n = Manning's roughness coefficient

# **Step 3: Determine the efficiency of drain if the drain number excess the maximum drain number.**

When N is greater than the maximum drain number  $(N_m)$ , efficiency of the rectangular deck drains is determined by Equation 5.3:

$$E = \frac{N_m}{N}$$

where E = efficiency

## 5.1.1 Example 1

Given: A bridge with the following design criteria and characteristics:

42

(5.3)

(5.2)

**Find:** The number of open drains required to intercept total approach discharge and the efficiency if the number exceeds the maximum number of drains  $(N_m)$ .

# 5.1.1.1 Solution for English Units

Step 1: Determine 100% efficiency capture discharge.  

$$Q_{c100\%} = k_{100\%} (N_m (L+W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$

$$Q_{c100\%} = 3.4176 (7(8/12 + 4/12))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}} = 0.5665 \ cfs$$

$$Q_{c100\%} = 0.5665 > 0.39 \ cfs$$

# Step 2: Determine the number of drains required.

$$\frac{Q_{c100\%}}{Q_a} = \frac{0.5665}{0.39} = 145\% > 110\%$$

$$N = 7 - 1 = 6$$

$$Q_{c100\%} = k_{100\%} (N_m (L + W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$

$$= 3.4176 (6(8/12 + 4/12))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$

$$= 0.398 cfs$$

$$\frac{Q_{c100\%}}{Q_a} = \frac{0.398}{0.39} \approx 102\%$$
  
N = 6

## 5.1.1.2 Solution for SI Units

Step 1: Determine 100% efficiency capture discharge.  

$$Q_{c100\%} = k_{100\%} (N_m (L+W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$

$$Q_{c100\%} = 1.4598(7(0.101+0.203))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}} = 0.0159m^3$$

$$Q_{c100\%} = 0.0159 > 0.011m^3$$

# Step 2: Determine the number of drains required.

$$\frac{Q_{c100\%}}{Q_a} = \frac{0.0159}{0.011} = 145\%$$

$$N = 7 - 1 = 6$$

$$Q_{c100\%} = k_{100\%} (N_m (L + W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$

$$Q_{c100\%} = 1.4598(6(0.101 + 0.203))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}} = 0.0112m^3$$

$$\frac{Q_{c100\%}}{Q_a} = \frac{0.0112}{0.11} = 102\%$$

$$N = 6$$

## **5.1.2 Example 2**

Given: A bridge with the following design criteria and characteristics:

**Find:** The number of open drains required to intercept total approach discharge and the efficiency if the number exceeds the maximum number of drains  $(N_m)$ .

# **5.1.2.1 Solution for English Units**

Step 1: Determine100% efficiency capture discharge  

$$Q_{c100\%} = k_{100\%} (N_m (L+W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$$

$$Q_{c100\%} = 3.4176 (7(8/12+4/12))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}} = 0.5665 cfs$$

$$Q_{c100\%} = 0.5665 < 1.77 cfs$$

# Step 2: Determine the number of drains required

$$N = \frac{K_R Q_a^{0.4375} S_0^{0.1770} \frac{1}{n^{0.5625} S_x^{0.3122}}}{L + W}$$
$$N = \frac{(0.5841 Q^{0.4375} S_0^{0.1770} \frac{1}{n^{0.5625} S_x^{0.3122}})}{L + W}$$

$$N = \frac{(0.5841(1.77)^{0.4375}(.01)^{0.1770} \frac{1}{(0.016)^{0.5625}(0.02)^{0.3122}})}{(4/12 + 8/12)}$$

N = 11.57 > 7

**Step 3: Determine the efficiency for 7 drains**  $E = \frac{N_m}{N} = \frac{7}{11.57} = 60.5\%$ 

## 5.1.2.2 Solution for SI Units

 $\frac{\text{Step 1: Determine 100\% efficiency capture discharge}}{Q_{c100\%}} = k_{100\%} (N_m (L+W))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}}$  $Q_{c100\%} = 1.4598(7(0.101+0.203))^{16/7} n^{9/7} \frac{S_x^{0.7136}}{S_0^{0.4046}} = 0.016m^3$  $Q_{c100\%} = 0.016 < 0.05m^3$ 

#### Step 2: Determine the number of drains required

$$N = \frac{K_R Q_a^{0.4375} S_0^{0.1770} \frac{1}{n^{0.5625} S_x^{0.3122}}}{L + W}$$

$$N = \frac{(0.8476)(0.05)^{0.4375} (.01)^{0.1770} \frac{1}{(0.016)^{0.5625} (0.02)^{0.3122}}}{0.101 + 0.203}$$

$$N = \frac{3.527}{(0.203 + 0.101)} = 11.60 > 7$$

### Step 3: Determine the efficiency for 7 drains

$$E = \frac{N_m}{N} = \frac{7}{11.60} = 60.3\%$$

# Chapter 6. Summary and Conclusions

The study was concerned with the capacity of a new type of bridge deck drain. The ultimate objective was to obtain an accurate predictive equation for the hydraulic performance of rectangular bridge deck drains. The physical model has been reconstructed to represent one lane of the bridge and was built to change the longitudinal and cross slope easily. Two different drain sizes, 4 by 8 inches and 6 by 8 inches, were constructed of Plexiglas so that the behavior of the flow inside of the inlet can be observed. For each drain, many tests (586 for 4 by 8 in., 236 for 6 by 8 in.) were conducted for a variety of longitudinal slope (S<sub>0</sub>), cross slopes (S<sub>x</sub>), drain openings (N), and approach discharge (Q<sub>a</sub>). Measurements in each test included the head on the V-notch weir from two reservoirs as well as ponding widths (spread) and curb depths at a number of stations along the deck.

The data measured from the physical models indicate that runoff capture is predicted by a weirtype equation. The investigation of the FHWA slotted drain method (Brown et al. 2009), shows the equation underestimates the capacity of the rectangular deck drains. A new equation has been successfully developed and has high agreement with the physical model data for both drain sizes. It is a function of the approach discharge, Manning's coefficient, cross slope, and longitudinal slope as expressed in Equation 4.4. It also indicates the capture discharge is proportional to the product of the number of the drains, drain length, and drain width. In summary, the hydraulic performance for rectangular bridge deck drains has been investigated and an accurate equation has been developed to guide the design of rectangular deck drains.

# 6.1 Conclusion

The study resulted in the following conclusions:

- 1. The physical study model showed the approach discharge reached normal flow before the drain openings. The dye tests illustrated the flow directions into the drain inlets and indicated that the flow into the drain behaves like flow over a weir. Therefore, water depth in front of the drain was a key parameter in determining the hydraulic performance. The hydraulic performance was the same for the 4in. × 8in. drains throughout the series since the water depths at the different openings were very similar. For the 6in. × 8in. drains, the hydraulic performance decreased slightly as more drains were added in the series because the larger width drains increased the capture discharge and decreased the water depth for the subsequent drain opening.
- 2. The data measured from the physical model indicated the capture discharge could be predicted by a weir-type equation. The hydraulic performance increased with drain size and number of drains. With the same size drain and number of open drains, the capture discharge increased with larger cross slopes but decreased with larger longitudinal slopes of the bridge deck drain for the same approach discharge.
- 3. The investigation of the slotted drain method (Brown et al. 2009) revealed the capture discharge calculated from that equation underestimated the capacity of the rectangular deck drains. The comparison indicated that applying a correction factor for the adopted slotted drain method is difficult. Therefore, the slotted drain method is a conservative but not accurate method and a new equation was developed for the rectangular deck drain.

- 4. A new equation was successfully developed and has high agreement with the physical model data for both drain sizes. The capture discharge is the function of the approach discharge, Manning's roughness coefficient, cross slope, and longitudinal slope as expressed in Equation 4.4. This equation also indicated the capture discharge is proportional to the product of the number of the open drains, drain length, and drain width.
- 5. Extensive data analysis using the IBM SPSS statistics data editor demonstrated that the capture discharge is proportional to the drain length and drain width. It also revealed decreasing capture discharge along the flow direction, i.e., the power of the number of drains (N) is less than 1.

## 6.2 Future Work

As noted in Section 4.2, the Manning's roughness coefficient appears to decrease for small slopes. This decrease could greatly impact design spacing of inlet structures on bridges and roadways with small grades. In this study, using the same Manning's coefficient (n=0.016) would correspond to more than 10% increase in both spread and curb depth. Application of Manning's equation for pavement drainage assumes that the slope of the energy-grade-line is the same as the slope of the pavement surface. However, under conditions where the slope is sufficiently small, the assumption that gravity is the only driving force for flow is not valid, and analysis based on Manning's equation with a constant Manning's coefficient may not be appropriate. Further research can address questions associated with pavement drainage under small slope conditions, application of Manning's equation, possible modification to Manning's n to be applied where appropriate, and a fundamental understanding of flow behavior under small slope conditions.

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# Appendix A. Experimental Data

Test No. = Test Number

W = Drain Width (in.)

N = Number of Open Drains

 $S_x = Cross Slope (ft/ft)$ S = Longitudinal Slope (ft/ft)

y = calculated curb depth (ft)  $Q_c$  = Capture Discharge (cfs)

 $Q_a$  = Approach Discharge (cfs) n = Manning's Roughness Coefficient

| Table A-1 Experimental Data |   |   |        |       |       |        |        |       |  |  |
|-----------------------------|---|---|--------|-------|-------|--------|--------|-------|--|--|
| Test No.                    | W | Ν | Sx     | S     | У     | Qc     | Qa     | n     |  |  |
| 1                           | 4 | 1 | 0.0214 | 0.001 | 0.107 | 0.0595 | 0.1694 | 0.012 |  |  |
| 2                           | 4 | 1 | 0.0214 | 0.001 | 0.132 | 0.1040 | 0.3548 | 0.012 |  |  |
| 3                           | 4 | 1 | 0.0214 | 0.001 | 0.149 | 0.1222 | 0.5076 | 0.012 |  |  |
| 4                           | 4 | 1 | 0.0214 | 0.001 | 0.167 | 0.1565 | 0.6969 | 0.012 |  |  |
| 5                           | 4 | 1 | 0.0214 | 0.001 | 0.187 | 0.1640 | 0.9105 | 0.012 |  |  |
| 6                           | 4 | 1 | 0.0214 | 0.001 | 0.202 | 0.1961 | 1.1239 | 0.012 |  |  |
| 7                           | 4 | 2 | 0.0214 | 0.001 | 0.120 | 0.1222 | 0.1996 | 0.012 |  |  |
| 8                           | 4 | 2 | 0.0214 | 0.001 | 0.134 | 0.1878 | 0.3595 | 0.012 |  |  |
| 9                           | 4 | 2 | 0.0214 | 0.001 | 0.152 | 0.2317 | 0.5026 | 0.012 |  |  |
| 10                          | 4 | 2 | 0.0214 | 0.001 | 0.169 | 0.2813 | 0.7194 | 0.012 |  |  |
| 11                          | 4 | 2 | 0.0214 | 0.001 | 0.189 | 0.3138 | 0.9522 | 0.012 |  |  |
| 12                          | 4 | 2 | 0.0214 | 0.001 | 0.179 | 0.3367 | 1.1410 | 0.012 |  |  |
| 13                          | 4 | 3 | 0.0214 | 0.001 | 0.100 | 0.1422 | 0.1616 | 0.012 |  |  |
| 14                          | 4 | 3 | 0.0214 | 0.001 | 0.132 | 0.2607 | 0.3382 | 0.012 |  |  |
| 15                          | 4 | 3 | 0.0214 | 0.001 | 0.147 | 0.3367 | 0.5163 | 0.012 |  |  |
| 16                          | 4 | 3 | 0.0214 | 0.001 | 0.165 | 0.4113 | 0.7032 | 0.012 |  |  |
| 17                          | 4 | 3 | 0.0214 | 0.001 | 0.199 | 0.5250 | 1.1297 | 0.012 |  |  |
| 18                          | 4 | 3 | 0.0214 | 0.001 | 0.209 | 0.5561 | 1.2838 | 0.012 |  |  |
| 19                          | 4 | 3 | 0.0214 | 0.001 | 0.217 | 0.5882 | 1.3925 | 0.012 |  |  |
| 20                          | 4 | 4 | 0.0214 | 0.001 | 0.104 | 0.1717 | 0.1773 | 0.012 |  |  |
| 21                          | 4 | 4 | 0.0214 | 0.001 | 0.132 | 0.3138 | 0.3515 | 0.012 |  |  |
| 22                          | 4 | 4 | 0.0214 | 0.001 | 0.152 | 0.4950 | 0.5466 | 0.012 |  |  |
| 23                          | 4 | 4 | 0.0214 | 0.001 | 0.170 | 0.5250 | 0.6967 | 0.012 |  |  |
| 24                          | 4 | 4 | 0.0214 | 0.001 | 0.188 | 0.6214 | 0.9352 | 0.012 |  |  |
| 25                          | 4 | 4 | 0.0214 | 0.001 | 0.199 | 0.7277 | 1.1659 | 0.012 |  |  |
| 26                          | 4 | 4 | 0.0214 | 0.001 | 0.212 | 0.7654 | 1.3215 | 0.012 |  |  |
| 27                          | 4 | 4 | 0.0214 | 0.001 | 0.217 | 0.7654 | 1.4212 | 0.012 |  |  |
| 28                          | 4 | 4 | 0.0214 | 0.001 | 0.223 | 0.8043 | 1.5697 | 0.012 |  |  |

**Table A-1 Experimental Data** 

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 29       | 4 | 5 | 0.0214         | 0.001 | 0.104 | 0.1640 | 0.1654 | 0.012 |
| 30       | 4 | 5 | 0.0214         | 0.001 | 0.132 | 0.3606 | 0.3743 | 0.012 |
| 31       | 4 | 5 | 0.0214         | 0.001 | 0.157 | 0.4950 | 0.5466 | 0.012 |
| 32       | 4 | 5 | 0.0214         | 0.001 | 0.177 | 0.5882 | 0.7104 | 0.012 |
| 33       | 4 | 5 | 0.0214         | 0.001 | 0.189 | 0.7277 | 0.9412 | 0.012 |
| 34       | 4 | 5 | 0.0214         | 0.001 | 0.220 | 1.0162 | 1.5112 | 0.012 |
| 35       | 4 | 5 | 0.0214         | 0.001 | 0.223 | 1.0162 | 1.5722 | 0.012 |
| 36       | 4 | 5 | 0.0214         | 0.001 | 0.228 | 1.0621 | 1.6835 | 0.012 |
| 37       | 4 | 5 | 0.0214         | 0.001 | 0.229 | 1.1093 | 1.8005 | 0.012 |
| 38       | 4 | 5 | 0.0214         | 0.001 | 0.233 | 1.1093 | 1.8371 | 0.012 |
| 39       | 4 | 1 | 0.0226         | 0.005 | 0.100 | 0.0555 | 0.2195 | 0.016 |
| 40       | 4 | 1 | 0.0226         | 0.005 | 0.119 | 0.0775 | 0.3483 | 0.016 |
| 41       | 4 | 1 | 0.0226         | 0.005 | 0.135 | 0.0983 | 0.5229 | 0.016 |
| 42       | 4 | 1 | 0.0226         | 0.005 | 0.155 | 0.1159 | 0.7206 | 0.016 |
| 43       | 4 | 1 | 0.0226         | 0.005 | 0.169 | 0.1353 | 0.9200 | 0.016 |
| 44       | 4 | 1 | 0.0226         | 0.005 | 0.173 | 0.1565 | 1.1502 | 0.016 |
| 45       | 4 | 2 | 0.0226         | 0.005 | 0.100 | 0.1159 | 0.2258 | 0.016 |
| 46       | 4 | 2 | 0.0226         | 0.005 | 0.119 | 0.1493 | 0.3539 | 0.016 |
| 47       | 4 | 2 | 0.0226         | 0.005 | 0.135 | 0.1878 | 0.5129 | 0.016 |
| 48       | 4 | 2 | 0.0226         | 0.005 | 0.154 | 0.2225 | 0.7323 | 0.016 |
| 49       | 4 | 2 | 0.0226         | 0.005 | 0.169 | 0.2508 | 0.9420 | 0.016 |
| 50       | 4 | 2 | 0.0226         | 0.005 | 0.182 | 0.2709 | 1.1152 | 0.016 |
| 51       | 4 | 2 | 0.0226         | 0.005 | 0.199 | 0.3251 | 1.4107 | 0.016 |
| 52       | 4 | 3 | 0.0226         | 0.005 | 0.100 | 0.1640 | 0.2156 | 0.016 |
| 53       | 4 | 3 | 0.0226         | 0.005 | 0.119 | 0.2225 | 0.3446 | 0.016 |
| 54       | 4 | 3 | 0.0226         | 0.005 | 0.138 | 0.2813 | 0.5129 | 0.016 |
| 55       | 4 | 3 | 0.0226         | 0.005 | 0.154 | 0.3367 | 0.7096 | 0.016 |
| 56       | 4 | 3 | 0.0226         | 0.005 | 0.172 | 0.3854 | 0.9258 | 0.016 |
| 57       | 4 | 3 | 0.0226         | 0.005 | 0.184 | 0.4520 | 1.1797 | 0.016 |
| 58       | 4 | 3 | 0.0226         | 0.005 | 0.205 | 0.4950 | 1.5112 | 0.016 |
| 59       | 4 | 4 | 0.0226         | 0.005 | 0.100 | 0.2047 | 0.2201 | 0.016 |
| 60       | 4 | 4 | 0.0226         | 0.005 | 0.120 | 0.3138 | 0.3913 | 0.016 |
| 61       | 4 | 4 | 0.0226         | 0.005 | 0.134 | 0.4113 | 0.5753 | 0.016 |
| 62       | 4 | 4 | 0.0226         | 0.005 | 0.154 | 0.4950 | 0.7659 | 0.016 |
| 63       | 4 | 4 | 0.0226         | 0.005 | 0.169 | 0.5561 | 0.9942 | 0.016 |
| 64       | 4 | 4 | 0.0226         | 0.005 | 0.189 | 0.6557 | 1.3835 | 0.016 |
| 65       | 4 | 4 | 0.0226         | 0.005 | 0.208 | 0.7654 | 1.7368 | 0.016 |
| 66       | 4 | 5 | 0.0226         | 0.005 | 0.100 | 0.2225 | 0.2330 | 0.016 |
| 67       | 4 | 5 | 0.0226         | 0.005 | 0.139 | 0.4382 | 0.5257 | 0.016 |
| 68       | 4 | 5 | 0.0226         | 0.005 | 0.172 | 0.6557 | 0.9476 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Q <sub>a</sub> | n     |
|----------|---|---|----------------|-------|-------|--------|----------------|-------|
| 69       | 4 | 5 | 0.0226         | 0.005 | 0.190 | 0.7847 | 1.3097         | 0.016 |
| 70       | 4 | 5 | 0.0226         | 0.005 | 0.205 | 0.8647 | 1.5559         | 0.016 |
| 71       | 4 | 5 | 0.0226         | 0.005 | 0.217 | 0.9065 | 1.9686         | 0.016 |
| 72       | 4 | 1 | 0.0238         | 0.01  | 0.088 | 0.0443 | 0.2084         | 0.016 |
| 73       | 4 | 1 | 0.0238         | 0.01  | 0.105 | 0.0681 | 0.3600         | 0.016 |
| 74       | 4 | 1 | 0.0238         | 0.01  | 0.119 | 0.0775 | 0.5156         | 0.016 |
| 75       | 4 | 1 | 0.0238         | 0.01  | 0.140 | 0.0983 | 0.7716         | 0.016 |
| 76       | 4 | 1 | 0.0238         | 0.01  | 0.158 | 0.1040 | 0.9895         | 0.016 |
| 77       | 4 | 1 | 0.0238         | 0.01  | 0.156 | 0.1099 | 1.1260         | 0.016 |
| 78       | 4 | 2 | 0.0238         | 0.01  | 0.088 | 0.0824 | 0.1864         | 0.016 |
| 79       | 4 | 2 | 0.0238         | 0.01  | 0.107 | 0.1222 | 0.3356         | 0.016 |
| 80       | 4 | 2 | 0.0238         | 0.01  | 0.129 | 0.1640 | 0.5246         | 0.016 |
| 81       | 4 | 2 | 0.0238         | 0.01  | 0.142 | 0.1961 | 0.7522         | 0.016 |
| 82       | 4 | 2 | 0.0238         | 0.01  | 0.160 | 0.2317 | 0.9971         | 0.016 |
| 83       | 4 | 2 | 0.0238         | 0.01  | 0.170 | 0.2508 | 1.2222         | 0.016 |
| 84       | 4 | 2 | 0.0238         | 0.01  | 0.179 | 0.2607 | 1.4185         | 0.016 |
| 85       | 4 | 2 | 0.0238         | 0.01  | 0.184 | 0.2709 | 1.5815         | 0.016 |
| 86       | 4 | 3 | 0.0238         | 0.01  | 0.092 | 0.1353 | 0.2034         | 0.016 |
| 87       | 4 | 3 | 0.0238         | 0.01  | 0.109 | 0.1961 | 0.3601         | 0.016 |
| 88       | 4 | 3 | 0.0238         | 0.01  | 0.123 | 0.2508 | 0.5217         | 0.016 |
| 89       | 4 | 3 | 0.0238         | 0.01  | 0.143 | 0.3027 | 0.7273         | 0.016 |
| 90       | 4 | 3 | 0.0238         | 0.01  | 0.155 | 0.3485 | 0.9367         | 0.016 |
| 91       | 4 | 3 | 0.0238         | 0.01  | 0.170 | 0.3729 | 1.1383         | 0.016 |
| 92       | 4 | 3 | 0.0238         | 0.01  | 0.175 | 0.3982 | 1.3477         | 0.016 |
| 93       | 4 | 3 | 0.0238         | 0.01  | 0.179 | 0.4113 | 1.4734         | 0.016 |
| 94       | 4 | 4 | 0.0238         | 0.01  | 0.092 | 0.1878 | 0.2356         | 0.016 |
| 95       | 4 | 4 | 0.0238         | 0.01  | 0.110 | 0.2508 | 0.3548         | 0.016 |
| 96       | 4 | 4 | 0.0238         | 0.01  | 0.128 | 0.3138 | 0.4934         | 0.016 |
| 97       | 4 | 4 | 0.0238         | 0.01  | 0.137 | 0.4382 | 0.7520         | 0.016 |
| 98       | 4 | 4 | 0.0238         | 0.01  | 0.157 | 0.4950 | 0.9611         | 0.016 |
| 99       | 4 | 4 | 0.0238         | 0.01  | 0.162 | 0.5250 | 1.1132         | 0.016 |
| 100      | 4 | 4 | 0.0238         | 0.01  | 0.172 | 0.5561 | 1.2838         | 0.016 |
| 101      | 4 | 4 | 0.0238         | 0.01  | 0.182 | 0.5882 | 1.3925         | 0.016 |
| 102      | 4 | 4 | 0.0238         | 0.01  | 0.187 | 0.6557 | 1.5836         | 0.016 |
| 103      | 4 | 4 | 0.0238         | 0.01  | 0.194 | 0.5882 | 1.6503         | 0.016 |
| 104      | 4 | 5 | 0.0238         | 0.01  | 0.094 | 0.1961 | 0.2135         | 0.016 |
| 105      | 4 | 5 | 0.0238         | 0.01  | 0.109 | 0.3138 | 0.3581         | 0.016 |
| 106      | 4 | 5 | 0.0238         | 0.01  | 0.128 | 0.3854 | 0.5076         | 0.016 |
| 107      | 4 | 5 | 0.0238         | 0.01  | 0.144 | 0.4950 | 0.7267         | 0.016 |
| 108      | 4 | 5 | 0.0238         | 0.01  | 0.159 | 0.6047 | 1.0029         | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S    | У     | Qc     | Q <sub>a</sub> | n     |
|----------|---|---|----------------|------|-------|--------|----------------|-------|
| 109      | 4 | 5 | 0.0238         | 0.01 | 0.179 | 0.7093 | 1.3478         | 0.016 |
| 110      | 4 | 5 | 0.0238         | 0.01 | 0.189 | 0.7654 | 1.5896         | 0.016 |
| 111      | 4 | 5 | 0.0238         | 0.01 | 0.200 | 0.8241 | 1.8631         | 0.016 |
| 112      | 4 | 1 | 0.0252         | 0.02 | 0.077 | 0.0516 | 0.1802         | 0.016 |
| 113      | 4 | 1 | 0.0252         | 0.02 | 0.100 | 0.0681 | 0.3600         | 0.016 |
| 114      | 4 | 1 | 0.0252         | 0.02 | 0.117 | 0.0775 | 0.5435         | 0.016 |
| 115      | 4 | 1 | 0.0252         | 0.02 | 0.132 | 0.0875 | 0.7259         | 0.016 |
| 116      | 4 | 1 | 0.0252         | 0.02 | 0.135 | 0.1040 | 0.9895         | 0.016 |
| 117      | 4 | 2 | 0.0252         | 0.02 | 0.090 | 0.0928 | 0.2150         | 0.016 |
| 118      | 4 | 2 | 0.0252         | 0.02 | 0.103 | 0.1353 | 0.3670         | 0.016 |
| 119      | 4 | 2 | 0.0252         | 0.02 | 0.115 | 0.1565 | 0.5294         | 0.016 |
| 120      | 4 | 2 | 0.0252         | 0.02 | 0.139 | 0.1796 | 0.7200         | 0.016 |
| 121      | 4 | 2 | 0.0252         | 0.02 | 0.143 | 0.1961 | 0.9615         | 0.016 |
| 122      | 4 | 3 | 0.0252         | 0.02 | 0.078 | 0.1099 | 0.1476         | 0.016 |
| 123      | 4 | 3 | 0.0252         | 0.02 | 0.098 | 0.1796 | 0.3437         | 0.016 |
| 124      | 4 | 3 | 0.0252         | 0.02 | 0.110 | 0.2134 | 0.5053         | 0.016 |
| 125      | 4 | 3 | 0.0252         | 0.02 | 0.128 | 0.2508 | 0.7169         | 0.016 |
| 126      | 4 | 3 | 0.0252         | 0.02 | 0.142 | 0.2919 | 0.9476         | 0.016 |
| 127      | 4 | 3 | 0.0252         | 0.02 | 0.152 | 0.3138 | 1.1581         | 0.016 |
| 128      | 4 | 4 | 0.0252         | 0.02 | 0.089 | 0.1640 | 0.2156         | 0.016 |
| 129      | 4 | 4 | 0.0252         | 0.02 | 0.098 | 0.2317 | 0.3539         | 0.016 |
| 130      | 4 | 4 | 0.0252         | 0.02 | 0.117 | 0.2919 | 0.5143         | 0.016 |
| 131      | 4 | 4 | 0.0252         | 0.02 | 0.124 | 0.3729 | 0.7334         | 0.016 |
| 132      | 4 | 4 | 0.0252         | 0.02 | 0.139 | 0.4113 | 0.9363         | 0.016 |
| 133      | 4 | 4 | 0.0252         | 0.02 | 0.147 | 0.4661 | 1.1572         | 0.016 |
| 134      | 4 | 4 | 0.0252         | 0.02 | 0.157 | 0.4804 | 1.3046         | 0.016 |
| 135      | 4 | 5 | 0.0252         | 0.02 | 0.079 | 0.1878 | 0.2117         | 0.016 |
| 136      | 4 | 5 | 0.0252         | 0.02 | 0.099 | 0.2607 | 0.3289         | 0.016 |
| 137      | 4 | 5 | 0.0252         | 0.02 | 0.115 | 0.3367 | 0.5007         | 0.016 |
| 138      | 4 | 5 | 0.0252         | 0.02 | 0.129 | 0.4113 | 0.7032         | 0.016 |
| 139      | 4 | 5 | 0.0252         | 0.02 | 0.142 | 0.4950 | 0.9332         | 0.016 |
| 140      | 4 | 5 | 0.0252         | 0.02 | 0.149 | 0.5561 | 1.1442         | 0.016 |
| 141      | 4 | 5 | 0.0252         | 0.02 | 0.154 | 0.5882 | 1.2975         | 0.016 |
| 142      | 4 | 5 | 0.0252         | 0.02 | 0.160 | 0.6047 | 1.3894         | 0.016 |
| 143      | 4 | 1 | 0.0267         | 0.04 | 0.079 | 0.0555 | 0.1977         | 0.016 |
| 144      | 4 | 1 | 0.0267         | 0.04 | 0.090 | 0.0681 | 0.3494         | 0.016 |
| 145      | 4 | 1 | 0.0267         | 0.04 | 0.104 | 0.0824 | 0.5206         | 0.016 |
| 146      | 4 | 1 | 0.0267         | 0.04 | 0.114 | 0.0875 | 0.6922         | 0.016 |
| 147      | 4 | 1 | 0.0267         | 0.04 | 0.124 | 0.0983 | 0.8637         | 0.016 |
| 148      | 4 | 1 | 0.0267         | 0.04 | 0.121 | 0.0983 | 1.0261         | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 149      | 4 | 2 | 0.0267         | 0.04  | 0.078 | 0.0983 | 0.2205 | 0.016 |
| 150      | 4 | 2 | 0.0267         | 0.04  | 0.090 | 0.1099 | 0.3233 | 0.016 |
| 151      | 4 | 2 | 0.0267         | 0.04  | 0.100 | 0.1493 | 0.5221 | 0.016 |
| 152      | 4 | 2 | 0.0267         | 0.04  | 0.112 | 0.1493 | 0.6443 | 0.016 |
| 153      | 4 | 2 | 0.0267         | 0.04  | 0.124 | 0.1493 | 0.7374 | 0.016 |
| 154      | 4 | 2 | 0.0267         | 0.04  | 0.133 | 0.1961 | 0.9615 | 0.016 |
| 155      | 4 | 2 | 0.0267         | 0.04  | 0.133 | 0.2134 | 1.0577 | 0.016 |
| 156      | 4 | 2 | 0.0267         | 0.04  | 0.138 | 0.2317 | 1.1172 | 0.016 |
| 157      | 4 | 3 | 0.0267         | 0.04  | 0.074 | 0.1222 | 0.1996 | 0.016 |
| 158      | 4 | 3 | 0.0267         | 0.04  | 0.095 | 0.1640 | 0.3357 | 0.016 |
| 159      | 4 | 3 | 0.0267         | 0.04  | 0.104 | 0.1961 | 0.4670 | 0.016 |
| 160      | 4 | 3 | 0.0267         | 0.04  | 0.117 | 0.2134 | 0.6247 | 0.016 |
| 161      | 4 | 3 | 0.0267         | 0.04  | 0.124 | 0.2411 | 0.7972 | 0.016 |
| 162      | 4 | 3 | 0.0267         | 0.04  | 0.130 | 0.2709 | 0.9802 | 0.016 |
| 163      | 4 | 3 | 0.0267         | 0.04  | 0.133 | 0.2919 | 1.1160 | 0.016 |
| 164      | 4 | 3 | 0.0267         | 0.04  | 0.140 | 0.3027 | 1.2092 | 0.016 |
| 165      | 4 | 4 | 0.0267         | 0.04  | 0.077 | 0.1565 | 0.2161 | 0.016 |
| 166      | 4 | 4 | 0.0267         | 0.04  | 0.092 | 0.2134 | 0.3421 | 0.016 |
| 167      | 4 | 4 | 0.0267         | 0.04  | 0.105 | 0.2709 | 0.4933 | 0.016 |
| 168      | 4 | 4 | 0.0267         | 0.04  | 0.115 | 0.3251 | 0.6736 | 0.016 |
| 169      | 4 | 4 | 0.0267         | 0.04  | 0.125 | 0.3485 | 0.8289 | 0.016 |
| 170      | 4 | 4 | 0.0267         | 0.04  | 0.133 | 0.3854 | 1.0766 | 0.016 |
| 171      | 4 | 4 | 0.0267         | 0.04  | 0.139 | 0.4246 | 1.2488 | 0.016 |
| 172      | 4 | 4 | 0.0267         | 0.04  | 0.140 | 0.4246 | 1.3524 | 0.016 |
| 173      | 4 | 5 | 0.0267         | 0.04  | 0.078 | 0.1640 | 0.1814 | 0.016 |
| 174      | 4 | 5 | 0.0267         | 0.04  | 0.089 | 0.2317 | 0.3091 | 0.016 |
| 175      | 4 | 5 | 0.0267         | 0.04  | 0.102 | 0.2919 | 0.4484 | 0.016 |
| 176      | 4 | 5 | 0.0267         | 0.04  | 0.109 | 0.3606 | 0.6213 | 0.016 |
| 177      | 4 | 5 | 0.0267         | 0.04  | 0.119 | 0.4113 | 0.7719 | 0.016 |
| 178      | 4 | 5 | 0.0267         | 0.04  | 0.124 | 0.4382 | 0.9042 | 0.016 |
| 179      | 4 | 5 | 0.0267         | 0.04  | 0.130 | 0.4520 | 1.0240 | 0.016 |
| 180      | 4 | 5 | 0.0267         | 0.04  | 0.137 | 0.4661 | 1.1218 | 0.016 |
| 181      | 4 | 5 | 0.0267         | 0.04  | 0.138 | 0.4661 | 1.1938 | 0.016 |
| 182      | 4 | 1 | 0.0413         | 0.001 | 0.070 | 0.0172 | 0.0185 | 0.012 |
| 183      | 4 | 1 | 0.0413         | 0.001 | 0.095 | 0.0407 | 0.0533 | 0.012 |
| 184      | 4 | 1 | 0.0413         | 0.001 | 0.117 | 0.0626 | 0.1054 | 0.012 |
| 185      | 4 | 1 | 0.0413         | 0.001 | 0.133 | 0.0775 | 0.1681 | 0.012 |
| 186      | 4 | 1 | 0.0413         | 0.001 | 0.170 | 0.1222 | 0.3576 | 0.012 |
| 187      | 4 | 1 | 0.0413         | 0.001 | 0.192 | 0.1493 | 0.5221 | 0.012 |
| 188      | 4 | 1 | 0.0413         | 0.001 | 0.219 | 0.1796 | 0.7357 | 0.012 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 189      | 4 | 1 | 0.0413         | 0.001 | 0.229 | 0.1961 | 0.9615 | 0.012 |
| 190      | 4 | 2 | 0.0413         | 0.001 | 0.119 | 0.1122 | 0.1157 | 0.012 |
| 191      | 4 | 2 | 0.0413         | 0.001 | 0.135 | 0.1380 | 0.1704 | 0.012 |
| 192      | 4 | 2 | 0.0413         | 0.001 | 0.168 | 0.2317 | 0.3476 | 0.012 |
| 193      | 4 | 2 | 0.0413         | 0.001 | 0.198 | 0.2709 | 0.5026 | 0.012 |
| 194      | 4 | 2 | 0.0413         | 0.001 | 0.217 | 0.3138 | 0.7251 | 0.012 |
| 195      | 4 | 2 | 0.0413         | 0.001 | 0.238 | 0.3606 | 0.9423 | 0.012 |
| 196      | 4 | 2 | 0.0413         | 0.001 | 0.254 | 0.4034 | 1.1499 | 0.012 |
| 197      | 4 | 2 | 0.0413         | 0.001 | 0.267 | 0.4246 | 1.3101 | 0.012 |
| 198      | 4 | 3 | 0.0413         | 0.001 | 0.170 | 0.3027 | 0.3345 | 0.012 |
| 199      | 4 | 3 | 0.0413         | 0.001 | 0.197 | 0.3854 | 0.4894 | 0.012 |
| 200      | 4 | 3 | 0.0413         | 0.001 | 0.217 | 0.4604 | 0.6739 | 0.012 |
| 201      | 4 | 3 | 0.0413         | 0.001 | 0.237 | 0.5250 | 0.9104 | 0.012 |
| 202      | 4 | 3 | 0.0413         | 0.001 | 0.254 | 0.5720 | 1.1186 | 0.012 |
| 203      | 4 | 3 | 0.0413         | 0.001 | 0.267 | 0.6047 | 1.2604 | 0.012 |
| 204      | 4 | 3 | 0.0413         | 0.001 | 0.272 | 0.6316 | 1.3856 | 0.012 |
| 205      | 4 | 3 | 0.0413         | 0.001 | 0.277 | 0.6557 | 1.4640 | 0.012 |
| 206      | 4 | 4 | 0.0413         | 0.001 | 0.169 | 0.3367 | 0.3412 | 0.012 |
| 207      | 4 | 4 | 0.0413         | 0.001 | 0.190 | 0.4661 | 0.4910 | 0.012 |
| 208      | 4 | 4 | 0.0413         | 0.001 | 0.217 | 0.6214 | 0.7277 | 0.012 |
| 209      | 4 | 4 | 0.0413         | 0.001 | 0.235 | 0.6840 | 0.9101 | 0.012 |
| 210      | 4 | 4 | 0.0413         | 0.001 | 0.253 | 0.7654 | 1.1212 | 0.012 |
| 211      | 4 | 4 | 0.0413         | 0.001 | 0.265 | 0.8241 | 1.2678 | 0.012 |
| 212      | 4 | 4 | 0.0413         | 0.001 | 0.274 | 0.8443 | 1.3909 | 0.012 |
| 213      | 4 | 4 | 0.0413         | 0.001 | 0.279 | 0.8939 | 1.4985 | 0.012 |
| 214      | 4 | 4 | 0.0413         | 0.001 | 0.288 | 0.9278 | 1.5836 | 0.012 |
| 215      | 4 | 4 | 0.0413         | 0.001 | 0.293 | 0.9278 | 1.6556 | 0.012 |
| 216      | 4 | 4 | 0.0413         | 0.001 | 0.297 | 0.9365 | 1.7329 | 0.012 |
| 217      | 4 | 5 | 0.0413         | 0.001 | 0.198 | 0.4950 | 0.4953 | 0.012 |
| 218      | 4 | 5 | 0.0413         | 0.001 | 0.218 | 0.6733 | 0.6863 | 0.012 |
| 219      | 4 | 5 | 0.0413         | 0.001 | 0.237 | 0.7847 | 0.8722 | 0.012 |
| 220      | 4 | 5 | 0.0413         | 0.001 | 0.254 | 0.8855 | 1.0989 | 0.012 |
| 221      | 4 | 5 | 0.0413         | 0.001 | 0.267 | 0.9408 | 1.2391 | 0.012 |
| 222      | 4 | 5 | 0.0413         | 0.001 | 0.283 | 1.0390 | 1.4826 | 0.012 |
| 223      | 4 | 5 | 0.0413         | 0.001 | 0.293 | 1.0621 | 1.6119 | 0.012 |
| 224      | 4 | 1 | 0.0425         | 0.005 | 0.057 | 0.0172 | 0.0278 | 0.016 |
| 225      | 4 | 1 | 0.0425         | 0.005 | 0.084 | 0.0386 | 0.0613 | 0.016 |
| 226      | 4 | 1 | 0.0425         | 0.005 | 0.095 | 0.0547 | 0.0998 | 0.016 |
| 227      | 4 | 1 | 0.0425         | 0.005 | 0.123 | 0.0727 | 0.1826 | 0.016 |
| 228      | 4 | 1 | 0.0425         | 0.005 | 0.154 | 0.0983 | 0.3590 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 229      | 4 | 1 | 0.0425         | 0.005 | 0.173 | 0.1313 | 0.5042 | 0.016 |
| 230      | 4 | 1 | 0.0425         | 0.005 | 0.195 | 0.1536 | 0.7002 | 0.016 |
| 231      | 4 | 1 | 0.0425         | 0.005 | 0.217 | 0.1878 | 0.9532 | 0.016 |
| 232      | 4 | 1 | 0.0425         | 0.005 | 0.225 | 0.2047 | 1.1541 | 0.016 |
| 233      | 4 | 2 | 0.0425         | 0.005 | 0.077 | 0.0599 | 0.0607 | 0.016 |
| 234      | 4 | 2 | 0.0425         | 0.005 | 0.097 | 0.0836 | 0.0924 | 0.016 |
| 235      | 4 | 2 | 0.0425         | 0.005 | 0.124 | 0.1286 | 0.1696 | 0.016 |
| 236      | 4 | 2 | 0.0425         | 0.005 | 0.153 | 0.1961 | 0.3454 | 0.016 |
| 237      | 4 | 2 | 0.0425         | 0.005 | 0.172 | 0.2508 | 0.5116 | 0.016 |
| 238      | 4 | 2 | 0.0425         | 0.005 | 0.197 | 0.2919 | 0.7300 | 0.016 |
| 239      | 4 | 2 | 0.0425         | 0.005 | 0.219 | 0.3367 | 0.9581 | 0.016 |
| 240      | 4 | 2 | 0.0425         | 0.005 | 0.230 | 0.3606 | 1.1649 | 0.016 |
| 241      | 4 | 3 | 0.0425         | 0.005 | 0.122 | 0.1394 | 0.1397 | 0.016 |
| 242      | 4 | 3 | 0.0425         | 0.005 | 0.153 | 0.2771 | 0.3083 | 0.016 |
| 243      | 4 | 3 | 0.0425         | 0.005 | 0.173 | 0.3485 | 0.4644 | 0.016 |
| 244      | 4 | 3 | 0.0425         | 0.005 | 0.197 | 0.4382 | 0.7258 | 0.016 |
| 245      | 4 | 3 | 0.0425         | 0.005 | 0.219 | 0.4891 | 0.9609 | 0.016 |
| 246      | 4 | 3 | 0.0425         | 0.005 | 0.229 | 0.5250 | 1.1738 | 0.016 |
| 247      | 4 | 3 | 0.0425         | 0.005 | 0.240 | 0.5342 | 1.3112 | 0.016 |
| 248      | 4 | 4 | 0.0425         | 0.005 | 0.152 | 0.3251 | 0.3276 | 0.016 |
| 249      | 4 | 4 | 0.0425         | 0.005 | 0.174 | 0.4661 | 0.5104 | 0.016 |
| 250      | 4 | 4 | 0.0425         | 0.005 | 0.199 | 0.5656 | 0.7236 | 0.016 |
| 251      | 4 | 4 | 0.0425         | 0.005 | 0.218 | 0.6316 | 0.9299 | 0.016 |
| 252      | 4 | 4 | 0.0425         | 0.005 | 0.230 | 0.6912 | 1.1432 | 0.016 |
| 253      | 4 | 4 | 0.0425         | 0.005 | 0.240 | 0.7277 | 1.2619 | 0.016 |
| 254      | 4 | 4 | 0.0425         | 0.005 | 0.249 | 0.7654 | 1.4212 | 0.016 |
| 255      | 4 | 5 | 0.0425         | 0.005 | 0.154 | 0.3557 | 0.3560 | 0.016 |
| 256      | 4 | 5 | 0.0425         | 0.005 | 0.173 | 0.5009 | 0.5037 | 0.016 |
| 257      | 4 | 5 | 0.0425         | 0.005 | 0.195 | 0.6557 | 0.7036 | 0.016 |
| 258      | 4 | 5 | 0.0425         | 0.005 | 0.219 | 0.7654 | 0.9147 | 0.016 |
| 259      | 4 | 5 | 0.0425         | 0.005 | 0.229 | 0.8362 | 1.1217 | 0.016 |
| 260      | 4 | 5 | 0.0425         | 0.005 | 0.228 | 0.8981 | 1.2911 | 0.016 |
| 261      | 4 | 5 | 0.0425         | 0.005 | 0.249 | 0.9150 | 1.3811 | 0.016 |
| 262      | 4 | 5 | 0.0425         | 0.005 | 0.257 | 0.9714 | 1.4964 | 0.016 |
| 263      | 4 | 5 | 0.0425         | 0.005 | 0.262 | 1.0071 | 1.5953 | 0.016 |
| 264      | 4 | 5 | 0.0425         | 0.005 | 0.264 | 1.0252 | 1.6706 | 0.016 |
| 265      | 4 | 5 | 0.0425         | 0.005 | 0.274 | 1.0856 | 1.8625 | 0.016 |
| 266      | 4 | 1 | 0.0432         | 0.01  | 0.052 | 0.0148 | 0.0206 | 0.016 |
| 267      | 4 | 1 | 0.0432         | 0.01  | 0.072 | 0.0328 | 0.0555 | 0.016 |
| 268      | 4 | 1 | 0.0432         | 0.01  | 0.088 | 0.0497 | 0.0948 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S    | у     | Qc     | Qa     | n     |
|----------|---|---|----------------|------|-------|--------|--------|-------|
| 269      | 4 | 1 | 0.0432         | 0.01 | 0.112 | 0.0637 | 0.1677 | 0.016 |
| 270      | 4 | 1 | 0.0432         | 0.01 | 0.139 | 0.0875 | 0.3482 | 0.016 |
| 271      | 4 | 1 | 0.0432         | 0.01 | 0.155 | 0.1040 | 0.5153 | 0.016 |
| 272      | 4 | 1 | 0.0432         | 0.01 | 0.175 | 0.1222 | 0.7104 | 0.016 |
| 273      | 4 | 1 | 0.0432         | 0.01 | 0.184 | 0.1353 | 0.9396 | 0.016 |
| 274      | 4 | 2 | 0.0432         | 0.01 | 0.074 | 0.0547 | 0.0565 | 0.016 |
| 275      | 4 | 2 | 0.0432         | 0.01 | 0.090 | 0.0869 | 0.1041 | 0.016 |
| 276      | 4 | 2 | 0.0432         | 0.01 | 0.112 | 0.1099 | 0.1694 | 0.016 |
| 277      | 4 | 2 | 0.0432         | 0.01 | 0.137 | 0.1878 | 0.3518 | 0.016 |
| 278      | 4 | 2 | 0.0432         | 0.01 | 0.154 | 0.2317 | 0.5026 | 0.016 |
| 279      | 4 | 2 | 0.0432         | 0.01 | 0.174 | 0.2508 | 0.7028 | 0.016 |
| 280      | 4 | 2 | 0.0432         | 0.01 | 0.193 | 0.2709 | 0.9266 | 0.016 |
| 281      | 4 | 2 | 0.0432         | 0.01 | 0.207 | 0.2919 | 1.1362 | 0.016 |
| 282      | 4 | 3 | 0.0432         | 0.01 | 0.090 | 0.1084 | 0.1084 | 0.016 |
| 283      | 4 | 3 | 0.0432         | 0.01 | 0.112 | 0.1640 | 0.1814 | 0.016 |
| 284      | 4 | 3 | 0.0432         | 0.01 | 0.139 | 0.2709 | 0.3584 | 0.016 |
| 285      | 4 | 3 | 0.0432         | 0.01 | 0.155 | 0.3367 | 0.5007 | 0.016 |
| 286      | 4 | 3 | 0.0432         | 0.01 | 0.173 | 0.3854 | 0.7221 | 0.016 |
| 287      | 4 | 3 | 0.0432         | 0.01 | 0.192 | 0.4246 | 0.9496 | 0.016 |
| 288      | 4 | 3 | 0.0432         | 0.01 | 0.207 | 0.4661 | 1.1572 | 0.016 |
| 289      | 4 | 3 | 0.0432         | 0.01 | 0.215 | 0.4950 | 1.2993 | 0.016 |
| 290      | 4 | 4 | 0.0432         | 0.01 | 0.119 | 0.2134 | 0.2140 | 0.016 |
| 291      | 4 | 4 | 0.0432         | 0.01 | 0.139 | 0.3251 | 0.3425 | 0.016 |
| 292      | 4 | 4 | 0.0432         | 0.01 | 0.155 | 0.4246 | 0.4927 | 0.016 |
| 293      | 4 | 4 | 0.0432         | 0.01 | 0.170 | 0.5099 | 0.6739 | 0.016 |
| 294      | 4 | 4 | 0.0432         | 0.01 | 0.190 | 0.5720 | 0.9087 | 0.016 |
| 295      | 4 | 4 | 0.0432         | 0.01 | 0.205 | 0.6047 | 1.0707 | 0.016 |
| 296      | 4 | 4 | 0.0432         | 0.01 | 0.215 | 0.6557 | 1.2772 | 0.016 |
| 297      | 4 | 4 | 0.0432         | 0.01 | 0.223 | 0.6733 | 1.3826 | 0.016 |
| 298      | 4 | 4 | 0.0432         | 0.01 | 0.227 | 0.6912 | 1.4955 | 0.016 |
| 299      | 4 | 5 | 0.0432         | 0.01 | 0.139 | 0.3606 | 0.3612 | 0.016 |
| 300      | 4 | 5 | 0.0432         | 0.01 | 0.159 | 0.4950 | 0.5055 | 0.016 |
| 301      | 4 | 5 | 0.0432         | 0.01 | 0.175 | 0.6214 | 0.6941 | 0.016 |
| 302      | 4 | 5 | 0.0432         | 0.01 | 0.197 | 0.7277 | 0.9238 | 0.016 |
| 303      | 4 | 5 | 0.0432         | 0.01 | 0.209 | 0.8043 | 1.1294 | 0.016 |
| 304      | 4 | 5 | 0.0432         | 0.01 | 0.218 | 0.8443 | 1.2825 | 0.016 |
| 305      | 4 | 5 | 0.0432         | 0.01 | 0.227 | 0.8855 | 1.4105 | 0.016 |
| 306      | 4 | 5 | 0.0432         | 0.01 | 0.230 | 0.9065 | 1.5279 | 0.016 |
| 307      | 4 | 5 | 0.0432         | 0.01 | 0.235 | 0.9278 | 1.6190 | 0.016 |
| 308      | 4 | 5 | 0.0432         | 0.01 | 0.240 | 0.9495 | 1.6959 | 0.016 |
| Test No. | W | Ν | S <sub>x</sub> | S    | у     | Qc     | Qa     | n     |
|----------|---|---|----------------|------|-------|--------|--------|-------|
| 309      | 4 | 5 | 0.0432         | 0.01 | 0.242 | 0.9714 | 1.7561 | 0.016 |
| 310      | 4 | 1 | 0.0437         | 0.02 | 0.098 | 0.0775 | 0.2311 | 0.016 |
| 311      | 4 | 1 | 0.0437         | 0.02 | 0.115 | 0.0875 | 0.3523 | 0.016 |
| 312      | 4 | 1 | 0.0437         | 0.02 | 0.136 | 0.0983 | 0.5503 | 0.016 |
| 313      | 4 | 1 | 0.0437         | 0.02 | 0.153 | 0.1197 | 0.7581 | 0.016 |
| 314      | 4 | 1 | 0.0437         | 0.02 | 0.171 | 0.1353 | 1.0208 | 0.016 |
| 315      | 4 | 2 | 0.0437         | 0.02 | 0.097 | 0.1286 | 0.2269 | 0.016 |
| 316      | 4 | 2 | 0.0437         | 0.02 | 0.114 | 0.1640 | 0.3437 | 0.016 |
| 317      | 4 | 2 | 0.0437         | 0.02 | 0.132 | 0.1878 | 0.5083 | 0.016 |
| 318      | 4 | 2 | 0.0437         | 0.02 | 0.152 | 0.2225 | 0.7475 | 0.016 |
| 319      | 4 | 2 | 0.0437         | 0.02 | 0.167 | 0.2317 | 0.9594 | 0.016 |
| 320      | 4 | 2 | 0.0437         | 0.02 | 0.179 | 0.2508 | 1.1573 | 0.016 |
| 321      | 4 | 3 | 0.0437         | 0.02 | 0.097 | 0.1878 | 0.2255 | 0.016 |
| 322      | 4 | 3 | 0.0437         | 0.02 | 0.116 | 0.2607 | 0.3590 | 0.016 |
| 323      | 4 | 3 | 0.0437         | 0.02 | 0.134 | 0.3027 | 0.5344 | 0.016 |
| 324      | 4 | 3 | 0.0437         | 0.02 | 0.154 | 0.3367 | 0.7749 | 0.016 |
| 325      | 4 | 3 | 0.0437         | 0.02 | 0.168 | 0.3729 | 0.9775 | 0.016 |
| 326      | 4 | 3 | 0.0437         | 0.02 | 0.181 | 0.4113 | 1.1767 | 0.016 |
| 327      | 4 | 4 | 0.0437         | 0.02 | 0.090 | 0.1796 | 0.1830 | 0.016 |
| 328      | 4 | 4 | 0.0437         | 0.02 | 0.116 | 0.3138 | 0.3581 | 0.016 |
| 329      | 4 | 4 | 0.0437         | 0.02 | 0.133 | 0.3854 | 0.5207 | 0.016 |
| 330      | 4 | 4 | 0.0437         | 0.02 | 0.151 | 0.4661 | 0.7268 | 0.016 |
| 331      | 4 | 4 | 0.0437         | 0.02 | 0.167 | 0.5099 | 0.9480 | 0.016 |
| 332      | 4 | 4 | 0.0437         | 0.02 | 0.187 | 0.5561 | 1.2838 | 0.016 |
| 333      | 4 | 4 | 0.0437         | 0.02 | 0.194 | 0.6047 | 1.4288 | 0.016 |
| 334      | 4 | 5 | 0.0437         | 0.02 | 0.096 | 0.2188 | 0.2188 | 0.016 |
| 335      | 4 | 5 | 0.0437         | 0.02 | 0.114 | 0.3367 | 0.3432 | 0.016 |
| 336      | 4 | 5 | 0.0437         | 0.02 | 0.131 | 0.4576 | 0.4999 | 0.016 |
| 337      | 4 | 5 | 0.0437         | 0.02 | 0.149 | 0.5561 | 0.7053 | 0.016 |
| 338      | 4 | 5 | 0.0437         | 0.02 | 0.165 | 0.6214 | 0.9285 | 0.016 |
| 339      | 4 | 5 | 0.0437         | 0.02 | 0.178 | 0.6804 | 1.1241 | 0.016 |
| 340      | 4 | 5 | 0.0437         | 0.02 | 0.187 | 0.7277 | 1.2838 | 0.016 |
| 341      | 4 | 5 | 0.0437         | 0.02 | 0.193 | 0.7465 | 1.4022 | 0.016 |
| 342      | 4 | 5 | 0.0437         | 0.02 | 0.198 | 0.7654 | 1.5044 | 0.016 |
| 343      | 4 | 5 | 0.0437         | 0.02 | 0.204 | 0.8043 | 1.6284 | 0.016 |
| 344      | 4 | 1 | 0.0461         | 0.04 | 0.098 | 0.0775 | 0.2415 | 0.016 |
| 345      | 4 | 1 | 0.0461         | 0.04 | 0.118 | 0.0875 | 0.3794 | 0.016 |
| 346      | 4 | 1 | 0.0461         | 0.04 | 0.133 | 0.0983 | 0.5503 | 0.016 |
| 347      | 4 | 1 | 0.0461         | 0.04 | 0.147 | 0.1040 | 0.7773 | 0.016 |
| 348      | 4 | 1 | 0.0461         | 0.04 | 0.153 | 0.1099 | 1.0164 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 349      | 4 | 2 | 0.0461         | 0.04  | 0.095 | 0.1222 | 0.2150 | 0.016 |
| 350      | 4 | 2 | 0.0461         | 0.04  | 0.114 | 0.1493 | 0.3539 | 0.016 |
| 351      | 4 | 2 | 0.0461         | 0.04  | 0.128 | 0.1717 | 0.5202 | 0.016 |
| 352      | 4 | 2 | 0.0461         | 0.04  | 0.143 | 0.1961 | 0.7211 | 0.016 |
| 353      | 4 | 2 | 0.0461         | 0.04  | 0.154 | 0.2134 | 0.9412 | 0.016 |
| 354      | 4 | 2 | 0.0461         | 0.04  | 0.165 | 0.2317 | 1.1172 | 0.016 |
| 355      | 4 | 3 | 0.0461         | 0.04  | 0.095 | 0.1565 | 0.2009 | 0.016 |
| 356      | 4 | 3 | 0.0461         | 0.04  | 0.109 | 0.2134 | 0.3174 | 0.016 |
| 357      | 4 | 3 | 0.0461         | 0.04  | 0.125 | 0.2411 | 0.4728 | 0.016 |
| 358      | 4 | 3 | 0.0461         | 0.04  | 0.142 | 0.2813 | 0.7332 | 0.016 |
| 359      | 4 | 3 | 0.0461         | 0.04  | 0.159 | 0.3138 | 0.9352 | 0.016 |
| 360      | 4 | 3 | 0.0461         | 0.04  | 0.167 | 0.3367 | 1.1410 | 0.016 |
| 361      | 4 | 4 | 0.0461         | 0.04  | 0.098 | 0.2047 | 0.2337 | 0.016 |
| 362      | 4 | 4 | 0.0461         | 0.04  | 0.113 | 0.2813 | 0.3494 | 0.016 |
| 363      | 4 | 4 | 0.0461         | 0.04  | 0.129 | 0.3606 | 0.5402 | 0.016 |
| 364      | 4 | 4 | 0.0461         | 0.04  | 0.145 | 0.4113 | 0.7480 | 0.016 |
| 365      | 4 | 4 | 0.0461         | 0.04  | 0.159 | 0.4661 | 0.9911 | 0.016 |
| 366      | 4 | 4 | 0.0461         | 0.04  | 0.173 | 0.4804 | 1.1716 | 0.016 |
| 367      | 4 | 4 | 0.0461         | 0.04  | 0.182 | 0.4950 | 1.2993 | 0.016 |
| 368      | 4 | 5 | 0.0461         | 0.04  | 0.099 | 0.2508 | 0.2546 | 0.016 |
| 369      | 4 | 5 | 0.0461         | 0.04  | 0.117 | 0.3606 | 0.3870 | 0.016 |
| 370      | 4 | 5 | 0.0461         | 0.04  | 0.127 | 0.4382 | 0.5257 | 0.016 |
| 371      | 4 | 5 | 0.0461         | 0.04  | 0.139 | 0.4950 | 0.7267 | 0.016 |
| 372      | 4 | 5 | 0.0461         | 0.04  | 0.159 | 0.5404 | 0.9386 | 0.016 |
| 373      | 4 | 5 | 0.0461         | 0.04  | 0.173 | 0.5882 | 1.1132 | 0.016 |
| 374      | 4 | 5 | 0.0461         | 0.04  | 0.177 | 0.6047 | 1.2958 | 0.016 |
| 375      | 4 | 5 | 0.0461         | 0.04  | 0.182 | 0.6214 | 1.4061 | 0.016 |
| 376      | 4 | 1 | 0.0606         | 0.001 | 0.077 | 0.0227 | 0.0228 | 0.016 |
| 377      | 4 | 1 | 0.0606         | 0.001 | 0.107 | 0.0474 | 0.0519 | 0.012 |
| 378      | 4 | 1 | 0.0606         | 0.001 | 0.128 | 0.0741 | 0.1107 | 0.012 |
| 379      | 4 | 1 | 0.0606         | 0.001 | 0.169 | 0.1099 | 0.2197 | 0.012 |
| 380      | 4 | 1 | 0.0606         | 0.001 | 0.198 | 0.1422 | 0.3556 | 0.012 |
| 381      | 4 | 1 | 0.0606         | 0.001 | 0.220 | 0.1796 | 0.5163 | 0.012 |
| 382      | 4 | 1 | 0.0606         | 0.001 | 0.249 | 0.2317 | 0.7567 | 0.012 |
| 383      | 4 | 1 | 0.0606         | 0.001 | 0.285 | 0.2508 | 1.0750 | 0.012 |
| 384      | 4 | 1 | 0.0606         | 0.001 | 0.286 | 0.2607 | 1.1462 | 0.012 |
| 385      | 4 | 2 | 0.0606         | 0.001 | 0.130 | 0.1161 | 0.1197 | 0.012 |
| 386      | 4 | 2 | 0.0606         | 0.001 | 0.155 | 0.1610 | 0.1874 | 0.012 |
| 387      | 4 | 2 | 0.0606         | 0.001 | 0.194 | 0.2508 | 0.3491 | 0.012 |
| 388      | 4 | 2 | 0.0606         | 0.001 | 0.220 | 0.3027 | 0.5126 | 0.012 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 389      | 4 | 2 | 0.0606         | 0.001 | 0.249 | 0.3606 | 0.7334 | 0.012 |
| 390      | 4 | 2 | 0.0606         | 0.001 | 0.273 | 0.4382 | 0.9632 | 0.012 |
| 391      | 4 | 2 | 0.0606         | 0.001 | 0.297 | 0.4661 | 1.1572 | 0.012 |
| 392      | 4 | 2 | 0.0606         | 0.001 | 0.307 | 0.4950 | 1.3393 | 0.012 |
| 393      | 4 | 3 | 0.0606         | 0.001 | 0.198 | 0.3606 | 0.3800 | 0.012 |
| 394      | 4 | 3 | 0.0606         | 0.001 | 0.222 | 0.4520 | 0.5395 | 0.012 |
| 395      | 4 | 3 | 0.0606         | 0.001 | 0.249 | 0.5250 | 0.7384 | 0.012 |
| 396      | 4 | 3 | 0.0606         | 0.001 | 0.275 | 0.6214 | 0.9652 | 0.012 |
| 397      | 4 | 3 | 0.0606         | 0.001 | 0.297 | 0.6733 | 1.1983 | 0.012 |
| 398      | 4 | 3 | 0.0606         | 0.001 | 0.309 | 0.7093 | 1.3651 | 0.012 |
| 399      | 4 | 3 | 0.0606         | 0.001 | 0.318 | 0.7093 | 1.4748 | 0.012 |
| 400      | 4 | 4 | 0.0606         | 0.001 | 0.222 | 0.5099 | 0.5204 | 0.012 |
| 401      | 4 | 4 | 0.0606         | 0.001 | 0.249 | 0.6214 | 0.6941 | 0.012 |
| 402      | 4 | 4 | 0.0606         | 0.001 | 0.275 | 0.7465 | 0.9105 | 0.012 |
| 403      | 4 | 4 | 0.0606         | 0.001 | 0.292 | 0.8043 | 1.1181 | 0.012 |
| 404      | 4 | 4 | 0.0606         | 0.001 | 0.307 | 0.8647 | 1.2893 | 0.012 |
| 405      | 4 | 4 | 0.0606         | 0.001 | 0.314 | 0.8855 | 1.3805 | 0.012 |
| 406      | 4 | 4 | 0.0606         | 0.001 | 0.325 | 0.9278 | 1.5160 | 0.012 |
| 407      | 4 | 4 | 0.0606         | 0.001 | 0.329 | 0.9278 | 1.5577 | 0.012 |
| 408      | 4 | 4 | 0.0606         | 0.001 | 0.334 | 0.9714 | 1.6536 | 0.012 |
| 409      | 4 | 4 | 0.0606         | 0.001 | 0.343 | 0.9936 | 1.7591 | 0.012 |
| 410      | 4 | 5 | 0.0606         | 0.001 | 0.275 | 0.8443 | 0.9218 | 0.012 |
| 411      | 4 | 5 | 0.0606         | 0.001 | 0.297 | 0.9714 | 1.1431 | 0.012 |
| 412      | 4 | 5 | 0.0606         | 0.001 | 0.307 | 1.0162 | 1.2769 | 0.012 |
| 413      | 4 | 5 | 0.0606         | 0.001 | 0.317 | 1.0856 | 1.4461 | 0.012 |
| 414      | 4 | 5 | 0.0606         | 0.001 | 0.329 | 1.1334 | 1.5580 | 0.012 |
| 415      | 4 | 5 | 0.0606         | 0.001 | 0.342 | 1.2455 | 1.7705 | 0.012 |
| 416      | 4 | 5 | 0.0606         | 0.001 | 0.349 | 1.2584 | 1.8466 | 0.012 |
| 417      | 4 | 5 | 0.0606         | 0.001 | 0.352 | 1.2713 | 1.9012 | 0.012 |
| 418      | 4 | 1 | 0.0607         | 0.005 | 0.067 | 0.0185 | 0.0207 | 0.016 |
| 419      | 4 | 1 | 0.0607         | 0.005 | 0.097 | 0.0451 | 0.0557 | 0.016 |
| 420      | 4 | 1 | 0.0607         | 0.005 | 0.114 | 0.0682 | 0.1010 | 0.016 |
| 421      | 4 | 1 | 0.0607         | 0.005 | 0.138 | 0.0983 | 0.1858 | 0.016 |
| 422      | 4 | 1 | 0.0607         | 0.005 | 0.175 | 0.1353 | 0.3764 | 0.016 |
| 423      | 4 | 1 | 0.0607         | 0.005 | 0.199 | 0.1640 | 0.5246 | 0.016 |
| 424      | 4 | 1 | 0.0607         | 0.005 | 0.227 | 0.1878 | 0.7438 | 0.016 |
| 425      | 4 | 1 | 0.0607         | 0.005 | 0.238 | 0.2134 | 0.9789 | 0.016 |
| 426      | 4 | 2 | 0.0607         | 0.005 | 0.115 | 0.1107 | 0.1122 | 0.016 |
| 427      | 4 | 2 | 0.0607         | 0.005 | 0.150 | 0.1796 | 0.2312 | 0.016 |
| 428      | 4 | 2 | 0.0607         | 0.005 | 0.175 | 0.2411 | 0.3698 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|-------|--------|--------|-------|
| 429      | 4 | 2 | 0.0607         | 0.005 | 0.198 | 0.3138 | 0.5455 | 0.016 |
| 430      | 4 | 2 | 0.0607         | 0.005 | 0.225 | 0.3485 | 0.7731 | 0.016 |
| 431      | 4 | 2 | 0.0607         | 0.005 | 0.245 | 0.3854 | 0.9736 | 0.016 |
| 432      | 4 | 2 | 0.0607         | 0.005 | 0.264 | 0.3982 | 1.1447 | 0.016 |
| 433      | 4 | 2 | 0.0607         | 0.005 | 0.272 | 0.4113 | 1.3051 | 0.016 |
| 434      | 4 | 3 | 0.0607         | 0.005 | 0.117 | 0.1276 | 0.1276 | 0.016 |
| 435      | 4 | 3 | 0.0607         | 0.005 | 0.137 | 0.1796 | 0.1810 | 0.016 |
| 436      | 4 | 3 | 0.0607         | 0.005 | 0.173 | 0.3138 | 0.3428 | 0.016 |
| 437      | 4 | 3 | 0.0607         | 0.005 | 0.198 | 0.3982 | 0.5045 | 0.016 |
| 438      | 4 | 3 | 0.0607         | 0.005 | 0.223 | 0.4576 | 0.6987 | 0.016 |
| 439      | 4 | 3 | 0.0607         | 0.005 | 0.243 | 0.5250 | 0.9496 | 0.016 |
| 440      | 4 | 3 | 0.0607         | 0.005 | 0.259 | 0.5720 | 1.1376 | 0.016 |
| 441      | 4 | 3 | 0.0607         | 0.005 | 0.273 | 0.6047 | 1.2958 | 0.016 |
| 442      | 4 | 3 | 0.0607         | 0.005 | 0.282 | 0.6384 | 1.4427 | 0.016 |
| 443      | 4 | 4 | 0.0607         | 0.005 | 0.147 | 0.2225 | 0.2231 | 0.016 |
| 444      | 4 | 4 | 0.0607         | 0.005 | 0.174 | 0.3485 | 0.3492 | 0.016 |
| 445      | 4 | 4 | 0.0607         | 0.005 | 0.194 | 0.4804 | 0.4978 | 0.016 |
| 446      | 4 | 4 | 0.0607         | 0.005 | 0.223 | 0.6047 | 0.6953 | 0.016 |
| 447      | 4 | 4 | 0.0607         | 0.005 | 0.248 | 0.6912 | 0.9229 | 0.016 |
| 448      | 4 | 4 | 0.0607         | 0.005 | 0.259 | 0.7654 | 1.1220 | 0.016 |
| 449      | 4 | 4 | 0.0607         | 0.005 | 0.272 | 0.8043 | 1.2507 | 0.016 |
| 450      | 4 | 4 | 0.0607         | 0.005 | 0.280 | 0.8443 | 1.4004 | 0.016 |
| 451      | 4 | 4 | 0.0607         | 0.005 | 0.293 | 0.8855 | 1.5412 | 0.016 |
| 452      | 4 | 4 | 0.0607         | 0.005 | 0.297 | 0.9065 | 1.6343 | 0.016 |
| 453      | 4 | 4 | 0.0607         | 0.005 | 0.303 | 0.9278 | 1.6933 | 0.016 |
| 454      | 4 | 5 | 0.0607         | 0.005 | 0.223 | 0.6912 | 0.7106 | 0.016 |
| 455      | 4 | 5 | 0.0607         | 0.005 | 0.244 | 0.8443 | 0.9318 | 0.016 |
| 456      | 4 | 5 | 0.0607         | 0.005 | 0.262 | 0.9495 | 1.1291 | 0.016 |
| 457      | 4 | 5 | 0.0607         | 0.005 | 0.272 | 1.0162 | 1.2870 | 0.016 |
| 458      | 4 | 5 | 0.0607         | 0.005 | 0.283 | 1.0390 | 1.3996 | 0.016 |
| 459      | 4 | 5 | 0.0607         | 0.005 | 0.292 | 1.0856 | 1.5237 | 0.016 |
| 460      | 4 | 5 | 0.0607         | 0.005 | 0.300 | 1.1334 | 1.6284 | 0.016 |
| 461      | 4 | 5 | 0.0607         | 0.005 | 0.304 | 1.1455 | 1.6937 | 0.016 |
| 462      | 4 | 5 | 0.0607         | 0.005 | 0.315 | 1.2201 | 1.8934 | 0.016 |
| 463      | 4 | 5 | 0.0607         | 0.005 | 0.318 | 1.2328 | 1.9605 | 0.016 |
| 464      | 4 | 1 | 0.0606         | 0.01  | 0.059 | 0.0185 | 0.0240 | 0.016 |
| 465      | 4 | 1 | 0.0606         | 0.01  | 0.088 | 0.0451 | 0.0577 | 0.016 |
| 466      | 4 | 1 | 0.0606         | 0.01  | 0.102 | 0.0599 | 0.1006 | 0.016 |
| 467      | 4 | 1 | 0.0606         | 0.01  | 0.124 | 0.0775 | 0.1758 | 0.016 |
| 468      | 4 | 1 | 0.0606         | 0.01  | 0.157 | 0.1099 | 0.3607 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S    | У     | Qc     | Qa     | n     |
|----------|---|---|----------------|------|-------|--------|--------|-------|
| 469      | 4 | 1 | 0.0606         | 0.01 | 0.173 | 0.1222 | 0.5076 | 0.016 |
| 470      | 4 | 1 | 0.0606         | 0.01 | 0.197 | 0.1422 | 0.7142 | 0.016 |
| 471      | 4 | 1 | 0.0606         | 0.01 | 0.215 | 0.1640 | 0.9683 | 0.016 |
| 472      | 4 | 2 | 0.0606         | 0.01 | 0.100 | 0.1009 | 0.1044 | 0.016 |
| 473      | 4 | 2 | 0.0606         | 0.01 | 0.119 | 0.1286 | 0.1633 | 0.016 |
| 474      | 4 | 2 | 0.0606         | 0.01 | 0.152 | 0.2134 | 0.3233 | 0.016 |
| 475      | 4 | 2 | 0.0606         | 0.01 | 0.173 | 0.2508 | 0.4825 | 0.016 |
| 476      | 4 | 2 | 0.0606         | 0.01 | 0.194 | 0.2709 | 0.7090 | 0.016 |
| 477      | 4 | 2 | 0.0606         | 0.01 | 0.213 | 0.2919 | 0.8965 | 0.016 |
| 478      | 4 | 2 | 0.0606         | 0.01 | 0.230 | 0.3251 | 1.1099 | 0.016 |
| 479      | 4 | 3 | 0.0606         | 0.01 | 0.102 | 0.1161 | 0.1164 | 0.016 |
| 480      | 4 | 3 | 0.0606         | 0.01 | 0.119 | 0.1422 | 0.1424 | 0.016 |
| 481      | 4 | 3 | 0.0606         | 0.01 | 0.153 | 0.2919 | 0.3265 | 0.016 |
| 482      | 4 | 3 | 0.0606         | 0.01 | 0.175 | 0.3606 | 0.4892 | 0.016 |
| 483      | 4 | 3 | 0.0606         | 0.01 | 0.194 | 0.4382 | 0.6989 | 0.016 |
| 484      | 4 | 3 | 0.0606         | 0.01 | 0.218 | 0.4950 | 0.9250 | 0.016 |
| 485      | 4 | 3 | 0.0606         | 0.01 | 0.230 | 0.4950 | 1.0832 | 0.016 |
| 486      | 4 | 3 | 0.0606         | 0.01 | 0.240 | 0.5561 | 1.3025 | 0.016 |
| 487      | 4 | 3 | 0.0606         | 0.01 | 0.248 | 0.5720 | 1.4163 | 0.016 |
| 488      | 4 | 4 | 0.0606         | 0.01 | 0.154 | 0.3367 | 0.3398 | 0.016 |
| 489      | 4 | 4 | 0.0606         | 0.01 | 0.178 | 0.4804 | 0.5043 | 0.016 |
| 490      | 4 | 4 | 0.0606         | 0.01 | 0.197 | 0.5882 | 0.6980 | 0.016 |
| 491      | 4 | 4 | 0.0606         | 0.01 | 0.218 | 0.6557 | 0.9165 | 0.016 |
| 492      | 4 | 4 | 0.0606         | 0.01 | 0.237 | 0.7093 | 1.1339 | 0.016 |
| 493      | 4 | 4 | 0.0606         | 0.01 | 0.243 | 0.7465 | 1.2868 | 0.016 |
| 494      | 4 | 4 | 0.0606         | 0.01 | 0.249 | 0.7847 | 1.4061 | 0.016 |
| 495      | 4 | 4 | 0.0606         | 0.01 | 0.260 | 0.8241 | 1.5519 | 0.016 |
| 496      | 4 | 4 | 0.0606         | 0.01 | 0.262 | 0.8443 | 1.6605 | 0.016 |
| 497      | 4 | 5 | 0.0606         | 0.01 | 0.200 | 0.6733 | 0.6987 | 0.016 |
| 498      | 4 | 5 | 0.0606         | 0.01 | 0.220 | 0.8082 | 0.9279 | 0.016 |
| 499      | 4 | 5 | 0.0606         | 0.01 | 0.234 | 0.8771 | 1.1241 | 0.016 |
| 500      | 4 | 5 | 0.0606         | 0.01 | 0.245 | 0.9408 | 1.3087 | 0.016 |
| 501      | 4 | 5 | 0.0606         | 0.01 | 0.255 | 0.9936 | 1.4456 | 0.016 |
| 502      | 4 | 5 | 0.0606         | 0.01 | 0.258 | 1.0162 | 1.5412 | 0.016 |
| 503      | 4 | 5 | 0.0606         | 0.01 | 0.265 | 1.0162 | 1.6043 | 0.016 |
| 504      | 4 | 5 | 0.0606         | 0.01 | 0.278 | 1.0505 | 1.8160 | 0.016 |
| 505      | 4 | 1 | 0.0619         | 0.02 | 0.057 | 0.0198 | 0.0217 | 0.016 |
| 506      | 4 | 1 | 0.0619         | 0.02 | 0.082 | 0.0407 | 0.0544 | 0.016 |
| 507      | 4 | 1 | 0.0619         | 0.02 | 0.092 | 0.0599 | 0.0926 | 0.016 |
| 508      | 4 | 1 | 0.0619         | 0.02 | 0.114 | 0.0775 | 0.1873 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S    | у     | Qc     | Qa     | n     |
|----------|---|---|----------------|------|-------|--------|--------|-------|
| 509      | 4 | 1 | 0.0619         | 0.02 | 0.140 | 0.1099 | 0.3706 | 0.016 |
| 510      | 4 | 1 | 0.0619         | 0.02 | 0.159 | 0.1222 | 0.5335 | 0.016 |
| 511      | 4 | 1 | 0.0619         | 0.02 | 0.175 | 0.1353 | 0.7235 | 0.016 |
| 512      | 4 | 1 | 0.0619         | 0.02 | 0.185 | 0.1493 | 0.9535 | 0.016 |
| 513      | 4 | 2 | 0.0619         | 0.02 | 0.092 | 0.0903 | 0.0961 | 0.016 |
| 514      | 4 | 2 | 0.0619         | 0.02 | 0.112 | 0.1493 | 0.1902 | 0.016 |
| 515      | 4 | 2 | 0.0619         | 0.02 | 0.140 | 0.1961 | 0.3526 | 0.016 |
| 516      | 4 | 2 | 0.0619         | 0.02 | 0.158 | 0.2280 | 0.5198 | 0.016 |
| 517      | 4 | 2 | 0.0619         | 0.02 | 0.180 | 0.2508 | 0.6890 | 0.016 |
| 518      | 4 | 2 | 0.0619         | 0.02 | 0.197 | 0.2813 | 0.9370 | 0.016 |
| 519      | 4 | 2 | 0.0619         | 0.02 | 0.212 | 0.2919 | 1.1362 | 0.016 |
| 520      | 4 | 3 | 0.0619         | 0.02 | 0.079 | 0.0682 | 0.0682 | 0.016 |
| 521      | 4 | 3 | 0.0619         | 0.02 | 0.093 | 0.1122 | 0.1127 | 0.016 |
| 522      | 4 | 3 | 0.0619         | 0.02 | 0.113 | 0.1640 | 0.1719 | 0.016 |
| 523      | 4 | 3 | 0.0619         | 0.02 | 0.142 | 0.2919 | 0.3514 | 0.016 |
| 524      | 4 | 3 | 0.0619         | 0.02 | 0.158 | 0.3251 | 0.4892 | 0.016 |
| 525      | 4 | 3 | 0.0619         | 0.02 | 0.175 | 0.3854 | 0.6992 | 0.016 |
| 526      | 4 | 3 | 0.0619         | 0.02 | 0.195 | 0.4382 | 0.9332 | 0.016 |
| 527      | 4 | 3 | 0.0619         | 0.02 | 0.212 | 0.4661 | 1.1572 | 0.016 |
| 528      | 4 | 3 | 0.0619         | 0.02 | 0.223 | 0.4804 | 1.2847 | 0.016 |
| 529      | 4 | 4 | 0.0619         | 0.02 | 0.108 | 0.1640 | 0.1641 | 0.016 |
| 530      | 4 | 4 | 0.0619         | 0.02 | 0.138 | 0.3251 | 0.3276 | 0.016 |
| 531      | 4 | 4 | 0.0619         | 0.02 | 0.159 | 0.4382 | 0.4861 | 0.016 |
| 532      | 4 | 4 | 0.0619         | 0.02 | 0.174 | 0.5099 | 0.6895 | 0.016 |
| 533      | 4 | 4 | 0.0619         | 0.02 | 0.194 | 0.5561 | 0.8812 | 0.016 |
| 534      | 4 | 4 | 0.0619         | 0.02 | 0.213 | 0.6214 | 1.1164 | 0.016 |
| 535      | 4 | 4 | 0.0619         | 0.02 | 0.218 | 0.6557 | 1.2942 | 0.016 |
| 536      | 4 | 4 | 0.0619         | 0.02 | 0.223 | 0.6557 | 1.3651 | 0.016 |
| 537      | 4 | 4 | 0.0619         | 0.02 | 0.234 | 0.6733 | 1.4580 | 0.016 |
| 538      | 4 | 5 | 0.0619         | 0.02 | 0.137 | 0.3367 | 0.3367 | 0.016 |
| 539      | 4 | 5 | 0.0619         | 0.02 | 0.157 | 0.4661 | 0.4691 | 0.016 |
| 540      | 4 | 5 | 0.0619         | 0.02 | 0.174 | 0.6214 | 0.6532 | 0.016 |
| 541      | 4 | 5 | 0.0619         | 0.02 | 0.195 | 0.7093 | 0.9228 | 0.016 |
| 542      | 4 | 5 | 0.0619         | 0.02 | 0.209 | 0.8043 | 1.1181 | 0.016 |
| 543      | 4 | 5 | 0.0619         | 0.02 | 0.217 | 0.8241 | 1.2623 | 0.016 |
| 544      | 4 | 5 | 0.0619         | 0.02 | 0.223 | 0.8443 | 1.4004 | 0.016 |
| 545      | 4 | 5 | 0.0619         | 0.02 | 0.237 | 0.8647 | 1.5118 | 0.016 |
| 546      | 4 | 5 | 0.0619         | 0.02 | 0.240 | 0.8855 | 1.6040 | 0.016 |
| 547      | 4 | 5 | 0.0619         | 0.02 | 0.243 | 0.8981 | 1.6635 | 0.016 |
| 548      | 4 | 1 | 0.0609         | 0.04 | 0.040 | 0.0072 | 0.0073 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | у      | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|--------|--------|--------|-------|
| 549      | 4 | 1 | 0.0609         | 0.04  | 0.048  | 0.0198 | 0.0256 | 0.016 |
| 550      | 4 | 1 | 0.0609         | 0.04  | 0.083  | 0.0599 | 0.0908 | 0.016 |
| 551      | 4 | 1 | 0.0609         | 0.04  | 0.109  | 0.0727 | 0.2220 | 0.016 |
| 552      | 4 | 1 | 0.0609         | 0.04  | 0.128  | 0.0875 | 0.3584 | 0.016 |
| 553      | 4 | 1 | 0.0609         | 0.04  | 0.143  | 0.0983 | 0.5229 | 0.016 |
| 554      | 4 | 1 | 0.0609         | 0.04  | 0.162  | 0.1159 | 0.7544 | 0.016 |
| 555      | 4 | 1 | 0.0609         | 0.04  | 0.169  | 0.1286 | 0.9934 | 0.016 |
| 556      | 4 | 2 | 0.0609         | 0.04  | 0.058  | 0.0407 | 0.0407 | 0.016 |
| 557      | 4 | 2 | 0.0609         | 0.04  | 0.069  | 0.0682 | 0.0683 | 0.016 |
| 558      | 4 | 2 | 0.0609         | 0.04  | 0.094  | 0.1161 | 0.1333 | 0.016 |
| 559      | 4 | 2 | 0.0609         | 0.04  | 0.114  | 0.1493 | 0.2368 | 0.016 |
| 560      | 4 | 2 | 0.0609         | 0.04  | 0.124  | 0.1565 | 0.3362 | 0.016 |
| 561      | 4 | 2 | 0.0609         | 0.04  | 0.142  | 0.1796 | 0.4934 | 0.016 |
| 562      | 4 | 2 | 0.0609         | 0.04  | 0.160  | 0.2134 | 0.7384 | 0.016 |
| 563      | 4 | 2 | 0.0609         | 0.04  | 0.179  | 0.2317 | 0.9971 | 0.016 |
| 564      | 4 | 3 | 0.0609         | 0.04  | 0.069  | 0.0711 | 0.0712 | 0.016 |
| 565      | 4 | 3 | 0.0609         | 0.04  | 0.094  | 0.1506 | 0.1519 | 0.016 |
| 566      | 4 | 3 | 0.0609         | 0.04  | 0.114  | 0.2134 | 0.2424 | 0.016 |
| 567      | 4 | 3 | 0.0609         | 0.04  | 0.129  | 0.2508 | 0.3730 | 0.016 |
| 568      | 4 | 3 | 0.0609         | 0.04  | 0.144  | 0.2919 | 0.5235 | 0.016 |
| 569      | 4 | 3 | 0.0609         | 0.04  | 0.164  | 0.3367 | 0.7480 | 0.016 |
| 570      | 4 | 3 | 0.0609         | 0.04  | 0.180  | 0.3485 | 0.9532 | 0.016 |
| 571      | 4 | 3 | 0.0609         | 0.04  | 0.192  | 0.3854 | 1.1509 | 0.016 |
| 572      | 4 | 4 | 0.0609         | 0.04  | 0.108  | 0.2047 | 0.2047 | 0.016 |
| 573      | 4 | 4 | 0.0609         | 0.04  | 0.128  | 0.3027 | 0.3243 | 0.016 |
| 574      | 4 | 4 | 0.0609         | 0.04  | 0.142  | 0.3729 | 0.4951 | 0.016 |
| 575      | 4 | 4 | 0.0609         | 0.04  | 0.163  | 0.4382 | 0.7300 | 0.016 |
| 576      | 4 | 4 | 0.0609         | 0.04  | 0.173  | 0.4661 | 0.9181 | 0.016 |
| 577      | 4 | 4 | 0.0609         | 0.04  | 0.187  | 0.4950 | 1.0997 | 0.016 |
| 578      | 4 | 4 | 0.0609         | 0.04  | 0.199  | 0.5404 | 1.3251 | 0.016 |
| 579      | 4 | 5 | 0.0609         | 0.04  | 0.129  | 0.3606 | 0.3630 | 0.016 |
| 580      | 4 | 5 | 0.0609         | 0.04  | 0.144  | 0.4804 | 0.5247 | 0.016 |
| 581      | 4 | 5 | 0.0609         | 0.04  | 0.162  | 0.5404 | 0.7044 | 0.016 |
| 582      | 4 | 5 | 0.0609         | 0.04  | 0.179  | 0.5882 | 0.9020 | 0.016 |
| 583      | 4 | 5 | 0.0609         | 0.04  | 0.190  | 0.6214 | 1.0875 | 0.016 |
| 584      | 4 | 5 | 0.0609         | 0.04  | 0.195  | 0.6557 | 1.2604 | 0.016 |
| 585      | 4 | 5 | 0.0609         | 0.04  | 0.207  | 0.6912 | 1.4189 | 0.016 |
| 586      | 4 | 5 | 0.0609         | 0.04  | 0.210  | 0.6912 | 1.4955 | 0.016 |
| 587      | 6 | 1 | 0.0218         | 0.005 | 0.0853 | 0.0595 | 0.1694 | 0.016 |
| 588      | 6 | 1 | 0.0218         | 0.005 | 0.1128 | 0.0983 | 0.3394 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У      | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|--------|--------|--------|-------|
| 589      | 6 | 1 | 0.0218         | 0.005 | 0.1303 | 0.1222 | 0.5076 | 0.016 |
| 590      | 6 | 1 | 0.0218         | 0.005 | 0.1503 | 0.1565 | 0.7126 | 0.016 |
| 591      | 6 | 1 | 0.0218         | 0.005 | 0.1588 | 0.1796 | 0.9451 | 0.016 |
| 592      | 6 | 2 | 0.0218         | 0.005 | 0.0853 | 0.1099 | 0.1694 | 0.016 |
| 593      | 6 | 2 | 0.0218         | 0.005 | 0.1128 | 0.1640 | 0.3437 | 0.016 |
| 594      | 6 | 2 | 0.0218         | 0.005 | 0.1315 | 0.2134 | 0.5053 | 0.016 |
| 595      | 6 | 2 | 0.0218         | 0.005 | 0.1515 | 0.2508 | 0.7169 | 0.016 |
| 596      | 6 | 2 | 0.0218         | 0.005 | 0.1703 | 0.2919 | 0.9133 | 0.016 |
| 597      | 6 | 2 | 0.0218         | 0.005 | 0.1815 | 0.3367 | 1.1410 | 0.016 |
| 598      | 6 | 3 | 0.0218         | 0.005 | 0.0865 | 0.1353 | 0.1617 | 0.016 |
| 599      | 6 | 3 | 0.0218         | 0.005 | 0.1128 | 0.2225 | 0.3264 | 0.016 |
| 600      | 6 | 3 | 0.0218         | 0.005 | 0.1315 | 0.2813 | 0.4859 | 0.016 |
| 601      | 6 | 3 | 0.0218         | 0.005 | 0.1540 | 0.3606 | 0.7211 | 0.016 |
| 602      | 6 | 3 | 0.0218         | 0.005 | 0.1703 | 0.4382 | 0.9632 | 0.016 |
| 603      | 6 | 3 | 0.0218         | 0.005 | 0.1815 | 0.4950 | 1.1507 | 0.016 |
| 604      | 6 | 3 | 0.0218         | 0.005 | 0.1915 | 0.5250 | 1.2904 | 0.016 |
| 605      | 6 | 4 | 0.0218         | 0.005 | 0.0878 | 0.1565 | 0.1644 | 0.016 |
| 606      | 6 | 4 | 0.0218         | 0.005 | 0.1140 | 0.2709 | 0.3225 | 0.016 |
| 607      | 6 | 4 | 0.0218         | 0.005 | 0.1315 | 0.3606 | 0.4959 | 0.016 |
| 608      | 6 | 4 | 0.0218         | 0.005 | 0.1503 | 0.4661 | 0.7072 | 0.016 |
| 609      | 6 | 4 | 0.0218         | 0.005 | 0.1703 | 0.5561 | 0.9289 | 0.016 |
| 610      | 6 | 4 | 0.0218         | 0.005 | 0.1815 | 0.6214 | 1.1164 | 0.016 |
| 611      | 6 | 4 | 0.0218         | 0.005 | 0.1915 | 0.6912 | 1.2958 | 0.016 |
| 612      | 6 | 4 | 0.0218         | 0.005 | 0.1978 | 0.7277 | 1.4189 | 0.016 |
| 613      | 6 | 4 | 0.0218         | 0.005 | 0.1990 | 0.7654 | 1.5309 | 0.016 |
| 614      | 6 | 5 | 0.0218         | 0.005 | 0.0890 | 0.1640 | 0.1643 | 0.016 |
| 615      | 6 | 5 | 0.0218         | 0.005 | 0.1128 | 0.3138 | 0.3312 | 0.016 |
| 616      | 6 | 5 | 0.0218         | 0.005 | 0.1328 | 0.4113 | 0.4840 | 0.016 |
| 617      | 6 | 5 | 0.0218         | 0.005 | 0.1515 | 0.5250 | 0.6890 | 0.016 |
| 618      | 6 | 5 | 0.0218         | 0.005 | 0.1690 | 0.6384 | 0.9197 | 0.016 |
| 619      | 6 | 5 | 0.0218         | 0.005 | 0.1815 | 0.7465 | 1.1319 | 0.016 |
| 620      | 6 | 5 | 0.0218         | 0.005 | 0.1903 | 0.8043 | 1.2847 | 0.016 |
| 621      | 6 | 5 | 0.0218         | 0.005 | 0.1953 | 0.8647 | 1.4208 | 0.016 |
| 622      | 6 | 5 | 0.0218         | 0.005 | 0.2603 | 0.8855 | 1.4901 | 0.016 |
| 623      | 6 | 5 | 0.0218         | 0.005 | 0.2103 | 0.9714 | 1.7368 | 0.016 |
| 624      | 6 | 1 | 0.0235         | 0.02  | 0.0703 | 0.0681 | 0.1721 | 0.016 |
| 625      | 6 | 1 | 0.0235         | 0.02  | 0.0928 | 0.1040 | 0.3357 | 0.016 |
| 626      | 6 | 1 | 0.0235         | 0.02  | 0.1090 | 0.1222 | 0.5076 | 0.016 |
| 627      | 6 | 1 | 0.0235         | 0.02  | 0.1265 | 0.1422 | 0.7304 | 0.016 |
| 628      | 6 | 1 | 0.0235         | 0.02  | 0.1263 | 0.1717 | 0.9372 | 0.016 |

| Test No. | W | N | S <sub>x</sub> | S     | У      | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|--------|--------|--------|-------|
| 629      | 6 | 2 | 0.0235         | 0.02  | 0.0765 | 0.0983 | 0.1807 | 0.016 |
| 630      | 6 | 2 | 0.0235         | 0.02  | 0.0953 | 0.1493 | 0.3454 | 0.016 |
| 631      | 6 | 2 | 0.0235         | 0.02  | 0.1128 | 0.1878 | 0.5129 | 0.016 |
| 632      | 6 | 2 | 0.0235         | 0.02  | 0.1253 | 0.2317 | 0.6977 | 0.016 |
| 633      | 6 | 2 | 0.0235         | 0.02  | 0.1378 | 0.2709 | 0.9266 | 0.016 |
| 634      | 6 | 2 | 0.0235         | 0.02  | 0.1503 | 0.3027 | 1.1269 | 0.016 |
| 635      | 6 | 3 | 0.0235         | 0.02  | 0.0753 | 0.1222 | 0.1817 | 0.016 |
| 636      | 6 | 3 | 0.0235         | 0.02  | 0.0940 | 0.1961 | 0.3454 | 0.016 |
| 637      | 6 | 3 | 0.0235         | 0.02  | 0.1140 | 0.2508 | 0.5116 | 0.016 |
| 638      | 6 | 3 | 0.0235         | 0.02  | 0.1278 | 0.3138 | 0.7251 | 0.016 |
| 639      | 6 | 3 | 0.0235         | 0.02  | 0.1415 | 0.3606 | 0.9326 | 0.016 |
| 640      | 6 | 3 | 0.0235         | 0.02  | 0.1515 | 0.4113 | 1.1767 | 0.016 |
| 641      | 6 | 4 | 0.0235         | 0.02  | 0.0703 | 0.1353 | 0.1671 | 0.016 |
| 642      | 6 | 4 | 0.0235         | 0.02  | 0.0940 | 0.2317 | 0.3415 | 0.016 |
| 643      | 6 | 4 | 0.0235         | 0.02  | 0.1140 | 0.3138 | 0.5099 | 0.016 |
| 644      | 6 | 4 | 0.0235         | 0.02  | 0.1265 | 0.3729 | 0.6867 | 0.016 |
| 645      | 6 | 4 | 0.0235         | 0.02  | 0.1390 | 0.4382 | 0.9332 | 0.016 |
| 646      | 6 | 4 | 0.0235         | 0.02  | 0.1515 | 0.5250 | 1.1464 | 0.016 |
| 647      | 6 | 4 | 0.0235         | 0.02  | 0.1553 | 0.5561 | 1.3215 | 0.016 |
| 648      | 6 | 5 | 0.0235         | 0.02  | 0.0740 | 0.1493 | 0.1629 | 0.016 |
| 649      | 6 | 5 | 0.0235         | 0.02  | 0.0940 | 0.2709 | 0.3483 | 0.016 |
| 650      | 6 | 5 | 0.0235         | 0.02  | 0.1090 | 0.3367 | 0.4860 | 0.016 |
| 651      | 6 | 5 | 0.0235         | 0.02  | 0.1290 | 0.4464 | 0.7072 | 0.016 |
| 652      | 6 | 5 | 0.0235         | 0.02  | 0.1415 | 0.5250 | 0.9232 | 0.016 |
| 653      | 6 | 5 | 0.0235         | 0.02  | 0.1490 | 0.6047 | 1.1297 | 0.016 |
| 654      | 6 | 5 | 0.0235         | 0.02  | 0.1590 | 0.6557 | 1.3115 | 0.016 |
| 655      | 6 | 5 | 0.0235         | 0.02  | 0.1628 | 0.6912 | 1.4189 | 0.016 |
| 656      | 6 | 5 | 0.0235         | 0.02  | 0.1653 | 0.7277 | 1.5320 | 0.016 |
| 657      | 6 | 1 | 0.0433         | 0.005 | 0.1140 | 0.0875 | 0.1556 | 0.016 |
| 658      | 6 | 1 | 0.0433         | 0.005 | 0.1490 | 0.1353 | 0.3231 | 0.016 |
| 659      | 6 | 1 | 0.0433         | 0.005 | 0.1715 | 0.1717 | 0.4969 | 0.016 |
| 660      | 6 | 1 | 0.0433         | 0.005 | 0.1915 | 0.2317 | 0.6977 | 0.016 |
| 661      | 6 | 1 | 0.0433         | 0.005 | 0.2125 | 0.2919 | 1.0573 | 0.016 |
| 662      | 6 | 2 | 0.0433         | 0.005 | 0.1140 | 0.1394 | 0.1700 | 0.016 |
| 663      | 6 | 2 | 0.0433         | 0.005 | 0.1465 | 0.2317 | 0.3539 | 0.016 |
| 664      | 6 | 2 | 0.0433         | 0.005 | 0.1715 | 0.2919 | 0.5053 | 0.016 |
| 665      | 6 | 2 | 0.0433         | 0.005 | 0.1915 | 0.3606 | 0.6973 | 0.016 |
| 666      | 6 | 2 | 0.0433         | 0.005 | 0.2090 | 0.4246 | 0.9196 | 0.016 |
| 667      | 6 | 2 | 0.0433         | 0.005 | 0.2290 | 0.4804 | 1.1361 | 0.016 |
| 668      | 6 | 2 | 0.0433         | 0.005 | 0.2390 | 0.5099 | 1.2946 | 0.016 |

| Test No. | W | Ν | Sx     | S     | У      | Qc     | Qa     | n     |
|----------|---|---|--------|-------|--------|--------|--------|-------|
| 669      | 6 | 3 | 0.0433 | 0.005 | 0.1190 | 0.1640 | 0.1719 | 0.016 |
| 670      | 6 | 3 | 0.0433 | 0.005 | 0.1503 | 0.2919 | 0.3362 | 0.016 |
| 671      | 6 | 3 | 0.0433 | 0.005 | 0.1690 | 0.3606 | 0.4646 | 0.016 |
| 672      | 6 | 3 | 0.0433 | 0.005 | 0.1903 | 0.4661 | 0.6622 | 0.016 |
| 673      | 6 | 3 | 0.0433 | 0.005 | 0.2128 | 0.5720 | 0.8971 | 0.016 |
| 674      | 6 | 3 | 0.0433 | 0.005 | 0.2290 | 0.6557 | 1.1077 | 0.016 |
| 675      | 6 | 3 | 0.0433 | 0.005 | 0.2390 | 0.7093 | 1.2813 | 0.016 |
| 676      | 6 | 3 | 0.0433 | 0.005 | 0.2478 | 0.7465 | 1.4198 | 0.016 |
| 677      | 6 | 3 | 0.0433 | 0.005 | 0.2553 | 0.7847 | 1.5502 | 0.016 |
| 678      | 6 | 4 | 0.0433 | 0.005 | 0.1240 | 0.1640 | 0.1640 | 0.016 |
| 679      | 6 | 4 | 0.0433 | 0.005 | 0.1515 | 0.3367 | 0.3434 | 0.016 |
| 680      | 6 | 4 | 0.0433 | 0.005 | 0.1715 | 0.4520 | 0.4897 | 0.016 |
| 681      | 6 | 4 | 0.0433 | 0.005 | 0.1915 | 0.5882 | 0.6865 | 0.016 |
| 682      | 6 | 4 | 0.0433 | 0.005 | 0.2178 | 0.7277 | 0.9238 | 0.016 |
| 683      | 6 | 4 | 0.0433 | 0.005 | 0.2290 | 0.8443 | 1.1152 | 0.016 |
| 684      | 6 | 4 | 0.0433 | 0.005 | 0.2390 | 0.8855 | 1.2460 | 0.016 |
| 685      | 6 | 4 | 0.0433 | 0.005 | 0.2478 | 0.9495 | 1.3876 | 0.016 |
| 686      | 6 | 4 | 0.0433 | 0.005 | 0.2540 | 0.9936 | 1.5186 | 0.016 |
| 687      | 6 | 4 | 0.0433 | 0.005 | 0.2915 | 1.0390 | 1.7302 | 0.016 |
| 688      | 6 | 4 | 0.0433 | 0.005 | 0.2715 | 1.0621 | 1.8276 | 0.016 |
| 689      | 6 | 5 | 0.0433 | 0.005 | 0.1140 | 0.1640 | 0.1640 | 0.016 |
| 690      | 6 | 5 | 0.0433 | 0.005 | 0.1453 | 0.3251 | 0.3252 | 0.016 |
| 691      | 6 | 5 | 0.0433 | 0.005 | 0.1665 | 0.4661 | 0.4707 | 0.016 |
| 692      | 6 | 5 | 0.0433 | 0.005 | 0.1878 | 0.6557 | 0.6752 | 0.016 |
| 693      | 6 | 5 | 0.0433 | 0.005 | 0.2065 | 0.8241 | 0.9016 | 0.016 |
| 694      | 6 | 5 | 0.0433 | 0.005 | 0.2240 | 0.9495 | 1.0848 | 0.016 |
| 695      | 6 | 5 | 0.0433 | 0.005 | 0.2403 | 1.0856 | 1.3267 | 0.016 |
| 696      | 6 | 5 | 0.0433 | 0.005 | 0.2478 | 1.1824 | 1.5076 | 0.016 |
| 697      | 6 | 5 | 0.0433 | 0.005 | 0.2565 | 1.2074 | 1.6187 | 0.016 |
| 698      | 6 | 5 | 0.0433 | 0.005 | 0.2628 | 1.2584 | 1.7388 | 0.016 |
| 699      | 6 | 5 | 0.0433 | 0.005 | 0.2678 | 1.2843 | 1.7942 | 0.016 |
| 700      | 6 | 5 | 0.0433 | 0.005 | 0.2690 | 1.3106 | 1.8510 | 0.016 |
| 701      | 6 | 1 | 0.0436 | 0.02  | 0.0915 | 0.0928 | 0.1655 | 0.016 |
| 702      | 6 | 1 | 0.0436 | 0.02  | 0.1228 | 0.1353 | 0.3488 | 0.016 |
| 703      | 6 | 1 | 0.0436 | 0.02  | 0.1378 | 0.1565 | 0.5050 | 0.016 |
| 704      | 6 | 1 | 0.0436 | 0.02  | 0.1565 | 0.1878 | 0.7128 | 0.016 |
| 705      | 6 | 1 | 0.0436 | 0.02  | 0.1675 | 0.2225 | 1.0267 | 0.016 |
| 706      | 6 | 2 | 0.0436 | 0.02  | 0.0915 | 0.1222 | 0.1539 | 0.016 |
| 707      | 6 | 2 | 0.0436 | 0.02  | 0.1215 | 0.2047 | 0.3268 | 0.016 |
| 708      | 6 | 2 | 0.0436 | 0.02  | 0.1340 | 0.2607 | 0.4832 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У      | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|--------|--------|--------|-------|
| 709      | 6 | 2 | 0.0436         | 0.02  | 0.1553 | 0.3027 | 0.7010 | 0.016 |
| 710      | 6 | 2 | 0.0436         | 0.02  | 0.1690 | 0.3367 | 0.9087 | 0.016 |
| 711      | 6 | 2 | 0.0436         | 0.02  | 0.1815 | 0.3729 | 1.1383 | 0.016 |
| 712      | 6 | 3 | 0.0436         | 0.02  | 0.0915 | 0.1493 | 0.1629 | 0.016 |
| 713      | 6 | 3 | 0.0436         | 0.02  | 0.1240 | 0.2709 | 0.3436 | 0.016 |
| 714      | 6 | 3 | 0.0436         | 0.02  | 0.1390 | 0.3606 | 0.4959 | 0.016 |
| 715      | 6 | 3 | 0.0436         | 0.02  | 0.1565 | 0.4520 | 0.7229 | 0.016 |
| 716      | 6 | 3 | 0.0436         | 0.02  | 0.1715 | 0.5099 | 0.9480 | 0.016 |
| 717      | 6 | 3 | 0.0436         | 0.02  | 0.1848 | 0.5250 | 1.1132 | 0.016 |
| 718      | 6 | 3 | 0.0436         | 0.02  | 0.1940 | 0.5561 | 1.3215 | 0.016 |
| 719      | 6 | 4 | 0.0436         | 0.02  | 0.0965 | 0.1640 | 0.1719 | 0.016 |
| 720      | 6 | 4 | 0.0436         | 0.02  | 0.1240 | 0.3138 | 0.3354 | 0.016 |
| 721      | 6 | 4 | 0.0436         | 0.02  | 0.1365 | 0.4113 | 0.4887 | 0.016 |
| 722      | 6 | 4 | 0.0436         | 0.02  | 0.1565 | 0.5250 | 0.6890 | 0.016 |
| 723      | 6 | 4 | 0.0436         | 0.02  | 0.1690 | 0.6214 | 0.9352 | 0.016 |
| 724      | 6 | 4 | 0.0436         | 0.02  | 0.1840 | 0.6557 | 1.1077 | 0.016 |
| 725      | 6 | 4 | 0.0436         | 0.02  | 0.1940 | 0.6912 | 1.2794 | 0.016 |
| 726      | 6 | 4 | 0.0436         | 0.02  | 0.2003 | 0.7277 | 1.4189 | 0.016 |
| 727      | 6 | 4 | 0.0436         | 0.02  | 0.2065 | 0.7654 | 1.5309 | 0.016 |
| 728      | 6 | 5 | 0.0436         | 0.02  | 0.0965 | 0.1640 | 0.1640 | 0.016 |
| 729      | 6 | 5 | 0.0436         | 0.02  | 0.1253 | 0.3367 | 0.3423 | 0.016 |
| 730      | 6 | 5 | 0.0436         | 0.02  | 0.1365 | 0.4661 | 0.4877 | 0.016 |
| 731      | 6 | 5 | 0.0436         | 0.02  | 0.1540 | 0.5882 | 0.6706 | 0.016 |
| 732      | 6 | 5 | 0.0436         | 0.02  | 0.1690 | 0.7277 | 0.8995 | 0.016 |
| 733      | 6 | 5 | 0.0436         | 0.02  | 0.1815 | 0.8043 | 1.0962 | 0.016 |
| 734      | 6 | 5 | 0.0436         | 0.02  | 0.1940 | 0.8855 | 1.2968 | 0.016 |
| 735      | 6 | 5 | 0.0436         | 0.02  | 0.1990 | 0.8855 | 1.3805 | 0.016 |
| 736      | 6 | 5 | 0.0436         | 0.02  | 0.2078 | 0.9065 | 1.4947 | 0.016 |
| 737      | 6 | 5 | 0.0436         | 0.02  | 0.2115 | 0.9278 | 1.5836 | 0.016 |
| 738      | 6 | 5 | 0.0436         | 0.02  | 0.2265 | 0.9714 | 1.7955 | 0.016 |
| 739      | 6 | 1 | 0.0613         | 0.005 | 0.1390 | 0.1159 | 0.1934 | 0.016 |
| 740      | 6 | 1 | 0.0613         | 0.005 | 0.1653 | 0.1565 | 0.3283 | 0.016 |
| 741      | 6 | 1 | 0.0613         | 0.005 | 0.1903 | 0.2134 | 0.4947 | 0.016 |
| 742      | 6 | 1 | 0.0613         | 0.005 | 0.2115 | 0.2508 | 0.7028 | 0.016 |
| 743      | 6 | 1 | 0.0613         | 0.005 | 0.2365 | 0.2813 | 0.9027 | 0.016 |
| 744      | 6 | 1 | 0.0613         | 0.005 | 0.2438 | 0.2919 | 1.0962 | 0.016 |
| 745      | 6 | 2 | 0.0613         | 0.005 | 0.1290 | 0.1422 | 0.1527 | 0.016 |
| 746      | 6 | 2 | 0.0613         | 0.005 | 0.1640 | 0.2508 | 0.3332 | 0.016 |
| 747      | 6 | 2 | 0.0613         | 0.005 | 0.1890 | 0.3251 | 0.4744 | 0.016 |
| 748      | 6 | 2 | 0.0613         | 0.005 | 0.2165 | 0.4246 | 0.7059 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S     | У      | Qc     | Qa     | n     |
|----------|---|---|----------------|-------|--------|--------|--------|-------|
| 749      | 6 | 2 | 0.0613         | 0.005 | 0.2378 | 0.4804 | 0.9186 | 0.016 |
| 750      | 6 | 2 | 0.0613         | 0.005 | 0.2540 | 0.5099 | 1.1145 | 0.016 |
| 751      | 6 | 2 | 0.0613         | 0.005 | 0.2703 | 0.5250 | 1.2904 | 0.016 |
| 752      | 6 | 3 | 0.0613         | 0.005 | 0.1340 | 0.1796 | 0.1796 | 0.016 |
| 753      | 6 | 3 | 0.0613         | 0.005 | 0.1640 | 0.3027 | 0.3164 | 0.016 |
| 754      | 6 | 3 | 0.0613         | 0.005 | 0.1878 | 0.4113 | 0.4629 | 0.016 |
| 755      | 6 | 3 | 0.0613         | 0.005 | 0.2128 | 0.5250 | 0.6472 | 0.016 |
| 756      | 6 | 3 | 0.0613         | 0.005 | 0.2378 | 0.6557 | 0.8969 | 0.016 |
| 757      | 6 | 3 | 0.0613         | 0.005 | 0.2540 | 0.7277 | 1.1260 | 0.016 |
| 758      | 6 | 3 | 0.0613         | 0.005 | 0.2678 | 0.7654 | 1.2904 | 0.016 |
| 759      | 6 | 3 | 0.0613         | 0.005 | 0.2778 | 0.7847 | 1.4061 | 0.016 |
| 760      | 6 | 3 | 0.0613         | 0.005 | 0.2928 | 0.8241 | 1.5896 | 0.016 |
| 761      | 6 | 4 | 0.0613         | 0.005 | 0.1340 | 0.1796 | 0.1796 | 0.016 |
| 762      | 6 | 4 | 0.0613         | 0.005 | 0.1715 | 0.3606 | 0.3606 | 0.016 |
| 763      | 6 | 4 | 0.0613         | 0.005 | 0.1940 | 0.4950 | 0.5006 | 0.016 |
| 764      | 6 | 4 | 0.0613         | 0.005 | 0.2153 | 0.6384 | 0.6794 | 0.016 |
| 765      | 6 | 4 | 0.0613         | 0.005 | 0.2403 | 0.7847 | 0.9006 | 0.016 |
| 766      | 6 | 4 | 0.0613         | 0.005 | 0.2540 | 0.8855 | 1.0989 | 0.016 |
| 767      | 6 | 4 | 0.0613         | 0.005 | 0.2690 | 0.9714 | 1.2852 | 0.016 |
| 768      | 6 | 4 | 0.0613         | 0.005 | 0.2865 | 1.0162 | 1.4681 | 0.016 |
| 769      | 6 | 4 | 0.0613         | 0.005 | 0.2978 | 1.1093 | 1.6813 | 0.016 |
| 770      | 6 | 4 | 0.0613         | 0.005 | 0.3040 | 1.1578 | 1.7962 | 0.016 |
| 771      | 6 | 4 | 0.0613         | 0.005 | 0.3065 | 1.1824 | 1.8918 | 0.016 |
| 772      | 6 | 4 | 0.0613         | 0.005 | 0.3065 | 1.1824 | 1.9479 | 0.016 |
| 773      | 6 | 5 | 0.0613         | 0.005 | 0.1303 | 0.0983 | 0.0983 | 0.016 |
| 774      | 6 | 5 | 0.0613         | 0.005 | 0.1640 | 0.3251 | 0.3251 | 0.016 |
| 775      | 6 | 5 | 0.0613         | 0.005 | 0.1890 | 0.4804 | 0.4804 | 0.016 |
| 776      | 6 | 5 | 0.0613         | 0.005 | 0.2153 | 0.6733 | 0.6757 | 0.016 |
| 777      | 6 | 5 | 0.0613         | 0.005 | 0.2378 | 0.8855 | 0.8992 | 0.016 |
| 778      | 6 | 5 | 0.0613         | 0.005 | 0.2540 | 1.0390 | 1.0833 | 0.016 |
| 779      | 6 | 5 | 0.0613         | 0.005 | 0.2678 | 1.1578 | 1.2676 | 0.016 |
| 780      | 6 | 5 | 0.0613         | 0.005 | 0.2765 | 1.2584 | 1.4224 | 0.016 |
| 781      | 6 | 5 | 0.0613         | 0.005 | 0.2865 | 1.3106 | 1.5423 | 0.016 |
| 782      | 6 | 5 | 0.0613         | 0.005 | 0.3028 | 1.3913 | 1.7280 | 0.016 |
| 783      | 6 | 5 | 0.0613         | 0.005 | 0.3053 | 1.4189 | 1.8301 | 0.016 |
| 784      | 6 | 5 | 0.0613         | 0.005 | 0.3128 | 1.4467 | 1.8987 | 0.016 |
| 785      | 6 | 1 | 0.0623         | 0.02  | 0.1065 | 0.1040 | 0.1635 | 0.016 |
| 786      | 6 | 1 | 0.0623         | 0.02  | 0.1353 | 0.1493 | 0.3133 | 0.016 |
| 787      | 6 | 1 | 0.0623         | 0.02  | 0.1578 | 0.1878 | 0.4905 | 0.016 |
| 788      | 6 | 1 | 0.0623         | 0.02  | 0.1778 | 0.2225 | 0.7175 | 0.016 |

| Test No. | W | Ν | S <sub>x</sub> | S    | У      | Qc     | Qa     | n     |
|----------|---|---|----------------|------|--------|--------|--------|-------|
| 789      | 6 | 1 | 0.0623         | 0.02 | 0.1963 | 0.2607 | 1.0650 | 0.016 |
| 790      | 6 | 2 | 0.0623         | 0.02 | 0.1078 | 0.1353 | 0.1643 | 0.016 |
| 791      | 6 | 2 | 0.0623         | 0.02 | 0.1353 | 0.2508 | 0.3283 | 0.016 |
| 792      | 6 | 2 | 0.0623         | 0.02 | 0.1578 | 0.2919 | 0.4715 | 0.016 |
| 793      | 6 | 2 | 0.0623         | 0.02 | 0.1765 | 0.3606 | 0.7091 | 0.016 |
| 794      | 6 | 2 | 0.0623         | 0.02 | 0.1928 | 0.3982 | 0.9232 | 0.016 |
| 795      | 6 | 2 | 0.0623         | 0.02 | 0.2153 | 0.4382 | 1.2036 | 0.016 |
| 796      | 6 | 3 | 0.0623         | 0.02 | 0.1065 | 0.1565 | 0.1579 | 0.016 |
| 797      | 6 | 3 | 0.0623         | 0.02 | 0.1353 | 0.3138 | 0.3275 | 0.016 |
| 798      | 6 | 3 | 0.0623         | 0.02 | 0.1578 | 0.4113 | 0.4794 | 0.016 |
| 799      | 6 | 3 | 0.0623         | 0.02 | 0.1753 | 0.4804 | 0.6765 | 0.016 |
| 800      | 6 | 3 | 0.0623         | 0.02 | 0.1915 | 0.5404 | 0.9133 | 0.016 |
| 801      | 6 | 3 | 0.0623         | 0.02 | 0.2103 | 0.5882 | 1.1286 | 0.016 |
| 802      | 6 | 3 | 0.0623         | 0.02 | 0.2253 | 0.6557 | 1.4212 | 0.016 |
| 803      | 6 | 4 | 0.0623         | 0.02 | 0.1015 | 0.1493 | 0.1493 | 0.016 |
| 804      | 6 | 4 | 0.0623         | 0.02 | 0.1340 | 0.3251 | 0.3256 | 0.016 |
| 805      | 6 | 4 | 0.0623         | 0.02 | 0.1565 | 0.4520 | 0.4675 | 0.016 |
| 806      | 6 | 4 | 0.0623         | 0.02 | 0.1765 | 0.6047 | 0.6821 | 0.016 |
| 807      | 6 | 4 | 0.0623         | 0.02 | 0.1928 | 0.6733 | 0.8958 | 0.016 |
| 808      | 6 | 4 | 0.0623         | 0.02 | 0.2078 | 0.7465 | 1.0950 | 0.016 |
| 809      | 6 | 4 | 0.0623         | 0.02 | 0.2203 | 0.7847 | 1.2651 | 0.016 |
| 810      | 6 | 4 | 0.0623         | 0.02 | 0.2290 | 0.8241 | 1.4288 | 0.016 |
| 811      | 6 | 4 | 0.0623         | 0.02 | 0.2378 | 0.8647 | 1.6302 | 0.016 |
| 812      | 6 | 5 | 0.0623         | 0.02 | 0.1065 | 0.1565 | 0.1565 | 0.016 |
| 813      | 6 | 5 | 0.0623         | 0.02 | 0.1340 | 0.3138 | 0.3138 | 0.016 |
| 814      | 6 | 5 | 0.0623         | 0.02 | 0.1565 | 0.4661 | 0.4663 | 0.016 |
| 815      | 6 | 5 | 0.0623         | 0.02 | 0.1765 | 0.6733 | 0.6838 | 0.016 |
| 816      | 6 | 5 | 0.0623         | 0.02 | 0.1940 | 0.8241 | 0.8969 | 0.016 |
| 817      | 6 | 5 | 0.0623         | 0.02 | 0.2103 | 0.8855 | 1.0651 | 0.016 |
| 818      | 6 | 5 | 0.0623         | 0.02 | 0.2228 | 0.9495 | 1.2522 | 0.016 |
| 819      | 6 | 5 | 0.0623         | 0.02 | 0.2290 | 0.9936 | 1.4049 | 0.016 |
| 820      | 6 | 5 | 0.0623         | 0.02 | 0.2378 | 1.0390 | 1.5489 | 0.016 |
| 821      | 6 | 5 | 0.0623         | 0.02 | 0.2403 | 1.0621 | 1.6503 | 0.016 |
| 822      | 6 | 5 | 0.0623         | 0.02 | 0.2553 | 1.1334 | 1.8988 | 0.016 |

## Appendix B. Photographs



Figure B-1 Capture Reservoir and Weir (120 Degree)



Figure B-2 Bypass Reservoir and Weir (120 Degree)



Figure B-3 Capture Box Slide



Figure B-4 Bypass Collection Pipe and Box Slide



Figure B-5 Capture Slide Modification



Figure B-6 Flow Profile (Looking Upstream) with 5-open 4in. × 8in. Drains at 4% Cross Slope and 1.0% Longitudinal Slope with Q = 2.25 Revolutions at Head Box Valve



Figure B-7 Flow Depth against Curb with 5-open 4in. × 8in. Drains at 4% Cross Slope and 0.5% Longitudinal Slope with Q = 1.25 Revolutions at Head Box Valve



Figure B-8 Flow Profile (Looking Downstream) with 2-open 4in. × 8in. Drains at 4% Cross Slope and 0.1% Longitudinal Slope with Q = 1.5 Revolutions at Head Box Valve



Figure B-9 Flow Pattern over Drains (Looking Downstream)



Figure B-10 Flow Depth against Curb Flow with 2-open 4in. × 8in. Drains at 4% Cross Slope and 0.1% Longitudinal Slope with Q = 1.5 Revolutions at Head Box Valve



Figure B-11 Flow (Looking Upstream) with 2-open 4in. × 8in. Drains at 4% Cross Slope and 0.1% Longitudinal Slope with Q = 1.5 Revolutions at Head Box Valve



Figure B-12 6in. × 8in. Drain Placement



Figure B-13 6in. × 8in. Drain Flange Construction



Figure B-14 6in. × 8in. Drain Installation



Figure B-15 Finished 6in. × 8in. Drain Installment



Figure B-16 Flow with 4-open 6in. × 8in. Drains at 2% Cross Slope and 0.5% Longitudinal Slope with Q = 1.0 Revolutions at Head Box Valve



Figure B-17 Flow from the Right (upstream) into Drains 1 (top-left), 2 (top-right), 3 (bottom-left) and 4 (bottom-right) with 4-open 6in. × 8in. Drains at 2% Cross Slope and 0.5% Longitudinal Slope with Q = 1.0 Revolutions at Head Box Valve



Figure B-18 Flow into 6in.× 8in. Drain Exhibiting Lateral and Frontal Flow Interception



Figure B-19 Flow with 4-open 6in. × 8in. Drains at 6% Cross Slope and 0.5% Longitudinal Slope with Q = 1.25 Revolutions at Head Box Valve



Figure B-20 Flow from the Right (upstream) into Drains 1 (top-left), 2 (top-right), 3 (bottom-left) and 4 (bottom-right) with 4-open 6in. × 8in. Drains at 6% Cross Slope and 0.5% Longitudinal Slope with Q = 1.25 Revolutions at Head Box Valve

## **Appendix C. Hydraulic Effect of Drain Spacing**

#### Introduction

After studying the hydraulic performance of rectangular scupper drains and analyzing the ability of existing design equations to predict this performance, a new equation was developed that more accurately predicts capture discharge. This equation, Equation 4.4 in this report's Chapter 4, is shown here. The new equation indicates that capture discharge is a function of the magnitude of approach flow, Manning's coefficient, and the cross and longitudinal slopes. Capture discharge is also proportional to the product of the number of drains open and the sum of the drain width and drain length. A nonlinear regression analysis using the IBM SPSS Statistic Editor showed that the effects of drain width and the number of drains open are not significant.

$$Q_c = 1.712N(nQ_a)^{9/16}(L+W)\frac{S_x^{0.3122}}{S_0^{0.1770}}$$
(4.4)

One other variable also warranted further investigation. Although test runs were performed at many combinations of cross and longitudinal slope for one to five open drains, the initial study did not include any runs investigating the effect of increased spacing on the hydraulic performance of the drains. Additional runs were performed testing drains as close together as 1.5 ft and as far apart as 6 ft. Table C-1 presents all the possible combinations of open drains and corresponding spacing values (measured from the center of the first open drain to the center of the next open downstream drain). The previous study found that each drain captured the same amount of flow, so the only way to increase the performance (amount of flow captured) was to increase the number of drains. The purpose of these additional runs was to determine the effect of spacing on the hydraulic performance of rectangular scupper drains.

| able C-2 Spacing Option |         |         |  |  |
|-------------------------|---------|---------|--|--|
|                         | Drains  | Spacing |  |  |
|                         | open    | (ft)    |  |  |
|                         | 1, 2    | 1.5′    |  |  |
|                         | 1, 3    | 3.0'    |  |  |
|                         | 1, 4    | 4.5'    |  |  |
|                         | 1, 5    | 6.0′    |  |  |
|                         | 1, 3, 5 | 3.0'    |  |  |
|                         |         |         |  |  |

# Table C-2 Spacing Options

For each combination of drains, various runs were performed for a number of combinations of cross slope and longitudinal slope. A minimum of 5 runs were performed for each combination of cross and longitudinal slope (15 total) with 5 possible combinations of drains open. This amounted to 464 total test runs performed to test the effects of spacing on hydraulic drain performance. All combinations of cross slope and longitudinal slope tested are shown in Table C-2.

| Cross | Longitudinal |
|-------|--------------|
| 2     | 0.1          |
| 2     | 0.5          |
| 2     | 1            |
| 2     | 2            |
| 2     | 4            |
| 4     | 0.1          |
| 4     | 0.5          |
| 4     | 1            |
| 4     | 2            |
| 4     | 4            |
| 6     | 0.1          |
| 6     | 0.5          |
| 6     | 1            |
| 6     | 2            |
| 6     | 4            |

#### Table C-3 Cross and Longitudinal Slopes Tested

#### Data

The previous study found that each drain captured the same amount of flow, so the only way to increase the performance (amount of flow captured) was to increase the number of drains. While a slight increase in the amount of captured flow was observed for drains spaced farther than 1.5 ft apart, this trend did not continue when the drains were spaced 3 ft apart or more. In fact, drains spaced 3 ft, 4.5 ft, and 6 ft apart performed almost identically for each combination of cross and longitudinal slope tested. Figures C-1, C-2, and C-3 show the measured amount of flow captured by the drains compared to the amount of flow approaching the drains. Since all combinations of flow demonstrated similar patterns, only the 2% longitudinal slope for the 2%, 4%, and 6% cross slope runs are shown here. Plots of all data can be found at the end of this appendix.



Figure C-21 Approach vs. Capture Discharge for 2% Cross Slope, 2% Longitudinal Slope



Figure C-22 Approach vs. Capture Discharge for 4% Cross Slope, 2% Longitudinal Slope



Figure C-23 Approach vs. Capture Discharge for 6% Cross Slope, 2% Longitudinal Slope

After all of the runs were completed, the measured approach flow values were used to calculate the captured flow using Equation 4.4. Figures C-1, C-2, and C-3 show both the measured and modeled flow values for three of the combinations of slopes tested. The red line indicates the modeled values of flow for when two drains are open (spacing values 1.5 ft, 3 ft, 4.5 ft, and 6 ft) while the orange line represents the modeled values of captured flow when three drains are open (drains 1, 3, and 5). Only one line is shown for all of the combinations of two drains open because the values were so similar they were almost indistinguishable.

## Methodology

Once the modeled values of flow had been calculated, several calculations were performed to determine the quality of the model. The four categories of error considered were the root mean square error, gamma values, magnitude of error, and residuals.

#### **Root Mean Squared Error**

The root mean squared error (RMSE) is used to measure the difference between values predicted by the model equation and the observed values. The equation used to calculate the value of RMSE is shown as Equation C.1.

$$RMSE = \sqrt{\frac{\Sigma(Q_{capture,model} - Q_{capture,measured})^2}{N}}$$
(C.1)

The values of RMSE were considered insignificant given the large scale of the physical model.

#### Gamma Values

Another criterion for determining the effectiveness of the model equation was to examine the importance of the number of drains open (the variable N in Equation 4). The significance of this variable was tested by raising the variable N to a power gamma ( $\gamma$ ). The value of gamma was found by using the Solver function in Microsoft Excel to minimize the value of RMSE. The values of gamma obtained by analyzing the new set of data and their corresponding values of RMSE are shown in Table C-3.

| Table C-4 Gamma and RMSE Values |                 |     |                        |                     |       |
|---------------------------------|-----------------|-----|------------------------|---------------------|-------|
| Drains<br>open                  | Spacing<br>(ft) | Ν   | RMSE<br>(γ=1)<br>(cfs) | RMSE<br>(γ≠1) (cfs) | γ     |
| 1, 2                            | 1.5             | 2   | 0.04806                | 0.03997             | 1.134 |
| 1, 3                            | 3               | 2   | 0.09371                | 0.05201             | 1.357 |
| 1, 4                            | 4.5             | 2   | 0.08890                | 0.04946             | 1.339 |
| 1, 5                            | 6               | 2   | 0.18453                | 0.13797             | 1.412 |
| 1, 3, 5                         | 3_3             | 3   | 0.18564                | 0.13201             | 1.186 |
| All<br>data                     | N/A             | 1-5 | 0.13410                | 0.06349             | 1.202 |

The previous data set examining the effect of the number of drains open on hydraulic performance produced a gamma value of 0.867 with a corresponding RMSE value of 0.099. The RMSE corresponding to a gamma value of 1 was 0.122. This difference was considered insignificant considering the large scale of the model. For the new data, all gamma values resulted in a N<sup> $\gamma$ </sup> value within 30% of its corresponding value of N (2 or 3). Due to the highly unpredictable nature of hydraulics, this magnitude of error is insignificant. Estimates on the correct order of magnitude are sufficient to provide useable estimates of discharge values.

RMSE values found for the new data set were of a similar magnitude for all drain spacing options. While the magnitudes of gamma were larger than the values previously found for the 6in. x 8in. drains (indicating that spacing the drains farther apart did have some effect), this difference was not large enough to be considered significant. The analysis of both the magnitude of error and residual values were performed only for the calculated capture flow values corresponding to the original form of Equation 4.4 where gamma is equal to 1.

#### Magnitude of Error

The error of the captured flow values modeled by Equation 4.4 was calculated as the difference between the calculated values of captured flow and the measured capture flow normalized by the value of measured flow. This error value was used to determine whether the model overpredicts or underpredicts the amount of flow captured for a given magnitude of approach flow. The equation used to calculate the magnitude of error is shown as Equation C.2.

 $Error = \frac{Q_{capture,model} - Q_{capture,measured}}{Q_{capture,measured}}$ 

(C.2)

Although the error did increase with increasing values of approach flow as expected, no trend was observed between the spacing of the drains and the magnitude of error. The model underpredicts the amount of flow captured for all combinations of open drains and the number of samples underpredicted and the magnitude of underprediction was similar for all values of drain spacing. Table C-4 shows the percent of underpredicted values given two different tolerance levels. A plot of the magnitude of error values versus their corresponding captured flow values is shown in Figure C-4.

|                           | With tolerance of 0 | With tolerance of 0.1 |
|---------------------------|---------------------|-----------------------|
| 1, 2-1.5' spacing         | 69%                 | 55%                   |
| 1, 3- 3' spacing          | 95%                 | 82%                   |
| 1, 4- 4.5' spacing        | 92%                 | 78%                   |
| 1, 5- 6' spacing          | 92%                 | 79%                   |
| 1, 3, 5- 3' spacing (N=3) | 70%                 | 71%                   |

Table C-5 Percent of Samples Underpredicted by Equation 4.4



**Figure C-24 Magnitude of Error** 

#### Residuals

Residuals are another measure used to quantify the magnitude of the difference between the measured value of captured flow and the predicted value obtained from the model equation (see Figure C-5). A residual is defined as the difference between the estimated function value (found by using Equation 4.4) and the sample value measured during data collection, scaled by the measured value. By scaling the difference between these two values, a better perspective of the magnitude of the error in comparison to the measured value is achieved. The equation used to calculated residuals is shown as Equation C.3.

$$Residual = \frac{Q_{capture,model} - Q_{capture,measured}}{Q_{capture,measured}}$$
(C.3)



### Conclusions

Considering each of these criteria, the effect of spacing on the hydraulic performance of rectangular drains is minimal. Although a slightly higher fraction of flow is captured by spacing the drains more than 1.5 ft apart, each drain captures essentially the same amount of flow. The magnitude of RMSE, gamma values, magnitude of error, and residuals indicates a sufficiently small difference exists between the measured captured flow values and the modeled values. Therefore, Equation 4.4 provides a sufficiently good fit for modeling purposes; the best method for increasing the amount of flow captured is to increase the number of drains.

## **Other Data Plots**





























